



IEC 61215-1-1

Edition 2.0 2021-02
REDLINE VERSION

INTERNATIONAL STANDARD



**Terrestrial photovoltaic (PV) modules – Design qualification and type approval –
Part 1-1: Special requirements for testing of crystalline silicon photovoltaic (PV)
modules**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 27.160

ISBN 978-2-8322-9487-1

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

TERRESTRIAL PHOTOVOLTAIC (PV) MODULES – DESIGN QUALIFICATION AND TYPE APPROVAL –

Part 1-1: Special requirements for testing of crystalline silicon photovoltaic (PV) modules

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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This redline version of the official IEC Standard allows the user to identify the changes made to the previous edition IEC 61215-1-1:2016. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.

International Standard IEC 61215-1-1 has been prepared by IEC technical committee 82: Solar photovoltaic energy systems.

This second edition cancels and replaces the first edition of IEC 61215-1-1, issued in 2016, and constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) A cyclic (dynamic) mechanical load test (MQT 20) added.
- b) A test for detection of potential-induced degradation (MQT 21) added.
- c) A bending test (MQT 22) for flexible modules added.
- d) A procedure for stress specific stabilization – BO LID (MQT 19.3) added.
- e) A final stabilization procedure for modules undergoing PID testing added.

Informative Annex A of IEC 61215-1:2021 explains the background and reasoning behind some of the more substantial changes that were made in the IEC 61215 series in progressing from edition 1 to edition 2.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
82/1824/FDIS	82/1849/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

This standard is to be read in conjunction with IEC 61215-1:2021 and IEC 61215-2:2021.

A list of all parts in the IEC 61215 series, published under the general title *Terrestrial photovoltaic (PV) modules – Design qualification and type approval*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

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TERRESTRIAL PHOTOVOLTAIC (PV) MODULES – DESIGN QUALIFICATION AND TYPE APPROVAL –

Part 1-1: Special requirements for testing of crystalline silicon photovoltaic (PV) modules

1 ~~Scope and object~~

~~This part of IEC 61215 lays down IEC requirements for the design qualification and type approval of terrestrial photovoltaic modules suitable for long-term operation in general open-air climates, as defined in IEC 60721-2-1. This standard is intended to apply to all crystalline silicon terrestrial flat plate modules.~~

~~This standard does not apply to modules used with concentrated sunlight although it may be utilized for low concentrator modules (1 to 3 suns). For low concentration modules, all tests are performed using the current, voltage and power levels expected at the design concentration.~~

~~The object of this test sequence is to determine the electrical and thermal characteristics of the module and to show, as far as possible within reasonable constraints of cost and time, that the module is capable of withstanding prolonged exposure in climates described in the scope. The actual lifetime expectancy of modules so qualified will depend on their design, their environment and the conditions under which they are operated.~~

This document lays down requirements for the design qualification of terrestrial photovoltaic modules suitable for long-term operation in open-air climates. The useful service life of modules so qualified will depend on their design, their environment and the conditions under which they are operated. Test results are not construed as a quantitative prediction of module lifetime. In climates where 98th percentile operating temperatures exceed 70 °C, users are recommended to consider testing to higher temperature test conditions as described in IEC TS 63126.

Users desiring qualification of PV products with lesser lifetime expectations are recommended to consider testing designed for PV in consumer electronics, as described in IEC 63163 (under development). Users wishing to gain confidence that the characteristics tested in IEC 61215 appear consistently in a manufactured product may wish to utilize IEC 62941 regarding quality systems in PV manufacturing.

This document is intended to apply to all crystalline silicon terrestrial flat plate modules.

This document does not apply to modules used with concentrated sunlight although it may be utilized for low concentrator modules (1 to 3 suns). For low concentration modules, all tests are performed using the irradiance, current, voltage and power levels expected at the design concentration.

The objective of this test sequence is to determine the electrical characteristics of the module and to show, as far as possible within reasonable constraints of cost and time, that the module is capable of withstanding prolonged exposure outdoors. Accelerated test conditions are empirically based on those necessary to reproduce selected observed field failures and are applied equally across module types. Acceleration factors may vary with product design and thus not all degradation mechanisms may manifest. Further general information on accelerated test methods including definitions of terms may be found in IEC 62506.

Some long-term degradation mechanisms can only reasonably be detected via component testing, due to long times required to produce the failure and necessity of stress conditions that are expensive to produce over large areas. Component tests that have reached a sufficient

level of maturity to set pass/fail criteria with high confidence are incorporated into the IEC 61215 series via addition to Table 1 in IEC 61215-1:2021. In contrast, the tests procedures described in this series, in IEC 61215-2, are performed on modules.

This document defines PV technology dependent modifications to the testing procedures and requirements per IEC 61215-1:~~2016~~2021 and IEC 61215-2:~~2016~~2021.

2 Normative references

The normative references of IEC 61215-1:~~2016~~2021 and IEC 61215-2:~~2016~~2021 are applicable without modifications.

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Terrestrial photovoltaic (PV) modules – Design qualification and type approval –
Part 1-1: Special requirements for testing of crystalline silicon photovoltaic (PV)
modules**

**Modules photovoltaïques (PV) pour applications terrestres – Qualification de la
conception et homologation –
Partie 1-1: Exigences particulières d'essai des modules photovoltaïques (PV) au
silicium cristallin**

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**TERRESTRIAL PHOTOVOLTAIC (PV) MODULES –
DESIGN QUALIFICATION AND TYPE APPROVAL –****Part 1-1: Special requirements for testing of crystalline
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Part 1-1: Special requirements for testing of crystalline silicon photovoltaic (PV) modules

1 Scope

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COMMISSION ÉLECTROTECHNIQUE INTERNATIONALE

MODULES PHOTOVOLTAÏQUES (PV) POUR APPLICATIONS TERRESTRES – QUALIFICATION DE LA CONCEPTION ET HOMOLOGATION –

Partie 1-1: Exigences particulières d'essai des modules photovoltaïques (PV) au silicium cristallin

AVANT-PROPOS

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La Norme internationale IEC 61215-1-1 a été établie par le comité d'études 82 de l'IEC: Systèmes de conversion photovoltaïque de l'énergie solaire.

Cette deuxième édition annule et remplace la première édition de l'IEC 61215-1-1, parue en 2016. Cette édition constitue une révision technique.

Cette édition inclut les modifications techniques majeures suivantes par rapport à l'édition précédente:

- a) ajout d'un essai de charge mécanique (dynamique) cyclique (MQT 20);
- b) ajout d'un essai de dégradation induite du potentiel (MQT 21);

- c) ajout d'un essai de flexion (MGT 22) dédié aux modules souples;
- d) ajout d'une procédure de stabilisation spécifique aux contraintes – BO LID (MGT 19.3);
- e) ajout d'une procédure de stabilisation finale pour les modules soumis à l'essai PID.

L'Annexe informative A de l'IEC 61215-1:2021 explique le contexte et le raisonnement qui justifient certaines modifications les plus importantes apportées à la série IEC 61215 dans l'évolution de l'édition 1 à l'édition 2.

La présente version bilingue (2021-08) correspond à la version anglaise monolingue publiée en 2021-02.

La version française de cette norme n'a pas été soumise au vote.

Le présent document a été rédigé selon les Directives ISO/IEC, Partie 2.

La présente norme doit être utilisée conjointement avec l'IEC 61215-1:2021 et l'IEC 61215- 2:2021.

Une liste de toutes les parties de la série IEC 61215, publiées sous le titre général *Modules photovoltaïques (PV) pour applications terrestres – Qualification de la conception et homologation*, peut être consultée sur le site web de l'IEC.

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MODULES PHOTOVOLTAÏQUES (PV) POUR APPLICATIONS TERRESTRES – QUALIFICATION DE LA CONCEPTION ET HOMOLOGATION –

Partie 1-1: Exigences particulières d'essai des modules photovoltaïques (PV) au silicium cristallin

1 Domaine d'application

Le présent document établit les exigences pour la qualification de la conception des modules photovoltaïques (PV) pour applications terrestres adaptés à une utilisation de longue durée dans les climats à l'air libre. La durée de vie utile des modules ainsi qualifiés dépend de leur conception, de leur environnement et de leurs conditions de fonctionnement. Les résultats d'essai ne sont pas considérés comme une prévision quantitative de la durée de vie des modules. Sous des climats pour lesquels les températures de fonctionnement du 98^e percentile dépassent 70 °C, il est recommandé aux utilisateurs d'envisager d'effectuer des essais dans des conditions d'essai à des températures plus élevées telles que décrites dans l'IEC TS 63126.

Il est recommandé aux utilisateurs qui souhaitent qualifier des produits PV ayant une durée de vie moins longue d'envisager des essais conçus pour des produits PV utilisés dans l'électronique grand public, comme cela est spécifié dans l'IEC 63163 (en cours d'élaboration). Les utilisateurs qui souhaitent être assurés qu'un produit fabriqué présente de manière cohérente les caractéristiques soumises aux essais dans le cadre de l'IEC 61215 peuvent vouloir utiliser l'IEC 62941 relative aux systèmes de qualité pour la fabrication des modules photovoltaïques (PV).

Le présent document est destiné à s'appliquer à tous les modules à plaque plane au silicium cristallin pour applications terrestres.

Le présent document ne s'applique pas aux modules utilisés avec un ensoleillement intense, même s'il peut être utilisé pour les modules à faible concentration (ensoleillement 1 à 3). Pour les modules à faible concentration, tous les essais sont réalisés en utilisant les niveaux d'éclairement, de courant, de tension et de puissance prévus à la concentration théorique.

Cette séquence d'essai est destinée à déterminer les caractéristiques électriques du module et de démontrer, dans toute la mesure du possible et avec des contraintes de coût et de temps raisonnables, que le module est capable de supporter une exposition prolongée en site naturel. Les conditions d'essais accélérés sont fondées de manière empirique sur les conditions nécessaires pour reproduire les défaillances sur site observées sélectionnées et sont appliquées de manière égale aux types de modules. Les facteurs d'accélération peuvent varier avec la conception du produit et ainsi les mécanismes de dégradation peuvent ne pas tous se produire. D'autres informations générales concernant les méthodes d'essais accélérés, y compris les définitions des termes, peuvent être consultées dans l'IEC 62506.

Certains mécanismes de dégradation de longue durée ne peuvent être raisonnablement détectés que par des essais de composants, en raison des longs délais exigés pour produire la défaillance et de l'existence nécessaire de conditions de contrainte dont la réalisation est coûteuse sur de grandes surfaces. Les essais de composants qui ont atteint un niveau de maturité suffisant pour établir des critères d'acceptation/refus en toute fiabilité sont intégrés dans la série IEC 61215 par le biais d'un ajout dans le Tableau 1 de l'IEC 61215-1:2021. En revanche, les procédures d'essai décrites dans cette série - IEC 61215-2 - sont réalisées sur des modules.

Le présent document définit les modifications dépendantes de la technologie photovoltaïque, apportées aux exigences et procédures d'essai de l'IEC 61215-1:2021 et de l'IEC 61215-2:2021.

2 Références normatives

Les références normatives de l'IEC 61215-1:2021 et de l'IEC 61215-2:2021 s'appliquent sans modification.