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## **Explosiv atmosfär – Del 30-2: Värmekablar – Vägledning vid projektering, installation och underhåll**

*Explosive atmospheres –  
Part 30-2: Electrical resistance trace heating –  
Application guide for design, installation and maintenance*

Som svensk standard gäller europastandarden EN 60079-30-2:2017. Den svenska standarden innehåller den officiella engelska språkversionen av EN 60079-30-2:2017.

### **Nationellt förord**

Europastandarden EN 60079-30-2:2017

består av:

- **europastandardens ikraftsättningsdokument**, utarbetat inom CENELEC
- **IEC/IEEE 60079-30-2, First edition, 2015 - Explosive atmospheres - Part 30-2: Electrical resistance trace heating - Application guide for design, installation and maintenance**

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Tidigare fastställd svensk standard SS-EN 60079-30-2, utgåva 1, 2008, gäller ej fr o m 2020-04-03.

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English Version

Explosive atmospheres -  
Part 30-2: Electrical resistance trace heating - Application guide  
for design, installation and maintenance  
(IEC/IEEE 60079-30-2:2015 , modified)

Atmosphères explosives - Partie 30-2: Traçage par  
résistance électrique - Guide d'application pour la  
conception, l'installation et la maintenance  
(IEC/IEEE 60079-30-2:2015 , modifiée)

Explosionsgefährdeter Bereiche - Teil 30-2: Elektrische  
Widerstands-Begleitheizungen - Anwendungsleitfaden für  
Entwurf, Installation und Instandhaltung  
(IEC/IEEE 60079-30-2:2015 , modifiziert)

This European Standard was approved by CENELEC on 2017-04-03. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

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European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

## **European foreword**

This document (EN 60079-30-2:2017) consists of the text of IEC/IEEE 60079-30-2:2015 prepared by IEC/TC 31 "Equipment for explosive atmospheres" in collaboration with IEEE Standards Association (IEEE-SA), together with the common modifications prepared by CLC/TC 31 "Electrical apparatus for potentially explosive atmospheres".

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2018-04-03
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2020-04-03

This document supersedes EN 60079-30-2:2007

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## Annex ZA (normative)

### Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: [www.cenelec.eu](http://www.cenelec.eu).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60050-426	-	International Electrotechnical Vocabulary - Part 426: Equipment for explosive atmospheres	-	-
IEC 60079-0	-	Explosive atmospheres - Part 0: Equipment - General requirements	EN 60079-0	-
IEC 60079-15	-	Explosive atmospheres - Part 15: Equipment protection by type of protection "n"	EN 60079-15	-
IEC/IEEE 60079-30-1	-	Explosive atmospheres - Part 30-1: Electrical resistance trace heating - General and testing requirements	EN 60079-30-1	-

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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**EXPLOSIVE ATMOSPHERES –****Part 30-2: Electrical resistance trace heating –  
Application guide for design, installation and maintenance**

## FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation.

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International Standard IEC/IEEE 60079-30-2 has been prepared by IEC technical committee 31: Equipment for explosive atmospheres, in cooperation with the Petroleum & Chemical Industry Committee of the IEEE Industrial Applications Society under the IEC/IEEE Dual Logo Agreement.

NOTE A list of IEEE participants can be found at the following URL:  
[http://standards.ieee.org/downloads/60079/60079-30-2-2015/60079-30-2-2015\\_wg-participants.pdf](http://standards.ieee.org/downloads/60079/60079-30-2-2015/60079-30-2-2015_wg-participants.pdf).

This first edition of IEC/IEEE 60079-30-2 cancels and replaces the first edition of IEC 60079-30-2 published in 2007 and constitutes a technical revision.

This edition includes the following significant changes, apart from a general review and updating of the first edition of IEC 60079-30-2, harmonization with IEEE Std 515, with respect to the previous edition:

- the relocation of trace heater product design methodology and requirements to IEC/IEEE 60079-30-1;
- the relocation and/or duplication of information on installation, maintenance, and repair to the MTs under SC31J for their addition into IEC 60079-14, IEC 60079-17, and IEC 60079-19;
- the inclusion of more detailed information on safety showers and eyewash units;
- the introduction of Annexes from IEEE Std 515.

The significance of changes between IEC 60079-30-2, Edition 1.0 (2007) and IEC/IEEE 60079-30-2, Edition 1.0 (2014) is as listed below:

Changes	Clause	Type		
		Minor and editorial changes	Extension	Major technical changes
Addition of clarification for the exclusion of areas coverage classifications of EPLs Ga and Da	1	X		
Addition of requirements for the Division method of area classification that may be applied by some users	1			C1
Relocation of heat loss design requirements to IEC/IEEE 60079-30-1	6.3	X		
Addition of safety shower and eyewash station design requirements	6.16			C2
Addition of Annex for an example of a design data record	Annex A	X		
Addition of Annex for a checklist of installation requirements	Annex B	X		
Addition of Annex for an example of a trace heater commissioning record	Annex C	X		
Addition of Annex for an example of a maintenance schedule and log record	Annex D	X		
Addition of Annex for pipe heat loss considerations	Annex E	X		
Addition of Annex for vessel heat loss considerations	Annex F	X		
Addition of Annex for heat up and cool down considerations	Annex G	X		
Addition of Annex for a method to determine the equivalent thickness of insulating cements	Annex H	X		

NOTE The technical changes referred to include the significance of technical changes in the revised IEC Standard, but they do not form an exhaustive list of all modifications from the previous version.

**Explanations:**

**A) Definitions**

**Minor and editorial changes**

clarification  
decrease of technical requirements  
minor technical change  
editorial corrections

These are changes which modify requirements in an editorial or a minor technical way. They include changes of the wording to clarify technical requirements without any technical change, or a reduction in level of existing requirement.

**Extension**

addition of technical options

These are changes which add new or modify existing technical requirements, in a way that new options are given, but without increasing requirements for equipment that was fully compliant with the previous standard. Therefore, these will not have to be considered for products in conformity with the preceding edition.

**Major technical changes**

addition of technical requirements  
increase of technical requirements

These are changes to technical requirements (addition, increase of the level or removal) made in a way that a product in conformity with the preceding edition will not always be able to fulfil the requirements given in the later edition. These changes have to be considered for products in conformity with the preceding edition. For these changes additional information is provided in clause B) below.

NOTE These changes represent current technological knowledge. However, these changes should not normally have an influence on equipment already placed on the market.

**B) Information about the background of ‘Major Technical Changes’**

C1 – The requirements for the Division method of area classification are applicable only for users of this standard intending qualification for these areas.

C2 – The design requirements for safety showers and eyewash units have been included for harmonization and for added safety.

The text of this standard is based on the following IEC documents:

FDIS	Report on voting
31/1190/FDIS	31/1199/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

International standards are drafted in accordance with the ISO/IEC Directives, Part 2.

This standard is intended to be used in conjunction with IEC/IEEE 60079-30-1:2014, *Explosive atmospheres – Part 30-1: Electrical resistance trace heating – General and testing requirements*.

A list of all parts of IEC 60079 series, under the general title *Explosive atmospheres*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

**IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.**

## EXPLOSIVE ATMOSPHERES –

### Part 30-2: Electrical resistance trace heating – Application guide for design, installation and maintenance

#### 1 Scope

This part of IEC 60079 provides guidance for the application of electrical resistance trace heating systems in areas where explosive atmospheres may be present, with the exclusion of those classified as requiring EPL Ga/Da (traditional relationship to Zone 0 and Zone 20 respectively). This standard also provides guidance for explosive atmospheres incorporating the Division method of area classification that may be applied by some users of this standard.

NOTE Information on the Division method is given in NFPA 70 and CSA C22.1.

It provides recommendations for the design, installation, maintenance and repair of trace heating systems including associated control and monitoring equipment. It does not cover devices that operate by induction heating, skin effect heating or direct pipeline heating, nor those intended for stress relieving.

#### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-426, *International Electrotechnical Vocabulary – Part 426: Equipment for explosive atmospheres*

IEC 60079-0, *Explosive atmospheres – Part 0: Equipment – General requirements*

IEC 60079-15, *Explosive atmospheres – Part 15: Equipment protection by type of protection “n”*

IEC/IEEE 60079-30-1, *Explosive atmospheres – Part 30-1: Electrical resistance trace heating – General and testing requirements*