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REDLINE VERSION

Elektriska hushållsapparater och liknande bruksföremål – Säkerhet –

Del 2-9: Särskilda fordringar på brödrostar, grillar, halsterapparater och liknande bruksföremål

Household and similar electrical appliances –

Safety –

Part 2-9: Particular requirements for grills, toasters and similar portable cooking appliances

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REDLINE VERSION



**Household and similar electrical appliances – Safety –
Part 2-9: Particular requirements for grills, toasters and similar portable cooking
appliances**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 97.040.50; 13.120

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES –
SAFETY –****Part 2-9: Particular requirements for grills, toasters and
similar portable cooking appliances****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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This Redline version is not an official Standard and is intended to provide the user with an indication of what changes have been made to the previous version. Only the IEC International Standard provided in this package is to be considered the official Standard.

This Redline version provides you with a quick and easy way to compare all the changes between this standard and its previous edition. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.

International Standard IEC 60335-2-9 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances.

This seventh edition cancels and replaces the sixth edition published in 2008, Amendment 1: 2012 and Amendment 2:2016. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- aligns the text with IEC 60335-1, Ed 5, and its Amendments 1 and 2;
- revises the abnormal tests for a toaster (19.11.2, 19.102).

The text of this International Standard is based on the following documents:

| FDIS | Report on voting |
|--------------|------------------|
| 61/5797/FDIS | 61/5838/RVD |

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60335 series, published under the general title *Household and similar electrical appliances – Safety*, can be found on the IEC website.

This part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments. It was established on the basis of the fifth edition (2010) of that standard.

NOTE 1 When "Part 1" is mentioned in this standard, it refers to IEC 60335-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: *Safety requirements for grills, toasters and similar portable cooking appliances*.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type*;
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

NOTE 4 The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months nor later than 36 months from the date of its publication.

The following differences exist in the countries indicated below:

- 3.1.9: Different loads and test methods are used (USA).
- 5.101: If the appliance incorporates a motor, the motor is tested at rated voltage (USA).
- 7.12: Identification of the connector is to be marked on the appliance (USA).
- 11.2: 9,5 mm thick plywood is used for the test corner (USA).
- 11.7: The test duration is based on the quantity of food (USA).
- 11.8: A temperature rise of 100 K is allowed for the wall of the test corner (USA).
- 11.101: There are no surface temperature limits on toasters having a metallic enclosure unless they are under cabinet or wall mounted, in which case it is allowed for the temperatures to reach 100 °C if a proper marking is provided (USA).
- 15.2: A different solution is used and the test is not carried out on ovens, hotplates or cookers (USA).
- 15.101: Appliances are immersed to the marked level only (USA).
- 19.2: A 300 mm deep simulated cabinet is located 400 mm above the countertop (USA).
- 19.2: The test is different. Additional tests are carried out on hotplates and cookers (USA):
- 19.101: Different test methods and numbers of cycles are used (USA).
- 19.102: A combustible cloth is placed above the toaster and the residual bread is left in place (USA).
- 19.104: Disks having different sizes are used (USA).
- 20.101: The test is not carried out (USA).
- 21.101: The test is different (USA).
- 22.105: The requirement is not applicable (USA).
- 22.108: The test is different (USA).
- 22.110: The test is different (USA).
- 22.111: The test is not carried out (USA).
- 22.112: The test is not carried out (USA).
- 24.1.3: The test is not carried out (USA).
- 24.101: The test is not carried out (USA).
- 25.7: The free length of the supply cord is specified; in some cases, it is 1,8 m to 2,1 m for appliances intended to be connected to fixed socket-outlets, while in others it is 0,6 m to 2,1 m for appliances normally used on a table or similar surface (USA).

IMPORTANT – The “colour inside” logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this publication using a colour printer.

INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 Horizontal and generic standards covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards. For example, in the case of temperature requirements for surfaces on many appliances, generic standards, such as ISO 13732-1 for hot surfaces, are not applicable in addition to Part 1 or part 2 standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features which impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-9: Particular requirements for grills, toasters and similar portable cooking appliances

1 Scope

This clause of Part 1 is replaced by the following.

This International Standard deals with the safety of electric **portable appliances** for household and similar purposes that have a cooking function such as baking, roasting and grilling, their **rated voltage** being not more than 250 V.

NOTE 101 Examples of appliances that are within the scope of this standard are

- **barbecues** for indoor use;
- **breadmakers**;
- **candy floss appliances**;
- **contact grills** (griddles);
- **cookers**;
- **food dehydrators**;
- **hotplates**;
- **induction wok hotplates**;
- **pop-corn makers**;
- **portable ovens**;
- **raclette grills**;
- **radiant grills**;
- **roasters**;
- **rotary grills**;
- **rotisseries**;
- **toasters**;
- **waffle irons**;

Examples are illustrated in Figure 101.

Appliances intended for normal household and similar use and that may also be used by laymen in shops, in light industry and on farms, are within the scope of this standard. However, if the appliance is intended to be used professionally to process food for commercial consumption, the appliance is not considered to be for household and similar use only.

As far as is practicable, this standard deals with the common hazards presented by appliances that are encountered by all persons in and around the home. However, in general, it does not take into account

- persons (including children) whose
 - physical, sensory or mental capabilities; or
 - lack of experience and knowledgeprevents them from using the appliance safely without supervision or instruction;
- children playing with the appliance.

NOTE 102 Attention is drawn to the fact that

- for appliances intended to be used in vehicles or on board ships or aircraft, additional requirements ~~may~~ could be necessary;
- in many countries, additional requirements are specified by the national health authorities, the national authorities responsible for the protection of labour and similar authorities.

NOTE 103 This standard does not apply to

- **stationary ovens** and **stationary grills** (IEC 60335-2-6);
- warming plates (IEC 60335-2-12);
- frying pans and deep fat fryers (IEC 60335-2-13);
- microwave ovens (IEC 60335-2-25);
- barbecues for outdoor use (IEC 60335-2-78);
- appliances intended to burn charcoal or similar combustible fuels;
- appliances intended for commercial catering;
- appliances intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas).

2 Normative references

This clause of part 1 is applicable except as follows.

Replacement:

IEC 60320-1:2015, *Appliance couplers for household and similar general purposes – Part 1: General requirements*

Addition:

IEC 60068-2-52, *Environmental testing – Part 2: Tests – Test Kb: Salt mist, cyclic (sodium chloride solution)*

IEC 60320-3, *Appliance couplers for household and similar general purposes – Part 3: Standard sheets and gauges*

IEC 60584-1, *Thermocouples – Part 1: EMF specifications and tolerances*

ISO 3864-1, *Graphical symbols – Safety colours and safety signs – Part 1: Design principles for safety signs ~~in workplaces and public areas~~ and safety markings*

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Elektriska hushållsapparater och liknande bruksföremål – Säkerhet – Del 2-9: Särskilda fordringar på brödrostar, grillar, halsterapparater och liknande bruksföremål

*Household and similar electrical appliances –
Safety –*

Part 2-9: Particular requirements for grills, toasters and similar portable cooking appliances

Som svensk standard gäller europastandarden EN IEC 60335-2-9:2023. Den svenska standarden innehåller de officiella engelska språkversionerna av EN IEC 60335-2-9:2023 och EN IEC 60335-2-9:2023/A11:2023.

Nationellt förord

Europastandarden EN IEC 60335-2-9:2023

består av:

- **europastandardens ikraftsättningsdokument**, utarbetat inom CENELEC
- **IEC 60335-2-9, Seventh edition, 2019 - Household and similar electrical appliances – Safety – Part 2-9: Particular requirements for grills, toasters and similar portable cooking appliances**

utarbetad inom International Electrotechnical Commission, IEC.

Tidigare fastställd svensk standard SS-EN 60335-2-9, utg 5:2004 med eventuella tillägg, ändringar och rättelser, gäller ej fr o m 2026-01-12.

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English Version

Household and similar electrical appliances - Safety - Part 2-9:
Particular requirements for grills, toasters and similar portable
cooking appliances
(IEC 60335-2-9:2019)

Appareils électrodomestiques et analogues - Sécurité -
Partie 2-9: Exigences particulières pour les grils, les grille-
pain et les appareils de cuisson mobiles analogues
(IEC 60335-2-9:2019)

Sicherheit elektrischer Geräte für den Hausgebrauch und
ähnliche Zwecke - Teil 2-9: Besondere Anforderungen für
Grillgeräte, Brotröster und ähnliche ortsveränderliche
Kochgeräte
(IEC 60335-2-9:2019)

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Comité Européen de Normalisation Electrotechnique
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European foreword

This document (EN IEC 60335-2-9:2023) consists of the text of IEC 60335-2-9:2019 prepared by TC 61 “Safety of household and similar electrical appliances”.

The following dates are fixed:

- latest date by which this document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2024-01-12
- latest date by which the national standards conflicting with this document have to be withdrawn (dow) 2026-01-12

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For relationship with EU Directive(s) / Regulation(s), see informative Annex ZZA, which is an integral part of EN IEC 60335-2-9:2023/A11:2023.

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Endorsement notice

The text of the International Standard IEC 60335-2-9:2019 was approved by CENELEC as a European Standard.

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Household and similar electrical appliances – Safety –
Part 2-9: Particular requirements for grills, toasters and similar portable cooking
appliances**

**Appareils électrodomestiques et analogues – Sécurité –
Partie 2-9: Exigences particulières pour les grils, les grille-pain et les appareils
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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES –
SAFETY –****Part 2-9: Particular requirements for grills, toasters and
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International Standard IEC 60335-2-9 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances.

This seventh edition cancels and replaces the sixth edition published in 2008, Amendment 1: 2012 and Amendment 2:2016. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- aligns the text with IEC 60335-1, Ed 5, and its Amendments 1 and 2;
- revises the abnormal tests for a toaster (19.11.2, 19.102).

The text of this International Standard is based on the following documents:

| FDIS | Report on voting |
|--------------|------------------|
| 61/5797/FDIS | 61/5838/RVD |

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60335 series, published under the general title *Household and similar electrical appliances – Safety*, can be found on the IEC website.

This part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments. It was established on the basis of the fifth edition (2010) of that standard.

NOTE 1 When "Part 1" is mentioned in this standard, it refers to IEC 60335-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: *Safety requirements for grills, toasters and similar portable cooking appliances*.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type*;
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

NOTE 4 The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months nor later than 36 months from the date of its publication.

The following differences exist in the countries indicated below:

- 3.1.9: Different loads and test methods are used (USA).
- 5.101: If the appliance incorporates a motor, the motor is tested at rated voltage (USA).
- 7.12: Identification of the connector is to be marked on the appliance (USA).
- 11.2: 9,5 mm thick plywood is used for the test corner (USA).
- 11.7: The test duration is based on the quantity of food (USA).
- 11.8: A temperature rise of 100 K is allowed for the wall of the test corner (USA).
- 11.101: There are no surface temperature limits on toasters having a metallic enclosure unless they are under cabinet or wall mounted, in which case it is allowed for the temperatures to reach 100 °C if a proper marking is provided (USA).
- 15.2: A different solution is used and the test is not carried out on ovens, hotplates or cookers (USA).
- 15.101: Appliances are immersed to the marked level only (USA).
- 19.2: A 300 mm deep simulated cabinet is located 400 mm above the countertop (USA).
- 19.2: The test is different. Additional tests are carried out on hotplates and cookers (USA):
- 19.101: Different test methods and numbers of cycles are used (USA).
- 19.102: A combustible cloth is placed above the toaster and the residual bread is left in place (USA).
- 19.104: Disks having different sizes are used (USA).
- 20.101: The test is not carried out (USA).
- 21.101: The test is different (USA).
- 22.105: The requirement is not applicable (USA).
- 22.108: The test is different (USA).
- 22.110: The test is different (USA).
- 22.111: The test is not carried out (USA).
- 22.112: The test is not carried out (USA).
- 24.1.3: The test is not carried out (USA).
- 24.101: The test is not carried out (USA).
- 25.7: The free length of the supply cord is specified; in some cases, it is 1,8 m to 2,1 m for appliances intended to be connected to fixed socket-outlets, while in others it is 0,6 m to 2,1 m for appliances normally used on a table or similar surface (USA).

INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 Horizontal and generic standards covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards. For example, in the case of temperature requirements for surfaces on many appliances, generic standards, such as ISO 13732-1 for hot surfaces, are not applicable in addition to Part 1 or part 2 standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features which impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-9: Particular requirements for grills, toasters and similar portable cooking appliances

1 Scope

This clause of Part 1 is replaced by the following.

This International Standard deals with the safety of electric **portable appliances** for household and similar purposes that have a cooking function such as baking, roasting and grilling, their **rated voltage** being not more than 250 V.

NOTE 101 Examples of appliances that are within the scope of this standard are

- **barbecues** for indoor use;
- **breadmakers**;
- **candy floss appliances**;
- **contact grills** (griddles);
- **cookers**;
- **food dehydrators**;
- **hotplates**;
- **induction wok hotplates**;
- **pop-corn makers**;
- **portable ovens**;
- **raclette grills**;
- **radiant grills**;
- **roasters**;
- **rotary grills**;
- **rotisseries**;
- **toasters**;
- **waffle irons**;

Examples are illustrated in Figure 101.

Appliances intended for normal household and similar use and that may also be used by laymen in shops, in light industry and on farms, are within the scope of this standard. However, if the appliance is intended to be used professionally to process food for commercial consumption, the appliance is not considered to be for household and similar use only.

As far as is practicable, this standard deals with the common hazards presented by appliances that are encountered by all persons in and around the home. However, in general, it does not take into account

- persons (including children) whose
 - physical, sensory or mental capabilities; or
 - lack of experience and knowledgeprevents them from using the appliance safely without supervision or instruction;
- children playing with the appliance.

NOTE 102 Attention is drawn to the fact that

- for appliances intended to be used in vehicles or on board ships or aircraft, additional requirements could be necessary;
- in many countries, additional requirements are specified by the national health authorities, the national authorities responsible for the protection of labour and similar authorities.

NOTE 103 This standard does not apply to

- **stationary ovens** and **stationary grills** (IEC 60335-2-6);
- warming plates (IEC 60335-2-12);
- frying pans and deep fat fryers (IEC 60335-2-13);
- microwave ovens (IEC 60335-2-25);
- barbecues for outdoor use (IEC 60335-2-78);
- appliances intended to burn charcoal or similar combustible fuels;
- appliances intended for commercial catering;
- appliances intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas).

2 Normative references

This clause of part 1 is applicable except as follows.

Replacement:

IEC 60320-1:2015, *Appliance couplers for household and similar general purposes – Part 1: General requirements*

Addition:

IEC 60068-2-52, *Environmental testing – Part 2: Tests – Test Kb: Salt mist, cyclic (sodium chloride solution)*

IEC 60320-3, *Appliance couplers for household and similar general purposes – Part 3: Standard sheets and gauges*

IEC 60584-1, *Thermocouples – Part 1: EMF specifications and tolerances*

ISO 3864-1, *Graphical symbols – Safety colours and safety signs – Part 1: Design principles for safety signs and safety markings*