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Primärbatterier – Del 1: Allmänt

*Primary batteries –
Part 1: General*

Som svensk standard gäller europastandarden EN IEC 60086-1:2021. Den svenska standarden innehåller den officiella engelska språkversionen av EN IEC 60086-1:2021.

Nationellt förord

Europastandarden EN IEC 60086-1:2021

består av:

- **europastandardens ikraftsättningsdokument**, utarbetat inom CENELEC
- **IEC 60086-1, Seventh edition, 2021 - Primary batteries - Part 1: General**

utarbetad inom International Electrotechnical Commission, IEC.

Tidigare fastställd svensk standard SS-EN 60086-1, utgåva 6, 2015, gäller ej fr o m 2024-06-01.

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SEK Svensk Elstandard

Box 1284
164 29 Kista
Tel 08-444 14 00
www.elstandard.se

English Version

**Primary batteries - Part 1: General
(IEC 60086-1:2021)**

Piles électriques - Partie 1: Généralités
(IEC 60086-1:2021)

Primärbatterien - Teil 1: Allgemeines
(IEC 60086-1:2021)

This European Standard was approved by CENELEC on 2021-06-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

The text of document 35/1465/FDIS, future edition 13 of IEC 60086-1, prepared by IEC/TC 35 "Primary cells and batteries" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60086-1:2021.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2022-03-01
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2024-06-01

This document supersedes EN 60086-1:2015 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 60086-1:2021 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60086-6 NOTE Harmonized as EN IEC 60086-6

IEC 62281 NOTE Harmonized as EN IEC 62281

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60086-2	2015	Primary batteries - Part 2: Physical and electrical specifications	EN 60086-2	2016
IEC 60086-3	-	Primary batteries - Part 3: Watch batteries	EN IEC 60086-3	-
IEC 60086-4	-	Primary batteries - Part 4: Safety of lithium batteries	EN IEC 60086-4	-
IEC 60086-5	-	Primary batteries - Part 5: Safety of batteries with aqueous electrolyte	EN 60086-5	-



IEC 60086-1

Edition 13.0 2021-04

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Primary batteries –
Part 1: General**

**Piles électriques –
Partie 1: Généralités**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 29.220.10

ISBN 978-2-8322-9672-1

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

PRIMARY BATTERIES –**Part 1: General****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 60086-1 has been prepared by IEC technical committee 35: Primary cells and batteries.

This thirteenth edition cancels and replaces the twelfth edition published in 2015. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) a compliance checklist was added as an Annex H;
- b) definitions were harmonized with the other 60086 series documents;
- c) the nominal voltage of the zinc air system is now listed as either 1,4 V or 1,45 V;
- d) Annex F for calculation of MAD values was simplified;
- e) a validity period for testing was added;
- f) the accelerated aging test at 45 °C was changed from 13 to 4 weeks;

The text of this International Standard is based on the following documents:

FDIS	Report on voting
35/1465/FDIS	35/1469/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

A list of all parts in the IEC 60086 series, under the general title *Primary batteries*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

The technical content of this part of IEC 60086 provides fundamental requirements and information on primary cells and batteries. All batteries within the IEC 60086 series are considered dry cell batteries. In this sense, IEC 60086-1 is the main component of the IEC 60086 series and forms the basis for the subsequent parts. For example, this part includes elementary information on definitions, nomenclature, dimensions and marking. While specific requirements are included, the content of this part tends to explain methodology (how) and justification (why).

Over the years, this part has been changed to improve its content and remains under continual scrutiny to ensure that the publication is kept up to date with the advances in both battery and battery-powered device technologies.

Safety requirements and recommendations are available in IEC 60086-4, IEC 60086-5 and IEC 62281. Specifications are available in IEC 60086-2 and IEC 60086-3. Environmental aspects are dealt with in IEC 60086-6.

PRIMARY BATTERIES –

Part 1: General

1 Scope

This part of IEC 60086 is intended to standardize primary batteries with respect to dimensions, nomenclature, terminal configurations, markings, test methods, typical performance, safety and environmental aspects.

This document on one side specifies requirements for primary cells and batteries. On the other side, this document also specifies procedures of how requirements for these batteries are to be standardised.

As a classification tool for primary batteries, this document specifies system letters, electrodes, electrolytes, and nominal as well as maximum open circuit voltage of electrochemical systems.

The object of this part of IEC 60086 is to benefit primary battery users, device designers and battery manufacturers by ensuring that batteries from different manufacturers are interchangeable according to standard form, fit and function. Furthermore, to ensure compliance with the above, this part specifies standard test methods for testing primary cells and batteries.

This document also contains requirements in Annex A justifying the inclusion or the ongoing retention of batteries in the IEC 60086 series.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60086-2:2015, *Primary batteries – Part 2: Physical and electrical specifications*

IEC 60086-3, *Primary batteries – Part 3: Watch batteries*

IEC 60086-4, *Primary batteries – Part 4: Safety of lithium batteries*

IEC 60086-5, *Primary batteries – Part 5: Safety of batteries with aqueous electrolyte*