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## Industriell processtyrning – Fältbuss – Del 6-18: Specifikation av protokoll i applikationsskiktet – Delar i fältbuss, Typ 18

*Industrial communication networks –  
Fieldbus specifications –  
Part 6-18: Application layer protocol specification –  
Type 18 elements*

Som svensk standard gäller europastandarden EN 61158-6-18:2012. Den svenska standarden innehåller den officiella engelska språkversionen av EN 61158-6-18:2012.

### Nationellt förord

Europastandarden EN 61158-6-18:2012

består av:

- **europastandardens ikraftsättningsdokument**, utarbetat inom CENELEC
- **IEC 61158-6-18, Second edition, 2010 - Industrial communication networks - Fieldbus specifications - Part 6-18: Application layer protocol specification - Type 18 elements**

utarbetad inom International Electrotechnical Commission, IEC.

Tidigare fastställd svensk standard SS-EN 61158-6-18, utgåva 1, 2008, gäller ej fr o m 2015-03-28.

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ICS 25.04.40; 35.100.70; 35.110

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Part 6-18: Application layer protocol specification -  
Type 18 elements  
(IEC 61158-6-18:2010)**

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Spécifications des bus de terrain -  
Partie 6-18: Spécification des protocoles  
des couches d'application -  
Eléments de type 18  
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Industrielle Kommunikationsnetze -  
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Teil 6-18: Protokollspezifikation des  
Application Layer (Anwendungsschicht) -  
Typ 18-Elemente  
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European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

**Management Centre: Avenue Marnix 17, B - 1000 Brussels**

## Foreword

The text of document 65C/607/FDIS, future edition 2 of IEC 61158-6-18, prepared by SC 65C, "Industrial networks", of IEC/TC 65, "Industrial-process measurement, control and automation" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 61158-6-18:2012.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2012-12-28
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2015-03-28

This document supersedes EN 61158-6-18:2008.

EN 61158-6-18:2012 includes the following significant technical changes with respect to EN 61158-6-18:2008:

- editorial corrections;
- addition of cyclic data segmenting.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

## Endorsement notice

The text of the International Standard IEC 61158-6-18:2010 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC/TR 61158-1:2010 NOTE Harmonized as CLC/TR 61158-1:2010 (not modified).

IEC 61158-3-18:2007 NOTE Harmonized as EN 61158-3-18:2008 (not modified).

IEC 61158-4-18:2010 NOTE Harmonized as EN 61158-4-18:2012 (not modified).

## Annex ZA

(normative)

### Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 61158-5-18	2010	Industrial communication networks - Fieldbus specifications - Part 5-18: Application layer service definition - Type 18 elements	EN 61158-5-18	2012
ISO/IEC 7498-1	-	Information technology - Open Systems Interconnection - Basic Reference Model: The Basic Model	-	-
ISO/IEC 8822	-	Information technology - Open Systems Interconnection - Presentation service definition	-	-
ISO/IEC 8824-1	-	Information technology - Abstract Syntax Notation One (ASN.1): Specification of basic notation	-	-
ISO/IEC 9545	-	Information technology - Open Systems Interconnection - Application Layer structure	-	-
ISO/IEC 10731	-	Information technology - Open Systems Interconnection - Basic reference model - Conventions for the definition of OSI services	-	-

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## INTRODUCTION

This part of IEC 61158 is one of a series produced to facilitate the interconnection of automation system components. It is related to other standards in the set as defined by the “three-layer” fieldbus reference model described in IEC/TR 61158-1.

The application protocol provides the application service by making use of the services available from the data-link or other immediately lower layer. The primary aim of this standard is to provide a set of rules for communication expressed in terms of the procedures to be carried out by peer application entities (AEs) at the time of communication. These rules for communication are intended to provide a sound basis for development in order to serve a variety of purposes:

- as a guide for implementers and designers;
- for use in the testing and procurement of equipment;
- as part of an agreement for the admittance of systems into the open systems environment;
- as a refinement to the understanding of time-critical communications within OSI.

This standard is concerned, in particular, with the communication and interworking of sensors, effectors and other automation devices. By using this standard together with other standards positioned within the OSI or fieldbus reference models, otherwise incompatible systems may work together in any combination.

**NOTE** Use of some of the associated protocol types is restricted by their intellectual-property-right holders. In all cases, the commitment to limited release of intellectual-property-rights made by the holders of those rights permits a particular data-link layer protocol type to be used with physical layer and application layer protocols in Type combinations as specified explicitly in the profile parts. Use of the various protocol types in other combinations may require permission from their respective intellectual-property-right holders.

The International Electrotechnical Commission (IEC) draws attention to the fact that it is claimed that compliance with this document may involve the use of patents concerning Type 18 elements and possibly other types given in subclause 4.5, 5.5, 6.9.2 and 9.2.2 as follows:

3343036/Japan	[MEC]	“Network System for a Programmable Controller”
5896509/USA	[MEC]	“Network System for a Programmable Controller”
246906/Korea	[MEC]	“Network System for a Programmable Controller”
19650753/Germany	[MEC]	“Network System for a Programmable Controller”

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ISO ([www.iso.org/patents](http://www.iso.org/patents)) and IEC ([http://www.iec.ch/tctools/patent\\_decl.htm](http://www.iec.ch/tctools/patent_decl.htm)) maintain on-line data bases of patents relevant to their standards. Users are encouraged to consult the data bases for the most up to date information concerning patents.

## INDUSTRIAL COMMUNICATION NETWORKS – FIELDBUS SPECIFICATIONS –

### Part 6-18: Application layer protocol specification – Type 18 elements

## 1 Scope

### 1.1 General

The Fieldbus Application Layer (FAL) provides user programs with a means to access the fieldbus communication environment. In this respect, the FAL can be viewed as a “window between corresponding application programs”.

This standard provides common elements for basic time-critical and non-time-critical messaging communications between application programs in an automation environment and material specific to Type 18 fieldbus. The term “time-critical” is used to represent the presence of a time-window, within which one or more specified actions are required to be completed with some defined level of certainty. Failure to complete specified actions within the time window risks failure of the applications requesting the actions, with attendant risk to equipment, plant and possibly human life.

This standard specifies interactions between remote applications and defines the externally visible behavior provided by the Type 18 fieldbus application layer in terms of

- a) the formal abstract syntax defining the application layer protocol data units conveyed between communicating application entities;
- b) the transfer syntax defining encoding rules that are applied to the application layer protocol data units;
- c) the application context state machine defining the application service behavior visible between communicating application entities;
- d) the application relationship state machines defining the communication behavior visible between communicating application entities.

The purpose of this standard is to define the protocol provided to

- a) define the wire-representation of the service primitives defined in IEC 61158-5-18, and
- b) define the externally visible behavior associated with their transfer.

This standard specifies the protocol of the Type 18 fieldbus application layer, in conformance with the OSI Basic Reference Model (ISO/IEC 7498-1) and the OSI application layer structure (ISO/IEC 9545).

### 1.2 Specifications

The principal objective of this standard is to specify the syntax and behavior of the application layer protocol that conveys the application layer services defined in IEC 61158-5-18.

A secondary objective is to provide migration paths from previously-existing industrial communications protocols. It is this latter objective which gives rise to the diversity of protocols standardized in the IEC 61158-6 series.

### 1.3 Conformance

This standard does not specify individual implementations or products, nor do they constrain the implementations of application layer entities within industrial automation systems. Conformance is achieved through implementation of this application layer protocol specification.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 61158-5-18:2010<sup>1</sup>, *Industrial communication networks – Fieldbus specifications – Part 5-18: Application layer service definition – Type 18 elements*

ISO/IEC 10731, *Information technology – Open Systems Interconnection – Basic Reference Model – Conventions for the definition of OSI services*

ISO/IEC 7498-1, *Information technology – Open Systems Interconnection – Basic Reference Model: The Basic Model*

ISO/IEC 8822, *Information technology – Open Systems Interconnection – Presentation service definition*

ISO/IEC 8824-1, *Information technology – Abstract Syntax Notation One (ASN.1): Specification of basic notation*

ISO/IEC 9545, *Information technology – Open Systems Interconnection – Application Layer structure*

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<sup>1</sup> to be published.