



Fastställd 2017-05-17 Utgåva 3 Sida 1 (1+29) Ansvarig kommitté SEK TK 35

© Copyright SEK. Reproduction in any form without permission is prohibited.

Litiumceller och litiumbatterier – Säkerhet vid transport

Safety of primary and secondary lithium cells and batteries during transport

Som svensk standard gäller europastandarden EN 62281:2017. Den svenska standarden innehåller den officiella engelska språkversionen av EN 62281:2017.

Nationellt förord

Europastandarden EN 62281:2017

består av:

- europastandardens ikraftsättningsdokument, utarbetat inom CENELEC
- IEC 62281, Third edition, 2016 Safety of primary and secondary lithium cells and batteries during transport

utarbetad inom International Electrotechnical Commission, IEC.

Tidigare fastställd svensk standard SS-EN 62281, utgåva 2, 2013, gäller ej fr o m 2020-01-10.

ICS 29.220.10

Standarder underlättar utvecklingen och höjer elsäkerheten

Det finns många fördelar med att ha gemensamma tekniska regler för bl a mätning, säkerhet och provning och för utförande, skötsel och dokumentation av elprodukter och elanläggningar.

Genom att utforma sådana standarder blir säkerhetsfordringar tydliga och utvecklingskostnaderna rimliga samtidigt som marknadens acceptans för produkten eller tjänsten ökar.

Många standarder inom elområdet beskriver tekniska lösningar och metoder som åstadkommer den elsäkerhet som föreskrivs av svenska myndigheter och av EU.

SEK är Sveriges röst i standardiseringsarbetet inom elområdet

SEK Svensk Elstandard svarar för standardiseringen inom elområdet i Sverige och samordnar svensk medverkan i internationell och europeisk standardisering. SEK är en ideell organisation med frivilligt deltagande från svenska myndigheter, företag och organisationer som vill medverka till och påverka utformningen av tekniska regler inom elektrotekniken.

SEK samordnar svenska intressenters medverkan i SEKs tekniska kommittéer och stödjer svenska experters medverkan i internationella och europeiska projekt.

Stora delar av arbetet sker internationellt

Utformningen av standarder sker i allt väsentligt i internationellt och europeiskt samarbete. SEK är svensk nationalkommitté av International Electrotechnical Commission (IEC) och Comité Européen de Normalisation Electrotechnique (CENELEC).

Standardiseringsarbetet inom SEK är organiserat i referensgrupper bestående av ett antal tekniska kommittéer som speglar hur arbetet inom IEC och CENELEC är organiserat.

Arbetet i de tekniska kommittéerna är öppet för alla svenska organisationer, företag, institutioner, myndigheter och statliga verk. Den årliga avgiften för deltagandet och intäkter från försäljning finansierar SEKs standardiseringsverksamhet och medlemsavgift till IEC och CENELEC.

Var med och påverka!

Den som deltar i SEKs tekniska kommittéarbete har möjlighet att påverka framtida standarder och får tidig tillgång till information och dokumentation om utvecklingen inom sitt teknikområde. Arbetet och kontakterna med kollegor, kunder och konkurrenter kan gynnsamt påverka enskilda företags affärsutveckling och bidrar till deltagarnas egen kompetensutveckling.

Du som vill dra nytta av dessa möjligheter är välkommen att kontakta SEKs kansli för mer information.

SEK Svensk Elstandard

Box 1284 164 29 Kista Tel 08-444 14 00 www.elstandard.se

EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN 62281

April 2017

ICS 29.220.10

Supersedes EN 62281:2013

English Version

Safety of primary and secondary lithium cells and batteries during transport (IEC 62281:2016)

Sécurité des piles et des accumulateurs au lithium pendant le transport (IEC 62281:2016) Sicherheit von Primär- und Sekundär-Lithiumbatterien beim Transport (IEC 62281:2016)

This European Standard was approved by CENELEC on 2017-01-10. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

European foreword

The text of document 35/1370/FDIS, future edition 3 of IEC 62281, prepared by IEC/TC 35 "Primary cells and batteries" and SC 21A "Secondary cells and batteries containing alkaline or other non-acid electrolytes" of IEC/TC 21 "Secondary cells and batteries" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 62281:2017.

The following dates are fixed:

•	latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement	(dop)	2017-10-10
•	latest date by which the national standards conflicting with the document have to be withdrawn	(dow)	2020-01-10

This document supersedes EN 62281:2013.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 62281:2016 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60068-2-6	NOTE	Harmonized as EN 60068-2-6.
IEC 60068-2-27	NOTE	Harmonized as EN 60068-2-27.
IEC 60086-4	NOTE	Harmonized as EN 60086-4.
IEC 62133	NOTE	Harmonized as EN 62133.
IEC 62660-1	NOTE	Harmonized as EN 62660-1.

CONTENTS

F	DREWO	RD	4
IN	TRODU	CTION	6
1	Scop	9	7
2	Norm	ative references	7
3	Term	s and definitions	7
4		irements for safety	
•	4.1	General considerations	
	4.2	Quality plan	
	4.3	Packaging	
5		testing, sampling and re-testing	
_	5.1	Type testing	
	5.2	Overcharge protection	
	5.3	Battery assemblies	
	5.3.1	General	
	5.3.2	Small battery assemblies	
	5.3.3	Large battery assemblies	
	5.4	Sampling	
	5.5	Re-testing	13
6	Test	methods and requirements	13
	6.1	General	13
	6.1.1	Cautionary notice	13
	6.1.2	Ambient temperature	14
	6.1.3	Parameter measurement tolerances	14
	6.1.4	Pre-discharge and pre-cycling	14
	6.2	Evaluation of test criteria	14
	6.2.1	Shifting	14
	6.2.2	Distortion	14
	6.2.3	Short-circuit	
	6.2.4	Excessive temperature rise	14
	6.2.5	Leakage	14
	6.2.6	Venting	
	6.2.7	Fire	
	6.2.8	Rupture	
	6.2.9	Explosion	
	6.3	Tests and requirements – Overview	
	6.4	Transport tests	
	6.4.1	Test T-1: Altitude	
	6.4.2	Test T-2: Thermal cycling	
	6.4.3 6.4.4	Test T-4: Shock	
	6.4.5	Test T-4: Shock Test T-5: External short-circuit	
	6.4.6	Test T-6: Impact/crush	
	6.5	Misuse tests	
	6.5.1	Test T-7: Overcharge	
	6.5.2	Test T-8: Forced discharge	
	6.6	Packaging test – Test P-1: Drop test	
	0.0		

	6.7	Information to be given in the relevant specification	22
	6.8	Test report	22
	6.9	Transport certificate	23
7	Inforr	nation for safety	23
	7.1	Packaging	23
	7.2	Handling of battery cartons	23
	7.3	Transport	23
	7.3.1	General	23
	7.3.2	Air transport	23
	7.3.3	Sea transport	23
	7.3.4	Land transport	23
	7.3.5	Classification	23
	7.4	Display and storage	24
8	Instru	ctions for packaging and handling during transport – Quarantine	24
9	Mark	ing	24
	9.1	Marking of primary and secondary (rechargeable) cells and batteries	24
	9.2	Marking of the packaging and shipping documents	24
Αı	nnex A (informative) Shock test – adjustment of acceleration for large batteries	25
	A.1	General	25
	A.2	Shock energy depends on mass, acceleration, and pulse duration	25
	A.3	The constant acceleration approach	26
	A.4	The constant energy approach	26
Bi	bliograp	hy	28
Fi	gure 1 -	Example of a test set-up for the impact test	20
Fi	gure A.1	- Half sine shock for batteries (constant peak acceleration)	26
Fi	gure A.2	2 – Half sine shock for batteries (constant energy)	27
	J	.	
Τá	able 1 –	Number of primary test cells and batteries for type testing	12
Τá	able 2 –	Number of secondary test cells and batteries for type testing	13
		Number of packages with primary or secondary test cells and batteries	
		Mass loss limits	
		Transport and packaging tests and requirements	
		Vibration profile (sinusoidal)	
T,	_ 7 ماماد	Shock parameters	12

INTERNATIONAL ELECTROTECHNICAL COMMISSION

SAFETY OF PRIMARY AND SECONDARY LITHIUM CELLS AND BATTERIES DURING TRANSPORT

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 62281 has been prepared jointly by IEC technical committee 35: Primary cells and batteries and subcommittee 21A: Secondary cells and batteries containing alkaline or other non-acid electrolytes, of IEC technical committee 21: Secondary cells and batteries.

This third edition cancels and replaces the second edition, published in 2012, and constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) Deletion of the wire mesh screen from the evaluation of test criteria for an explosion;
- b) Extension / modification of the shock test parameters so as to achieve constant energy behaviour for large batteries as well as explanations in a new Annex A;
- c) Modification of the external short-circuit method so as to allow the short-circuit to be applied to large batteries after they have been removed from the temperature chamber;

- d) Change of the cell diameter distinguishing between impact and crush test from 20 mm to 18 mm;
- e) Addition of possible content for a transport certificate.

The text of this standard is based on the following documents:

FDIS	Report on voting
35/1370/FDIS	35/1371/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

Primary lithium cells and batteries were first introduced in military applications in the 1970s. At that time, little commercial interest and no industrial standards existed. Consequently, the United Nations (UN) Committee of Experts on the Transport of Dangerous Goods, although usually referring to industrial standards for testing and criteria, introduced a sub-section in the Manual of tests and criteria concerning safety tests relevant to transport of primary lithium cells and batteries. Meanwhile, commercial interest in primary and secondary (rechargeable) lithium cells and batteries has grown and several industrial standards exist. However, the existing IEC standards are manifold, not completely harmonized, and not necessarily relevant to transport. They are not suitable to be used as a source of reference in the UN Model Regulations. Therefore this group safety standard has been prepared to harmonize the tests and requirements relevant to transport.

This International Standard applies to primary and secondary (rechargeable) lithium cells and batteries containing lithium in any chemical form: lithium metal, lithium alloy or lithium-ion. Lithium-metal and lithium alloy primary electrochemical systems use metallic lithium and lithium alloy, respectively, as the negative electrode. Lithium-ion secondary electrochemical systems use intercalation compounds (intercalated lithium exists in an ionic or quasi-atomic form within the lattice of the electrode material) in the positive and in the negative electrodes.

This International Standard also applies to lithium polymer cells and batteries, which are considered either as primary lithium-metal cells and batteries or as secondary lithium-ion cells and batteries, depending on the nature of the material used in the negative electrode.

The history of transporting primary and secondary lithium cells and batteries is worth noting. Since the 1970s, over ten billion primary lithium cells and batteries have been transported, and since the early 1990s, over one billion secondary (rechargeable) lithium cells and batteries utilizing a lithium-ion system have been transported. As the number of primary and secondary lithium cells and batteries to be transported is increasing, it is appropriate to also include in this standard the safety testing of packaging used for the transportation of these products.

This International Standard specifically addresses the safety of primary and secondary lithium cells and batteries during transport and also the safety of the packaging used.

The UN Manual of Tests and Criteria [12]¹ distinguishes between lithium metal and lithium alloy cells and batteries on the one hand, and lithium ion and lithium polymer cells and batteries on the other hand. While it defines that lithium metal and lithium alloy cells and batteries can be either primary (non-rechargeable) or rechargeable, it always considers lithium ion cells and batteries as rechargeable. However, test methods in the UN Manual of Tests and Criteria are the same for both secondary lithium metal and lithium alloy cells and batteries and lithium ion and lithium polymer cells and batteries. The concept is only needed to distinguish between small and large battery assemblies. Battery assemblies assembled from (primary or secondary) lithium metal and lithium alloy batteries are distinguished by the aggregate lithium content of all anodes (measured in grams), while battery assemblies assembled from lithium ion or lithium polymer batteries are distinguished by their "nominal" energy (measured in Watt-hours).

¹ Numbers in square brackets refer to the Bibliography.

SAFETY OF PRIMARY AND SECONDARY LITHIUM CELLS AND BATTERIES DURING TRANSPORT

1 Scope

This International Standard specifies test methods and requirements for primary and secondary (rechargeable) lithium cells and batteries to ensure their safety during transport other than for recycling or disposal. Requirements specified in this standard do not apply in those cases where special provisions given in the relevant regulations, listed in 7.3, provide exemptions.

NOTE Different standards may apply for lithium-ion traction battery systems used for electrically propelled road vehicles.

2 Normative references

There are no normative references in this document.