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Roterande elektriska maskiner – Del 27-3: Förlustfaktormätning på statorlindningens isolering

Rotating electrical machines –

Part 27-3: Dielectric dissipation factor measurement on stator winding insulation of rotating electrical machines

Som svensk standard gäller europastandarden EN 60034-27-3:2016. Den svenska standarden innehåller den officiella engelska språkversionen av EN 60034-27-3:2016.

Nationellt förord

Europastandarden EN 60034-27-3:2016

består av:

- **europastandardens ikraftsättningsdokument**, utarbetat inom CENELEC
- **IEC 60034-27-3, First edition, 2015 - Rotating electrical machines - Part 27-3: Dielectric dissipation factor measurement on stator winding insulation of rotating electrical machines**

utarbetad inom International Electrotechnical Commission, IEC.

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English Version

**Rotating electrical machines - Part 27-3: Dielectric dissipation
factor measurement on stator winding insulation of rotating
electrical machines
(IEC 60034-27-3:2015)**

Machines électriques tournantes - Partie 27-3: Mesure du
facteur de dissipation diélectrique sur le système d'isolation
des enroulements statoriques des machines électriques
tournantes
(IEC 60034-27-3:2015)

Drehende elektrische Maschinen - Teil 27-3: Messung des
dielektrischen Verlustfaktors an der
Ständerwicklungsisolierung drehender elektrischer
Maschinen
(IEC 60034-27-3:2015)

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

European foreword

The text of document 2/1803/FDIS, future edition 1 of IEC 60034-27-3, prepared by IEC/TC 2 "Rotating machinery" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60034-27-3:2016.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2016-12-24
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2019-06-24

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Endorsement notice

The text of the International Standard IEC 60034-27-3:2015 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following note has to be added for the standard indicated :

IEC TS 60034-27 NOTE Harmonized as CLC/TS 60034-27.

Annex ZA

(normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60060-1	-	High-voltage test techniques - Part 1: General definitions and test requirements	EN 60060-1	-
IEC 60060-2	-	High-voltage test techniques - Part 2: Measuring systems	EN 60060-2	-

CONTENTS

FOREWORD.....	4
INTRODUCTION.....	6
1 Scope.....	7
2 Normative references	7
3 Terms and definitions	7
4 Theory and measuring techniques	8
4.1 Dielectric dissipation factor measurement	8
4.2 Analogue Schering bridge	10
4.3 Transformer ratio arm bridge.....	11
4.4 Digital phase shift measurement	12
5 Test procedures	13
5.1 General.....	13
5.2 Winding bars and coils	15
5.2.1 Test object preparation	15
5.2.2 Guarding techniques.....	15
5.2.3 Measuring procedure	17
5.3 Complete windings.....	17
6 Test results	18
6.1 General.....	18
6.2 Winding bars and coils	19
6.3 Complete windings.....	20
7 Test report.....	21
7.1 General.....	21
7.2 New coils, bars and winding	21
7.3 Operational aged winding	22
Annex A (informative) Relationship between power factor and dissipation factor	24
Bibliography.....	26
Figure 1 – Parallel circuit and vector diagram	8
Figure 2 – Series circuit and vector diagram	9
Figure 3 – Dielectric losses with increasing voltage (schematic)	10
Figure 4 – High voltage Schering bridge – Basic circuit.....	11
Figure 5 – Transformer ratio arm bridge.....	12
Figure 6 – Schematic test set-up of a digital dissipation factor measuring system with principle current oscillogram	13
Figure 7 – Example of a curve of $\tan \delta$ versus voltage ratio U/U_N measured in voltage steps of $0,2 U_N$	14
Figure 8 – Arrangement with guard rings electrodes on test objects with insulation gap (example of preferred insulation gap and guard ring electrode dimensions)	16
Figure 9 – Application of guard ring electrodes on top of stress control coating	17
Figure A.1 – Phasor diagram	24
Table 1 – Maximum values of dielectric dissipation factor of single bars and coils in new condition with guard ring electrodes up to a rated voltage of $U_N = 21$ kV.....	19

Table A.1 – Comparison between correlating values of dielectric power factor $\cos \varphi$ and dielectric dissipation factor $\tan \delta$ and their difference	25
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INTERNATIONAL ELECTROTECHNICAL COMMISSION

ROTATING ELECTRICAL MACHINES –

Part 27-3: Dielectric dissipation factor measurement on stator winding insulation of rotating electrical machines

FOREWORD

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International Standard IEC 60034-27-3 has been prepared by IEC technical committee 2: Rotating machinery.

This first edition cancels and replaces the first edition of IEC TR 60894 published in 1987. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) digital measurement of dissipation factor and capacitance included;
- b) limits for dissipation factor values given;
- c) detailed description of measuring techniques;
- d) extension of scope to complete windings.

The text of this standard is based on the following documents:

FDIS	Report on voting
2/1803/FDIS	2/1804/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60034 series, published under the general title *Rotating electrical machines*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

This International Standard provides guidelines for dielectric dissipation factor measurements on form-wound stator bars or coils as well as for complete windings.

The dielectric dissipation factor is a measure of the dielectric losses in the stator winding insulation. Measurement of dielectric dissipation factor is an appropriate means of assessing the quality of new and also aged stator winding insulation of rotating electrical machines. Especially, the method is useful for assessing the uniform quality of manufacturing and the dielectric behaviour of the insulation as a whole. For aged stator windings, the dielectric dissipation factor provides information about insulation condition.

The dielectric dissipation factor measurements give no indication of the distribution of loss within the insulation and – in contrast to off-line partial discharge measurements – do not permit localization of weak points of the insulation system.

The main principle is to measure the dielectric dissipation factor over a range of voltages and to derive different characteristic dielectric loss parameters as basis for the evaluation.

Empirical limits verified in practice can be used as a basis for evaluating the quality of stator winding insulation systems in manufacturing. Furthermore, trend evaluation, e.g. diagnostic tests as part of the functional evaluation of insulation systems or in connection with servicing and overhaul of rotating machines, can also provide information on ageing processes, necessary further measures and intervals between overhauls. However, such trend evaluations cannot be used to predict the time to failure of a stator winding insulation.

ROTATING ELECTRICAL MACHINES –

Part 27-3: Dielectric dissipation factor measurement on stator winding insulation of rotating electrical machines

1 Scope

This part of IEC 60034 provides guidelines for the test procedures and the interpretation of test results for dielectric dissipation factor measurements on the stator winding insulation of rotating electrical machines. These guidelines are valid for rotating electrical machines with conductive slot coatings operating at a rated voltage of 6 kV and higher.

This standard applies to individual form-wound stator bars and coils outside a core (uninstalled), individual stator bars and coils installed in a core and complete form-wound stator winding of machines in new or aged condition.

This International Standard applies to all kind of vacuum impregnated or resin-rich (fully-loaded) taped bars, coils and complete windings. It is not applicable to non-impregnated individual bars and coils or non-impregnated complete windings.

Requirements for the dielectric dissipation factor characteristics of individual form-wound stator bars and coils of machines with rating voltages from 6 kV and higher when tested with 50 Hz or 60 Hz alternating voltages are given.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60060-1, *High-voltage test techniques – Part 1: General definitions and test requirements*

IEC 60060-2, *High-voltage test techniques – Part 2: Measuring systems*