

© Copyright SEK. Reproduction in any form without permission is prohibited.

Elektronikkomponenter – Fasta kondensatorer – Del 18: Gruppsspecifikation för aluminiumelektrolytkondensatorer med fast elektrolyt av mangandioxid eller flytande elektrolyt, för ytmontering

Fixed capacitors for use in electronic equipment –

Part 18: Sectional specification –

Fixed aluminium electrolytic surface mount capacitors with solid (MnO₂) and non-solid electrolyte

Som svensk standard gäller europastandarden EN 60384-18:2016. Den svenska standarden innehåller den officiella engelska språkversionen av EN 60384-18:2016.

Nationellt förord

Europastandarden EN 60384-18:2016

består av:

- **europastandardens ikraftsättningsdokument**, utarbetat inom CENELEC
- **IEC 60384-18, Third edition, 2016 - Fixed capacitors for use in electronic equipment - Part 18: Sectional specification - Fixed aluminium electrolytic surface mount capacitors with solid (MnO₂) and non-solid electrolyte**

utarbetad inom International Electrotechnical Commission, IEC.

Tidigare fastställd svensk standard SS-EN 60384-18, utgåva 1, 2007, gäller ej fr o m 2019-06-29.

Standarder underlättar utvecklingen och höjer elsäkerheten

Det finns många fördelar med att ha gemensamma tekniska regler för bl a mätning, säkerhet och provning och för utförande, skötsel och dokumentation av elprodukter och elanläggningar.

Genom att utforma sådana standarder blir säkerhetsfordringar tydliga och utvecklingskostnaderna rimliga samtidigt som marknadens acceptans för produkten eller tjänsten ökar.

Många standarder inom elområdet beskriver tekniska lösningar och metoder som åstadkommer den elsäkerhet som föreskrivs av svenska myndigheter och av EU.

SEK är Sveriges röst i standardiseringsarbetet inom elområdet

SEK Svensk Elstandard svarar för standardiseringen inom elområdet i Sverige och samordnar svensk medverkan i internationell och europeisk standardisering. SEK är en ideell organisation med frivilligt deltagande från svenska myndigheter, företag och organisationer som vill medverka till och påverka utformningen av tekniska regler inom elektrotekniken.

SEK samordnar svenska intressenters medverkan i SEKs tekniska kommittéer och stödjer svenska experters medverkan i internationella och europeiska projekt.

Stora delar av arbetet sker internationellt

Utformningen av standarder sker i allt väsentligt i internationellt och europeiskt samarbete. SEK är svensk nationalkommitté av International Electrotechnical Commission (IEC) och Comité Européen de Normalisation Electrotechnique (CENELEC).

Standardiseringsarbetet inom SEK är organiserat i referensgrupper bestående av ett antal tekniska kommittéer som speglar hur arbetet inom IEC och CENELEC är organiserat.

Arbetet i de tekniska kommittéerna är öppet för alla svenska organisationer, företag, institutioner, myndigheter och statliga verk. Den årliga avgiften för deltagandet och intäkter från försäljning finansierar SEKs standardiseringsverksamhet och medlemsavgift till IEC och CENELEC.

Var med och påverka!

Den som deltar i SEKs tekniska kommittéarbete har möjlighet att påverka framtida standarder och får tidig tillgång till information och dokumentation om utvecklingen inom sitt teknikområde. Arbetet och kontakterna med kollegor, kunder och konkurrenter kan gynnsamt påverka enskilda företags affärsutveckling och bidrar till deltagarnas egen kompetensutveckling.

Du som vill dra nytta av dessa möjligheter är välkommen att kontakta SEKs kansli för mer information.

SEK Svensk Elstandard

Box 1284
164 29 Kista
Tel 08-444 14 00
www.elstandard.se

English Version

Fixed capacitors for use in electronic equipment - Part 18:
Sectional specification - Fixed aluminium electrolytic surface
mount capacitors with solid (MnO₂) and non-solid electrolyte
(IEC 60384-18:2016)

Condensateurs fixes utilisés dans les équipements
électroniques - Partie 18: Spécification intermédiaire -
Condensateurs fixes électrolytiques à l'aluminium pour
montage en surface à électrolyte solide (MnO₂) et non
solide
(IEC 60384-18:2016)

Festkondensatoren zur Verwendung in Geräten der
Elektronik - Teil 18: Rahmenspezifikation -
Oberflächenmontierbare Aluminium-Elektrolyt-
Kondensatoren mit festen (MnO₂) und flüssigen
Elektrolyten
(IEC 60384-18:2016)

This European Standard was approved by CENELEC on 2016-06-29. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

European foreword

The text of document 40/2460/FDIS, future edition 3 of IEC 60384-18, prepared by IEC/TC 40 "Capacitors and resistors for electronic equipment" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60384-18:2016.

The following dates are fixed:

- latest date by which the document has to be (dop) 2017-03-29
implemented at national level by
publication of an identical national
standard or by endorsement
- latest date by which the national (dow) 2019-06-29
standards conflicting with the
document have to be withdrawn

This document supersedes EN 60384-18:2007.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 60384-18:2016 was approved by CENELEC as a European Standard without any modification.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60063	-	Preferred number series for resistors and capacitors	EN 60063	-
IEC 60068-1	2013	Environmental testing -- Part 1: General and guidance	EN 60068-1	2014
IEC 60068-2-58	2015	Environmental testing - Part 2-58: Tests - Test Td: Test methods for solderability, resistance to dissolution of metallization and to soldering heat of surface mounting devices (SMD)	EN 60068-2-58	2015
IEC 60384-1	2016	Fixed capacitors for use in electronic equipment - Part 1: Generic specification	EN 60384-1	2016
IEC 60417	-	Graphical symbols for use on equipment. Index, survey and compilation of the single sheets.	-	-
IEC 61193-2	2007	Quality assessment systems -- Part 2: Selection and use of sampling plans for inspection of electronic components and packages	EN 61193-2	2007
ISO 3	-	Preferred numbers; Series of preferred numbers	-	-

CONTENTS

FOREWORD	5
1 General	7
1.1 Scope	7
1.2 Object	7
1.3 Normative references	7
1.4 Information to be given in a detail specification	8
1.4.1 General	8
1.4.2 Outline drawing and dimensions	8
1.4.3 Mounting	8
1.4.4 Ratings and characteristics	8
1.4.5 Marking	9
1.5 Terms and definitions	9
1.6 Marking	9
1.6.1 General	9
1.6.2 Information for marking	9
1.6.3 Marking on capacitors	9
1.6.4 Marking on packaging	10
2 Preferred ratings and characteristics	10
2.1 Preferred characteristics	10
2.2 Preferred values of ratings	10
2.2.1 Nominal capacitance (C_N)	10
2.2.2 Tolerance on nominal capacitance	10
2.2.3 Rated voltage (U_R)	10
2.2.4 Category voltage (U_C)	10
2.2.5 Surge voltage	11
2.2.6 Rated temperature	11
3 Quality assessment procedures	11
3.1 Primary stage of manufacture	11
3.2 Structurally similar components	11
3.3 Certified test records of released lots	11
3.4 Qualification approval procedures	11
3.4.1 General	11
3.4.2 Qualification approval on the basis of the fixed sample size procedure	11
3.4.3 Tests	12
3.5 Quality conformance inspection	22
3.5.1 Formation of inspection lots	22
3.5.2 Test schedule	22
3.5.3 Delayed delivery	22
3.5.4 Assessment levels	22
4 Test and measurement procedures	23
4.1 Drying	23
4.2 Measuring conditions	24
4.3 Mounting	24
4.3.1 General	24
4.3.2 Initial inspections	24
4.3.3 Test conditions	24

4.3.4	Final inspections	24
4.4	Visual examination and check of dimensions	24
4.4.1	General	24
4.4.2	Visual examination and check of dimensions	24
4.4.3	Requirements	24
4.5	Electrical tests	24
4.5.1	Leakage current.....	24
4.5.2	Capacitance	25
4.5.3	Tangent of loss angle ($\tan \delta$) or equivalent series resistance (ESR).....	25
4.5.4	Impedance (if required).....	26
4.6	Resistance to soldering heat	26
4.6.1	General	26
4.6.2	Test conditions	26
4.6.3	Recovery	26
4.6.4	Final inspections and requirements	26
4.7	Solderability.....	26
4.7.1	General	26
4.7.2	Test conditions	27
4.7.3	Final inspections and requirements	27
4.8	Shear test.....	27
4.8.1	General	27
4.8.2	Final inspections and requirements	27
4.9	Substrate bending test	27
4.9.1	General	27
4.9.2	Final inspections and requirements	27
4.10	Rapid change of temperature	27
4.10.1	General	27
4.10.2	Initial inspections	27
4.10.3	Test conditions	27
4.10.4	Recovery	27
4.10.5	Final inspections and requirements	27
4.11	Climatic sequence.....	28
4.11.1	General	28
4.11.2	Initial inspections	28
4.11.3	Dry heat.....	28
4.11.4	Damp heat, cyclic, Test Db, first cycle	28
4.11.5	Cold	28
4.11.6	Damp heat, cyclic, Test Db, remaining cycles	28
4.11.7	Recovery	28
4.11.8	Final inspections and requirements	28
4.12	Damp heat, steady state	28
4.12.1	General	28
4.12.2	Initial inspections	28
4.12.3	Test conditions	28
4.12.4	Recovery	29
4.12.5	Final inspections and requirements	29
4.13	Characteristics at high and low temperature	29
4.13.1	General	29

4.13.2	Inspections and requirements	29
4.14	Surge voltage	29
4.14.1	General	29
4.14.2	Initial inspections	29
4.14.3	Test conditions	29
4.14.4	Recovery	29
4.14.5	Final inspections and requirements	30
4.15	Endurance	30
4.15.1	General	30
4.15.2	Initial inspections	30
4.15.3	Test conditions	30
4.15.4	Recovery	30
4.15.5	Final inspections and requirements	30
4.16	Reverse voltage (if required)	30
4.16.1	Initial inspections	30
4.16.2	Test conditions	30
4.16.3	Recovery	31
4.16.4	Final inspections and requirements	31
4.17	Storage at high temperature	31
4.17.1	General	31
4.17.2	Initial inspections	31
4.17.3	Test conditions	31
4.17.4	Recovery	31
4.17.5	Final inspections and requirements	31
4.18	Storage at low temperature (if required)	31
4.18.1	General	31
4.18.2	Initial inspections	31
4.18.3	Test conditions	31
4.18.4	Recovery	31
4.18.5	Final inspections and requirements	31
4.19	Charge and discharge (if required)	32
4.19.1	General	32
4.19.2	Initial inspections	32
4.19.3	Test conditions	32
4.19.4	Final inspections and requirements	32
4.20	Component solvent resistance (if required)	32
4.21	Solvent resistance of the marking (if required)	32
4.22	High surge current (if required)	32
4.22.1	General	32
4.22.2	Final inspections and requirements	33
Table 1 – Surge voltages		11
Table 2 – Sampling plan for qualification approval, assessment level EZ		13
Table 3 – Test schedule for qualification approval (1 of 8)		14
Table 4 – Lot-by-lot inspection		23
Table 5 – Periodic inspection		23

INTERNATIONAL ELECTROTECHNICAL COMMISSION

FIXED CAPACITORS FOR USE IN ELECTRONIC EQUIPMENT –**Part 18: Sectional specification –
Fixed aluminium electrolytic surface mount capacitors
with solid (MnO₂) and non-solid electrolyte**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60384-18 has been prepared by IEC technical committee 40: Capacitors and resistors for electronic equipment.

This third edition cancels and replaces the second edition published in 2007 and constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) Revision of the structure in accordance with ISO/IEC Directives, Part 2:2011 (sixth edition) to the extent practicable, and harmonization between other similar kinds of documents.

- b) In addition, Clause 4 and all the tables have been reviewed in order to prevent duplications and contradictions.

The text of this standard is based on the following documents:

FDIS	Report on voting
40/2460/FDIS	40/2466/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The list of all parts of the IEC 60384 series, under the general title *Fixed capacitors for use in electronic equipment*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

FIXED CAPACITORS FOR USE IN ELECTRONIC EQUIPMENT –

Part 18: Sectional specification – Fixed aluminium electrolytic surface mount capacitors with solid (MnO₂) and non-solid electrolyte

1 General

1.1 Scope

This part of IEC 60384 applies to fixed aluminium electrolytic surface mount capacitors with solid (MnO₂) and non-solid electrolyte primarily intended for d.c. applications for use in electronic equipment.

These capacitors are primarily intended for use in electronic equipment to be mounted directly on substrates for hybrid circuits or to printed boards.

Capacitors for special-purpose applications may need additional requirements.

1.2 Object

The object of this standard is to prescribe preferred ratings and characteristics and to select from IEC 60384-1:2016 the appropriate quality assessment procedures, tests and measuring methods and to give general performance requirements for this type of capacitor. Test severities and requirements prescribed in detail specifications referring to this sectional specification should be of equal or higher performance level, because lower performance levels are not permitted.

1.3 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60063, *Preferred number series for resistors and capacitors*

IEC 60068-1:2013, *Environmental testing – Part 1: General and guidance*

IEC 60068-2-58:2015, *Environmental testing – Part 2-58: Tests – Test Td: Test methods for solderability, resistance to dissolution of metallization and to soldering heat of surface mounting devices (SMD)*

IEC 60384-1:2016, *Fixed capacitors for use in electronic equipment – Part 1: Generic specification*

IEC 60417, *Graphical symbols for use on equipment*

IEC 61193-2:2007, *Quality assessment system – Part 2: Selection and use of sampling plans for inspection of electronic components and packages*

ISO 3, *Preferred numbers – Series of preferred numbers*