

© Copyright SEK. Reproduction in any form without permission is prohibited.

## **Fasta isolermaterial – Provning av inverkan av joniserande strålning – Del 2: Metoder för bestrålning och provning**

*Electrical insulating materials –  
Determination of the effects of ionizing radiation on insulating materials –  
Part 2: Procedures for irradiation and test*

Som svensk standard gäller europastandarden EN 60544-2:2012. Den svenska standarden innehåller den officiella engelska språkversionen av EN 60544-2:2012.

### **Nationellt förord**

Europastandarden EN 60544-2:2012

består av:

- **europastandardens ikraftsättningsdokument**, utarbetat inom CENELEC
- **IEC 60544-2, Third edition, 2012 - Electrical insulating materials - Determination of the effects of ionizing radiation on insulating materials - Part 2: Procedures for irradiation and test**

utarbetad inom International Electrotechnical Commission, IEC.

Tidigare fastställd svensk standard SS-IEC 544-2, utgåva 1, 1996, gäller ej fr o m 2015-08-13.

### *Standarder underlättar utvecklingen och höjer elsäkerheten*

Det finns många fördelar med att ha gemensamma tekniska regler för bl a säkerhet, prestanda, dokumentation, utförande och skötsel av elprodukter, elanläggningar och metoder. Genom att utforma sådana standarder blir säkerhetskraven tydliga och utvecklingskostnaderna rimliga samtidigt som marknadens acceptans för produkten eller tjänsten ökar.

Många standarder inom elområdet beskriver tekniska lösningar och metoder som åstadkommer den elsäkerhet som föreskrivs av svenska myndigheter och av EU.

### *SEK är Sveriges röst i standardiseringsarbetet inom elområdet*

SEK Svensk Elstandard svarar för standardiseringen inom elområdet i Sverige och samordnar svensk medverkan i internationell och europeisk standardisering. SEK är en ideell organisation med frivilligt deltagande från svenska myndigheter, företag och organisationer som vill medverka till och påverka utformningen av tekniska regler inom elektrotekniken.

SEK samordnar svenska intressenters medverkan i SEKs tekniska kommittéer och stödjer svenska experters medverkan i internationella och europeiska projekt.

### *Stora delar av arbetet sker internationellt*

Utformningen av standarder sker i allt väsentligt i internationellt och europeiskt samarbete. SEK är svensk nationalkommitté av International Electrotechnical Commission (IEC) och Comité Européen de Normalisation Electrotechnique (CENELEC).

Standardiseringsarbetet inom SEK är organiserat i referensgrupper bestående av ett antal tekniska kommittéer som speglar hur arbetet inom IEC och CENELEC är organiserat.

Arbetet i de tekniska kommittéerna är öppet för alla svenska organisationer, företag, institutioner, myndigheter och statliga verk. Den årliga avgiften för deltagandet och intäkter från försäljning finansierar SEKs standardiseringsverksamhet och medlemsavgift till IEC och CENELEC.

### *Var med och påverka!*

Den som deltar i SEKs tekniska kommittéarbete har möjlighet att påverka framtida standarder och får tidig tillgång till information och dokumentation om utvecklingen inom sitt teknikområde. Arbetet och kontakterna med kollegor, kunder och konkurrenter kan gynnsamt påverka enskilda företags affärsutveckling och bidrar till deltagarnas egen kompetensutveckling.

Du som vill dra nytta av dessa möjligheter är välkommen att kontakta SEKs kansli för mer information.

### **SEK Svensk Elstandard**

Box 1284  
164 29 Kista  
Tel 08-444 14 00  
[www.elstandard.se](http://www.elstandard.se)

**Electrical insulating materials -  
Determination of the effects of ionizing radiation on insulating materials -  
Part 2: Procedures for irradiation and test  
(IEC 60544-2:2012)**

Matériaux isolants électriques -  
Détermination des effets des  
rayonnements ionisants  
sur les matériaux isolants -  
Partie 2: Méthodes d'irradiation et d'essai  
(CEI 60544-2:2012)

Elektroisolierstoffe -  
Bestimmung der Auswirkungen  
ionisierender Strahlung auf Isolierstoffe -  
Teil 2: Verfahren zur Bestrahlung und  
Prüfung  
(IEC 60544-2:2012)

This European Standard was approved by CENELEC on 2012-08-13. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

**CENELEC**

European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

**Management Centre: Avenue Marnix 17, B - 1000 Brussels**

## Foreword

The text of document 112/208/FDIS, future edition 3 of IEC 60544-2, prepared by IEC/TC 112 "Evaluation and qualification of electrical insulating materials and systems" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60544-2:2012.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2013-05-13
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2015-08-13

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

## Endorsement notice

The text of the International Standard IEC 60544-2:2012 was approved by CENELEC as a European Standard without any modification.

## Annex ZA (normative)

### Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60093	-	Methods of test for volume resistivity and surface resistivity of solid electrical insulating materials	HD 429 S1	-
IEC 60167	-	Methods of test for the determination of the insulation resistance of solid insulating materials	HD 568 S1	-
IEC 60212	-	Standard conditions for use prior to and during the testing of solid electrical insulating materials	EN 60212	-
IEC 60243-1	-	Electrical strength of insulating materials - Test methods - Part 1: Tests at power frequencies	EN 60243-1	-
IEC 60544-1	-	Electrical insulating materials - Determination of the effects of ionizing radiation - Part 1: Radiation interaction and dosimetry	EN 60544-1	-
IEC 60544-4	-	Electrical insulating materials - Determination of the effects of ionizing radiation - Part 4: Classification system for service in radiation environments	EN 60544-4	-
ISO 37	-	Rubber, vulcanized or thermoplastic - Determination of tensile stress-strain properties	-	-
ISO 48	-	Rubber, vulcanized or thermoplastic - Determination of hardness (hardness between 10 IRHD and 100 IRHD)	-	-
ISO 178	-	Plastics - Determination of flexural properties	EN ISO 178	-
ISO 179	Series	Plastics - Determination of Charpy impact properties	EN ISO 179	Series
ISO 527	Series	Plastics - Determination of tensile properties	EN ISO 527	Series
ISO 815	Series	Rubber, vulcanized or thermoplastic - Determination of compression set	-	-
ISO 868	-	Plastics and ebonite - Determination of indentation hardness by means of a durometer (Shore hardness)	EN ISO 868	-

## CONTENTS

INTRODUCTION.....	6
1 Scope.....	8
2 Normative references .....	8
3 Irradiation.....	9
3.1 Type of radiation and dosimetry .....	9
3.2 Irradiation conditions .....	10
3.3 Sample preparation .....	10
3.4 Irradiation procedures .....	10
3.4.1 Irradiation dose-rate control.....	10
3.4.2 Irradiation temperature control.....	10
3.4.3 Irradiation in air .....	11
3.4.4 Irradiation in a medium other than air .....	11
3.4.5 Irradiation in a vacuum .....	11
3.4.6 Irradiation at high pressure.....	12
3.4.7 Irradiation during mechanical stressing.....	12
3.4.8 Irradiation during electrical stressing .....	12
3.4.9 Combined irradiation procedures .....	12
3.5 Post-irradiation effects .....	12
3.6 Specified irradiation conditions.....	12
4 Test.....	12
4.1 General .....	12
4.2 Test procedures .....	13
4.3 Evaluation criteria .....	13
4.3.1 End-point criteria .....	13
4.3.2 Values of the absorbed dose .....	14
4.4 Evaluation .....	14
5 Report.....	15
5.1 General .....	15
5.2 Material.....	15
5.3 Irradiation.....	15
5.4 Test.....	15
5.5 Results.....	15
Annex A (informative) Examples of test reports.....	16
Bibliography.....	21
Figure A.1 – Change of mechanical properties as a function of absorbed dose for magnetic coil insulation.....	17
Figure A.2 – Breakdown voltage of insulating tape as a function of absorbed dose .....	20
Table 1 – Critical properties and end-point criteria to be considered in evaluating the classification of insulating materials in radiation environments .....	14
Table A.1 – Example 1 – Magnetic coil insulation .....	16
Table A.2 – Example 2 – Cable insulation .....	18

Table A.3 – Example 3 – Insulating tape ..... 19

## INTRODUCTION

When selecting insulating materials for applications in radiation environments, the component designers should have available reliable test data to compare candidate materials. To be meaningful, the performance data should be obtained on each material by standardized procedures, and the procedures should be designed to demonstrate the influence that variations of the service conditions have on the significant properties. This point is of particular concern where in normal service conditions low dose rates exist and where the insulation materials have been selected from radiation endurance data obtained from tests conducted at high dose rates.

Environmental conditions shall be well controlled and documented during the measurement of radiation effects. Important environmental parameters include temperature, reactive medium and mechanical and electrical stresses present during the irradiation. If air is present, radiation-induced species can enter into reactions with oxygen that would not occur in its absence. This is responsible for an observed influence of the absorbed dose rate for certain types of polymers if irradiated in air. As a result, the resistance may be several orders of magnitude lower than when the sample is irradiated under vacuum or in the presence of inert gas. This is generally called the "dose-rate effect", which is described and reviewed in references [1] to [14]<sup>1</sup>.

NOTE For the user of this Part of IEC 60544 who wants to go into more detail, the cited references are listed in the Bibliography. Where these are not publications in internationally available journals, addresses where the cited scientific reports can be obtained are given at the end of the references.

The irradiation time can become relevant because of time-dependent complications caused by:

- a) physical effects such as diffusion-limited oxidation [8], [10]; and
- b) chemical phenomena such as rate-determining hydroperoxide breakdown reactions [10], [14].

Typical diffusion-limited effects are commonly observed in radiation studies of polymers in air. Their importance depends upon the interrelationship of the geometry of the polymer with the oxygen permeation and consumption rates, both of which depend upon temperature [10]. This means that the irradiation of thick samples in air may result in oxidation only near the air-exposed surfaces of the sample, resulting in material property changes similar to those obtained by irradiation in an oxygen-free environment. Therefore, when the material is to be used in air for a long period of time at a low dose rate, depositing the same total dose at a high dose rate in a short exposure period may not determine its durability. Previous experiments or considerations of sample thickness combined with estimates of oxygen permeation and consumption rates [8], [10] may eliminate such concerns. A technique that may be useful for eliminating oxygen diffusion effects by increasing the surrounding oxygen pressure is under investigation [8].

Radiation-induced reactions will be influenced by temperature. An increase in reaction rate with temperature can result in a synergistic effect of radiation and heat. In the case of the more commonly used thermal ageing prediction, the Arrhenius method is employed; this makes use of an equation based on fundamental chemical kinetics. Despite considerable ongoing investigations of radiation ageing methodologies, this field is much less developed [9]. General equations involving dose, time, Arrhenius activation energy, dose rate and temperature are being tested for modelling of ageing experiments [10-12]. It should be noted that sequential application of radiation and heat, as it is frequently practised, can give very different results depending on the order in which they are performed, and that synergistic effects may not be properly simulated [13], [14].

The electrical and mechanical properties required of insulating materials and the acceptable amount of radiation-induced changes are so varied that it is not possible to establish

---

<sup>1</sup> References in square brackets refer to the bibliography.

acceptable properties within the framework of a recommendation. The same holds for the irradiation conditions. Therefore, this standard recommends only a few properties and irradiation conditions which previous experience has shown to be appropriate. The properties recommended are those that are especially sensitive to radiation. For a specific application, other properties may have to be selected.

Part 1 of IEC 60544 constitutes an introduction dealing very broadly with the problems involved in evaluating radiation effects. It also provides a guide to dosimetry terminology, several methods of determining the exposure and absorbed dose, and methods of calculating the absorbed dose in any specific material from the dosimetry method applied. The present part describes procedures for irradiation and test. Part 4 of IEC 60544 defines a classification system to categorize the radiation endurance of insulating materials. It provides a set of parameters characterizing the suitability for radiation service. It is a guide for the selection, indexing and specification of insulating materials. The earlier Part 3 of IEC 60544 has been incorporated into the present Part 2.

# ELECTRICAL INSULATING MATERIALS – DETERMINATION OF THE EFFECTS OF IONIZING RADIATION ON INSULATING MATERIALS –

## Part 2: Procedures for irradiation and test

### 1 Scope

This Part of IEC 60544 specifies the controls maintained over the exposure conditions during and after the irradiation of insulating materials with ionizing radiation prior to the determination of radiation-induced changes in physical or chemical properties.

This standard specifies a number of potentially significant irradiation conditions as well as various parameters which can influence the radiation-induced reactions under these conditions.

The objective of this standard is to emphasize the importance of selecting suitable specimens, exposure conditions and test methods for determining the effect of radiation on appropriately chosen properties. Since many materials are used either in air or in inert environments, standard exposure conditions are recommended for both of these situations.

It should be noted that this standard does not consider measurements which are performed during the irradiation.

### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60093, *Methods of test for volume resistivity and surface resistivity of solid electrical insulating materials*

IEC 60167, *Methods of test for the determination of the insulation resistance of solid insulating materials*

IEC 60212, *Standard conditions for use prior to and during the testing of solid electrical insulating materials*

IEC 60243-1, *Electrical strength of insulating materials – Test methods – Part 1: Tests at power frequencies*

IEC 60544-1, *Electrical insulating materials – Determination of the effects of ionizing radiation – Part 1: Radiation interaction and dosimetry*

IEC 60544-4, *Electrical insulating materials – Determination of the effects of ionizing radiation – Part 4: Classification system for service in radiation environments*

ISO 37, *Rubber, vulcanized or thermoplastic – Determination of tensile stress-strain properties*

ISO 48, *Rubber, vulcanized or thermoplastic – Determination of hardness (hardness between 10 IRHD and 100 IRHD)*

ISO 178, *Plastics – Determination of flexural properties*

ISO 179 (all parts), *Plastics – Determination of Charpy impact properties*

ISO 527 (all parts), *Plastics – Determination of tensile properties*

ISO 815 (all parts), *Rubber, vulcanized or thermoplastic – Determination of compression set*

ISO 868, *Plastics and ebonite – Determination of indentation hardness by means of a durometer (Shore hardness)*