

© Copyright SEK. Reproduction in any form without permission is prohibited.

Kopplingsapparater för högst 1000 V – Del 5-1: Manöverkretsapparater och kopplingselement – Elektromekaniska manöverkretsapparater

*Low-voltage switchgear and controlgear –
Part 5-1: Control circuit devices and switching elements –
Electromechanical control circuit devices*

Som svensk standard gäller europastandarden EN 60947-5-1:2017. Den svenska standarden innehåller den officiella engelska språkversionen av EN 60947-5-1:2017.

Nationellt förord

Europastandarden EN 60947-5-1:2017

består av:

- **europastandardens ikraftsättningsdokument**, utarbetat inom CENELEC
- **IEC 60947-5-1, Fourth edition, 2016^{*)} - Low-voltage switchgear and controlgear - Part 5-1:
Control circuit devices and switching elements -
Electromechanical control circuit devices**

utarbetad inom International Electrotechnical Commission, IEC.

Tidigare fastställd svensk standard SS-EN 60947-5-1, utgåva 3, 2004 och SS-EN 60947-5-1/A1, utgåva 1, 2009, gäller ej fr o m 2020-12-15.

^{*)}Corrigendum July 2016 till IEC 60947-5-1:2016 är inarbetat i standarden.

Standarder underlättar utvecklingen och höjer elsäkerheten

Det finns många fördelar med att ha gemensamma tekniska regler för bl a mätning, säkerhet och provning och för utförande, skötsel och dokumentation av elprodukter och elanläggningar.

Genom att utforma sådana standarder blir säkerhetsfordringar tydliga och utvecklingskostnaderna rimliga samtidigt som marknadens acceptans för produkten eller tjänsten ökar.

Många standarder inom elområdet beskriver tekniska lösningar och metoder som åstadkommer den elsäkerhet som föreskrivs av svenska myndigheter och av EU.

SEK är Sveriges röst i standardiseringsarbetet inom elområdet

SEK Svensk Elstandard svarar för standardiseringen inom elområdet i Sverige och samordnar svensk medverkan i internationell och europeisk standardisering. SEK är en ideell organisation med frivilligt deltagande från svenska myndigheter, företag och organisationer som vill medverka till och påverka utformningen av tekniska regler inom elektrotekniken.

SEK samordnar svenska intressenters medverkan i SEKs tekniska kommittéer och stödjer svenska experters medverkan i internationella och europeiska projekt.

Stora delar av arbetet sker internationellt

Utformningen av standarder sker i allt väsentligt i internationellt och europeiskt samarbete. SEK är svensk nationalkommitté av International Electrotechnical Commission (IEC) och Comité Européen de Normalisation Electrotechnique (CENELEC).

Standardiseringsarbetet inom SEK är organiserat i referensgrupper bestående av ett antal tekniska kommittéer som speglar hur arbetet inom IEC och CENELEC är organiserat.

Arbetet i de tekniska kommittéerna är öppet för alla svenska organisationer, företag, institutioner, myndigheter och statliga verk. Den årliga avgiften för deltagandet och intäkter från försäljning finansierar SEKs standardiseringsverksamhet och medlemsavgift till IEC och CENELEC.

Var med och påverka!

Den som deltar i SEKs tekniska kommittéarbete har möjlighet att påverka framtida standarder och får tidig tillgång till information och dokumentation om utvecklingen inom sitt teknikområde. Arbetet och kontakterna med kollegor, kunder och konkurrenter kan gynnsamt påverka enskilda företags affärsutveckling och bidrar till deltagarnas egen kompetensutveckling.

Du som vill dra nytta av dessa möjligheter är välkommen att kontakta SEKs kansli för mer information.

SEK Svensk Elstandard

Box 1284
164 29 Kista
Tel 08-444 14 00
www.elstandard.se

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 60947-5-1

December 2017

ICS 29.120.40; 29.130.20

Supersedes EN 60947-5-1:2004

English Version

**Low-voltage switchgear and controlgear - Part 5-1: Control circuit devices and switching elements - Electromechanical control circuit devices
(IEC 60947-5-1:2016 + COR1:2016)**

Appareillage à basse tension - Partie 5-1: Appareils et éléments de commutation pour circuits de commande - Appareils électromécaniques pour circuits de commande (IEC 60947-5-1:2016 + COR1:2016)

Niederspannungsschaltgeräte - Teil 5-1: Steuergeräte und Schaltelemente - Elektromechanische Steuergeräte (IEC 60947-5-1:2016 + COR1:2016)

This European Standard was approved by CENELEC on 2016-06-29. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

The text of document 121A/62/FDIS, future edition 4 of IEC 60947-5-1, prepared by SC 121A "Low-voltage switchgear and controlgear" of IEC/TC 121 "Switchgear and controlgear and their assemblies for low voltage" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60947-5-1:2017.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2018-06-15
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2020-12-15

This document supersedes EN 60947-5-1:2004.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directives.

For the relationship with EU Directives see informative Annexes ZZA and ZZB, which are integral parts of this document.

Endorsement notice

The text of the International Standard IEC 60947-5-1:2016 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60255 (series)	NOTE	Harmonized as EN 60255 (series).
IEC 61000 (series)	NOTE	Harmonized as EN 61000 (series).
IEC 61810 (series)	NOTE	Harmonized as EN 61810 (series).

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60068-2-6	2007	Environmental testing -- Part 2-6: Tests -EN 60068-2-6 Test Fc: Vibration (sinusoidal)	-EN 60068-2-6	2008
IEC 60068-2-14	2009	Environmental testing -- Part 2-14: Tests -EN 60068-2-14 Test N: Change of temperature	-EN 60068-2-14	2009
IEC 60068-2-27	2008	Environmental testing -- Part 2-27: Tests -EN 60068-2-27 Test Ea and guidance: Shock	-EN 60068-2-27	2009
IEC 60068-2-30	2005	Environmental testing -- Part 2-30: Tests -EN 60068-2-30 Test Db: Damp heat, cyclic (12 h + 12 h cycle)	-EN 60068-2-30	2005
IEC 60073	2002	Basic and safety principles for man-machine interface, marking and identification - Coding principles for indicators and actuators	EN 60073	2002
IEC 60417-DB	2002	Graphical symbols for use on equipment	-	-
IEC 60617-DB	2012	Graphical symbols for diagrams	-	-
IEC 60695-2-10	2013	Fire hazard testing -- Part 2-10: Glowing/hot-EN 60695-2-10 wire based test methods - Glow-wire apparatus and common test procedure	-EN 60695-2-10	2013
IEC 60695-2-11	2014	Fire hazard testing - Part 2-11: Glowing/hot-EN 60695-2-11 wire based test methods - Glow-wire flammability test method for end-products (GWEPT)	-EN 60695-2-11	2014
IEC 60695-2-12	2010	Fire hazard testing -- Part 2-12: Glowing/hot-EN 60695-2-12 wire based test methods - Glow-wire flammability index (GWFI) test method for materials	-EN 60695-2-12	2010
+ A1 IEC 60947-1	2014 2007	Low-voltage switchgear and controlgear --EN 60947-1 Part 1: General rules	+ A1 --EN 60947-1	2014 2007
+ A1 + A2 IEC 60947-4-1	2010 2014 2009	+ A1 + A2 Low-voltage switchgear and controlgear --EN 60947-4-1 Part 4-1: Contactors and motor-starters - Electromechanical contactors and motor-starters	--EN 60947-4-1	2011 2014 2010

EN 60947-5-1:2017

+ A1 IEC 60947-5-5	2012 1997	Low-voltage switchgear and controlgear --EN 60947-5-5 Part 5-5: Control circuit devices and switching elements - Electrical emergency stop device with mechanical latching function	+ A1 + A11 + A2	2012 1997
+ A1 -	2005 -		+ A1 + A11 + A2	2005 2013 2016
+ A2 IEC 60999-1	2016 1999	Connecting devices - Electrical copperEN 60999-1 conductors - Safety requirements for screw-type and screwless-type clamping units -- Part 1: General requirements and particular requirements for clamping units for conductors from 0,2 mm ² up to 35 mm ² (included)		2000
IEC 61000-3-2	-	Electromagnetic compatibility (EMC) - PartEN 61000-3-2 3-2: Limits – Limits for harmonic current emissions (equipment input current ≤ 16 A per phase)		2014
IEC 61000-3-3	-	Electromagnetic compatibility (EMC) - PartEN 61000-3-3 3-3: Limits - Limitation of voltage changes, voltage fluctuations and flicker in public low-voltage supply systems, for equipment with rated current ≤ 16 A per phase and not subject to conditional connection		2013
IEC 61000-4-2	2008	Electromagnetic compatibility (EMC) -- PartEN 61000-4-2 4-2: Testing and measurement techniques - Electrostatic discharge immunity test		2009
IEC 61000-4-3	2006	Electromagnetic compatibility (EMC) -- PartEN 61000-4-3 4-3: Testing and measurement techniques - Radiated, radio-frequency, electromagnetic field immunity test		2006
+ A1 + A2 IEC 61000-4-4	2007 2010 2012	Electromagnetic compatibility (EMC) -- PartEN 61000-4-4 4-4: Testing and measurement techniques - Electrical fast transient/burst immunity test	+ A1 + A2	2008 2010 2012
IEC 61000-4-5	2014	Electromagnetic compatibility (EMC) - PartEN 61000-4-5 4-5: Testing and measurement techniques - Surge immunity test		2014
IEC 61000-4-6	2013	Electromagnetic compatibility (EMC) -- PartEN 61000-4-6 4-6: Testing and measurement techniques - Immunity to conducted disturbances, induced by radio-frequency fields		2014
IEC 61000-4-8	2009	Electromagnetic compatibility (EMC) -- PartEN 61000-4-8 4-8: Testing and measurement techniques - Power frequency magnetic field immunity test		2010
IEC 61000-4-11	2004	Electromagnetic compatibility (EMC) -- PartEN 61000-4-11 4-11: Testing and measurement techniques - Voltage dips, short interruptions and voltage variations immunity tests		2004

IEC 61000-4-13	2002	Electromagnetic compatibility (EMC) -- Part EN 61000-4-13 4-13: Testing and measurement techniques - Harmonics and interharmonics including mains signaling at a.c. power port, low frequency immunity tests	2002
+ A1	2009	+ A1	2009
+ A2	2015	+ A2	2016
IEC 61140	2001	Protection against electric shock - Common aspects for installation and equipment	EN 61140 2002
+ A1 (mod)	2004	+ A1	2006
CIE S 004/E	2001	Colours of light signals	-
CISPR 11 (mod)	2015	Industrial, scientific and medical equipment - EN 55011 Radio-frequency disturbance characteristics - Limits and methods of measurement	2016

CONTENTS

FOREWORD.....	9
1 General	11
1.1 Scope and object	11
1.2 Normative references	12
2 Terms and definitions	14
2.1 Basic terms and definitions.....	16
2.2 Control switches.....	17
2.3 Parts of control switches	20
2.4 Operation of control switches	22
2.4.1 Operation of contactor relays	22
2.4.2 Operation of pilot switches	22
2.4.3 Operation of rotary switches.....	23
2.4.4 Operation of mechanically operated control switches	24
3 Classification.....	25
3.1 Contact elements	25
3.2 Control switches.....	25
3.3 Control circuit devices	25
3.4 Time delay switching elements	25
3.5 Control switch mounting	25
4 Characteristics	25
4.1 Summary of characteristics	25
4.1.1 General	25
4.1.2 Operation of a control switch	26
4.2 Type of control circuit device or switching element.....	26
4.2.1 Kind of control circuit device.....	26
4.2.2 Kind of switching elements	26
4.2.3 Number of poles.....	26
4.2.4 Kind of current	26
4.2.5 Interrupting medium	27
4.2.6 Operating conditions	27
4.3 Rated and limiting values for switching elements	27
4.3.1 General	27
4.3.2 Rated voltages (of a switching element).....	27
4.3.3 Currents	28
4.3.4 Rated frequency.....	28
4.3.5 Vacant.....	28
4.3.6 Normal and abnormal load characteristics	28
4.3.7 Short-circuit characteristics	28
4.4 Utilization categories for switching elements	28
4.5 Vacant	29
4.6 Vacant	29
4.7 Vacant	29
4.8 Vacant	29
4.9 Vacant	29
4.10 Electrically separated contact elements	29
4.11 Actuating quantities for pilot switches	29

4.12 Pilot switches having two or more contact elements	29
5 Product information	29
5.1 Nature of information.....	29
5.2 Marking.....	30
5.2.1 General	30
5.2.2 Terminal identification and marking	30
5.2.3 Functional markings	31
5.2.4 Emergency stop	31
5.2.5 Operating diagram	31
5.2.6 Time delay markings	31
5.3 Instructions for installation, operation and maintenance	31
5.4 Additional information.....	32
6 Normal service, mounting and transport conditions.....	32
6.3.1 Mounting of single hole mounted devices.....	32
7 Constructional and performance requirements.....	33
7.1 Constructional requirements	33
7.1.1 General	33
7.1.2 Materials.....	33
7.1.3 Current-carrying parts and their connections.....	34
7.1.4 Clearances and creepage distances	34
7.1.7 Conditions for control switches suitable for isolation	35
7.1.8 Terminals.....	35
7.1.14 Class II control circuit devices	35
7.1.15 Requirements for control devices with integrally connected cables	35
7.2 Performance requirements	35
7.2.3 Dielectric properties	35
7.2.4 Ability to make and break under normal and abnormal load conditions	35
7.2.5 Conditional short-circuit current.....	36
7.2.6 Vacant.....	36
7.2.7 Additional requirements for control switches suitable for isolation.....	36
7.2.8 Maximum recovery time	36
7.3 Electromagnetic compatibility (EMC).....	36
7.3.1 General	36
7.3.2 Immunity.....	37
7.3.3 Emission.....	38
8 Tests.....	43
8.1 Kinds of test.....	43
8.1.1 General	43
8.1.2 Type tests.....	43
8.1.3 Routine tests	43
8.1.4 Sampling tests	44
8.1.5 Special tests	44
8.2 Compliance with constructional requirements.....	44
8.2.1 Materials.....	44
8.2.2 Equipment	44
8.2.3 Enclosures for equipment.....	45
8.2.4 Mechanical and electrical properties of terminals	45
8.2.5 Verification of actuating force (or moment).....	46

8.2.6	Verification of limitation of rotation (of a rotary switch)	46
8.2.7	Conduit pull-out test, torque test and bending test with metallic conduits	46
8.3	Performance	46
8.3.1	Test sequences.....	46
8.3.2	General test conditions	47
8.3.3	Performance under no-load, normal load and abnormal load conditions.....	48
8.3.4	Performance under conditional short-circuit current	51
8.4	Tests for EMC	52
8.4.1	General	52
8.4.2	Immunity.....	52
8.4.3	Emission.....	53
8.4.4	Test results and test report.....	53
Annex A (normative)	Electrical ratings based on utilization categories (see 3.1)	61
Annex B (normative)	Example of inductive test loads for d.c. contacts.....	63
B.1	General.....	63
B.2	Construction	63
Annex C (normative)	Special tests – Durability tests	65
C.1	General.....	65
C.1.1	Durability declaration	65
C.1.2	Test procedures.....	65
C.1.3	Failure criteria.....	66
C.2	Mechanical durability.....	66
C.2.1	General	66
C.2.2	Test procedures.....	66
C.3	Electrical durability	66
C.3.1	General	66
C.3.2	Test procedures.....	66
Annex D Vacant.....	69	
Annex E (normative)	Items subject to agreement between manufacturer and user	70
Annex F (normative)	Class II control circuit devices insulated by encapsulation Requirements and tests	71
F.1	General.....	71
F.2	Terms and definitions	71
F.5	Marking.....	71
F.7	Instructional and functional requirements	72
F.7.1	Choice of compound	72
F.7.2	Adhesion of the compound	72
F.7.3	Dielectric properties	72
F.8	Tests	72
F.8.1	Kind of tests.....	72
Annex G (normative)	Additional requirements for control circuit devices with integrally connected cables.....	75
G.1	General.....	75
G.2	Terms and definitions	75
G.7	Constructional and performance requirements	75
G.7.1	Constructional requirements.....	75
G.7.2	Performance requirements	76
G.8	Tests	76

G.8.1	General	76
G.8.2	Type tests.....	76
G.8.3	Results to be obtained	77
Annex H (normative)	Additional requirements for semiconductor switching elements for control circuit devices	78
H.1	General.....	78
H.2	Terms and definitions	78
H.3	Classification	78
H.3.1	Semiconductor switching elements	78
H.4	Characteristics	78
H.4.1	Rated voltage	78
H.4.2	Utilization categories.....	79
H.5	Product information	79
H.7	Constructional and performance requirements	79
H.7.1	Performance requirements	79
H.7.2	Ability to make under abnormal and normal conditions	80
H.7.3	Conditional short-circuit current.....	80
H.7.4	Electromagnetic compatibility (EMC)	80
H.8	Tests	80
H.8.1	Type tests.....	80
H.8.2	Voltage drop (U_d).....	80
H.8.3	Minimum operational current (I_m)	81
H.8.4	OFF-state current (I_f)	81
H.8.5	Making and breaking capacities.....	81
H.8.6	Performance under short-circuit current conditions	81
H.8.7	Verification of electromagnetic compatibility.....	82
Annex J (normative)	Special requirements for indicator lights and indicating towers	84
J.1	General.....	84
J.2	Terms and definitions	84
J.3	Classification	84
J.4	Characteristics	85
J.4.1	Rated operational voltage of an indicator light	85
J.4.2	Rated thermal power of an indicator light.....	85
J.4.3	Rated values of the lamp.....	85
J.5	Product information	85
J.6	Normal service, mounting and transport conditions	85
J.7	Constructional and performance requirements	86
J.8	Tests	86
J.8.3	Tests for indicator lights and indicating towers.....	86
J.8.4	Shock and vibration	88
J.8.5	Degree of protection for indicating towers	89
Annex K (normative)	Special requirements for control switches with direct opening action	90
K.1	General.....	90
K.2	Terms and definitions	90
K.3	Classification	90
K.4	Characteristics	91
K.4.4	Utilization categories for switching elements	91
K.5	Product information	91

K.5.2	Marking	91
K.5.4	Additional information	91
K.6	Normal service, mounting and transport conditions	92
K.7	Constructional and performance requirements	92
K.8	Tests	93
Annex L (normative)	Special requirements for mechanically linked contact elements	96
L.1	General.....	96
L.2	Terms and definitions	96
L.3	Classification	96
L.4	Characteristics	96
L.5	Product information	96
L.6	Normal service, mounting and transport conditions	97
L.7	Constructional and performance requirements	97
L.8	Tests	97
L.8.4	Special test for mechanically linked contact elements	98
Annex M (normative)	Terminal marking, distinctive number and distinctive letter for control circuit devices	99
M.1	Scope	99
M.2	Terminal marking rule.....	99
M.2.1	General	99
M.2.2	Function digit.....	99
M.2.3	Sequence digit.....	99
M.2.4	Numbering method.....	100
M.3	Distinctive number and distinctive letter	100
M.3.1	General	100
M.3.2	Distinctive number	100
M.3.3	Distinctive letter	100
M.4	Terminal numbering sequence.....	100
M.5	Contactor relays designated by the distinctive letter E	101
M.6	Contactor relays designated by distinctive letters X, Y or Z	103
M.6.1	Contactor relays designated by the distinctive letter Z.....	103
M.6.2	Contactor relays designated by the distinctive letter X	103
M.6.3	Contactor relays designated by the distinctive letter Y	103
Annex N (normative)	Procedure to determine reliability data for electromechanical devices in control circuits used in functional safety applications	104
N.1	General.....	104
N.1.1	Overview	104
N.1.2	Scope and object	104
N.1.3	General requirements.....	104
N.2	Terms, definitions and symbols	104
N.3	Method based on durability test results	104
N.3.1	General method	104
N.3.2	Test requirements	104
N.3.3	Number of samples	105
N.3.4	Characterization of a failure mode	105
N.3.5	Weibull modelling.....	105
N.3.6	Useful life and upper limit of failure rate.....	105
N.3.7	Reliability data	105
N.4	Data information.....	105

N.5 Example	105
Bibliography	106
 Figure 1 – Examples of the recommended method for drawing an operating diagram of a rotary switch	55
Figure 2 – Operation of push-buttons	56
Figure 3 – Difference e between the over-travel of the actuator and that of the contact element	56
Figure 4 – Examples of contact elements (schematic sketches)	57
Figure 5 – Test circuits for multi-pole control switches – Contacts of same polarity, not electrically separated	58
Figure 6 – Test circuits for multi-pole control switches – Contacts of opposite polarity, and electrically separated	58
Figure 7 – Load L_d details for test conditions requiring different values of make and break current and/or power factor (time constant)	59
Figure 8 – Test circuit, conditional short-circuit current (see 8.3.4.2)	59
Figure 9 – Current/time limits for d.c. test loads (see 8.3.3.5.4)	60
Figure 10 – Voltage drop measurement at contact point of the clamping unit or terminal.....	60
Figure B.1 – Construction of load for d.c. contacts.....	64
Figure C.1 – Normal circuit (see C.3.2.2).....	68
Figure C.2 – Simplified circuit (see C.3.2.2).....	68
Figure F.1 – Insulation by encapsulation	72
Figure F.2 – Test apparatus	73
Figure H.1 – Relationship between U_e and U_B	79
Figure H.2 – Example of test circuit for the verification of voltage drop, minimum operational current and OFF-state current (see H.8.2, H.8.3 and H.8.4)	81
Figure H.3 – Short-circuit testing (see H.8.6.1)	82
Figure J.1 – Mounting dimensions for indicating tower socket	86
Figure J.2 – Mounting dimensions for temperature rise tests.....	87
Figure K.1 – Verification of robustness of the actuating system.....	95
Figure L.1 – Example of representation of NO and NC contacts which are mechanically linked and NC non-linked contact	97
Figure L.2 – Symbol for device containing mechanically linked contacts	97
 Table 1 – Utilization categories for switching elements	29
Table 2 – Mounting hole diameter and dimensions of the key recess (if any)	32
Table 3 – Preferred minimum distances between centres of mounting holes.....	33
Table 4 – Verification of making and breaking capacities of switching elements under normal conditions corresponding to the utilization categories	39
Table 5 – Verification of making and breaking capacities of switching elements under abnormal conditions corresponding to the utilization categories	40
Table 6 – Test conditions for glow-wire test.....	40
Table 7 – Acceptance criteria	41
Table 8 – Immunity tests	42
Table 9 – Test values for electrical performance and ageing test of screwless-type clamping units	54

Table A.1 – Examples of contact rating designation based on utilization categories.....	61
Table A.2 – Examples of semiconductors switching element ratings for 50 Hz and/or 60 Hz	62
Table A.3 – Examples of semiconductors switching element ratings for d.c.	62
Table B.1 – DC loads.....	64
Table C.1 – Making and breaking conditions for electrical durability	67
Table M.1 – Diagrams of control switches.....	101
Table M.2 – Diagrams of contactor relays designated by the distinctive letter E.....	102
Table M.3 – Diagrams of contactor relays designated by the distinctive letter Y.....	103

INTERNATIONAL ELECTROTECHNICAL COMMISSION

LOW-VOLTAGE SWITCHGEAR AND CONTROLGEAR –**Part 5-1: Control circuit devices and switching elements –
Electromechanical control circuit devices****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60947-5-1 has been prepared by subcommittee 121A: Low-voltage switchgear and controlgear, of IEC technical committee 121: Switchgear and controlgear and their assemblies for low voltage.

This fourth edition cancels and replaces the third edition published in 2003 and its Amendment 1:2009. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) update of normative references;
- b) update and restructure of subclauses in 7.1;
- c) addition of material requirements and test;
- d) update of EMC requirements;

- e) clarification of requirements and update of 8.2;
- f) addition of requirements for screwless-type clamping units;
- g) update of existing Tables 4 and 5;
- h) addition of new Tables 6, 7, 8 and 9;
- i) addition of a new Figure 10 ;
- j) addition of a new Annex N.

The text of this standard is based on the following documents:

FDIS	Report on voting
121A/62/FDIS	121A/76/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

This International Standard should be used in conjunction with IEC 60947-1.

The provisions of the general rules, IEC 60947-1, are applicable to this standard, where specifically called for. General rules, clauses and subclauses thus applicable, as well as tables, figures and annexes are identified by a reference to IEC 60947-1, for example 1.2.3, Table 4 or Annex A of IEC 60947-1:2007.

The following differing practices of a less permanent nature exist in the countries indicated below.

- 7.2.4.1: Making and breaking capacities (United States of America and Canada)
- 8.3.3.5.2: Test circuits and connections (United States of America and Canada)

A list of all the parts in the IEC 60947 series, under the general title *Low-voltage switchgear and controlgear*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

The contents of the corrigendum of July 2016 have been included in this copy.

LOW-VOLTAGE SWITCHGEAR AND CONTROLGEAR –

Part 5-1: Control circuit devices and switching elements – Electromechanical control circuit devices

1 General

1.1 Scope and object

This part of IEC 60947 applies to control circuit devices and switching elements intended for controlling, signalling, interlocking, etc., of switchgear and contolgear.

It applies to control circuit devices having a rated voltage not exceeding 1 000 V a.c. (at a frequency not exceeding 1 000 Hz) or 600 V d.c.

However, for operational voltages below 100 V a.c. or d.c., see 4.3.2.2.

This standard applies to specific types of control circuit devices such as:

- manual control switches, for example push-buttons, rotary switches, foot switches, etc.;
- electromagnetically operated control switches, either time-delayed or instantaneous, for example contactor relays;
- pilot switches, for example pressure switches, temperature sensitive switches (thermostats), programmers, etc.;
- position switches, for example control switches operated by part of a machine or mechanism;
- associated control circuit equipment, for example indicator lights, etc.

NOTE 1 A control circuit device includes (a) control switch(es) and associated devices such as (an) indicator light(s).

NOTE 2 A control switch includes (a) switching element(s) and an actuating system.

NOTE 3 A switching element can be a contact element or a semiconductor element.

It also applies to specific types of switching elements associated with other devices (whose main circuits are covered by other standards) such as:

- auxiliary contacts of a switching device (e.g. contactor, circuit breaker, etc.) which are not dedicated exclusively for use with the coil of that device;
- interlocking contacts of enclosure doors;
- control circuit contacts of rotary switches;
- control circuit contacts of overload relays.

Contactor relays also comply with the requirements and tests of IEC 60947-4-1 except for the utilization category which comply with this standard.

This standard does not include the relays covered in IEC 60255 or in the IEC 61810 series, nor automatic electrical control devices for household and similar purposes.

The colour requirements of indicator lights, push-buttons, etc., are found in IEC 60073 and also in CIE S 0004/E-2001 from the Commission of Illumination (CIE).

The object of this standard is to state:

- a) the characteristics of control circuit devices;
- b) the electrical and mechanical requirements with respect to:
 - 1) the various duties to be performed;
 - 2) the significance of the rated characteristics and of the markings;
 - 3) the tests to verify the rated characteristics;
- c) the functional requirements to be satisfied by the control circuit devices with respect to:
 - 1) environmental conditions, including those of enclosed equipment;
 - 2) dielectric properties;
 - 3) terminals.

1.2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-6:2007, *Environmental testing – Part 2-6: Tests – Test Fc: Vibration (sinusoidal)*

IEC 60068-2-14:2009, *Environmental testing – Part 2-14: Tests – Test N: Change of temperature*

IEC 60068-2-27:2008, *Environmental testing – Part 2-27: Tests – Test Ea and guidance: Shock*

IEC 60068-2-30:2005, *Environmental testing – Part 2-30: Tests – Test Db: Damp heat, cyclic (12 h + 12 h cycle)*

IEC 60073:2002, *Basic and safety principles for man-machine interface, marking and identification – Coding principles for indications and actuators*

IEC 60417-DB:2002¹, *Graphical symbols for use on equipment*

IEC 60617-DB:2012², *Graphical symbols for diagrams*

IEC 60695-2-10:2013, *Fire hazard testing – Part 2-10: Glowing/hot-wire based test methods – Glow-wire apparatus and common test procedure*

IEC 60695-2-11:2014, *Fire hazard testing – Part 2-11: Glowing/hot-wire based test methods – Glow-wire flammability test method for end-products (GWEPT)*

IEC 60695-2-12:2010, *Fire hazard testing – Part 2-12: Glowing/hot-wire based test methods – Glow-wire flammability index (GWFI) test method for materials*

IEC 60695-2-12:2010/AMD1:2014

IEC 60947-1:2007, *Low-voltage switchgear and controlgear – Part 1: General rules*

IEC 60947-1:2007/AMD1:2010

IEC 60947-1:2007/AMD2:2014

1 “DB” refers here to the IEC on-line database, available at: <http://www.graphical-symbols.info/equipment>.

2 “DB” refers there to the IEC on-line database, available at: <http://std.iec.ch/iec60617>.

IEC 60947-4-1:2009, *Low-voltage switchgear and controlgear – Part 4-1: Contactors and motor-starters – Electromechanical contactors and motor-starters*
IEC 60947-4-1:2009/AMD1:2012

IEC 60947-5-5:1997, *Low-voltage switchgear and controlgear – Part 5-5: Control circuit devices and switching elements – Electrical emergency stop device with mechanical latching function*
IEC 60947-5-5:1997/AMD1:2005
IEC 60947-5-5:1997/AMD2:2016

IEC 60999-1:1999, *Connecting devices – Electrical copper conductors – Safety requirements for screw-type and screwless-type clamping units – Part 1: General requirements and particular requirements for clamping units for conductors from 0,2 mm² up to 35 mm² (included)*

IEC 61000-3-2, *Electromagnetic compatibility (EMC) – Part 3-2: Limits – Limits for harmonic current emissions (equipment input current < 16 A per phase)*

IEC 61000-3-3, *Electromagnetic compatibility (EMC) – Part 3-3: Limits – Limitation of voltage changes, voltage fluctuations and flicker in public low-voltage supply systems, for equipment with rated current <16 A per phase and not subject to conditional connection*

IEC 61000-4-2:2008, *Electromagnetic compatibility (EMC) – Part 4-2: Testing and measurement techniques – Electrostatic discharge immunity test*

IEC 61000-4-3:2006, *Electromagnetic compatibility (EMC) – Part 4-3: Testing and measurement techniques – Radiated, radio-frequency, electromagnetic field immunity test*
IEC 61000-4-3:2006/AMD1:2007
IEC 61000-4-3:2006/AMD2:2010

IEC 61000-4-4:2012, *Electromagnetic compatibility (EMC) – Part 4-4: Testing and measurement techniques – Electrical fast transient/burst immunity test*

IEC 61000-4-5:2014, *Electromagnetic compatibility (EMC) – Part 4-5: Testing and measurement techniques – Surge immunity test*

IEC 61000-4-6:2013, *Electromagnetic compatibility (EMC) – Part 4-6: Testing and measurement techniques – Immunity to conducted disturbances, induced by radio-frequency fields*

IEC 61000-4-8:2009, *Electromagnetic compatibility (EMC) – Part 4-8: Testing and measurement techniques – Power frequency magnetic field immunity test*

IEC 61000-4-11:2004, *Electromagnetic compatibility (EMC) – Part 4-11: Testing and measurement techniques – Voltage dips, short interruptions and voltage variations immunity tests*

IEC 61000-4-13:2002, *Electromagnetic compatibility (EMC) – Part 4-13: Testing and measurement techniques – Harmonics and interharmonics including mains signalling at a.c. power port, low frequency immunity tests*
IEC 61000-4-13:2002/AMD1:2009
IEC 61000-4-13:2002/AMD2:2015

IEC 61140:2015, *Protection against electric shock – Common aspects for installation and equipment*
IEC 61140:2015/AMD1:2004

CISPR 11:2015, *Industrial, scientific and medical equipment – Radio-frequency disturbance characteristics – Limits and methods of measurement*

CIE S 004/E-2001, *Colours of Light Signals*