

© Copyright SEK. Reproduction in any form without permission is prohibited.

Explosiv atmosfär – Del 10-2: Klassning av områden med explosiv dammatmosfär

*Explosive atmospheres –
Part 10-2: Classification of areas –
Explosive dust atmospheres*

Som svensk standard gäller europastandarden EN 60079-10-2:2015. Den svenska standarden innehåller den officiella engelska språkversionen av EN 60079-10-2:2015.

Nationellt förord

Europastandarden EN 60079-10-2:2015

består av:

- **europastandardens ikraftsättningsdokument**, utarbetat inom CENELEC
- **IEC 60079-10-2, Second edition, 2015 - Explosive atmospheres - Part 10-2: Classification of areas - Explosive dust atmospheres**

utarbetad inom International Electrotechnical Commission, IEC.

Tidigare fastställd svensk standard SS-EN 60079-10-2, utgåva 1, 2010, gäller ej fr o m 2018-02-20.

Standarder underlättar utvecklingen och höjer elsäkerheten

Det finns många fördelar med att ha gemensamma tekniska regler för bl a mätning, säkerhet och provning och för utförande, skötsel och dokumentation av elprodukter och elanläggningar.

Genom att utforma sådana standarder blir säkerhetsfordringar tydliga och utvecklingskostnaderna rimliga samtidigt som marknadens acceptans för produkten eller tjänsten ökar.

Många standarder inom elområdet beskriver tekniska lösningar och metoder som åstadkommer den elsäkerhet som föreskrivs av svenska myndigheter och av EU.

SEK är Sveriges röst i standardiseringsarbetet inom elområdet

SEK Svensk Elstandard svarar för standardiseringen inom elområdet i Sverige och samordnar svensk medverkan i internationell och europeisk standardisering. SEK är en ideell organisation med frivilligt deltagande från svenska myndigheter, företag och organisationer som vill medverka till och påverka utformningen av tekniska regler inom elektrotekniken.

SEK samordnar svenska intressenters medverkan i SEKs tekniska kommittéer och stödjer svenska experters medverkan i internationella och europeiska projekt.

Stora delar av arbetet sker internationellt

Utformningen av standarder sker i allt väsentligt i internationellt och europeiskt samarbete. SEK är svensk nationalkommitté av International Electrotechnical Commission (IEC) och Comité Européen de Normalisation Electrotechnique (CENELEC).

Standardiseringsarbetet inom SEK är organiserat i referensgrupper bestående av ett antal tekniska kommittéer som speglar hur arbetet inom IEC och CENELEC är organiserat.

Arbetet i de tekniska kommittéerna är öppet för alla svenska organisationer, företag, institutioner, myndigheter och statliga verk. Den årliga avgiften för deltagandet och intäkter från försäljning finansierar SEKs standardiseringsverksamhet och medlemsavgift till IEC och CENELEC.

Var med och påverka!

Den som deltar i SEKs tekniska kommittéarbete har möjlighet att påverka framtida standarder och får tidig tillgång till information och dokumentation om utvecklingen inom sitt teknikområde. Arbetet och kontakterna med kollegor, kunder och konkurrenter kan gynnsamt påverka enskilda företags affärsutveckling och bidrar till deltagarnas egen kompetensutveckling.

Du som vill dra nytta av dessa möjligheter är välkommen att kontakta SEKs kansli för mer information.

SEK Svensk Elstandard

Box 1284
164 29 Kista
Tel 08-444 14 00
www.elstandard.se

EUROPEAN STANDARD

EN 60079-10-2

NORME EUROPÉENNE

EUROPÄISCHE NORM

March 2015

ICS 29.260.20

Supersedes EN 60079-10-2:2009

English Version

**Explosive atmospheres - Part 10-2: Classification of areas -
Explosive dust atmospheres
(IEC 60079-10-2:2015)**

Atmosphères explosives - Partie 10-2: Classement des
emplacements - Atmosphères explosives poussiéreuses
(IEC 60079-10-2:2015)

Explosionsgefährdete Bereiche - Teil 10-2: Einteilung der
Bereiche - Staubexplosionsgefährdete Bereiche
(IEC 60079-10-2:2015)

This European Standard was approved by CENELEC on 2015-02-20. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Foreword

The text of document 31J/244/FDIS, future edition 2 of IEC 60079-10-2, prepared by SC 31J "Classification of hazardous areas and installation requirements" of IEC/TC 31 "Equipment for explosive atmospheres" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60079-10-2:2015.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2015-11-20
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2018-02-20

This document supersedes EN 60079-10-2:2009.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 60079-10-2:2015 was approved by CENELEC as a European Standard without any modification.

IEC 60079-2	NOTE	Harmonized as EN 60079-2.
IEC 60079-11	NOTE	Harmonized as EN 60079-11.
IEC 60079-14	NOTE	Harmonized as EN 60079-14.
IEC 60079-28	NOTE	Harmonized as EN 60079-28.
IEC 60079-18	NOTE	Harmonized as EN 60079-18.
IEC 60079-31	NOTE	Harmonized as EN 60079-31.
IEC 60079-32-2	NOTE	Harmonized as EN 60079-32-2.

Annex ZA
(normative)

**Normative references to international publications
with their corresponding European publications**

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60079-0 (mod)	-	Explosive atmospheres -- Part 0: Equipment - General requirements	EN 60079-0	-
IEC 60079-10-1	-	Explosive atmospheres -- Part 10-1: Classification of areas - Explosive gas atmospheres	+A11 EN 60079-10-1	2013
ISO/IEC 80079-20-2	-	Explosive atmospheres - Part 20-2: Material characteristics - Combustible dusts test methods	-	-

CONTENTS

FOREWORD	4
INTRODUCTION	7
1 Scope	8
2 Normative references	9
3 Terms and definitions	9
4 Area classification	12
4.1 General	12
4.2 Area classification procedure for explosive dust atmospheres	13
4.3 Competence of personnel	14
5 Sources of release	14
5.1 General	14
5.2 Dust containment	14
5.3 Identification and grading of sources of release	14
6 Zones	15
6.1 General	15
6.2 Extent of zones	15
6.2.1 General	15
6.2.2 Zone 20	15
6.2.3 Zone 21	16
6.2.4 Zone 22	16
7 Dust layers	16
8 Documentation	17
8.1 General	17
8.2 Drawings, data sheets and tables	17
8.2.1 Content of documents	17
8.2.2 Preferred Symbol key for area classification zones	18
Annex A (informative) Area classification examples	19
A.1 Examples of zones	19
A.1.1 General	19
A.1.2 Zone 20	19
A.1.3 Zone 21	19
A.1.4 Zone 22	19
A.2 Bag emptying station within a building and without exhaust ventilation	20
A.3 Bag emptying station with exhaust ventilation	21
A.4 Cyclone and filter with clean outlet outside building	21
A.5 Drum tipper within a building without exhaust ventilation	22
Annex B (informative) Housekeeping	24
B.1 Introductory remarks	24
B.2 Levels of housekeeping	24
Annex C (informative) Hybrid mixtures	26
C.1 General	26
C.2 Ventilation	26
C.3 Explosive limits	26
C.4 Chemical reactions	26
C.5 Minimum ignition parameters	26

C.6 Final classification	26
Bibliography.....	27
Figure 1 – Identification of zones on drawings	18
Figure A.1 – Bag emptying station within a building and without exhaust ventilation	20
Figure A.2 – Bag emptying station with exhaust ventilation	21
Figure A.3 – Cyclone and filter with clean outlet outside building	22
Figure A.4 – Drum tipper within a building without exhaust ventilation.....	23
Table 1 – Designation of zones depending on presence of dust	16

INTERNATIONAL ELECTROTECHNICAL COMMISSION

EXPLOSIVE ATMOSPHERES –

Part 10-2: Classification of areas – Explosive dust atmospheres

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60079-10-2 has been prepared by subcommittee 31J: Classification of hazardous areas and installation requirements, of IEC technical committee 31: Equipment for explosive atmospheres.

This second edition of IEC 60079-10-2 cancels and replaces the first edition of IEC 60079-10-2 published in 2009. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

Explanation of the significance of the changes	Clause	Type		
		Minor and editorial changes	Extension	Major technical changes
Definition of "atmospheric conditions" deleted	3	X		
Definition of "combustible dust" aligned with other documents per recommendations of WG 28	3.4	X		
Editorial change to definition of "explosive dust atmosphere" to delete mention of flyings, since the definition of dust according to 60079-10-2 includes flyings.	3.5	X		
Definition of "combustible flyings" aligned with other documents per recommendations of WG 28	3.8	X		
Definition of "continuous formation of a dust cloud" added	3.14	X		
Definition of "catastrophic failure" added	3.20	X		
Definition of "ignition temperature of a dust layer" aligned with other documents per recommendations of WG 28 and to change reference from 61241-2-1 to 80079-20-2	3.22	X		
Definitions of "zone 20, zone 21 and zone 22" added. These were previously incorrectly included in the body of the document.	3.25.1 3.25.2 3.25.3	X		
Dust cloud density and concentration added as factors to consider for a release	4.1		X	
Wording changed to require EPL to be noted on area classification drawing	4.1		X	
Notes 1 and 3 changed to normative text	4.1		X	
Reference to published sources for dust characteristics deleted	4.2	X		
Reference to 80079-20-2 added	4.2 a)		X	
Section on competence of personnel added	4.3		X	
Note on verification dossier deleted	5.2	X		
Example added for continuous grade of release, zone information moved to Clause 6	5.3	X		
Paragraph added about dust layers being raised into a cloud	7		X	
EPLs added to list for documentation, note added warning of variability in published dust data	8.1		X	
Symbol keys are identified as preferred	8.2	X		
Note added to zone 21 and zone 22 clause about distance around source of release	Annex A	X		
Zone 22 paragraph added to this example, and figure modified to show Zone 22 location	A.2	X		
Annex B on hot surfaces deleted	Annex B in previous edition	X		
Annex D on explanation of EPLs deleted	Annex D in previous edition	X		
Annex on hybrid mixtures added	Annex C	X		

Explanation of the types of significant changes:	
1. Minor and editorial changes:	<ul style="list-style-type: none"> – Clarification – Decrease of technical requirements – Minor technical change – Editorial corrections
These are changes which modify requirements in an editorial or a minor technical way. They include changes of the wording to clarify technical requirements without any technical change, or a reduction in the level of existing requirement.	
2. Extension:	<ul style="list-style-type: none"> – Addition of technical options
These are changes which add new or modify existing technical requirements, in a way that new options are given, but without increasing the requirements that are fully compliant with the previous standard. Therefore, these will not have to be considered for existing area classifications in conformity with the preceding edition.	
3. Major technical changes:	<ul style="list-style-type: none"> – Addition of technical requirements – Increase of technical requirements
These are changes to technical requirements (addition, increase of the level or removal) made in a way that an existing area classification in conformity with the preceding edition will not always be able to fulfil the requirements given in the later edition. These changes have to be considered for existing area classifications in conformity with the preceding edition.	

The text of this standard is based on the following documents:

FDIS	Report on voting
31J/244/FDIS	31J/248/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 60079 series, under the general title *Explosive atmospheres*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

Dusts, as defined in this standard, are hazardous because when they are dispersed in air by any means they may form potentially explosive atmospheres. Furthermore, layers of dust may ignite and act as ignition sources for an explosive atmosphere.

This part of IEC 60079 gives guidance on the identification and classification of areas where such hazards from dust can arise. It sets out the essential criteria against which the ignition hazards can be assessed and gives guidance on the design and control parameters which can be used in order to reduce such a hazard. General and special criteria are given for the process of identification and classification of hazardous areas.

This standard contains an informative Annex A giving examples for classifying areas.

EXPLOSIVE ATMOSPHERES –

Part 10-2: Classification of areas – Explosive dust atmospheres

1 Scope

This part of IEC 60079 is concerned with the identification and classification of areas where explosive dust atmospheres and combustible dust layers are present, in order to permit the proper assessment of ignition sources in such areas.

In this standard, explosive dust atmospheres and combustible dust layers are treated separately. In Clause 4, area classification for explosive dusts clouds is described, with dust layers acting as one of the possible sources of release. In Clause 7 other general considerations for dust layers are described.

The examples in this standard are based on a system of effective housekeeping being implemented in the plant to prevent dust layers from accumulating. Where effective housekeeping is not present, the area classification includes the possible formation of explosive dust clouds from dust layers.

The principles of this standard can also be followed when combustible fibres or flyings might cause a hazard.

This standard is intended to be applied where there can be a risk due to the presence of explosive dust atmospheres or combustible dust layers under normal atmospheric conditions (see Note 1).

NOTE 1 Atmospheric conditions include variations in pressure and temperature above and below reference levels of 101,3 kPa (1 013 mbar) and 20 °C (293 K), provided that the variations have a negligible effect on the explosive properties of the combustible materials.

It does not apply to

- underground mining areas,
- dusts of explosives that do not require atmospheric oxygen for combustion such as pyrophoric substances, propellants, pyrotechnics, munitions, peroxides, oxidizers, water-reactive elements or compounds, or other similar materials.
- catastrophic failures which are beyond the concept of abnormality dealt with in this standard,
- any risk arising from an emission of toxic gas from the dust.

This standard does not apply to where a hazard might arise due to the presence of flammable gas or vapour, but the principles may be used in the assessment of a hybrid mixture (see also IEC 60079-10-1).

NOTE 2 Additional guidance on hybrid mixtures is provided in Annex C.

This standard does not take into account the effects of consequential damage following a fire or an explosion.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60079-0, *Explosive atmospheres – Part 0: Equipment – General requirements*

IEC 60079-10-1, *Explosive atmospheres – Part 10-1: Classification of areas – Explosive gas atmospheres*

ISO/IEC 80079-20-2, *Explosive Atmospheres – Part 20-2: Material Characteristics – Combustible dusts test methods*¹

¹ To be published.