



Fastställd 2016-12-14

Utgåva

Sida

Ansvarig kommitté

SEK TK 21

2016-12-14

1 1 (1+26)

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### Laddningsbara batterier – Litium-jonceller för elfordon – Del 3: Säkerhetsfordringar

Secondary lithium-ion cells for the propulsion of electrical road vehicles – Part 3: Safety requirements

Som svensk standard gäller europastandarden EN 62660-3:2016. Den svenska standarden innehåller den officiella engelska språkversionen av EN 62660-3:2016.

### Nationellt förord

Europastandarden EN 62660-3:2016

består av:

- europastandardens ikraftsättningsdokument, utarbetat inom CENELEC
- IEC 62660-3, First edition, 2016 Secondary lithium-ion cells for the propulsion of electrical road vehicles Part 3: Safety requirements

utarbetad inom International Electrotechnical Commission, IEC.

ICS 29.220.20; 43.120.00

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## EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN 62660-3

November 2016

ICS 29.220.20; 43.120

### **English Version**

# Secondary lithium-ion cells for the propulsion of electric road vehicles - Part 3: Safety requirements (IEC 62660-3:2016)

Éléments d'accumulateurs lithium-ion pour la propulsion des véhicules routiers électriques - Partie 3: Exigences de sécurité (IEC 62660-3:2016) Lithium-Ionen-Sekundärzellen für den Antrieb von Elektrostraßenfahrzeugen -Teil 3: Sicherheitsanforderungen (IEC 62660-3:2016)

This European Standard was approved by CENELEC on 2016-10-03. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

### **European foreword**

The text of document 21/890/FDIS, future edition 1 of IEC 62660-3, prepared by IEC/TC 21 "Secondary cells and batteries" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 62660-3:2016.

The following dates are fixed:

•	latest date by which the document has to be	(dop)	2017-07-03
	implemented at national level by		
	publication of an identical national		
	standard or by endorsement		

 latest date by which the national standards conflicting with the document have to be withdrawn
 (dow) 2019-10-03

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#### **Endorsement notice**

The text of the International Standard IEC 62660-3:2016 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 62133 NOTE Harmonized as EN 62133.
IEC 62660-1 NOTE Harmonized as EN 62660-1.

### Annex ZA

(normative)

# Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu

<u>Publication</u>	<u>Year</u>	<u>Title</u>	EN/HD	<u>Year</u>
IEC 60050-482	-	International Electrotechnical Vocabulary (IEV) - Part 482: Primary and secondary cells and batteries	- I	-
IEC 61434	-	Secondary cells and batteries containing alkaline or other non-acid electrolytes - Guide to the designation of current in alkaline secondary cell and battery standards	EN 61434	-
IEC 62619	-	Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for secondary lithium cells and batteries, for use in industrial applications	-	-
IEC 62660-2	2010	Secondary lithium-ion cells for the propulsion of electric road vehicles - Part 2: Reliability and abuse testing	EN 62660-2	2011

### CONTENTS

		KU	
IN		CTION	
1	Scop	e	7
2	Norm	native references	7
3	Term	s and definitions	8
4	Test	conditions	9
	4.1	General	9
	4.2	Measuring instruments	9
	4.2.1	Range of measuring devices	9
	4.2.2	Voltage measurement	10
	4.2.3	Current measurement	10
	4.2.4	Temperature measurements	10
	4.2.5	Other measurements	10
	4.3	Tolerance	10
	4.4	Test temperature	11
5	Elect	rical measurement	11
	5.1	General charge conditions	11
	5.2	Capacity	11
	5.3	SOC adjustment	11
6	Safet	y tests	12
	6.1	General	12
	6.2	Mechanical tests	12
	6.2.1	Vibration	12
	6.2.2		
	6.2.3		
	6.3	Thermal test	
	6.3.1	High temperature endurance	
	6.3.2	, , ,	
	6.4	Electrical tests	
	6.4.1		
	6.4.2	3	
	6.4.3	3	
۸.	6.4.4		
Ar	,	informative) Operating region of cells for safe use	
	A.1	General	
	A.2	Charging conditions for safe use	
	A.2.1		
	A.2.2 A.2.3	3 3 3	
	A.2.3	•	
۸,		Example of operating regioninformative) Explanation for the internal short-circuit test	
Λı			
	B.1	General concept	
<b>D</b> :	B.2	Internal short circuit caused by particle contamination	
ום	unograp	niy	∠4
		E a mala afterna and as many as a fact that	4.0
	aure 1 -	- Example of temperature measurement of cell	10

Figure 2 – Example of crush test	13
Figure A.1 – An example of operating region	for charging of typical lithium-ion cells20
Figure A.2 – An example of operating region	for discharging of typical lithium-ion cells21
Table B.1 – Examples of the internal short cir	cuit of cell23

### INTERNATIONAL ELECTROTECHNICAL COMMISSION

# SECONDARY LITHIUM-ION CELLS FOR THE PROPULSION OF ELECTRIC ROAD VEHICLES –

### Part 3: Safety requirements

### **FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 62660-3 has been prepared by IEC technical committee 21: Secondary cells and batteries.

The text of this standard is based on the following documents:

FDIS	Report on voting
21/890/FDIS	21/897/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 62660 series, published under the general title Secondary lithiumion cells for the propulsion of electric road vehicles, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

### INTRODUCTION

The electric road vehicles (EV) including hybrid and plug-in hybrid electric vehicles are beginning to diffuse in the global market with backing from global concerns on  $\mathrm{CO}_2$  reduction and energy, recent advances in technology and cost reduction. This has led to a rapidly increasing demand for high-power and high-energy density traction batteries represented by lithium-ion batteries.

For securing a basic level of quality of lithium-ion batteries for automotive applications, relevant international standards, i.e. IEC 62660-1, IEC 62660-2, ISO 12405-1 and ISO 12405-2, have been published. These standards specify the performance, reliability and abuse testing of lithium-ion battery cells, packs and systems for EV applications. Further, in the light of increasing concerns on the safety of lithium-ion batteries and demand for a referenceable international standard, safety requirements for lithium-ion battery packs and systems are defined in ISO 12405-3. Regulations, such as UN ECE R100, are also being revised that include acceptance criteria for rechargeable energy storage systems of EVs.

It is essential to specify the safety criteria at cell level in this standard, in order to secure the basic safety level of cells which differ in performance and design, and are applied to a variety of types of packs and systems. For automobile applications, it is important to note the design diversity of automobile battery packs and systems, and specific requirements for cells and batteries corresponding to each of such designs. Based on these facts, the purpose of this standard is to provide a basic level of safety test methodology and criteria with general versatility, which serves a function in common primary testing of lithium-ion cells to be used in a variety of battery systems. Specific requirements for the safety of cells differ depending on the system designs of battery packs or vehicles, and should be evaluated by the users. Final pass-fail criteria of cells are to be based on the agreement between the cell manufacturers and the customers.

## SECONDARY LITHIUM-ION CELLS FOR THE PROPULSION OF ELECTRIC ROAD VEHICLES –

Part 3: Safety requirements

### 1 Scope

This part of IEC 62660 specifies test procedures and the acceptance criteria for safety performance of secondary lithium-ion cells and cell blocks used for the propulsion of electric vehicles (EV) including battery electric vehicles (BEV) and hybrid electric vehicles (HEV).

NOTE 1 Cell blocks can be used as an alternative to cells according to the agreement between the manufacturer and the customer.

NOTE 2 Concerning the cell for plug-in hybrid electric vehicle (PHEV), the manufacturer can select either the test condition of the BEV application or the HEV application.

This International Standard intends to determine the basic safety performance of cells used in a battery pack and system under intended use, and reasonably foreseeable misuse or incident, during the normal operation of the EV. The safety requirements of the cell in this standard are based on the premise that the cells are properly used in a battery pack and system within the limits for voltage, current and temperature as specified by the cell manufacturer (cell operating region).

The evaluation of the safety of cells during transport and storage is not covered by this standard.

NOTE 3 The safety performance requirements for lithium-ion battery packs and systems are defined in ISO 12405-3. The specifications and safety requirements for lithium-ion battery packs and systems of electrically propelled mopeds and motorcycles are defined in ISO 18243 (under development). IEC 62619 (under development) covers the safety requirements for the lithium ion cells and batteries for industrial applications including forklift trucks, golf carts, and automated guided vehicles.

NOTE 4 Information on the cell operating region is provided in Annex A.

#### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-482, International Electrotechnical Vocabulary – Part 482: Primary and secondary cells and batteries

IEC 61434, Secondary cells and batteries containing alkaline or other non-acid electrolytes – Guide to the designation of current in alkaline secondary cell and battery standards

IEC 62619:— 1, Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for secondary lithium cells and batteries, for use in industrial applications

IEC 62660-2:2010, Secondary lithium-ion cells for the propulsion of electric road vehicles – Part 2: Reliability and abuse testing

<sup>1</sup> Under preparation. Stage at the time of publication: IEC/CDV 62619:2015