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Bågsvetsutrustning – Del 1: Säkerhet hos svetsströmkällor för industriellt och liknande bruk

*Arc welding equipment –
Part 1: Welding power sources*

Som svensk standard gäller europastandarden EN IEC 60974-1:2018. Den svenska standarden innehåller den officiella engelska språkversionen av EN IEC 60974-1:2018.

Nationellt förord

Europastandarden EN IEC 60974-1:2018

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- **IEC 60974-1, Fifth edition, 2017 - Arc welding equipment - Part 1: Welding power sources**

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EN från CENELEC som är identiska med motsvarande IEC-standarder och som görs tillgängliga för nationalkommittéerna efter den 1 januari 2018 får en beteckning som inleds med EN IEC istället för som tidigare bara EN.

Tidigare fastställd svensk standard SS-EN 60974-1, utgåva 4, 2012, gäller ej fr o m 2021-09-28.

ICS 25.160.30

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English Version

**Arc welding equipment - Part 1: Welding power sources
(IEC 60974-1:2017)**

Matériel de soudage à l'arc - Partie 1: Sources de courant
de soudage
(IEC 60974-1:2017)

Lichtbogenschweißrichtungen - Teil 1:
Schweißstromquellen
(IEC 60974-1:2017)

This European Standard was approved by CENELEC on 2018-07-15. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

The text of document 26/610/FDIS, future edition 5 of IEC 60974-1, prepared by IEC/TC 26 "Electric welding" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60974-1:2018.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2019-03-28
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2021-09-28

This document supersedes EN 60974-1:2012.

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Endorsement notice

The text of the International Standard IEC 60974-1:2017 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

| | | |
|----------------|------|--|
| IEC 60038:2009 | NOTE | Harmonized as EN 60038:2011 (modified) |
| IEC 60085 | NOTE | Harmonized as EN 60085 |
| IEC 60204-1 | NOTE | Harmonized as EN 60204-1 |
| IEC 60309-1 | NOTE | Harmonized as EN 60309-1 |
| IEC 60335-2-29 | NOTE | Harmonized as EN 60335-2-29 |
| IEC 60384-14 | NOTE | Harmonized as EN 60384-14 |
| IEC 60950-1 | NOTE | Harmonized as EN 60950-1 |
| IEC 60974-3 | NOTE | Harmonized as EN 60974-3 |
| IEC 60974-4 | NOTE | Harmonized as EN 60974-4 |
| IEC 60974-6 | NOTE | Harmonized as EN 60974-6 |
| IEC 60974-9 | NOTE | Harmonized as EN IEC 60974-9 |
| IEC 60974-10 | NOTE | Harmonized as EN 60974-10 |
| IEC 60974-12 | NOTE | Harmonized as EN 60974-12 |
| IEC 61032:1997 | NOTE | Harmonized as EN 61032:1998 (not modified) |
| IEC 61558-1 | NOTE | Harmonized as EN 61558-1 |
| IEC 62281 | NOTE | Harmonized as EN 62281 |
| ISO 13732-1 | NOTE | Harmonized as EN ISO 13732-1 |

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

| <u>Publication</u> | <u>Year</u> | <u>Title</u> | <u>EN/HD</u> | <u>Year</u> |
|--------------------|-------------|--|----------------|-------------|
| IEC 60050-151 | - | International Electrotechnical Vocabulary - Part 151: Electrical and magnetic devices | - | - |
| IEC 60050-851 | - | International Electrotechnical Vocabulary - Part 851: Electric welding | - | - |
| IEC 60245-6 | - | Rubber insulated cables - Rated voltages up to and including 450/750 V -- Part 6: Arc welding electrode cables | - | - |
| IEC 60417 | - | Graphical symbols for use on equipment. Index, survey and compilation of the single sheets. | HD 243 S12 | - |
| IEC 60445 | - | Basic and safety principles for man-machine interface, marking and identification – Identification of equipment terminals, conductor terminations and conductors | - | - |
| IEC 60529 | - | Degrees of protection provided by enclosures (IP Code) | - | - |
| IEC 60664-1 | 2007 | Insulation coordination for equipment within low-voltage systems - Part 1: Principles, requirements and tests | EN 60664-1 | 2007 |
| IEC 60664-3 | - | Insulation coordination for equipment within low-voltage systems - Part 3: Use of coating, potting or moulding for protection against pollution | EN 60664-3 | - |
| IEC 60695-11-10 | - | Fire hazard testing -- Part 11-10: Test flames - 50 W horizontal and vertical flame test methods | EN 60695-11-10 | - |
| IEC 60974-7 | - | Arc welding equipment -- Part 7: Torches | EN 60974-7 | - |

EN IEC 60974-1:2018 (E)

| | | | | |
|---------------|------|---|--------------|------|
| IEC 61140 | - | Protection against electric shock - Common aspects for installation and equipment | EN 61140 | - |
| IEC 61558-2-4 | - | Safety of transformers, reactors, power supply units and similar products for supply voltages up to 1 100 V - Part 2-4: Particular requirements and tests for isolating transformers and power supply units incorporating isolating transformers | EN 61558-2-4 | - |
| IEC 61558-2-6 | - | Safety of transformers, reactors, power supply units and similar products for supply voltages up to 1 100 V -- Part 2-6: Particular requirements and tests for safety isolating transformers and power supply units incorporating safety isolating transformers | EN 61558-2-6 | - |
| IEC 62133-1 | - | Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications - Part 1: Nickel systems | EN 62133-1 | - |
| IEC 62133-2 | - | Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for portable sealed secondary lithium cells, and for batteries made from them, for use in portable applications - Part 2: Lithium systems | EN 62133-2 | - |
| ISO 7010 | 2011 | Graphical symbols - Safety colours and safety signs - Registered safety signs | EN ISO 7010 | 2012 |

CONTENTS

| | |
|--|----|
| FOREWORD..... | 9 |
| 1 Scope..... | 11 |
| 2 Normative references | 11 |
| 3 Terms and definitions | 12 |
| 3.1 General terms | 12 |
| 3.2 Terms related to battery systems | 21 |
| 4 Environmental conditions..... | 24 |
| 5 Tests | 25 |
| 5.1 Test conditions | 25 |
| 5.2 Measuring instruments..... | 25 |
| 5.3 Conformity of components | 25 |
| 5.4 Type tests | 26 |
| 5.5 Routine tests..... | 26 |
| 6 Protection against electric shock | 27 |
| 6.1 Insulation | 27 |
| 6.1.1 General | 27 |
| 6.1.2 Clearances | 28 |
| 6.1.3 Creepage distances | 30 |
| 6.1.4 Insulation resistance..... | 32 |
| 6.1.5 Dielectric strength..... | 32 |
| 6.2 Protection against electric shock in normal service (direct contact) | 34 |
| 6.2.1 Protection provided by the enclosure | 34 |
| 6.2.2 Capacitors | 34 |
| 6.2.3 Automatic discharge of supply circuit capacitors | 35 |
| 6.2.4 Isolation of the welding circuit..... | 35 |
| 6.2.5 Welding circuit touch current | 35 |
| 6.2.6 Touch current in normal condition | 36 |
| 6.3 Protection against electric shock in case of a fault condition (indirect contact) | 37 |
| 6.3.1 Protective provisions | 37 |
| 6.3.2 Isolation between windings of the supply circuit and the welding circuit | 37 |
| 6.3.3 Internal conductors and connections..... | 37 |
| 6.3.4 Additional requirements for plasma cutting systems..... | 38 |
| 6.3.5 Movable coils and cores | 38 |
| 6.3.6 Touch current in fault condition..... | 38 |
| 7 Thermal requirements..... | 39 |
| 7.1 Heating test | 39 |
| 7.1.1 Test conditions | 39 |
| 7.1.2 Tolerances of the test parameters | 39 |
| 7.1.3 Duration of test..... | 40 |
| 7.2 Temperature measurement | 40 |
| 7.2.1 Measurement conditions..... | 40 |
| 7.2.2 Surface temperature sensor..... | 40 |
| 7.2.3 Resistance | 40 |
| 7.2.4 Embedded temperature sensor | 41 |
| 7.2.5 Determination of the ambient air temperature | 41 |

| | | |
|--------|---|----|
| 7.2.6 | Recording of temperatures | 41 |
| 7.3 | Limits of temperature rise | 41 |
| 7.3.1 | Windings, commutators and slip-rings..... | 41 |
| 7.3.2 | External surfaces..... | 42 |
| 7.3.3 | Other components | 43 |
| 7.4 | Loading test..... | 43 |
| 7.5 | Commutators and slip-rings | 44 |
| 8 | Thermal protection..... | 44 |
| 8.1 | General requirements | 44 |
| 8.2 | Construction | 44 |
| 8.3 | Location..... | 44 |
| 8.4 | Operating capacity..... | 44 |
| 8.5 | Operation..... | 45 |
| 8.6 | Resetting | 45 |
| 8.7 | Indication | 45 |
| 9 | Abnormal operation | 45 |
| 9.1 | General requirements | 45 |
| 9.2 | Stalled fan test..... | 46 |
| 9.3 | Short circuit test..... | 46 |
| 9.4 | Overload test | 47 |
| 10 | Connection to the supply network | 47 |
| 10.1 | Supply voltage | 47 |
| 10.2 | Multi-supply voltage | 47 |
| 10.3 | Means of connection to the supply circuit..... | 47 |
| 10.4 | Marking of terminals | 48 |
| 10.5 | Protective circuit..... | 48 |
| 10.5.1 | Continuity requirement..... | 48 |
| 10.5.2 | Type test | 49 |
| 10.5.3 | Routine test..... | 49 |
| 10.6 | Cable anchorage..... | 50 |
| 10.7 | Inlet openings | 51 |
| 10.8 | Supply circuit on/off switching device..... | 51 |
| 10.9 | Supply cables | 52 |
| 10.10 | Supply coupling device (attachment plug) | 52 |
| 11 | Output | 53 |
| 11.1 | Rated no-load voltage..... | 53 |
| 11.1.1 | Rated no-load voltage for use in environments with increased risk of electric shock | 53 |
| 11.1.2 | Rated no-load voltage for use in environments without increased risk of electric shock | 53 |
| 11.1.3 | Rated no-load voltage for the use with mechanically held torches with increased protection for the operator | 53 |
| 11.1.4 | Rated no-load voltage for special processes for example plasma cutting | 53 |
| 11.1.5 | Additional requirements | 54 |
| 11.1.6 | Measuring circuits | 55 |
| 11.2 | Type test values of the conventional load voltage | 56 |
| 11.2.1 | Manual metal arc welding with covered electrodes..... | 56 |
| 11.2.2 | Tungsten inert gas..... | 56 |
| 11.2.3 | Metal inert/active gas and flux cored arc welding | 56 |

| | | |
|--------|---|----|
| 11.2.4 | Submerged arc welding | 56 |
| 11.2.5 | Plasma cutting..... | 56 |
| 11.2.6 | Plasma welding | 56 |
| 11.2.7 | Plasma gouging..... | 56 |
| 11.2.8 | Additional requirements | 56 |
| 11.3 | Mechanical switching devices used to adjust output..... | 57 |
| 11.4 | Welding circuit connections..... | 57 |
| 11.4.1 | Protection against unintentional contact..... | 57 |
| 11.4.2 | Location of coupling devices..... | 57 |
| 11.4.3 | Outlet openings | 57 |
| 11.4.4 | Three-phase multi-operator welding transformer | 57 |
| 11.4.5 | Marking | 58 |
| 11.4.6 | Connections for plasma cutting torches | 58 |
| 11.5 | Power supply to external devices connected to the welding circuit | 58 |
| 11.6 | Auxiliary power supply | 58 |
| 11.7 | Welding cables | 59 |
| 12 | Control circuits | 59 |
| 12.1 | General requirement | 59 |
| 12.2 | Isolation of control circuits | 59 |
| 12.3 | Working voltages of remote control circuits | 59 |
| 13 | Hazard reducing device | 60 |
| 13.1 | General requirements | 60 |
| 13.2 | Types of hazard reducing devices..... | 60 |
| 13.2.1 | Voltage reducing device | 60 |
| 13.2.2 | Switching device for AC to DC..... | 60 |
| 13.3 | Requirements for hazard reducing devices..... | 60 |
| 13.3.1 | Disabling the hazard reducing device | 60 |
| 13.3.2 | Interference with operation of a hazard reducing device | 61 |
| 13.3.3 | Indication of satisfactory operation | 61 |
| 13.3.4 | Fail to a safe condition | 61 |
| 14 | Mechanical provisions | 61 |
| 14.1 | General requirements | 61 |
| 14.2 | Enclosure | 61 |
| 14.2.1 | Enclosure materials..... | 61 |
| 14.2.2 | Enclosure strength..... | 62 |
| 14.3 | Handling means..... | 62 |
| 14.3.1 | Mechanised handling..... | 62 |
| 14.3.2 | Manual handling | 62 |
| 14.4 | Drop withstand..... | 63 |
| 14.5 | Tilting stability..... | 63 |
| 15 | Rating plate | 63 |
| 15.1 | General requirements | 63 |
| 15.2 | Description | 64 |
| 15.3 | Contents | 65 |
| 15.4 | Tolerances..... | 68 |
| 15.5 | Direction of rotation | 68 |
| 16 | Adjustment of the output..... | 68 |
| 16.1 | Type of adjustment | 68 |

| | | |
|-----------------------|--|-----|
| 16.2 | Marking of the adjusting device | 69 |
| 16.3 | Indication of current or voltage control | 69 |
| 17 | Instructions and markings | 70 |
| 17.1 | Instructions | 70 |
| 17.2 | Markings | 71 |
| Annex A (informative) | Nominal voltages of supply networks | 72 |
| Annex B (informative) | Example of a combined dielectric test | 73 |
| Annex C (normative) | Unbalanced load in case of AC tungsten inert-gas welding power sources | 74 |
| C.1 | General | 74 |
| C.2 | Unbalanced load | 74 |
| C.3 | Example for an unbalanced load | 75 |
| Annex D (informative) | Extrapolation of temperature to time of shutdown | 76 |
| Annex E (normative) | Construction of supply circuit terminals | 77 |
| E.1 | Size of terminals | 77 |
| E.2 | Connections at the terminals | 77 |
| E.3 | Construction of the terminals | 78 |
| E.4 | Fixing of the terminals | 78 |
| Annex F (informative) | Cross-reference to non-SI units | 79 |
| Annex G (informative) | Suitability of supply network for the measurement of the true r.m.s. value of the supply current | 80 |
| Annex H (informative) | Plotting of static characteristics | 81 |
| H.1 | General | 81 |
| H.2 | Method | 81 |
| H.3 | Analysis of the results | 81 |
| Annex I (normative) | Test methods for a 10 Nm impact | 82 |
| I.1 | Pendulum impact hammer | 82 |
| I.2 | Free fall spherical steel weight | 83 |
| Annex J (normative) | Thickness of sheet metal for enclosures | 84 |
| Annex K (informative) | Examples of rating plates | 87 |
| Annex L (informative) | Graphical symbols for arc welding equipment | 94 |
| L.1 | General | 94 |
| L.2 | Use of symbols | 94 |
| L.2.1 | General | 94 |
| L.2.2 | Selection of symbols | 94 |
| L.2.3 | Size of symbols | 94 |
| L.2.4 | Use of colour | 94 |
| L.3 | Symbols | 95 |
| L.3.1 | General | 95 |
| L.3.2 | Letter symbols | 95 |
| L.3.3 | Graphical symbols | 96 |
| L.4 | Examples of combinations of symbols | 116 |
| L.5 | Examples of control panels | 118 |
| Annex M (informative) | Efficiency and idle state power measurement | 121 |
| M.1 | Measuring efficiency | 121 |
| M.2 | Measuring idle state power | 121 |
| Annex N (normative) | Touch current measurement in fault condition | 123 |

| | |
|---|-----|
| Annex O (normative) Battery-powered welding power sources | 128 |
| O.1 General..... | 128 |
| O.4 Environmental conditions | 129 |
| O.5 Tests | 129 |
| O.5.1 Test conditions | 129 |
| O.5.3 Conformity of components | 130 |
| O.6 Protection against electric shock..... | 131 |
| O.6.1 Insulation..... | 131 |
| O.6.2 Protection against electric shock in normal service | 132 |
| O.7 Thermal requirements | 133 |
| O.7.1 Heating test | 133 |
| O.7.2 Temperature measurement..... | 134 |
| O.7.4 Loading test..... | 134 |
| O.7.201 Normal charging of lithium-ion systems..... | 134 |
| O.8 Thermal protection | 135 |
| O.8.1 General requirements | 135 |
| O.8.4 Operating capacity..... | 135 |
| O.9 Abnormal operation..... | 135 |
| O.9.1 General requirements | 135 |
| O.9.2 Stalled fan test | 136 |
| O.9.3 Short circuit test | 136 |
| O.9.4 Overload test..... | 136 |
| O.9.201 Welding power source – abnormal conditions | 136 |
| O.9.202 Welding circuit components – abnormal conditions | 137 |
| O.9.203 Lithium-ion charging systems – abnormal conditions | 137 |
| O.9.204 Lithium-ion battery short circuit..... | 138 |
| O.9.205 Batteries other than lithium-ion – overcharging | 139 |
| O.9.206 Battery pack disconnection | 139 |
| O.9.207 General purpose batteries | 139 |
| O.10 Connection to the supply network | 139 |
| O.10.5 Protective circuit..... | 140 |
| O.10.8 Supply circuit on/off switching device..... | 140 |
| O.14 Mechanical provisions..... | 141 |
| O.14.1 General requirements | 141 |
| O.14.2 Enclosure | 141 |
| O.14.4 Drop withstand | 141 |
| O.15 Rating plate | 142 |
| O.15.3 Contents..... | 142 |
| O.17 Instructions and markings | 144 |
| O.17.1 Instructions..... | 144 |
| O.17.2 Markings..... | 145 |
| Bibliography..... | 146 |
| | |
| Figure 1 – Example of insulation configuration for Class I equipment..... | 28 |
| Figure 2 – Measurement of welding circuit touch current..... | 36 |
| Figure 3 – Measurement of touch current in normal condition | 36 |
| Figure 4 – Measurement of r.m.s. values | 55 |
| Figure 5 – Measurement of peak values..... | 55 |

| | |
|--|-----|
| Figure 6 – Principle of the rating plate | 64 |
| Figure B.1 – Combined high-voltage transformers | 73 |
| Figure C.1 – Voltage and current during AC tungsten inert-gas welding | 74 |
| Figure C.2 – Unbalanced voltage during AC tungsten inert-gas welding | 75 |
| Figure C.3 – AC welding power source with unbalanced load | 75 |
| Figure I.1 – Test set-up | 82 |
| Figure K.1 – Single-phase transformer | 87 |
| Figure K.2 – Three-phase rotating frequency converter | 88 |
| Figure K.3 – Subdivided rating plate: single-/three-phase transformer rectifier | 89 |
| Figure K.4 – Engine-generator-rectifier | 90 |
| Figure K.5 – Single-/three-phase inverter type | 91 |
| Figure K.6 – Battery powered welding power source with integral battery | 92 |
| Figure K.7 – Battery powered welding power source with detachable / separable battery | 93 |
| Figure L.1 – Input voltage power switch | 119 |
| Figure L.2 – Arc force control potentiometer | 119 |
| Figure L.3 – Remote receptacle and selector switches | 119 |
| Figure L.4 – Terminals with inductance selector for MIG/MAG welding | 119 |
| Figure L.5 – Process switch (MMA, TIG, MIG) | 120 |
| Figure L.6 – Selector switch on AC/DC equipment | 120 |
| Figure L.7 – Panel indicator lights (overheat, fault, arc striking, output voltage) | 120 |
| Figure L.8 – Setting pulsing parameters using digital display | 120 |
| Figure N.1 – Measuring network for weighted touch current | 123 |
| Figure N.2 – Diagram for touch current measurement on fault condition at operating temperature for single-phase connection of appliances other than those of class II | 125 |
| Figure N.3 – Diagram for touch current measurement on fault condition for three-phase four-wire system connection of appliances other than those of class II | 127 |
| Figure O.1 – Marking of battery voltage class B electric components | 145 |
| | |
| Table 1 – Minimum clearances for overvoltage category III | 29 |
| Table 2 – Minimum creepage distances | 31 |
| Table 3 – Insulation resistance | 32 |
| Table 4 – Dielectric test voltages | 33 |
| Table 5 – Minimum distance through insulation | 37 |
| Table 6 – Temperature limits for windings, commutators and slip-rings | 42 |
| Table 7 – Temperature limits for external surfaces | 43 |
| Table 8 – Cross-section of the output short-circuit conductor | 46 |
| Table 9 – Current and time requirements for protective circuits | 49 |
| Table 10 – Minimum cross-sectional area of the external protective copper conductor | 49 |
| Table 11 – Verification of continuity of the protective circuit | 50 |
| Table 12 – Pull | 51 |
| Table 13 – Summary of allowable rated no-load voltages | 54 |
| Table 14 – Hazard reducing device requirements | 60 |

Table E.1 – Range of conductor dimensions to be accepted by the supply circuit terminals..... 77

Table F.1 – Cross-reference for mm² to American wire gauge (AWG)..... 79

Table I.1 – Angle of rotation θ to obtain 10 Nm impact 82

Table I.2 – Mass of the free fall weight and height of the free fall..... 83

Table J.1 – Minimum thickness of sheet metal for steel enclosures 85

Table J.2 – Minimum thickness of sheet metal for enclosures of aluminium, brass or copper 86

Table L.1 – Letters used as symbols 95

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ARC WELDING EQUIPMENT –**Part 1: Welding power sources****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 60974-1 has been prepared by IEC technical committee 26: Electric welding.

This fifth edition cancels and replaces the fourth edition published in 2012 and constitutes a technical revision.

The significant changes with respect to the previous edition are the following:

- improvement of Figure 1 (6.1.1);
- modification of Table 3 (6.1.4);
- description of energy efficiency measurements in Annex M;
- inclusion of battery supplied welding power sources in the scope. Requirements therefore are described in Annex O.

The text of this standard is based on the following documents:

| | |
|-------------|------------------|
| FDIS | Report on voting |
| 26/610/FDIS | 26/613/RVD |

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

In this standard, the following print types are used:

- conformity statements: in *italic* type.
- terms defined in Clause 3: in **bold** type.

A list of all parts of the IEC 60974 series can be found, under the general title *Arc welding equipment*, on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

ARC WELDING EQUIPMENT – Part 1: Welding power sources

1 Scope

This part of IEC 60974 is applicable to power sources for arc welding and allied processes designed for **industrial and professional use**, and supplied by a voltage not exceeding 1 000 V, battery supplied or driven by mechanical means.

This document specifies safety and performance requirements of welding power sources and **plasma cutting systems**.

This document is not applicable to limited duty arc welding and cutting power sources which are designed mainly for use by laymen and designed in accordance with IEC 60974-6.

This document includes requirements for battery-powered welding power sources and battery packs, which are given in Annex O.

This document is not applicable to testing of power sources during periodic maintenance or after repair.

NOTE 1 Typical allied processes are electric arc cutting and arc spraying.

NOTE 2 AC systems having a nominal voltage between 100 V and 1 000 V are given in Table 1 of IEC 60038:2009.

NOTE 3 This document does not include electromagnetic compatibility (EMC) requirements.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-151, *International Electrotechnical Vocabulary – Part 151: Electrical and magnetic devices* (available at: <http://www.electropedia.org>)

IEC 60050-851, *International Electrotechnical Vocabulary – Part 851: Electric welding* (available at: <http://www.electropedia.org>)

IEC 60245-6, *Rubber insulated cables – Rated voltages up to and including 450/750 V – Part 6: Arc welding electrode cables*

IEC 60417, *Graphical symbols for use on equipment* (available at: <http://www.graphical-symbols.info/equipment>)

IEC 60445, *Basic and safety principles for man-machine interface, marking and identification – Identification of equipment terminals, conductor terminations and conductors*

IEC 60529, *Degrees of protection provided by enclosures (IP Code)*

IEC 60664-1:2007, *Insulation coordination for equipment within low-voltage systems – Part 1: Principles, requirements and tests*

IEC 60664-3, *Insulation coordination for equipment within low-voltage systems – Part 3: Use of coating, potting or moulding for protection against pollution*

IEC 60695-11-10, *Fire hazard testing – Part 11-10: Test flames – 50 W horizontal and vertical flame test methods*

IEC 60974-7, *Arc welding equipment – Part 7: Torches*

IEC 61140, *Protection against electric shock – Common aspects for installation and equipment*

IEC 61558-2-4, *Safety of transformers, reactors, power supply units and similar products for supply voltages up to 1 100 V – Part 2-4: Particular requirements and tests for isolating transformers and power supply units incorporating isolating transformers*

IEC 61558-2-6, *Safety of transformers, reactors, power supply units and similar products for supply voltages up to 1 100 V – Part 2-6: Particular requirements and tests for safety isolating transformers and power supply units incorporating safety isolating transformers*

IEC 62133-1:— 1, *Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications – Part 1: Nickel systems*

IEC 62133-2:— 2, *Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications – Part 2: Lithium systems*

ISO 7010:2011, *Graphical symbols – Safety colours and safety signs – Registered safety signs*

1 Under preparation. Stage at the time of publication: IEC CDV 62133-1:2015.

2 Under preparation. Stage at the time of publication: IEC CDV 62133-2:2015.