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**Fiberoptik –
Optiska gränssnitt för kontaktdon –
Del 3-32: Kontaktparametrar för icke dispersionsskiftade
singelmodfibrer med fysisk kontakt mellan kontakterade fibrer –
Vinklade, rektangulära härdplastferruler**

*Fibre optic interconnecting devices and passive components –
Connector optical interfaces –
Part 3-32: Connector parameters of non-dispersion shifted
single mode physically contacting fibres –
Angled thermoset epoxy rectangular ferrules*

Som svensk standard gäller europastandarden EN 61755-3-32:2016. Den svenska standarden innehåller den officiella engelska språkversionen av EN 61755-3-32:2016.

Nationellt förord

Europastandarden EN 61755-3-32:2016

består av:

- **europastandardens ikraftsättningsdokument**, utarbetat inom CENELEC
- **IEC 61755-3-32, First edition, 2015 - Fibre optic interconnecting devices and passive components - Connector optical interfaces - Part 3-32: Connector parameters of non-dispersion shifted single mode physically contacting fibres - Angled thermoset epoxy rectangular ferrules**

utarbetad inom International Electrotechnical Commission, IEC.

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English Version

**Fibre optic interconnecting devices and passive components -
Connector optical interfaces - Part 3-32: Connector parameters
of non-dispersion shifted single mode physically contacting fibres
- Angled thermoset epoxy rectangular ferrules
(IEC 61755-3-32:2015)**

Dispositifs d'interconnexion et composants passifs à fibres optiques - Interfaces optiques de connecteurs - Partie 3-32: Paramètres de connecteurs pour fibres unimodales à dispersion non décalée, en contact physique - Ferrules rectangulaires avec angle en époxy thermodurcissable (IEC 61755-3-32:2015)

Lichtwellenleiter - Verbindungselemente und passive Bauteile - Teil 3-32: Optische Schnittstelle rechteckige duroplastische Epoxid-Ferrule 8 Grad abgewinkelt physikalischer Kontakt für Einmodenfasern (IEC 61755-3-32:2015)

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

European foreword

The text of document 86B/3889/FDIS, future edition 1 of IEC 61755-3-32, prepared by SC 86B "Fibre optic interconnecting devices and passive components" of IEC/TC 86 "Fibre optics" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 61755-3-32:2016.

The following dates are fixed:

- latest date by which the document has to be (dop) 2016-09-11
implemented at national level by
publication of an identical national
standard or by endorsement
- latest date by which the national (dow) 2019-03-11
standards conflicting with the
document have to be withdrawn

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Endorsement notice

The text of the International Standard IEC 61755-3-32:2015 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 61753-1	NOTE	Harmonized as EN 61753-1.
IEC 61754-10:2005	NOTE	Harmonized as EN 61754-10:2005.
IEC 61755-2-1	NOTE	Harmonized as EN 61755-2-1.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60793-2-50	-	Optical fibres - Part 2-50: Product specifications - Sectional specification for class B single-mode fibres	EN 60793-2-50	-
IEC 61300-3-30	-	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 3-30: Examinations and measurements - Polish angle and fibre position on single ferrule multifibre connectors	EN 61300-3-30	-
IEC 61300-3-52	-	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 3-52: Examinations and measurements - Guide hole and alignment pin deformation constant, CD for 8 degree angled PC rectangular ferrule, single mode fibres	EN 61300-3-52	-
IEC 61754	Series	Fibre optic interconnecting devices and passive components - Fibre optic connector interfaces	EN 61754	Series
IEC 61754-5	2005	Fibre optic connector interfaces - Part 5: Type MT connector family	EN 61754-5	2005
IEC 61754-7	2008	Fibre optic interconnecting devices and passive components - Fibre optic connector interfaces - Part 7: Type MPO connector family	EN 61754-7	2008
IEC 61754-7-1	2014	Fibre optic interconnecting devices and passive components - Fibre optic connector interfaces - Part 7-1: Type MPO connector family - One fibre row	EN 61754-7-1	2014
IEC 61755-1	-	Fibre optic connector optical interfaces - Part 1: Optical interfaces for single mode non-dispersion shifted fibres - General and guidance	EN 61755-1	-

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**FIBRE OPTIC INTERCONNECTING
DEVICES AND PASSIVE COMPONENTS –
CONNECTOR OPTICAL INTERFACES –****Part 3-32: Connector parameters of non-dispersion
shifted single mode physically contacting fibres –
Angled thermoset epoxy rectangular ferrules**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 61755-3-32 has been prepared by subcommittee 86B: Fibre optic interconnecting devices and passive components, of IEC technical committee 86: Fibre optics.

This first edition cancels and replaces IEC PAS 61755-3-32 published in 2007. This edition constitutes a technical revision.

The text of this standard is based on the following documents:

FDIS	Report on voting
86B/3889/FDIS	86B/3915/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 61755 series, under the general title *Fibre optic interconnecting devices and passive components – Connector optical interfaces*, can be found on the IEC website.

Future standards in this series will carry the new general title as cited above. Titles of existing standards in this series will be updated at the time of the next edition.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

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FIBRE OPTIC INTERCONNECTING DEVICES AND PASSIVE COMPONENTS – CONNECTOR OPTICAL INTERFACES –

Part 3-32: Connector parameters of non-dispersion shifted single mode physically contacting fibres – Angled thermoset epoxy rectangular ferrules

1 Scope

This part of IEC 61755 defines certain dimensional limits of an angled PC rectangular thermoset (TS) ferrule optical interface in order to meet specific requirements for fibre-to-fibre interconnection. Ferrules made from the material specified in this standard are suitable for use in categories C, U, E, and O as defined in IEC 61753-1.

Ferrule interface dimensions and features are contained in the IEC 61754 series, which deals with fibre optic connector interfaces.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60793-2-50, *Optical fibres – Part 2-50: Product specifications – Sectional specification for class B single-mode fibres*

IEC 61300-3-30, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 3-30: Examinations and measurements – Polish angle and fibre position on single ferrule multifibre connectors*

IEC 61300-3-52, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 3-52: Examinations and measurements – Guide hole and alignment pin deformation constant, C_D for 8 degree angled PC rectangular ferrule, single mode fibres*

IEC 61754 (all parts), *Fibre optic interconnection devices and passive components – Fibre optic connector interfaces*

IEC 61754-5:2005, *Fibre optic connector interfaces – Part 5: Type MT connector family*

IEC 61754-7:2008, *Fibre optic interconnecting devices and passive components – Fibre optic connector interfaces – Part 7: Type MPO connector family*

IEC 61754-7-1:2014, *Fibre optic interconnecting devices and passive components – Fibre optic connector interfaces – Part 7-1: Type MPO connector family – One fibre row*

IEC 61755-1, *Fibre optic connector optical interfaces – Part 1: Optical interface for single mode non dispersion shifted fibres – General and guidance*