### **SVENSK STANDARD SS-EN IEC 62790**



Utgåva 2

2021-01-27

© Copyright SEK Svensk Elstandard. Reproduction in any form without permission is prohibited.

### REDLINE VERSION

### Solcellsanläggningar – Kopplingsdosor för solcellsmoduler – Allmänna säkerhetsfordringar och provningar

Junction boxes for photovoltaic modules – Safety requirements and tests

En så kallad "Redline version" (RLV) innehåller både den fastställda IEC-standarden och en ändringsmarkerad standard. Alla tillägg och borttagningar sedan den tidigare utgåvan är markerade med färg. Med en RLV sparar du mycket tid när du ska identifiera och bedöma aktuella ändringar i standarden. SEK Svensk Elstandard kan bara ge ut en RLV i de fall den finns tillgänglig från IEC.





Edition 2.0 2020-07 REDLINE VERSION

# INTERNATIONAL STANDARD



Junction boxes for photovoltaic modules - Safety requirements and tests

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ICS 27.160 ISBN 978-2-8322-8680-7

Warning! Make sure that you obtained this publication from an authorized distributor.

### CONTENTS

F	DREWO	PRD	5
1	Scop	pe	8
2	Norn	native references	8
3	Term	ns and definitions	11
4	Cons	structional requirements and performance	15
	4.1	General	15
	4.2	Marking and identification	16
	4.2.1	Identification	16
	4.2.2	Marking	16
	4.2.3		
	4.3	Protection against electric shock	
	4.4	Terminations, connecting devices and connection methods	
	4.5	Connectors	
	4.6	Cables	
	4.7	Resistance to ageing	
	4.8	General design	
	4.9	Degree of protection (IP)	
	4.10	Dielectric strength	
	4.11	Range of ambient temperature	
	4.12	Cable anchorage	
	4.13 4.14	Mechanical strengthInsulation	
	4.14		
	4.14	<b>71</b>	
	4.14		
	4.14		
	4.14		
		Clearances and creepage distances	
	4.15	, -	
	4.15		
	4.16	Insulation parts	
	4.16	·	
	4.16	.2 Inner parts keeping active parts in position	23
	4.17	Current carrying parts and resistance against corrosion	
	4.18	Sealing	24
	4.19	Bypass-diode	24
	4.20	Knock-out inlets (outlets) intended to be removed by mechanical impact	24
5	Test	S	24
	5.1	General	24
	5.2	Preparation of specimens	26
	5.3	Performance of tests	27
	5.3.1	General	27
	5.3.2	Durability of marking	27
	5.3.3	Fixing of lid on rewirable junction box	27
	5.3.4	· · · · · · · · · · · · · · · · · · ·	
	5.3.5	Measurement of clearances and creepage distances	28

5.3.6	Dielectric strength	28
5.3.7	Resistance to corrosion	28
5.3.8	Mechanical strength at lower temperatures	29
5.3.9	Thermal cycle test (IEC 60068-2-14:2009, Test Nb)	
5.3.10	Damp heat test	
5.3.11	Weather resistance test	
5.3.12	Flammability class	
5.3.13	Ball pressure test	
5.3.14	Glow wire test	
5.3.15	Resistance against ageing	
5.3.16	Wet leakage current test	
5.3.17 5.3.18	Humidity freeze test.	
5.3.16	Bypass diode thermal test  Test of terminations and connection methods	
5.3.19	Knock-out inlets (outlets) intended to be removed by mechanical impact	
5.3.21	Test of cord anchorage	
5.3.22	Retention on the mounting surface	
5.3.23	Reverse current test at junction box	
	t schedule	
	mative) Symbol "Do not disconnect under load"	
-	native) Qualification of conformal coatings for protection against	
	g	51
B.1 Ger	neral	51
B.2 Tec	hnical properties	51
B.3 Qua	alification of coatings	51
Annex C (norr	native) Measurement of clearances and creepage distances	54
Bibliography		58
Figure 1 – The	ermal cycling test – Temperature and applied current profile	45
Figure 2 – Hui	midity-freeze cycle	45
· ·	pical arrangement for the cable anchorage pull test	
	oical arrangement for torsion test	
	pical arrangement for flammability test in accordance with 5.3.12.2	
	•	
· ·	asurement of voltage drop	
	pass diode thermal test	
•	per attachment of 5 N weight to junction box	
Figure A.1 – S	Symbol "DO NOT DISCONNECT UNDER LOAD"	50
Figure A.2 – S	Symbol "DO NOT DISCONNECT UNDER LOAD" (IEC 60417-6070:2011-06)	50
Figure C.1 – E	Examples of methods of measuring clearances and creepage distances	57
Table 1 – Req	uired type of insulation	20
Table 2 – Rate	ed impulse voltages and minimum clearances	21
	epage distances for basic insulation	
	nber of specimens	
	ues of torque for screw-type clamping units	
	forces for cord anchorage	20
Table 0 - PUII	TOTAGE TOT COTA ATTENDED.	อท

Table 7 – Values for torsion test	36
Table 8 – Marking, information, documentation, test group A	38
Table 9 – Material test, test group B (single tests)	39
Table 10 – Constructional requirements, test group C (single tests)	40
Table 11 – Mechanical tests, test group D (single tests)	40
Table 12 – Test sequence I, test group E (tests to be performed consecutively in this order)	41
Table 13 – Test sequence II, test group F (tests to be performed consecutively in this order)	42
Table 14 – Test sequence III, test group G (tests to be performed consecutively in this order)	43
Table 15 – Test sequence IV, test group H (tests to be performed consecutively in this order)	44
Table 16 – Reverse current test, test group I	44
Table 17 – Test sequence V, test group J (tests to be performed consecutively in this order)	44
Table B.1 – Test parameters, test conditions and test procedures	52
Table B.2 – Test sequence and conformity check (tests to be performed consecutively in this order)	53
Table C.1 – Dimensions of X	54

### INTERNATIONAL ELECTROTECHNICAL COMMISSION

# JUNCTION BOXES FOR PHOTOVOLTAIC MODULES – SAFETY REQUIREMENTS AND TESTS

### **FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

This redline version of the official IEC Standard allows the user to identify the changes made to the previous edition. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.

International Standard IEC 62790 has been prepared by IEC technical committee 82: Solar photovoltaic energy systems.

This second edition cancels and replaces the first edition published in 2014. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) Modifications in normative references and terms and definitions;
- b) Improvement of declaration of categories for junction boxes in 4.1;
- c) Clarification for ambient temperature in 4.1;
- d) Addition of requirement to provide information concerning RTE/RTI or TI in 4.2;
- e) Reference to IEC 62930 instead of EN 50618 in 4.6;
- f) Addition of "Functional insulation" in Table 1;
- g) Addition of "Distance through cemented joints" in Table 3;
- h) Correction of procedure of process to categorize material groups (deletion of PTI) in 4.15.2.3;
- i) Requirement for approval of RTE/RTI or TI for insulation parts in 4.16.1 and 4.16.2;
- j) Change of requirements concerning electrochemical potential in 4.17.2;
- k) Clarification for IP-test in 5.3.4.2;
- 1) Addition of test voltage for cemented joints in 5.3.6 and 5.3.16;
- m) Addition of detailed description on how to prepare the test sample for the thermal cycle test in 5.3.9.1;
- n) New test procedure for bypass diode thermal test (5.3.18) in accordance with MQT 18.1 of IEC 61215-2:2016;
- o) New test procedure for reverse overload current test in 5.3.23;
- p) New Figure 1 for thermal cycle test.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
82/1719/FDIS	82/1738/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

# JUNCTION BOXES FOR PHOTOVOLTAIC MODULES – SAFETY REQUIREMENTS AND TESTS

#### 1 Scope

This document describes safety requirements, constructional requirements and tests for junction boxes up to 1 500 V DC for use on photovoltaic modules in accordance with class II of IEC 61140:<del>2001</del>2016.

This document applies also to enclosures mounted on PV-modules containing electronic circuits for converting, controlling, monitoring or similar operations. Additional requirements concerning the relevant operations are applied under consideration of the environmental conditions of the PV-modules. This document does not apply to the electronic circuits of these devices, for which other IEC standards apply.

NOTE For junction boxes in accordance with classes 0 and III of IEC 61140:<del>2001</del>2016, in photovoltaic-systems, this document can be used as a guideline.

#### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60060-1, High-voltage test techniques – Part 1: General definitions and test requirements

IEC 60068-1, Environmental testing – Part 1: General and guidance

IEC 60068-2-14:2009, Environmental testing – Part 2-14: Tests – Test N: Change of temperature

IEC 60068-2-70, Environmental testing – Part 2-70: Tests – Test Xb: Abrasion of markings and letterings caused by rubbing of fingers and hands

IEC 60068-2-75, Environmental testing - Part 2-75: Tests - Test Eh: Hammer tests

IEC 60068-2-78, Environmental testing – Part 2-78: Tests – Test Cab: Damp heat, steady state

#### IEC 60228, Conductors of insulated cables

IEC 60216-1, Electrical insulating materials – Thermal endurance properties – Part 1: Ageing procedures and evaluation of test results

IEC 60216-5, Electrical insulating materials – Thermal endurance properties – Part 5: Determination of relative thermal endurance index (RTE) of an insulating material

IEC 60352-2, Solderless connections – Part 2: Crimped connections – General requirements, test methods and practical guidance

IEC 60512-12-1, Connectors for electronic equipment – Tests and measurements – Part 12-1: Soldering tests – Test 12a: Solderability, wetting, solder bath method

IEC 60512-12-2, Connectors for electronic equipment – Tests and measurements – Part 12-2: Soldering tests – Test 12b: Solderability, wetting, soldering iron method

IEC 60352-3, Solderless connections – Part 3: Solderless accessible insulation displacement connections – General requirements, test methods and practical guidance

IEC 60352-4, Solderless connections – Part 4: Solderless non-accessible insulation displacement connections – General requirements, test methods and practical guidance

IEC 60352-5, Solderless connections – Part 5: Press-in connections – General requirements, test methods and practical guidance

IEC 60352-6, Solderless connections – Part 6: Insulation piercing connections – General requirements, test methods and practical guidance

IEC 60352-7, Solderless connections – Part 7: Spring clamp connections – General requirements, test methods and practical guidance

IEC 60529, Degrees of protection provided by enclosures (IP Code)

IEC 60664-1:2007, Insulation coordination for equipment within low-voltage systems – Part 1: Principles, requirements and tests

IEC/TR 60664-2-1, Insulation coordination for equipment within low-voltage systems – Part 2-1: Application guide – Explanation of the application of the IEC 60664 series, dimensioning examples and dielectric testing

IEC 60664-3, Insulation coordination for equipment within low-voltage systems – Part 3: Use of coating, potting or moulding for protection against pollution

IEC 60695-2-11, Fire hazard testing – Part 2-11: Glowing/hot-wire based test methods – Glow-wire flammability test method for end-products (GWEPT)

IEC 60695-10-2, Fire hazard testing – Part 10-2: Abnormal heat – Ball pressure test method

IEC 60695-11-10, Fire hazard testing – Part 11-10: Test flames – 50 W horizontal and vertical flame test methods

IEC 60695-11-20:1999, Fire hazard testing – Part 11-20: Test flames – 500 W flame test method

IEC/TR 60943, Guidance concerning the permissible temperature rise for parts of electrical equipment, in particular for terminals

IEC 60947-7-1, Low-voltage switchgear and controlgear – Part 7-1: Ancillary equipment – Terminal blocks for copper conductors

IEC 60998-2-1, Connecting devices for low-voltage circuits for household and similar purposes – Part 2-1: Particular requirements for connecting devices as separate entities with screw-type clamping units

IEC 60998-2-2, Connecting devices for low-voltage circuits for household and similar purposes – Part 2-2: Particular requirements for connecting devices as separate entities with screwless-type clamping units

IEC 60998-2-3, Connecting devices for low-voltage circuits for household and similar purposes – Part 2-3: Particular requirements for connecting devices as separate entities with insulation-piercing clamping units

IEC 60999-1:20001999, Connecting devices – Electrical copper conductors – Safety requirements for screw-type and screwless-type clamping units – Part 1: General requirements and particular requirements for clamping units for conductors from 0,2 mm<sup>2</sup> up to 35 mm<sup>2</sup> (included)

IEC 60999-2, Connecting devices – Electrical copper conductors – Safety requirements for screw-type and screwless-type clamping units – Part 2: Particular requirements for clamping units for conductors above 35 mm<sup>2</sup> up to 300 mm<sup>2</sup> (included)

IEC 61032, Protection of persons and equipment by enclosures – Probes for verification

IEC 61140:<del>2001</del>2016, Protection against electric shock – Common aspects for installation and equipment

IEC 61191-1, Printed board assemblies – Part 1: Generic specification – Requirements for soldered electrical and electronic assemblies using surface mount and related assembly technologies

IEC 61210, Connecting-devices – Flat, quick-connect terminations for electrical copper conductors – Safety requirements

IEC 61215-1:2016, Terrestrial photovoltaic (PV) modules – Design qualification and type approval – Part 1: Test requirements

IEC 61215-2:2016, Terrestrial photovoltaic (PV) modules – Design qualification and type approval – Part 2: Test procedures

IEC 61730-1:2016, Photovoltaic (PV) module safety qualification – Part 1: Requirements for construction

IEC 61730-2:2004, Photovoltaic (PV) module safety qualification - Part 2: Requirements for testing

IEC 62852, Connectors for DC-application in photovoltaic systems – Safety requirements and tests

IEC 62930, Electric cables for photovoltaic systems with a voltage rating of 1,5 kV DC

ISO 868:2003, Plastics and ebonite – Determination of indentation hardness by means of a durometer (Shore hardness)

ISO 4892-2<del>:2013</del>, Plastics – Methods of exposure to laboratory light sources – Part 2: Xenonarc lamps

ISO 4892-3<del>:2006</del>, Plastics – Methods of exposure to laboratory light sources – Part 3: Fluorescent UV lamps

EN 50618, Electric cables for photovoltaic systems





Fastställd 2021-01-27

Utgåva 2 Sida

1 (1+57)

Ansvarig kommitté

SEK TK 82

© Copyright SEK Svensk Elstandard. Reproduction in any form without permission is prohibited.

### Solcellsanläggningar – Kopplingsdosor för solcellsmoduler – Allmänna säkerhetsfordringar och provningar

Junction boxes for photovoltaic modules – Safety requirements and tests

Som svensk standard gäller europastandarden EN IEC 62790:2020. Den svenska standarden innehåller den officiella engelska språkversionen av EN IEC 62790:2020.

### Nationellt förord

Europastandarden EN IEC 62790:2020

består av:

- europastandardens ikraftsättningsdokument, utarbetat inom CENELEC
- IEC 62790, Second edition, 2020 Junction boxes for photovoltaic modules Safety requirements and tests

utarbetad inom International Electrotechnical Commission, IEC.

Tidigare fastställd svensk standard SS-EN 62790, utgåva 1, 2015, gäller ej fr o m 2023-08-19.

ICS 27.160.00

### Standarder underlättar utvecklingen och höjer elsäkerheten

Det finns många fördelar med att ha gemensamma tekniska regler för bl a mätning, säkerhet och provning och för utförande, skötsel och dokumentation av elprodukter och elanläggningar.

Genom att utforma sådana standarder blir säkerhetsfordringar tydliga och utvecklingskostnaderna rimliga samtidigt som marknadens acceptans för produkten eller tjänsten ökar.

Många standarder inom elområdet beskriver tekniska lösningar och metoder som åstadkommer den elsäkerhet som föreskrivs av svenska myndigheter och av EU.

### SEK är Sveriges röst i standardiseringsarbetet inom elområdet

SEK Svensk Elstandard svarar för standardiseringen inom elområdet i Sverige och samordnar svensk medverkan i internationell och europeisk standardisering. SEK är en ideell organisation med frivilligt deltagande från svenska myndigheter, företag och organisationer som vill medverka till och påverka utformningen av tekniska regler inom elektrotekniken.

SEK samordnar svenska intressenters medverkan i SEKs tekniska kommittéer och stödjer svenska experters medverkan i internationella och europeiska projekt.

#### Stora delar av arbetet sker internationellt

Utformningen av standarder sker i allt väsentligt i internationellt och europeiskt samarbete. SEK är svensk nationalkommitté av International Electrotechnical Commission (IEC) och Comité Européen de Normalisation Electrotechnique (CENELEC).

Standardiseringsarbetet inom SEK är organiserat i referensgrupper bestående av ett antal tekniska kommittéer som speglar hur arbetet inom IEC och CENELEC är organiserat.

Arbetet i de tekniska kommittéerna är öppet för alla svenska organisationer, företag, institutioner, myndigheter och statliga verk. Den årliga avgiften för deltagandet och intäkter från försäljning finansierar SEKs standardiseringsverksamhet och medlemsavgift till IEC och CENELEC.

### Var med och påverka!

Den som deltar i SEKs tekniska kommittéarbete har möjlighet att påverka framtida standarder och får tidig tillgång till information och dokumentation om utvecklingen inom sitt teknikområde. Arbetet och kontakterna med kollegor, kunder och konkurrenter kan gynnsamt påverka enskilda företags affärsutveckling och bidrar till deltagarnas egen kompetensutveckling.

Du som vill dra nytta av dessa möjligheter är välkommen att kontakta SEKs kansli för mer information.

SEK Svensk Elstandard

Box 1284 164 29 Kista Tel 08-444 14 00 www.elstandard.se

# EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

**EN IEC 62790** 

September 2020

ICS 27.160

Supersedes EN 62790:2015 and all of its amendments and corrigenda (if any)

#### **English Version**

# Junction boxes for photovoltaic modules - Safety requirements and tests (IEC 62790:2020)

Boîtes de jonction pour modules photovoltaïques -Exigences de sécurité et essais (IEC 62790:2020) Anschlussdosen für Photovoltaik-Module -Sicherheitsanforderungen und Prüfungen (IEC 62790:2020)

This European Standard was approved by CENELEC on 2020-08-19. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

© 2020 CENELEC All rights of exploitation in any form and by any means reserved worldwide for CENELEC Members.

Ref. No. EN IEC 62790:2020 E

### **European foreword**

The text of document 82/1719/FDIS, future edition 2 of IEC 62790, prepared by IEC/TC 82 "Solar photovoltaic energy systems" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 62790:2020.

The following dates are fixed:

- latest date by which the document has to be implemented at national (dop) 2021-05-19 level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2023-08-19

This document supersedes EN 62790:2015 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

### **Endorsement notice**

The text of the International Standard IEC 62790:2020 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60112	NOTE	Harmonized as EN 60112
IEC 60228	NOTE	Harmonized as EN 60228
IEC 60512-1	NOTE	Harmonized as EN IEC 60512-1
IEC 60664-3	NOTE	Harmonized as EN 60664-3
IEC 60998-2-1	NOTE	Harmonized as EN 60998-2-1
IEC 60998-2-2	NOTE	Harmonized as EN 60998-2-2
IEC 61730-2	NOTE	Harmonized as EN IEC 61730-2

## Annex ZA

(normative)

# Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	EN/HD	<u>Year</u>
IEC 60060-1	-	High-voltage test techniques - Part 1: General definitions and test requirements	EN 60060-1	-
IEC 60068-1	-	Environmental testing - Part 1: General and guidance	EN 60068-1	-
IEC 60068-2-14	2009	Environmental testing - Part 2-14: Tests - Test N: Change of temperature	EN 60068-2-14	2009
IEC 60068-2-70	-	Environmental Testing - Part 2-70: Tests - Test Xb: Abrasion of markings, lettering, surfaces and materials caused by rubbing of fingertips and hands	-	-
IEC 60068-2-75	-	Environmental testing - Part 2-75: Tests - Test Eh: Hammer tests	EN 60068-2-75	-
IEC 60068-2-78	-	Environmental testing - Part 2-78: Tests - Test Cab: Damp heat, steady state	EN 60068-2-78	-
IEC 60216-1	-	Electrical insulating materials - Thermal endurance properties - Part 1: Ageing procedures and evaluation of test results	EN 60216-1	-
IEC 60216-5	-	Electrical insulating materials - Thermal endurance properties - Part 5: Determination of relative temperature index (RTI) of an insulating material	-	-
IEC 60352-2	-	Solderless connections - Part 2: Crimped connections - General requirements, test methods and practical guidance	EN 60352-2	-
IEC 60352-3	-	Solderless connections - Part 3: Accessible insulation displacement (ID) connections - General requirements, test methods and practical guidance	EN IEC 60352-3	-

### EN IEC 62790:2020 (E)

<u>Publication</u>	<u>Year</u>	<u>Title</u>	EN/HD	<u>Year</u>
IEC 60352-4	-	Solderless connections - Part 4: Non-accessible insulation displacement (ID) connections - General requirements, test methods and practical guidance	EN IEC 60352-4	-
IEC 60352-5	-	Solderless connections - Part 5: Press-in connections - General requirements, test methods and practical guidance	-	-
IEC 60352-6	-	Solderless connections - Part 6: Insulation piercing connections - General requirements, test methods and practical guidance	-	-
IEC 60352-7	-	Solderless connections - Part 7: Spring clamp connections - General requirements, test methods and practical guidance	-	-
IEC 60529	-	Degrees of protection provided by enclosures (IP Code)	-	-
IEC 60664-1	2007	Insulation coordination for equipment within low-voltage systems - Part 1: Principles, requirements and tests	EN 60664-1	2007
IEC 60695-2-11	-	Fire hazard testing - Part 2-11: Glowing/hot-wire based test methods - Glow-wire flammability test method for end-products (GWEPT)	-	-
IEC 60695-10-2	-	Fire hazard testing - Part 10-2: Abnormal heat - Ball pressure test method	EN 60695-10-2	-
IEC 60695-11-10	-	Fire hazard testing - Part 11-10: Test flames - 50 W horizontal and vertical flame test methods	EN 60695-11-10	-
IEC 60695-11-20	-	Fire hazard testing - Part 11-20: Test flames - 500 W flame test method	EN 60695-11-20	-
IEC 60947-7-1	-	Low-voltage switchgear and controlgear - Part 7-1: Ancillary equipment - Terminal blocks for copper conductors	EN 60947-7-1	-
IEC 60998-2-3	-	Connecting devices for low-voltage circuits for household and similar purposes - Part 2-3: Particular requirements for connecting devices as separate entities with insulation-piercing clamping units	EN 60998-2-3	-
IEC 60999-1	1999	Connecting devices - Electrical copper conductors - Safety requirements for screw-type and screwless-type clamping units - Part 1: General requirements and particular requirements for clamping units for conductors from 0,2 mm2 up to 35 mm2 (included)	EN 60999-1	2000

<u>Publication</u>	<u>Year</u>	<u>Title</u>	EN/HD	<u>Year</u>
IEC 60999-2	-	Connecting devices - Electrical copper conductors - Safety requirements for screw-type and screwless-type clamping units - Part 2: Particular requirements for clamping units for conductors above 35 mm2 up to 300 mm2 (included)	EN 60999-2	-
IEC 61032	-	Protection of persons and equipment by enclosures - Probes for verification	EN 61032	-
IEC 61140	2016	Protection against electric shock - Common aspects for installation and equipment	EN 61140	2016
IEC 61191-1	-	Printed board assemblies - Part 1: Generic specification - Requirements for soldered electrical and electronic assemblies using surface mount and related assembly technologies	EN IEC 61191-1	-
IEC 61210	-	Connecting devices - Flat quick-connect terminations for electrical copper conductors - Safety requirements	EN 61210	-
IEC 61215-1	2016	Terrestrial photovoltaic (PV) modules - Design qualification and type approval - Part 1: Test requirements	EN 61215-1	2016
IEC 61215-2	2016	Terrestrial photovoltaic (PV) modules - Design qualification and type approval - Part 2: Test procedures	EN 61215-2	2017
IEC 61730-1	2016	Photovoltaic (PV) module safety qualification - Part 1: Requirements for construction	EN IEC 61730-1	2018
IEC 62852	-	Connectors for DC-application in photovoltaic systems - Safety requirements and tests	EN 62852	-
IEC 62930	-	Electric cables for photovoltaic systems with a voltage rating of 1,5 kV DC	-	-
ISO 868	2003	Plastics and ebonite - Determination of indentation hardness by means of a durometer (Shore hardness)	EN ISO 868	2003
ISO 4892-2	-	Plastics - Methods of exposure to laboratory light sources - Part 2: Xenonarc lamps	EN ISO 4892-2	-
ISO 4892-3	-	Plastics - Methods of exposure to laboratory light sources - Part 3: fluorescent UV lamps	EN ISO 4892-3	-

### CONTENTS

F	DREWO	RD	5
1	Scop	e	7
2	Norm	native references	7
3	Term	s and definitions	9
4	Cons	tructional requirements and performance	13
	4.1	General	
	4.2	Marking and identification	
	4.2.1	-	
	4.2.2		
	4.2.3		
	4.3	Protection against electric shock	
	4.4	Terminations, connecting devices and connection methods	
	4.5	Connectors	
	4.6	Cables	16
	4.7	Resistance to ageing	16
	4.8	General design	
	4.9	Degree of protection (IP)	
	4.10	Dielectric strength	17
	4.11	Range of ambient temperature	17
	4.12	Cable anchorage	17
	4.13	Mechanical strength	17
	4.14	Insulation	18
	4.14.	1 Type of insulation	18
	4.14.	2 Basic insulation	18
	4.14.	3 Supplementary insulation	18
	4.14.	4 Double insulation	18
	4.14.	5 Reinforced insulation	18
	4.15	Clearances and creepage distances	19
	4.15.	1 Clearances	19
	4.15.	2 Creepage distances	19
	4.16	Insulation parts	21
	4.16.	1 Outer accessible parts	21
	4.16.	2 Inner parts keeping active parts in position	21
	4.17	Current carrying parts and resistance against corrosion	21
	4.18	Sealing	22
	4.19	Bypass-diode	22
	4.20	Knock-out inlets (outlets) intended to be removed by mechanical impact	22
5	Tests	S	22
	5.1	General	22
	5.2	Preparation of specimens	23
	5.3	Performance of tests	25
	5.3.1	General	25
	5.3.2	Durability of marking	25
	5.3.3	Fixing of lid on rewirable junction box	25
	5.3.4	Protection against electric shock	25
	5.3.5	Measurement of clearances and creepage distances	26

5.3.6	Dielectric strength	26
5.3.7	Resistance to corrosion	26
5.3.8	Mechanical strength at lower temperatures	26
5.3.9	Thermal cycle test (IEC 60068-2-14:2009, Test Nb)	
	Damp heat test	
5.3.11	Weather resistance test	
5.3.12	Flammability class	28
	Ball pressure test	
	Glow wire test	
5.3.15	Resistance against ageing	
	Wet leakage current test	
	Humidity freeze test	
	Bypass diode thermal test	
	Test of terminations and connection methods	
	Knock-out inlets (outlets) intended to be removed by mechanical impact	
	Test of cord anchorage	
	Retention on the mounting surface	
	Reverse current test at junction box	
	schedule	
-	mative) Symbol "Do not disconnect under load"	45
	ative) Qualification of conformal coatings for protection against	46
•	eral	
	nnical properties	
	ification of coatings	
	ative) Measurement of clearances and creepage distances	
•		
Dibliography		
Figure 1 The	were leveling test. Temporature and emplied everent profile	40
•	rmal cycling test – Temperature and applied current profile	
=	nidity-freeze cycle	
	ical arrangement for the cable anchorage pull test	
Figure 4 – Typi	ical arrangement for torsion test	42
Figure 5 – Typi	ical arrangement for flammability test in accordance with 5.3.12.2	42
Figure 6 – Mea	surement of voltage drop	43
Figure 7 – Byp	ass diode thermal test	43
	per attachment of 5 N weight to junction box	
	ymbol "DO NOT DISCONNECT UNDER LOAD"	
	ymbol "DO NOT DISCONNECT UNDER LOAD" (IEC 60417-6070:2011-06)	
	•	
Figure C.1 – E.	xamples of methods of measuring clearances and creepage distances	52
Table 1 – Regu	uired type of insulation	18
	d impulse voltages and minimum clearances	
	page distances for basic insulation	
	ber of specimens	
	es of torque for screw-type clamping units	
Table 6 – Pull 1	forces for cord anchorage	33

Table 7 – Values for torsion test	34
Table 8 – Marking, information, documentation, test group A	35
Table 9 – Material test, test group B (single tests)	36
Table 10 – Constructional requirements, test group C (single tests)	37
Table 11 – Mechanical tests, test group D (single tests)	37
Table 12 – Test sequence I, test group E (tests to be performed consecutively in this order)	38
Table 13 – Test sequence II, test group F (tests to be performed consecutively in this order)	38
Table 14 – Test sequence III, test group G (tests to be performed consecutively in this order)	39
Table 15 – Test sequence IV, test group H (tests to be performed consecutively in this order)	39
Table 16 – Reverse current test, test group I	39
Table 17 – Test sequence V, test group J (tests to be performed consecutively in this order)	40
Table B.1 – Test parameters, test conditions and test procedures	47
Table B.2 – Test sequence and conformity check (tests to be performed consecutively in this order)	48
Table C.1 – Dimensions of X	49

### INTERNATIONAL ELECTROTECHNICAL COMMISSION

# JUNCTION BOXES FOR PHOTOVOLTAIC MODULES – SAFETY REQUIREMENTS AND TESTS

### **FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 62790 has been prepared by IEC technical committee 82: Solar photovoltaic energy systems.

This second edition cancels and replaces the first edition published in 2014. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) Modifications in normative references and terms and definitions;
- b) Improvement of declaration of categories for junction boxes in 4.1;
- c) Clarification for ambient temperature in 4.1;
- d) Addition of requirement to provide information concerning RTE/RTI or TI in 4.2;
- e) Reference to IEC 62930 instead of EN 50618 in 4.6;
- f) Addition of "Functional insulation" in Table 1;

- g) Addition of "Distance through cemented joints" in Table 3;
- h) Correction of procedure of process to categorize material groups (deletion of PTI) in 4.15.2.3;
- i) Requirement for approval of RTE/RTI or TI for insulation parts in 4.16.1 and 4.16.2;
- j) Change of requirements concerning electrochemical potential in 4.17.2;
- k) Clarification for IP-test in 5.3.4.2;
- 1) Addition of test voltage for cemented joints in 5.3.6 and 5.3.16;
- m) Addition of detailed description on how to prepare the test sample for the thermal cycle test in 5.3.9.1;
- n) New test procedure for bypass diode thermal test (5.3.18) in accordance with MQT 18.1 of IEC 61215-2:2016;
- o) New test procedure for reverse overload current test in 5.3.23;
- p) New Figure 1 for thermal cycle test.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
82/1719/FDIS	82/1738/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed.
- withdrawn,
- · replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

# JUNCTION BOXES FOR PHOTOVOLTAIC MODULES – SAFETY REQUIREMENTS AND TESTS

### 1 Scope

This document describes safety requirements, constructional requirements and tests for junction boxes up to 1 500 V DC for use on photovoltaic modules in accordance with class II of IEC 61140:2016.

This document applies also to enclosures mounted on PV-modules containing electronic circuits for converting, controlling, monitoring or similar operations. Additional requirements concerning the relevant operations are applied under consideration of the environmental conditions of the PV-modules. This document does not apply to the electronic circuits of these devices, for which other IEC standards apply.

NOTE For junction boxes in accordance with classes 0 and III of IEC 61140:2016, in photovoltaic-systems, this document can be used as a guideline.

#### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60060-1, High-voltage test techniques – Part 1: General definitions and test requirements

IEC 60068-1, Environmental testing – Part 1: General and guidance

IEC 60068-2-14:2009, Environmental testing – Part 2-14: Tests – Test N: Change of temperature

IEC 60068-2-70, Environmental testing – Part 2-70: Tests – Test Xb: Abrasion of markings and letterings caused by rubbing of fingers and hands

IEC 60068-2-75, Environmental testing – Part 2-75: Tests – Test Eh: Hammer tests

IEC 60068-2-78, Environmental testing – Part 2-78: Tests – Test Cab: Damp heat, steady state

IEC 60216-1, Electrical insulating materials – Thermal endurance properties – Part 1: Ageing procedures and evaluation of test results

IEC 60216-5, Electrical insulating materials – Thermal endurance properties – Part 5: Determination of relative thermal endurance index (RTE) of an insulating material

IEC 60352-2, Solderless connections – Part 2: Crimped connections – General requirements, test methods and practical guidance

IEC 60352-3, Solderless connections – Part 3: Solderless accessible insulation displacement connections – General requirements, test methods and practical guidance

IEC 60352-4, Solderless connections – Part 4: Solderless non-accessible insulation displacement connections – General requirements, test methods and practical guidance

IEC 60352-5, Solderless connections – Part 5: Press-in connections – General requirements, test methods and practical guidance

IEC 60352-6, Solderless connections – Part 6: Insulation piercing connections – General requirements, test methods and practical guidance

IEC 60352-7, Solderless connections – Part 7: Spring clamp connections – General requirements, test methods and practical guidance

IEC 60529, Degrees of protection provided by enclosures (IP Code)

IEC 60664-1:2007, Insulation coordination for equipment within low-voltage systems – Part 1: Principles, requirements and tests

IEC 60695-2-11, Fire hazard testing – Part 2-11: Glowing/hot-wire based test methods – Glow-wire flammability test method for end-products (GWEPT)

IEC 60695-10-2, Fire hazard testing - Part 10-2: Abnormal heat - Ball pressure test method

IEC 60695-11-10, Fire hazard testing – Part 11-10: Test flames – 50 W horizontal and vertical flame test methods

IEC 60695-11-20, Fire hazard testing - Part 11-20: Test flames - 500 W flame test method

IEC 60947-7-1, Low-voltage switchgear and controlgear – Part 7-1: Ancillary equipment – Terminal blocks for copper conductors

IEC 60998-2-3, Connecting devices for low-voltage circuits for household and similar purposes – Part 2-3: Particular requirements for connecting devices as separate entities with insulation-piercing clamping units

IEC 60999-1:1999, Connecting devices – Electrical copper conductors – Safety requirements for screw-type and screwless-type clamping units – Part 1: General requirements and particular requirements for clamping units for conductors from 0,2 mm² up to 35 mm² (included)

IEC 60999-2, Connecting devices – Electrical copper conductors – Safety requirements for screw-type and screwless-type clamping units – Part 2: Particular requirements for clamping units for conductors above 35 mm<sup>2</sup> up to 300 mm<sup>2</sup> (included)

IEC 61032, Protection of persons and equipment by enclosures – Probes for verification

IEC 61140:2016, Protection against electric shock – Common aspects for installation and equipment

IEC 61191-1, Printed board assemblies – Part 1: Generic specification – Requirements for soldered electrical and electronic assemblies using surface mount and related assembly technologies

IEC 61210, Connecting-devices – Flat, quick-connect terminations for electrical copper conductors – Safety requirements

IEC 61215-1:2016, Terrestrial photovoltaic (PV) modules – Design qualification and type approval – Part 1: Test requirements

IEC 61215-2:2016, Terrestrial photovoltaic (PV) modules – Design qualification and type approval – Part 2: Test procedures

IEC 61730-1:2016, Photovoltaic (PV) module safety qualification – Part 1: Requirements for construction

IEC 62852, Connectors for DC-application in photovoltaic systems – Safety requirements and tests

IEC 62930, Electric cables for photovoltaic systems with a voltage rating of 1,5 kV DC

ISO 868:2003, Plastics and ebonite – Determination of indentation hardness by means of a durometer (Shore hardness)

ISO 4892-2, Plastics – Methods of exposure to laboratory light sources – Part 2: Xenon-arc lamps

ISO 4892-3, Plastics – Methods of exposure to laboratory light sources – Part 3: Fluorescent UV lamps