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Industrial communication networks – Installation of communication networks in industrial premises

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CONTENTS

FOREWORD 12
INTRODUCTION 14
INTRODUCTION to Amendment 1 18
INTRODUCTION to Amendment 2 18
1 Scope 19
2 Normative references 19
3 Terms, definitions, and abbreviated terms 24
3.1 Terms and definitions 24
3.2 Abbreviated terms 36
3.3 Conventions for installation profiles 38
4 Installation planning 38
4.1 General 38
4.1.1 Objective 38
4.1.2 Cabling in industrial premises 38
4.1.3 The planning process 41
4.1.4 Specific requirements for CPs 42
4.1.5 Specific requirements for generic cabling in accordance with ISO/IEC 11801-3 42
4.2 Planning requirements 42
4.2.1 Safety 42
4.2.2 Security 43
4.2.3 Environmental considerations and EMC 44
4.2.4 Specific requirements for generic cabling in accordance with ISO/IEC 11801-3 45
4.3 Network capabilities 45
4.3.1 Network topology 45
4.3.2 Network characteristics 48
4.4 Selection and use of cabling components 51
4.4.1 Cable selection 51
4.4.2 Connecting hardware selection 55
4.4.3 Connections within a channel/permanent link 57
4.4.4 Terminators 63
4.4.5 Device location and connection 63
4.4.6 Coding and labelling 63
4.4.7 Earthing and bonding of equipment and devices and shielded cabling 64
4.4.8 Storage and transportation of cables 75
4.4.9 Routing of cables 75
4.4.10 Separation of circuits 77
4.4.11 Mechanical protection of cabling components 78
4.4.12 Installation in special areas 79
4.5 Cabling planning documentation 79
4.5.1 Common description 79
4.5.2 Cabling planning documentation for CPs 79
4.5.3 Network certification documentation 80
4.5.4 Cabling planning documentation for generic cabling in accordance with ISO/IEC 11801-3 80
4.6 Verification of cabling planning specification 80

5 Installation implementation 80
5.1 General requirements 80
5.1.1 Common description 80
5.1.2 Installation of CPs 80
5.1.3 Installation of generic cabling in industrial premises 80
5.2 Cable installation 80
5.2.1 General requirements for all cabling types 80
5.2.2 Installation and routing 86
5.2.3 Specific requirements for CPs 88
5.2.4 Specific requirements for wireless installation 88
5.2.5 Specific requirements for generic cabling in accordance with ISO/IEC 11801-3 88
5.3 Connector installation 88
5.3.1 Common description 88
5.3.2 Shielded connectors 89
5.3.3 Unshielded connectors 89
5.3.4 Specific requirements for CPs 89
5.3.5 Specific requirements for wireless installation 89
5.3.6 Specific requirements for generic cabling in accordance with ISO/IEC 11801-3 89
5.4 Terminator installation 90
5.4.1 Common description 90
5.4.2 Specific requirements for CPs 90
5.5 Device installation 90
5.5.1 Common description 90
5.5.2 Specific requirements for CPs 90
5.6 Coding and labelling 90
5.6.1 Common description 90
5.6.2 Specific requirements for CPs 90
5.7 Earthing and bonding of equipment and devices and shield cabling 90
5.7.1 Common description 90
5.7.2 Bonding and earthing of enclosures and pathways 91
5.7.3 Earthing methods 93
5.7.4 Shield earthing methods 95
5.7.5 Specific requirements for CPs 97
5.7.6 Specific requirements for generic cabling in accordance with ISO/IEC 11801-3 97
5.8 As-implemented cabling documentation 98
6 Installation verification and installation acceptance test 98
6.1 General 98
6.2 Installation verification 98
6.2.1 General 98
6.2.2 Verification according to cabling planning documentation 99
6.2.3 Verification of earthing and bonding 100
6.2.4 Verification of shield earthing 101
6.2.5 Verification of cabling system 102
6.2.6 Cable selection verification 102
6.2.7 Connector verification 102
6.2.8 Connection verification 103

6.2.9 Terminator verification 105
6.2.10 Coding and labelling verification 105
6.2.11 Verification report 105
6.3 Installation acceptance test 105
6.3.1 General 105
6.3.2 Acceptance test of Ethernet-based cabling 107
6.3.3 Acceptance test of non-Ethernet-based cabling 110
6.3.4 Specific requirements for wireless installation 110
6.3.5 Acceptance test report 111
7 Installation administration 111
7.1 General 111
7.2 Fields covered by the administration 111
7.3 Basic principles for the administration system 111
7.4 Working procedures 112
7.5 Device location labelling 112
7.6 Component cabling labelling 112
7.7 Documentation 113
7.8 Specific requirements for administration 114
8 Installation maintenance and installation troubleshooting 114
8.1 General 114
8.2 Maintenance 114
8.2.1 Scheduled maintenance 114
8.2.2 Condition-based maintenance 116
8.2.3 Corrective maintenance 117
8.3 Troubleshooting 117
8.3.1 General description 117
8.3.2 Evaluation of the problem 117
8.3.3 Typical problems 118
8.3.4 Troubleshooting procedure 120
8.3.5 Simplified troubleshooting procedure 121
8.4 Specific requirements for maintenance and troubleshooting 122
Annex A (informative) Overview of generic cabling for industrial premises 123
Annex B (informative) MICE description methodology 124
B.1 General 124
B.2 Overview of MICE 124
B.3 Examples of use of the MICE concept 125
B.3.1 Common description 125
B.3.2 Examples of mitigation 125
B.4 Determining E classification 127
B.5 The MICE table 130
B.6 Communication devices and cabling considerations 131
B.6.1 General 131
B.6.2 Device types 132
B.6.3 EMI resistance needed for E3 industrial applications 133
Annex C (informative) Network topologies 134
C.1 Common description 134
C.2 Total cable demand 134
C.3 Maximum cable segment length 134

C.4 Maximum network length 134
C.5 Fault tolerance 134
C.5.1 General 134
C.5.2 Use of redundancy 134
C.5.3 Failure analysis for networks with redundancy 134
C.6 Network access for diagnosis convenience 135
C.7 Maintainability and on-line additions 135
Annex D (informative) Connector tables 136
Annex E (informative) Power networks with respect to electromagnetic interference – TN-C and TN-S approaches 157
Annex F (informative) Conductor sizes in electrical cables 159
Annex G (informative) Installed cabling verification checklists 160
G.1 General 160
G.2 Copper cabling verification checklist 160
G.3 Optical fibre cabling verification checklist 163
Annex H (normative) Cord sets 165
H.1 General 165
H.2 Constructing cord sets 165
H.2.1 Straight through cord sets with M12-4 D-coding connectors 165
H.2.2 Crossover cord sets with M12-4 D-coding connectors 166
H.2.3 Straight through cord sets with 8-way modular connectors 166
H.2.4 Crossover cord sets with 8-way modular connectors 167
H.2.5 Straight conversion from one connector family to another 168
H.2.6 Crossover conversion from one connector family to another 168
H.2.7 Assignment of PMA signal to MDI and MDI-X in outs 169
H.2.8 Signal and pin assignment for MDI and TIA568A 170
H.2.9 Signal and pin assignment for MDIX and TIA568B 170
H.2.10 Signal and pin assignment for MDIX and TIA568A 171
H.2.11 Straight through cord set with IEC 63171-6 connectors 171
Annex I (informative) Guidance for terminating cable ends 172
I.1 General 172
I.2 Guidance for terminating shielded twisted pair cable ends for 8-way modular plugs 172
I.3 Guidance for terminating unshielded twisted pair cable ends for 8-way modular plugs 174
I.4 Guidance for M12~~-4 D-coding~~ connector installation 175
I.5 Guidance for terminating optical fibre cable ends 178
Annex J (informative) Recommendations for bulkhead connection performance and channel performance with more than 4 connections in~~the~~ a 4-pair channel 179
J.1 General 179
J.2 Recommendations 179
Annex K (informative) Fieldbus data transfer testing 180
K.1 Background 180
K.2 Allowable error rates for control systems 180
K.2.1 Bit errors 180
K.2.2 Burst errors 180
K.3 Testing channel performance 181
K.4 Testing cable parameters 181
K.4.1 General 181

K.4.2 Generic ~~cable~~ cabling testing 181
K.4.3 Fieldbus ~~cable~~ cabling testing 181
K.5 Testing fieldbus data rate performance 182
K.5.1 General 182
K.5.2 Fieldbus test 182
K.5.3 Planning for fieldbus data rate testing 182
K.5.4 Fieldbus data rate test reporting template 183
K.5.5 Values for acceptable fieldbus performance 183
Annex L (informative) Communication network installation work responsibility 184
L.1 General 184
L.2 Installation work responsibility 184
L.3 Installation work responsibility table 184
Annex M (informative) Trade names of communication profiles 185
Annex N (informative) Validation measurements 188
N.1 General 188
N.2 DCR measurements 188
N.2.1 Purpose of test 188
N.2.2 Assumptions 188
N.2.3 Measurements 188
N.2.4 Calculations 190
N.2.5 Measurement results 190
Annex O (informative) End-to-end link 194
O.1 General 194
O.2 End-to-end link 194
O.3 E2E link normative description 195
O.4 E2E link measurement 197
Annex P (normative) Temperature rise of cabling with remote powering 198
P.1 General 198
P.2 Scope 198
P.3 Temperature de-rating calculation 198
Annex Q (normative) Additional requirements for the installation of Ethernet-based balanced 1-pair networks in industrial premises 200
Q.1 Overview 200
Q.2 Installation planning 200
Q.2.1 General 200
Q.2.2 Basic balanced 1-pair network characteristics 200
Q.2.3 Balanced 1-pair cables 201
Q.2.4 Balanced 1-pair connecting hardware 201
Q.2.5 Balanced 1-pair cabling channels 203
Q.2.6 Remote powering 204
Q.2.7 Reuse of legacy cabling 205
Q.3 Installation implementation 205
Q.3.1 General 205
Q.3.2 Additional installation implementation 205
Q.4 Installation verification and installation acceptance test 205
Q.4.1 General 205
Q.4.2 Additional installation verification and acceptance test 205
Bibliography 206

Figure 1 – Industrial network installation life cycle 15
Figure 2 – Standards relationships 17
Figure 3 – Automation island cabling attached to elements of generic cabling 39
Figure 4 – Automation islands 40
Figure 5 – Automation island network external connections 41
Figure 6 – How to meet environmental conditions 45
Figure 7 – How enhancement, isolation and separation work together 45
Figure 8 – Basic physical topologies for passive networks 46
Figure 9 – Basic physical topologies for active networks 47
Figure 10 – Example of combination of basic topologies 47
Figure 53 – Example of mesh topology 47
Figure 11 – Basic reference implementation model 58
Figure 12 – Enhanced reference implementation model 59
Figure 13 – Equalisation and earthing conductor cross-sectional versus maximum length 66
Figure 14 – Selection of the earthing and bonding systems 67
Figure 15 – Placement of equalisation conductors 69
Figure 16 – Impedance of the earthing conductors and equalisation conductors versus noise frequency 70
Figure 17 – Wiring for bonding and earthing in ~~an equipotential~~ a mesh configuration 71
Figure 18 – Wiring of the earths in a star earthing configuration 72
Figure 19 – Schematic diagram of a field device with direct earthing 73
Figure 20 – Schematic diagram of a field device with parallel RC circuit earthing 73
Figure 21 – Insert edge protector 82
Figure 22 – Use an uncoiling device and avoid forming loop 83
Figure 23 – Avoid torsion 83
Figure 24 – Maintain minimum bending radius 84
Figure 25 – Do not pull by the individual wires 84
Figure 26 – Use cable clamps with a large (wide) surface 84
Figure 27 – Cable gland with bending protection 85
Figure 28 – Spiral tube 85
Figure 29 – Separate cable pathways 88
Figure 30 – Impedance of the earthing circuit as a function of distance from the metallic pathway 91
Figure 31 – Use of flexible bonding straps at movable metallic pathways 92
Figure 32 – Surface preparation for earthing and bonding electromechanical connections 93
Figure 33 – Example of isolated bus bar 94
Figure 34 – Example of isolator for mounting DIN rails 95
Figure 35 – Parallel RC shield earthing 95
Figure 36 – Direct shield earthing 96
Figure 37 – Examples for shielding application 96
Figure 38 – Voltage offset mitigation 97
Figure 39 – First example of derivatives of shield earthing 97

Figure 40 – Second example of derivatives of shield earthing 97
Figure 41 – Installation verification process 100
Figure 42 – Test of earthing connections 101
Figure 43 – Pin and pair grouping assignments for two eight position IEC 60603-7 subparts and four position IEC 60603-7 series to IEC 61076-2-101 connectors 104
Figure 44 – Two pair 8-way modular connector 104
Figure 45 – Transposed pairs, split pairs and reversed pair 104
Figure 46 – Validation process 106
Figure 47 – Schematic representation of the channel 107
Figure 48 – Schematic representation of the permanent link 107
Figure 49 – Schematic representation of an E2E link 108
Figure 50 – Communication network maintenance 116
Figure 51 – Troubleshooting procedure 121
Figure 52 – Fault detection without special tools 122
Figure B.1 – MICE classifications 124
Figure B.2 – Example MICE classifications within a facility 125
Figure B.3 – Enhancement, isolation and separation 125
Figure B.4 – Example 1 of mitigation 126
Figure B.5 – Example 2 of mitigation 127
Figure B.6 – Frequency range of electromagnetic disturbance from common industrial devices 127
Figure B.7 – Example of a general guidance for separation versus EFT value 129
Figure B.8 – Communication device interface with limited EMI immunity 132
Figure B.9 – Communication device interfaces with medium EMI immunity 132
Figure B.10 – Communication device interface with the highest EMI immunity (type 2) 133
Figure E.1 – Four-wire power network (TN-C) 157
Figure E.2 – Five wire power network (TN-S) 158
Figure H.1 – Straight through cord sets with M12-4 D-coding connectors 165
Figure H.2 – Straight through cord sets with 8-way modular connectors, 8 poles 166
Figure H.3 – Straight through cord sets with 8-way modular connectors, 4 poles 167
Figure H.4 –M12-8 X-coding connector 169
Figure I.1 – Stripping the cable jacket 172
Figure I.2 – Example of wire preparation for type A cables 173
Figure I.3 – 8-way modular plug 173
Figure I.4 – Inserting the cable into the connector body 174
Figure I.5 – Crimping the connector 174
Figure I.6 – Example of a cable preparation for type A wiring 175
Figure I.7 – Connector components 176
Figure I.8 – Cable preparation 176
Figure I.9 – Connector wire gland, nut and shell on the cable 176
Figure I.10 – Conductors preparation 176
Figure I.11 – Jacket removal 177
Figure I.12 – Shield preparation 177
Figure I.13 – Conductors preparation 177

Figure I.14 – Installing conductors in connector 177
Figure I.15 – Assembling the body of the connector 178
Figure I.16 – Final assembling 178
Figure N.1 – Loop resistance measurement wire to wire 189
Figure N.2 – Loop resistance measurement wire 1 to shield 189
Figure N.3 – Loop resistance measurement wire 2 to shield 189
Figure N.4 – Resistance measurement for detecting wire shorts 189
Figure N.5 – Resistance measurement between wire 1 and wire 2 190
Figure N.6 – Validation of the cable DCR 191
Figure N.7 – Conclusions for cable open or shorts 192
Figure N.8 – Determination of proper cable terminator value 193
Figure O.1 – Channel according to ISO/IEC 11801 194
Figure O.2 – End-to-end link 195
Figure O.3 – One segment, two Connection E2E link 195
Figure O.4 – Two Segment, three Connection E2E link 196
Figure O.5 – Three Segment, one Connection bulkheads, four Connection E2E link 196
Figure O.6 – Three Segment, two Connection, six Connection E2E link 196
Figure O.7 – Three Segment, four Connection E2E link 196
Figure O.8 – Four Segment, five Connection E2E link 196
Figure O.9 – Five Segment, six Connection E2E link 197
Figure Q.1 – Balanced 1-pair network 200
Figure Q.2 – IP65/IP67 IEC 63171-6 connectors 202
Figure Q.3 – Mating parts of the IEC 63171-6 connectors 202
Figure Q.4 – Balanced 1-pair channel model with 40 m max length 203
Figure Q.5 – Balanced 1-pair channel model with 1 000 m max length 203
Figure Q.6 – Additional mitigation for remote powering over balanced 1-pair network 204
Figure Q.7 – Balanced 1-pair wire mapping 205

Table 1 – Basic network characteristics for balanced cabling not based on Ethernet 49
Table 2 – Network characteristics for balanced cabling based on Ethernet 49
Table 3 – Network characteristics for optical fibre cabling 50
Table 4 – Information relevant to copper cable: fixed cables 52
Table 5 – Information relevant to copper cable: cords 52
Table 6 – Information relevant to optical fibre cables 53
Table 7 – Connectors for balanced cabling CPs based on Ethernet 55
Table 8 – Connectors for copper cabling CPs not based on Ethernet 56
Table 9 – Optical fibre connecting hardware 56
Table 10 – Relationship between FOC and fibre types (CP x/y) 56
Table 11 – Basic reference implementation formulas 58
Table 12 – Enhanced reference implementation formulas 60
Table 13 – Correction factor Z for operating temperature above 20 °C 60
Table 14 – Equalisation and earthing conductor sizing and length 68
Table 15 – Bonding straps cross-section 68

Table 16 – Bonding plates surface protection 68
Table 17 – Cable circuit types and minimum distances 78
Table 18 – Parameters for balanced cables 81
Table 19 – Parameters for silica optical fibre cables 81
Table 20 – Parameters for POF optical fibre cables 81
Table 21 – Parameters for hard clad silica optical fibre cables 82
Table 22 – Typical problems in a network with balanced cabling 119
Table 23 – Typical problems in a network with optical fibre cabling 119
Table B.1 – Example 1 of targeted MICE area 126
Table B.2 – Example 2 of targeted MICE area 126
Table B.3 – Relationship between electromagnetic disturbance-generating devices and "E" classification 128
Table B.4 – Coupling mechanism for some interfering devices 129
Table B.5 – MICE definition 130
Table B.6 – EMI resistance of industrial applications 133
Table D.1 – Conventions for colour code used in the connector table 136
Table D.2 – Pin/pair assignment and colour scheme 138
Table D.3 – 8-way modular connector 138
Table D.4 – M12-4 A-coding connector 140
Table D.5 – M12-4 D-coding connector 142
Table D.6 – M12-5 A-coding connector 144
Table D.7 – M12-5 B-coding connector 146
Table D.8 – SubD connector 147
Table D.9 – 7/8-16 UN-2B THD / M18 connector 149
Table D.10 – Open style connector 150
Table D.11 – M12-8 X-coding connector and A-coding connector 152
Table D.12 – BNC connector 153
Table D.13 – TNC connector 154
Table D.14 – Rectangular 8-way/10-way modular connectors 155
Table D.15 – M8-4 A-coding, D-coding, P-coding, X-coding connectors 156
Table F.1 – American wire gauge system and kcmil 159
Table G.1 – Copper cabling verification checklist 161
Table G.2 – Earthing and bonding measurements checklist 162
Table G.3 – Signatures for Table G.1 and Table G.2 checklists 162
Table G.4 – Checklist for special checks for non-Ethernet base CPs 163
Table G.5 – Signatures for Table G.4 checklist 163
Table G.6 – Optical fibre cabling verification checklist 164
Table G.7 – Signatures for Table G.6 checklist 164
Table H.1 – M12-4 D-coding pin/pair assignment 166
Table H.2 – M12-4 D-coding to M12-4 D-coding crossover pin/pair assignment 166
Table H.3 – 8-way modular pin/pair assignment 167
Table H.4 – 8-way modular crossover pin/pair assignment 168
Table H.5 – Connectivity pin assignment 168

Table H.6 – M12-4 to 8-way modular crossover pin pair assignment 169
Table H.7 – Assignment of PMA signal to MDI and MDI-X pin outs 169
Table H.8 – Signal and pin/pair assignment for MDI and TIA 568B 170
Table H.9 – Signal and pin/pair assignment for MDI and T568A 170
Table H.10 – Signal and pin/pair assignment for MDIX and T568B 171
Table H.11 – Signal and pin/pair assignment for MDIX and T568A 171
Table J.1 – Transmission requirements for more than 4 connections in a channel 179
Table M.1 – Trade names of CPFs and CPs 185
Table P.1 – Parameters used to calculate the temperature derating 199
Table Q.1 – Basic balanced 1-pair network characteristics 201
Table Q.2 – IEC 63171-6 colour code and signal assignment 202

INTERNATIONAL ELECTROTECHNICAL COMMISSION

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INDUSTRIAL COMMUNICATION NETWORKS –

Installation of communication networks in industrial premises

FOREWORD

1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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This consolidated version of the official IEC Standard and its amendments has been prepared for user convenience.

IEC 61918 edition 4.2 contains the fourth edition (2018-09) [documents 65C/928/FDIS and 65C/933/RVD], its amendment 1 (2022-03) [documents 65C/1141/FDIS and 65C/1162/RVD] and its amendment 2 (2024-03) [documents 65C/1282/FDIS and 65C/1290/RVD].

In this Redline version, a vertical line in the margin shows where the technical content is modified by amendments 1 and 2. Additions are in green text, deletions are in strikethrough red text. A separate Final version with all changes accepted is available in this publication.

International Standard IEC 61918 has been prepared by subcommittee 65C: Industrial networks, of IEC technical committee 65: Industrial-process measurement, control and automation.

This fourth edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

a) the reference to ISO/IEC 24702 has been replaced with reference to the new ISO/IEC 11801-3; this affects Table 2;
b) some terms and abbreviated terms have been modified in Clause 3;
c) Subclauses 4.1.2, 4.4.2.5, 4.4.3.4.1 and 5.7 have been updated;
d) Figure 2 and Figure 3 have been updated; Figure 13, Figure 16, Figure 30 and Figure 49 have been added;
e) Table 7 has been updated;
f) Annex D and Annex M have been extended to cover additional communication profile families; Annex H has been extended to cover the M12-8 X-coding connector use;
g) Annex O has been modified by including references to the new edition of the ISO/IEC 11801 series, ISO/IEC TR 11801-9902 and ISO/IEC 14763-4;
h) Annex P has been added.

This standard is to be used in conjunction with the IEC 61784-5 series with regard to the installation of communication profiles (CPs).

Those standards of the IEC 61784-5 series which are still specified for use in conjunction with IEC 61918:2013 can also be used in conjunction with this edition, provided that the user takes into account the fact that the reference to ISO/IEC 24702 has been replaced with a reference to ISO/IEC 11801-3:2017.

NOTE This solution applies for the installation profiles that are affected only by this modified reference.

This standard is referenced by ISO/IEC 14763-2, which covers installation of generic cabling outside the automation islands in industrial premises.

This standard was developed in cooperation with ISO/IEC JTC1/SC25 which is responsible for the ISO/IEC 11801 series.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this document and its amendments will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

Process and factory automation rely increasingly on communication networks and fieldbuses that are inherently designed to cope with the specific environmental conditions of the industrial premises. The networks and fieldbuses provide for an effective integration of applications among the several functional units of the plant/factory. One of the benefits of integrating field-generated data with higher-level management systems is to reduce production costs. At the same time, integrated data helps to maintain or even increase the quantity and quality of production. A correct network installation is an important prerequisite for communications availability, reliability, and performance. This requires proper consideration of safety and security conditions and environmental aspects such as mechanical, liquid, particulate, climatic, chemicals and electromagnetic interference.

The specifications of these communication networks are provided in the following documents.

ISO/IEC 11801-3 specifies design of generic telecommunications infrastructures within industrial premises and provides the foundations for some of the transmission performance specifications of this document. ISO/IEC 11801-3 specifies only the raw bandwidth capability of a channel; it does not specify useful data transfer rate for a specific network using that channel or expected errors after taking account of interference during the communication process, as is needed for industrial automation.

The IEC 61158 fieldbus standard and IEC 62026-3 and their companion standard IEC 61784-1 and IEC 61784-2 jointly specify several Communication Profiles (CPs) suitable for industrial automation. These CPs specify a raw bandwidth capability and in addition, they specify bit modulation and encoding rules for their fieldbus. Some profiles also specify target levels for useful data transfer rate, and maximum values for errors caused by interference during the communication process.

This document provides a common point of reference for the installation of the media of most used industrial communication networks for most industrial sites.

This document provides a consistent set of installation rules for industrial automation islands where control applications reside. In addition, it offers support for the definition and installation of the interfaces between automation island networks and generic cabling.

One of the problems it seeks to solve is the situation created when different parts of a large automation site are provided by suppliers that use non-homogeneous installation guidelines having different structures and contents. This lack of consistency greatly increases the potential for errors and mismatch situations liable to compromise the communication system.

This document was developed by harmonising the approaches of several user groups and industrial consortia.

The document covers the life cycle of an installation in the following clauses (see the map of the document in Figure 1):

- Clause 4: Installation planning;
- Clause 5: Installation implementation;
- Clause 6: Installation verification and acceptance test;
- Clause 7: Installation administration;
- Clause 8: Installation maintenance and installation troubleshooting.

The methods described in these clauses are written in such a way as to provide installation guidance for a wide range of technician skills.

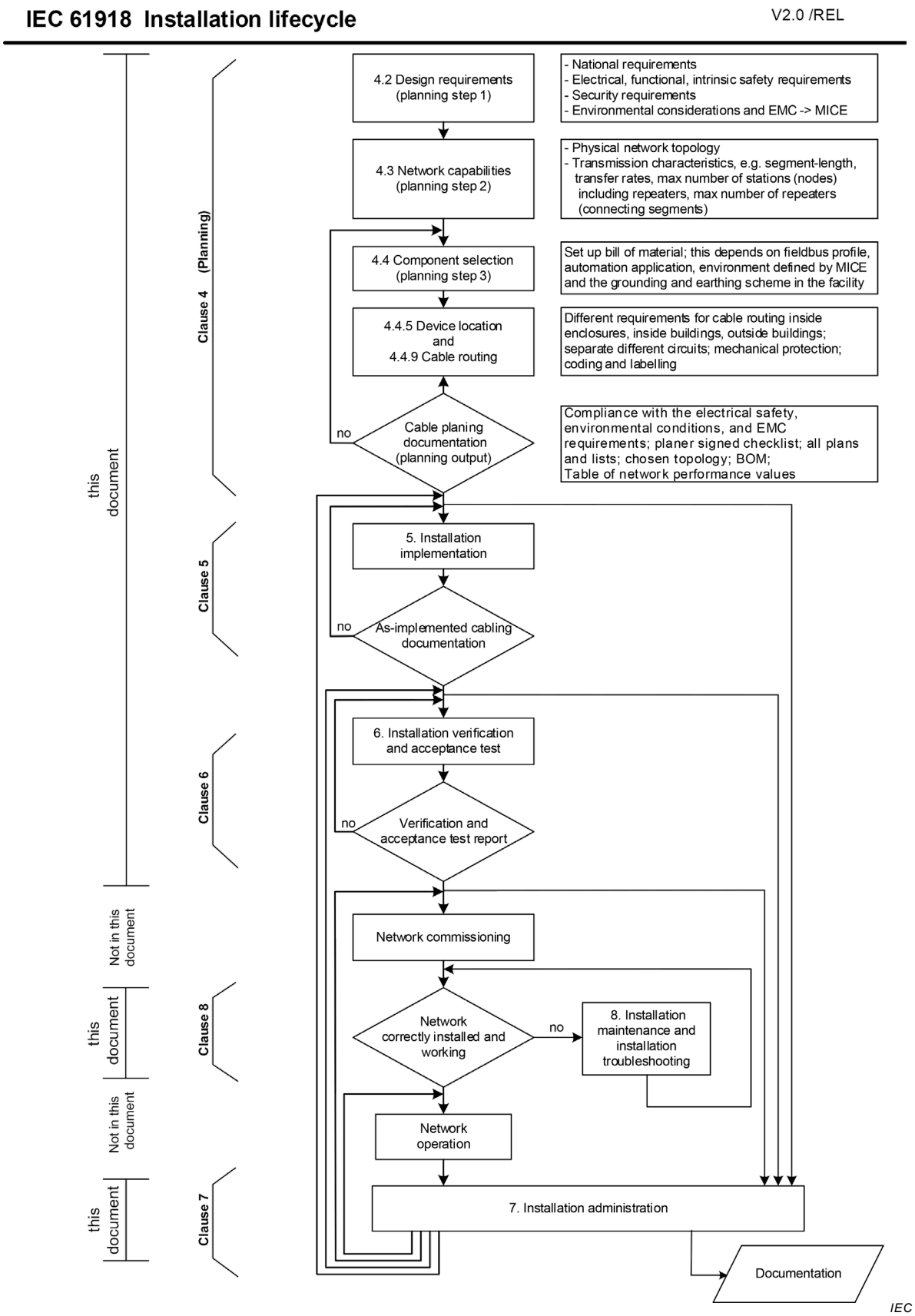


Figure 1 – Industrial network installation life cycle

The installation of a communication system is supported by this document used in conjunction with the relevant installation profile. The installation profile establishes the technology-specific

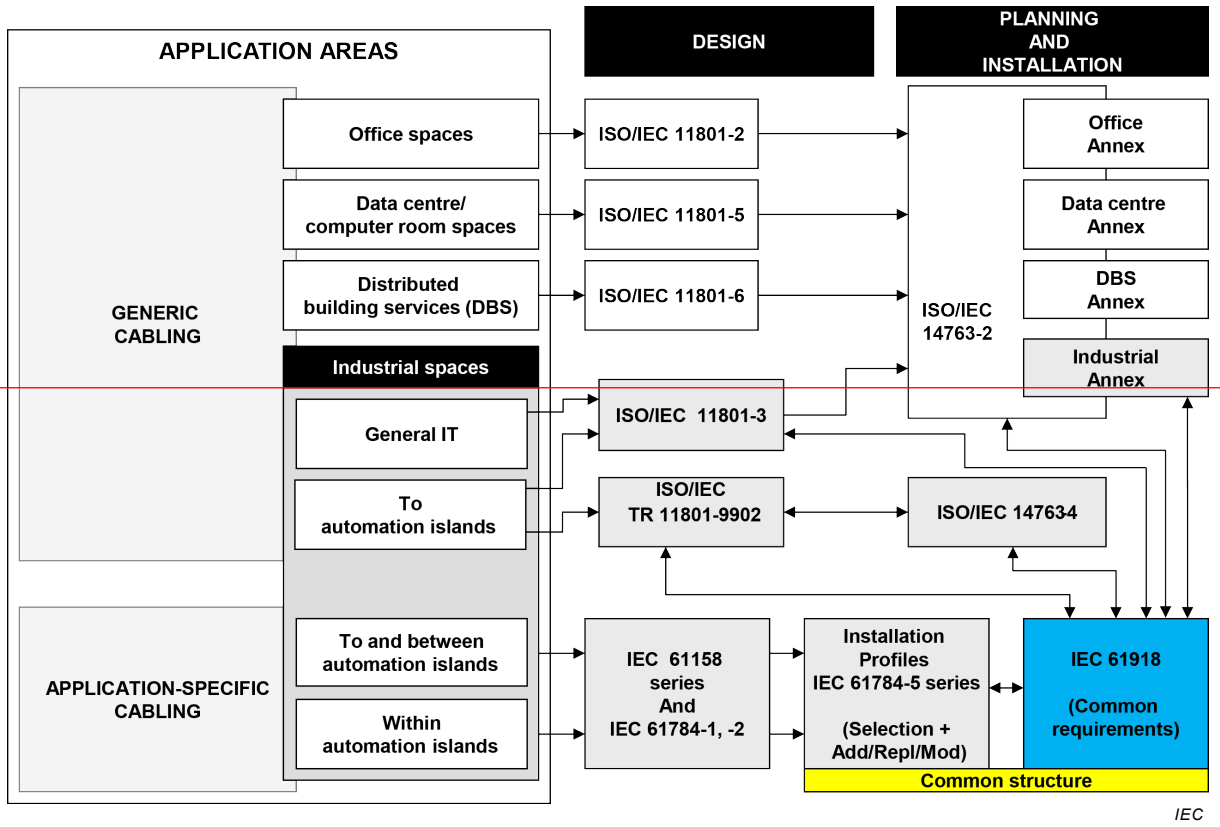
requirements in terms of which requirements apply as they are in this document, or which have been extended, modified, or replaced.

For the fieldbuses that are defined in the IEC 61784 (all parts) as communication profiles (CPs) of the communication profile families (CPF), the installation is specified in the installation profiles that are available in the IEC 61784-5-n documents, where n is the CPF number.
IEC 61158-1 describes the relationship between the fieldbus and the CPs and the relevant installation profiles (see Figure 2).

Those documents of IEC 61784-5 (all parts) that are still specified for use in conjunction with IEC 61918:2013 can also be used in conjunction with this edition 2018, provided that the user takes into account the fact that the reference to ISO/IEC 24702 has been replaced with a reference to ISO/IEC 11801-3:2017.

NOTE This solution applies for the Installation profiles that are affected only by this modified reference

For the installation of generic cabling in industrial premises, IEC 61918 is referenced to by ISO/IEC 14763-2 (see Figure 2).



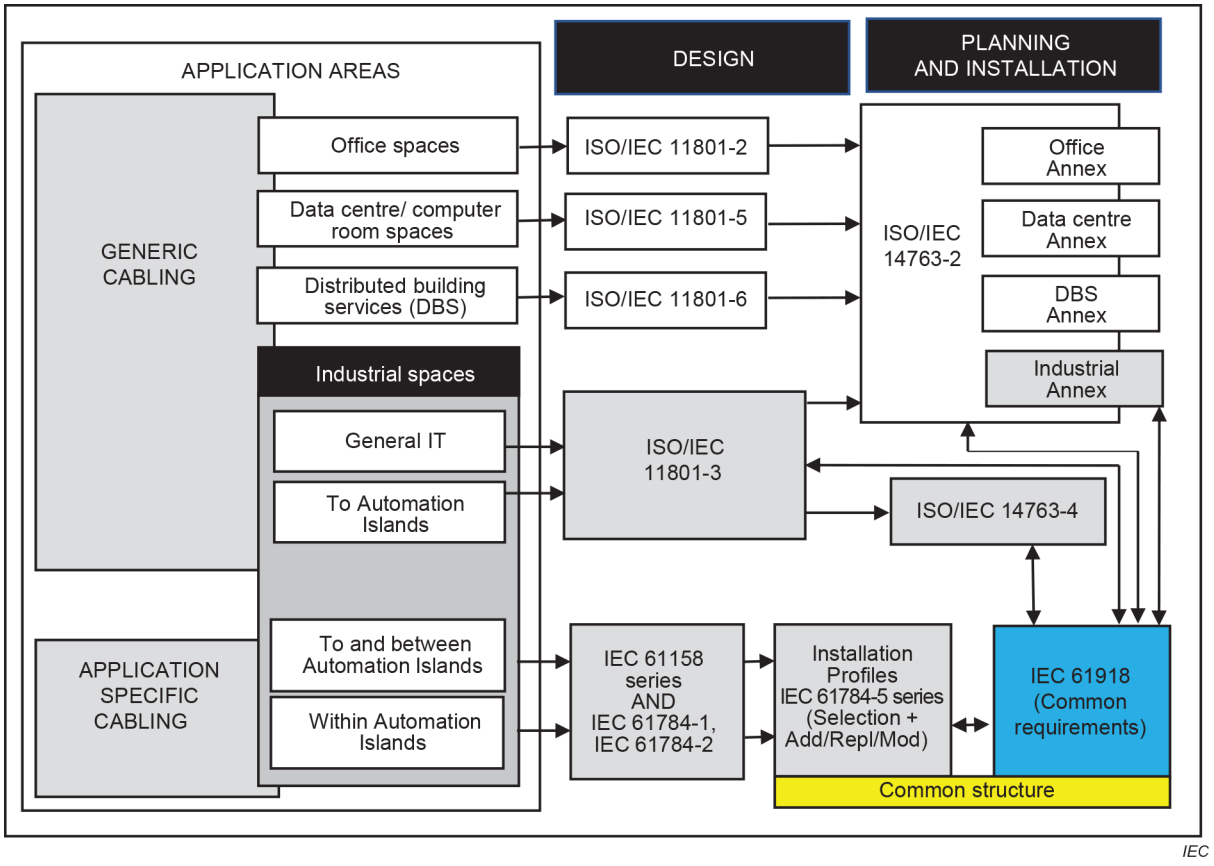


Figure 2 – Standards relationships

One of the advantages of this structure is that the users of a network know which installation requirements are common to most networks and which are specific to a particular network.

Every single plant/factory has its own installation needs in accordance with the specific critical conditions that apply to the specific application. This document and its companion standards described above provide a set of mandatory installation requirements ("shalls") and a number of recommendations ("shoulds"). It is up to the owner of the specific industrial enterprise to explicitly request that the cabling installation be implemented in accordance with these standards and to list all recommendations that shall be considered as mandatory requirements for the specific case.

INTRODUCTION to Amendment 1

This Amendment 1 describes the installation in the critical environment of industrial premises of balanced 1-pair networks that use cabling in connection with Ethernet specified in 1000BASE-T1 type A, which allows bidirectional signal transmission at 1 000 Mbit/s up to 15 m, 1000BASE-T1 type B for 1 000 Mbit/s up to 40 m, 100BASE-T1 for 100 Mbit/s up to 15 m, 10BASE-T1S for 10 Mbit/s up to 15 m, 10BASE-T1L for 10 Mbit/s up to 1 000 m.

These balanced 1-pair networks use the industrial versions of 1 000 Mbit/s and 100 Mbit/s ISO/IEC/IEEE 8802-3:2021, and 10 Mbit/s IEEE Std 802.3cg networks.

INTRODUCTION to Amendment 2

This Amendment 2 describes the result of the maintenance activity of IEC 61918:2018 that takes into account the evolution of the technology, which is being considered during the Installation Profiles revision cycle.

The following technical changes were made in IEC 61918:2018/AMD1:2022 and IEC 61918:2018/AMD2:2024:

a) Subclauses 4.1.2, 4.1.3, 4.2.1.2, 4.2.2, 4.2.3.2, 4.3.2.1, 4.3.2.3, 4.4.1.2.1, 4.4.2.2, 4.4.2.5. 4.4.3.1, 4.4.3.2.1, 4.4.3.4.1, 4.4.7.1.4, 4.4.7.3.1, 5.1.1, 5.7, 6.1, 6.2.8.3, 6.3.2.1.2 and 8.3.3 have been updated;

b) Annex O has been modified by replacing the references to ISO/IEC TR 11801-9902 with references to ISO/IEC 11801-3:2017/AMD1:2021;

c) Table B.3 has been updated;

d) Clause B.6 has been added;

e) Annexes D, I, J, K and M have been updated;

f) Annex Q has been added.

INDUSTRIAL COMMUNICATION NETWORKS –

Installation of communication networks in industrial premises

1 Scope

This document specifies basic requirements for the installation of media for communication networks within and between the automation islands, of industrial sites. This document covers balanced and optical fibre cabling. It also covers the cabling infrastructure for wireless media, but not the wireless media itself. Additional media are covered in IEC 61784-5 (all parts).

This document is a companion standard to the communication networks of the industrial automation islands and especially to the communication networks specified in IEC 61158 (all parts) and IEC 61784 (all parts).

In addition, this document covers the connection between the generic telecommunications cabling specified in ISO/IEC 11801-3 and the specific communication cabling of an automation island, where an automation outlet (AO) replaces the telecommunication outlet (TO) of ISO/IEC 11801-3.

NOTE If the interface used at the AO does not conform to that specified for the TO of ISO/IEC 11801-3, the cabling no longer conforms to ISO/IEC 11801-3 although certain features, including performance, of generic cabling may be retained.

This document provides guidelines that cope with the critical aspects of the industrial automation area (safety, security and environmental aspects such as mechanical, liquid, particulate, climatic, chemicals and electromagnetic interference).

~~This document does not recognise implementations of power distribution with or through Ethernet balanced cabling systems.~~

This document deals with the roles of planner, installer, verifier, and acceptance test personnel, administration and maintenance personnel and specifies the relevant responsibilities and/or gives guidance.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60364-1:2005, *Low-voltage electrical installations – Part 1: Fundamental principles, assessment of general characteristics, definitions*

IEC 60364-4-41, *Low-voltage electrical installations – Part 4-41: Protection for safety – Protection against electric shock*

IEC 60364-4-44, *Low-voltage electrical installations – Part 4-44: Protection for safety – Protection against voltage disturbances and electromagnetic disturbances*

IEC 60364-5-54, *Low-voltage electrical installations – Part 5-54: Selection and erection of electrical equipment – Earthing arrangements and protective conductors*

IEC 60512-29-100, *Connectors for electronic equipment – Tests and measurements – Part 29-100: Signal integrity tests up to 500 MHz on M12 style connectors – Tests 29a to 29g*

~~IEC 60603 (all parts), *Connectors for electronic equipment*~~

IEC 60603-7 (all parts), *Connectors for electronic equipment – Part 7: Detail specification for 8-way, unshielded, free and fixed connectors*

IEC 60757, *Code for designation of colours*

IEC 60793 (all parts), *Optical fibres*

IEC 60793-2-10, *Optical fibres – Part 2-10: Product specifications – Sectional specification for category A1 multimode fibres*

IEC 60794 (all parts), *Optical fibre cables*

IEC 60807-2, *Rectangular connectors for frequencies below 3 MHz – Part 2: Detail specification for a range of connectors, with assessed quality, with trapezoidal shaped metal shells and round contacts – Fixed solder contact types*

IEC 60807-3, *Rectangular connectors for frequencies below 3 MHz – Part 3: Detail specification for a range of connectors with trapezoidal shaped metal shells and round contacts – Removable crimp contact types with closed crimp barrels, rear insertion/rear extraction*

IEC 60825-2, *Safety of laser products – Part 2: Safety of optical fibre communication systems (OFCS)*

IEC 60950-1, *Information technology equipment – Safety – Part 1: General requirements*

IEC 61000-4-4, *Electromagnetic compatibility (EMC) – Part 4-4: Testing and measurement techniques – Electrical fast transient/burst immunity test*

IEC 61000-4-5, *Electromagnetic compatibility (EMC) – Part 4-5: Testing and measurement techniques – Surge immunity test*

IEC 61010-2-201, *Safety requirements for electrical equipment for measurement, control, and laboratory use – Part 2-201: Particular requirements for control equipment*

IEC 61010-2-203:—[1], *Safety requirements for electrical equipment for measurement, control, and laboratory use – Part 2-203: Particular requirements for industrial communication circuits and communication port interconnection*

IEC 61076-2-101, *Connectors for electronic equipment – Product requirements – Part 2-101: Circular connectors – Detail specification for M12 connectors with screw-locking*

IEC 61076-2-104, *Connectors for electronic equipment – Product requirements – Part 2-104: Circular connectors – Detail specification for circular connectors with M8 screw-locking or snap-locking*

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1 Under preparation. Stage at the time of publication: IEC/ACDV 61010-2-203:2021.

IEC 61076-2-109, *Connectors for electronic equipment – Product requirements – Part 2-109: Circular connectors – Detail specification for connectors with M 12 x 1 screw-locking, for data transmission frequencies up to 500 MHz*

IEC 61076-2-114, *Connectors for electrical and electronic equipment – Product requirements – Part 2-114: Circular connectors – Detail specification for connectors with M8 screw- locking with power contacts and signal contacts for data transmission up to 100 MHz*

IEC 61076-3-122, *Connectors for electrical and electronic equipment – Product requirements – Part 3-122: Detail specification for 8-way, shielded, free and fixed connectors for I/O and data transmission with frequencies up to 500 MHz and current-carrying capacity in industrial environments*

IEC 61076-3-124, *Connectors for electrical and electronic equipment – Product requirements – Part 3-124: Rectangular connectors – Detail specification for 10-way, shielded, free and fixed connectors for I/O and data transmission with frequencies up to 500 MHz*

IEC 61076-3-106, *Connectors for electronic equipment – Product requirements – Part 3-106: Rectangular connectors – Detail specification for protective housings for use with 8-way shielded and unshielded connectors for industrial environments incorporating the IEC 60603-7 series interface*

IEC 61076-3-117, *Connectors for electronic equipment – Product requirements – Part 3-117: Rectangular connectors – Detail specification for protective housings for use with 8-way shielded and unshielded connectors for industrial environments incorporating the IEC 60603-7 series interface – Variant 14 related to IEC 61076-3-106 – Push-pull coupling*

IEC 61156 (all parts), *Multicore and symmetrical pair/quad cables for digital communications*

IEC 61156-1, *Multicore and symmetrical pair/quad cables for digital communications – Part 1: Generic specification*

IEC 61156-11, *Multicore and symmetrical pair/quad cables for digital communications – Part 11: Symmetrical single pair cables with transmission characteristics up to 600 MHz – Horizontal floor wiring – Sectional specification*

IEC 61156-12, *Multicore and symmetrical pair/quad cables for digital communications – Part 12: Symmetrical single pair cables with transmission characteristics up to 600 MHz – Work area wiring – Sectional specification*

IEC 61156-13:2023, *Multicore and symmetrical pair/quad cables for digital communications – Part 13: Symmetrical single pair cables with transmission characteristics up to 20 MHz – Horizontal floor wiring – Sectional specification*

IEC 61158 (all parts), *Industrial communication networks – Fieldbus specifications*

IEC 61158-2:~~2014~~2023, *Industrial communication networks – Fieldbus specifications – Part 2: Physical layer specification and service definition*

IEC 61169-8, *Radio-frequency connectors – Part 8: Sectional specification – RF coaxial connectors with inner diameter of outer conductor 6,5 mm (0,256 in) with bayonet lock – Characteristic impedance 50 ohms (type BNC)*

IEC 61753 (all parts), *Fibre optic interconnecting devices and passive components performance standard*

IEC 61753-1, *Fibre optic interconnecting devices and passive components performance standard – Part 1: General and guidance for performance standards*

IEC 61753-1-3, *Fibre optic interconnecting devices and passive components – Performance standard – Part 1-3: General and guidance for single-mode fibre optic connector and cable assembly for industrial environment, Category I*

IEC 61754-2, *Fibre optic connector interfaces – Part 2: Type BFOC/2,5 connector family*

IEC 61754-4, *Fibre optic interconnecting devices and passive components – Fibre optic connector interfaces – Part 4: Type SC connector family*

IEC 61754-20, *Fibre optic interconnecting devices and passive components – Fibre optic connector interfaces – Part 20: Type LC connector family*

IEC 61754-22, *Fibre optic connector interfaces – Part 22: Type F-SMA connector family*

IEC 61754-24, *Fibre optic interconnecting devices and passive components – Fibre optic connector interfaces – Part 24: Type SC-RJ connector family*

IEC 61784 (all parts), *Industrial communication networks – Profiles*

~~IEC 61784-1: –, *Industrial communication networks – Profiles – Part 1: Fieldbus profiles*[2]~~

IEC 61784-1-x, *Industrial networks – Profiles – Part 1-x: Fieldbus profiles*

~~IEC 61784-2: –, *Industrial communication networks – Profiles – Part 2: Additional fieldbus profiles for real-time networks based on ISO/IEC 8802-3*[3]~~

IEC 61784-2-x, *Industrial networks – Profiles – Part 2-x: Additional real-time fieldbus profiles based on ISO/IEC/IEEE 8802-3*

IEC 61784-3 (all parts), *Industrial communication networks – Profiles – Part 3: Functional safety fieldbuses – General rules and profile definitions*

IEC 61784-5 (all parts), *Industrial communication networks – Profiles – Part 5: Installation of fieldbuses*

IEC 61935-1:~~2015~~2019, *Specification for the testing of balanced and coaxial information technology cabling – Part 1: Installed balanced cabling as specified in ISO/IEC 11801-1 and related standards*

IEC 61935-1-1:2019, *Specification for the testing of balanced and coaxial information technology cabling – Part 1-1: Additional requirements for the measurement of transverse conversion loss and equal level transverse conversion transfer loss*

IEC 61935-2, *Specification for the testing of balanced and coaxial information technology cabling – Part 2: Cords as specified in ISO/IEC 11801 and related standards*

IEC 62439 (all parts), *Industrial communication networks – High availability automation networks*

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~~2 Under preparation. Stage at the time of publication: IEC/FDIS 61784-1:2018~~

~~3 Under preparation. Stage at the time of publication: IEC/FDIS 61784-2:2018.~~

IEC 62443 (all parts), *Security for industrial automation and control systems*[4]

IEC 62708, *Documents kinds for electrical and instrumentation projects in the process industry*

IEC 63171-2:2021, *Connectors for electrical and electronic equipment – Part 2: Detail specification for 2-way, shielded or unshielded, free and fixed connectors: mechanical mating information, pin assignment and additional requirements for type 2*

IEC 63171-5:2022, *Connectors for electrical and electronic equipment – Part 5: Detail specification for 2-way M8 and M12 circular connectors, shielded or unshielded, free and fixed – Mechanical mating information, pin assignment and additional requirements for Type 5*

IEC 63171-6, *Connectors for electrical and electronic equipment – Part 6: Detail specification for 2-way and 4-way (data/power), shielded, free and fixed connectors for power and data transmission with frequencies up to 600 MHz*

ISO/IEC/IEEE 8802-3:2021, ~~*Information technology –*~~ *Telecommunications and* ~~*information*~~ *exchange between technology systems – Requirements for local and metropolitan area networks – Specific requirements – Part 3: Standard for Ethernet*

ISO/IEC 11801 (all parts), *Information technology – Generic cabling for customer premises*

ISO/IEC 11801-1:2017, *Information technology – Generic cabling for customer premises – Part 1: General requirements*

ISO/IEC 11801-3:2017, *Information technology – Generic cabling for customer premises – Part 3: Industrial premises*
ISO/IEC 11801-3:2017/AMD1:2021

~~ISO/IEC TR 11801-9902:2017, *Information technology – Generic cabling for customer premises – Part 9902: Specifications for End-to-end link configurations*~~

ISO/IEC 14763-2:~~2012~~2019, *Information technology – Implementation and operation of customer premises cabling – Part 2: Planning and installation*
~~ISO/IEC 14763-2:2012/AMD1:2015~~[5]

ISO/IEC 14763-3:2014, *Information technology – Implementation and operation of customer premises cabling – Part 3: Testing of optical fibre cabling*
ISO/IEC 14763-3:2014/AMD1:2018

ISO/IEC 14763-4:~~2018~~2021, *Information technology – Implementation and operation of customer premises cabling – Part 4: Measurement of end-to-end (E2E) links, modular plug terminated links (MPTL) and direct attach cabling*

ISO/IEC TS 29125:2017, *Information Technology – Telecommunications cabling requirements for remote powering of terminal equipment*
ISO/IEC TS 29125:2017/AMD1:2020

EN 50174-2, *Information technology – Cabling installation – Part 2: Installation planning and practices inside buildings*

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4 Check http://webstore.iec.ch for the published parts. Other parts are under consideration.

~~5 A consolidated version of this publication exists, comprising ISO/IEC 14763-2:2012 and ISO/IEC 614763-2:2012/AMD 1:2015.~~

EN 50310, *Application of Equipotential Bonding and Earthing in Buildings with Information Technology Equipment*

IEEE Std 802.3-~~2015~~2022, ~~*IEEE*~~ *Standard for Ethernet,* available at http://www.ieee.org

NOTE 1 The contents of IEEE Std 802.3cg have been integrated in IEEE Std 802.3-2022, Clause 146.

NOTE 2 Physical Layer specifications for 100BASE-T1 and 1000BASE-T1 are provided in IEEE Std 802.3-2022, Clause 96 and Clause 97 respectively.

ANSI/(NFPA) T3.5.29 R1-2007, *Fluid power systems and components – Electrically-controlled industrial valves – Interface dimensions for electrical connectors*

CONTENTS

FOREWORD 12
INTRODUCTION 14
INTRODUCTION to Amendment 1 17
INTRODUCTION to Amendment 2 17
1 Scope 18
2 Normative references 18
3 Terms, definitions, and abbreviated terms 23
3.1 Terms and definitions 23
3.2 Abbreviated terms 35
3.3 Conventions for installation profiles 37
4 Installation planning 37
4.1 General 37
4.1.1 Objective 37
4.1.2 Cabling in industrial premises 37
4.1.3 The planning process 39
4.1.4 Specific requirements for CPs 40
4.1.5 Specific requirements for generic cabling in accordance with ISO/IEC 11801-3 40
4.2 Planning requirements 40
4.2.1 Safety 40
4.2.2 Security 41
4.2.3 Environmental considerations and EMC 42
4.2.4 Specific requirements for generic cabling in accordance with ISO/IEC 11801-3 43
4.3 Network capabilities 43
4.3.1 Network topology 43
4.3.2 Network characteristics 46
4.4 Selection and use of cabling components 49
4.4.1 Cable selection 49
4.4.2 Connecting hardware selection 53
4.4.3 Connections within a channel/permanent link 55
4.4.4 Terminators 61
4.4.5 Device location and connection 61
4.4.6 Coding and labelling 61
4.4.7 Earthing and bonding of equipment and devices and shielded cabling 62
4.4.8 Storage and transportation of cables 73
4.4.9 Routing of cables 73
4.4.10 Separation of circuits 75
4.4.11 Mechanical protection of cabling components 76
4.4.12 Installation in special areas 77
4.5 Cabling planning documentation 77
4.5.1 Common description 77
4.5.2 Cabling planning documentation for CPs 77
4.5.3 Network certification documentation 78
4.5.4 Cabling planning documentation for generic cabling in accordance with ISO/IEC 11801-3 78
4.6 Verification of cabling planning specification 78

5 Installation implementation 78
5.1 General requirements 78
5.1.1 Common description 78
5.1.2 Installation of CPs 78
5.1.3 Installation of generic cabling in industrial premises 78
5.2 Cable installation 78
5.2.1 General requirements for all cabling types 78
5.2.2 Installation and routing 84
5.2.3 Specific requirements for CPs 86
5.2.4 Specific requirements for wireless installation 86
5.2.5 Specific requirements for generic cabling in accordance with ISO/IEC 11801-3 86
5.3 Connector installation 86
5.3.1 Common description 86
5.3.2 Shielded connectors 87
5.3.3 Unshielded connectors 87
5.3.4 Specific requirements for CPs 87
5.3.5 Specific requirements for wireless installation 87
5.3.6 Specific requirements for generic cabling in accordance with ISO/IEC 11801-3 87
5.4 Terminator installation 88
5.4.1 Common description 88
5.4.2 Specific requirements for CPs 88
5.5 Device installation 88
5.5.1 Common description 88
5.5.2 Specific requirements for CPs 88
5.6 Coding and labelling 88
5.6.1 Common description 88
5.6.2 Specific requirements for CPs 88
5.7 Earthing and bonding of equipment and devices and shield cabling 88
5.7.1 Common description 88
5.7.2 Bonding and earthing of enclosures and pathways 89
5.7.3 Earthing methods 91
5.7.4 Shield earthing methods 93
5.7.5 Specific requirements for CPs 95
5.7.6 Specific requirements for generic cabling in accordance with ISO/IEC 11801-3 95
5.8 As-implemented cabling documentation 96
6 Installation verification and installation acceptance test 96
6.1 General 96
6.2 Installation verification 96
6.2.1 General 96
6.2.2 Verification according to cabling planning documentation 97
6.2.3 Verification of earthing and bonding 98
6.2.4 Verification of shield earthing 99
6.2.5 Verification of cabling system 100
6.2.6 Cable selection verification 100
6.2.7 Connector verification 100
6.2.8 Connection verification 101

6.2.9 Terminator verification 103
6.2.10 Coding and labelling verification 103
6.2.11 Verification report 103
6.3 Installation acceptance test 103
6.3.1 General 103
6.3.2 Acceptance test of Ethernet-based cabling 105
6.3.3 Acceptance test of non-Ethernet-based cabling 108
6.3.4 Specific requirements for wireless installation 108
6.3.5 Acceptance test report 109
7 Installation administration 109
7.1 General 109
7.2 Fields covered by the administration 109
7.3 Basic principles for the administration system 109
7.4 Working procedures 110
7.5 Device location labelling 110
7.6 Component cabling labelling 110
7.7 Documentation 111
7.8 Specific requirements for administration 112
8 Installation maintenance and installation troubleshooting 112
8.1 General 112
8.2 Maintenance 112
8.2.1 Scheduled maintenance 112
8.2.2 Condition-based maintenance 114
8.2.3 Corrective maintenance 115
8.3 Troubleshooting 115
8.3.1 General description 115
8.3.2 Evaluation of the problem 115
8.3.3 Typical problems 116
8.3.4 Troubleshooting procedure 118
8.3.5 Simplified troubleshooting procedure 119
8.4 Specific requirements for maintenance and troubleshooting 120
Annex A (informative) Overview of generic cabling for industrial premises 121
Annex B (informative) MICE description methodology 122
B.1 General 122
B.2 Overview of MICE 122
B.3 Examples of use of the MICE concept 123
B.3.1 Common description 123
B.3.2 Examples of mitigation 123
B.4 Determining E classification 125
B.5 The MICE table 128
B.6 Communication devices and cabling considerations 129
B.6.1 General 129
B.6.2 Device types 130
B.6.3 EMI resistance needed for E3 industrial applications 131
Annex C (informative) Network topologies 132
C.1 Common description 132
C.2 Total cable demand 132
C.3 Maximum cable segment length 132

C.4 Maximum network length 132
C.5 Fault tolerance 132
C.5.1 General 132
C.5.2 Use of redundancy 132
C.5.3 Failure analysis for networks with redundancy 132
C.6 Network access for diagnosis convenience 133
C.7 Maintainability and on-line additions 133
Annex D (informative) Connector tables 134
Annex E (informative) Power networks with respect to electromagnetic interference – TN-C and TN-S approaches 155
Annex F (informative) Conductor sizes in electrical cables 157
Annex G (informative) Installed cabling verification checklists 158
G.1 General 158
G.2 Copper cabling verification checklist 158
G.3 Optical fibre cabling verification checklist 161
Annex H (normative) Cord sets 163
H.1 General 163
H.2 Constructing cord sets 163
H.2.1 Straight through cord sets with M12-4 D-coding connectors 163
H.2.2 Crossover cord sets with M12-4 D-coding connectors 164
H.2.3 Straight through cord sets with 8-way modular connectors 164
H.2.4 Crossover cord sets with 8-way modular connectors 165
H.2.5 Straight conversion from one connector family to another 166
H.2.6 Crossover conversion from one connector family to another 166
H.2.7 Assignment of PMA signal to MDI and MDI-X in outs 167
H.2.8 Signal and pin assignment for MDI and TIA568A 168
H.2.9 Signal and pin assignment for MDIX and TIA568B 168
H.2.10 Signal and pin assignment for MDIX and TIA568A 169
H.2.11 Straight through cord set with IEC 63171-6 connectors 169
Annex I (informative) Guidance for terminating cable ends 170
I.1 General 170
I.2 Guidance for terminating shielded twisted pair cable ends for 8-way modular plugs 170
I.3 Guidance for terminating unshielded twisted pair cable ends for 8-way modular plugs 172
I.4 Guidance for M12 connector installation 173
I.5 Guidance for terminating optical fibre cable ends 176
Annex J (informative) Recommendations for bulkhead connection performance and channel performance with more than 4 connections in a 4-pair channel 177
J.1 General 177
J.2 Recommendations 177
Annex K (informative) Fieldbus data transfer testing 178
K.1 Background 178
K.2 Allowable error rates for control systems 178
K.2.1 Bit errors 178
K.2.2 Burst errors 178
K.3 Testing channel performance 179
K.4 Testing cable parameters 179
K.4.1 General 179

K.4.2 Generic cabling testing 179
K.4.3 Fieldbus cabling testing 179
K.5 Testing fieldbus data rate performance 180
K.5.1 General 180
K.5.2 Fieldbus test 180
K.5.3 Planning for fieldbus data rate testing 180
K.5.4 Fieldbus data rate test reporting template 181
K.5.5 Values for acceptable fieldbus performance 181
Annex L (informative) Communication network installation work responsibility 182
L.1 General 182
L.2 Installation work responsibility 182
L.3 Installation work responsibility table 182
Annex M (informative) Trade names of communication profiles 183
Annex N (informative) Validation measurements 186
N.1 General 186
N.2 DCR measurements 186
N.2.1 Purpose of test 186
N.2.2 Assumptions 186
N.2.3 Measurements 186
N.2.4 Calculations 188
N.2.5 Measurement results 188
Annex O (informative) End-to-end link 192
O.1 General 192
O.2 End-to-end link 192
O.3 E2E link normative description 193
O.4 E2E link measurement 195
Annex P (normative) Temperature rise of cabling with remote powering 196
P.1 General 196
P.2 Scope 196
P.3 Temperature de-rating calculation 196
Annex Q (normative) Additional requirements for the installation of Ethernet-based balanced 1-pair networks in industrial premises 198
Q.1 Overview 198
Q.2 Installation planning 198
Q.2.1 General 198
Q.2.2 Basic balanced 1-pair network characteristics 198
Q.2.3 Balanced 1-pair cables 199
Q.2.4 Balanced 1-pair connecting hardware 199
Q.2.5 Balanced 1-pair cabling channels 201
Q.2.6 Remote powering 202
Q.2.7 Reuse of legacy cabling 203
Q.3 Installation implementation 203
Q.3.1 General 203
Q.3.2 Additional installation implementation 203
Q.4 Installation verification and installation acceptance test 203
Q.4.1 General 203
Q.4.2 Additional installation verification and acceptance test 203
Bibliography 204

Figure 1 – Industrial network installation life cycle 15
Figure 2 – Standards relationships 16
Figure 3 – Automation island cabling attached to elements of generic cabling 38
Figure 4 – Automation islands 38
Figure 5 – Automation island network external connections 39
Figure 6 – How to meet environmental conditions 43
Figure 7 – How enhancement, isolation and separation work together 43
Figure 8 – Basic physical topologies for passive networks 44
Figure 9 – Basic physical topologies for active networks 45
Figure 10 – Example of combination of basic topologies 45
Figure 53 – Example of mesh topology 45
Figure 11 – Basic reference implementation model 56
Figure 12 – Enhanced reference implementation model 57
Figure 13 – Equalisation and earthing conductor cross-sectional versus maximum length 64
Figure 14 – Selection of the earthing and bonding systems 65
Figure 15 – Placement of equalisation conductors 67
Figure 16 – Impedance of the earthing conductors and equalisation conductors versus noise frequency 68
Figure 17 – Wiring for bonding and earthing in a mesh configuration 69
Figure 18 – Wiring of the earths in a star earthing configuration 70
Figure 19 – Schematic diagram of a field device with direct earthing 71
Figure 20 – Schematic diagram of a field device with parallel RC circuit earthing 71
Figure 21 – Insert edge protector 80
Figure 22 – Use an uncoiling device and avoid forming loop 81
Figure 23 – Avoid torsion 81
Figure 24 – Maintain minimum bending radius 82
Figure 25 – Do not pull by the individual wires 82
Figure 26 – Use cable clamps with a large (wide) surface 82
Figure 27 – Cable gland with bending protection 83
Figure 28 – Spiral tube 83
Figure 29 – Separate cable pathways 86
Figure 30 – Impedance of the earthing circuit as a function of distance from the metallic pathway 89
Figure 31 – Use of flexible bonding straps at movable metallic pathways 90
Figure 32 – Surface preparation for earthing and bonding electromechanical connections 91
Figure 33 – Example of isolated bus bar 92
Figure 34 – Example of isolator for mounting DIN rails 93
Figure 35 – Parallel RC shield earthing 93
Figure 36 – Direct shield earthing 94
Figure 37 – Examples for shielding application 94
Figure 38 – Voltage offset mitigation 95
Figure 39 – First example of derivatives of shield earthing 95

Figure 40 – Second example of derivatives of shield earthing 95
Figure 41 – Installation verification process 98
Figure 42 – Test of earthing connections 99
Figure 43 – Pin and pair grouping assignments for two eight position IEC 60603-7 subparts and four position IEC 60603-7 series to IEC 61076-2-101 connectors 102
Figure 44 – Two pair 8-way modular connector 102
Figure 45 – Transposed pairs, split pairs and reversed pair 102
Figure 46 – Validation process 104
Figure 47 – Schematic representation of the channel 105
Figure 48 – Schematic representation of the permanent link 105
Figure 49 – Schematic representation of an E2E link 106
Figure 50 – Communication network maintenance 114
Figure 51 – Troubleshooting procedure 119
Figure 52 – Fault detection without special tools 120
Figure B.1 – MICE classifications 122
Figure B.2 – Example MICE classifications within a facility 123
Figure B.3 – Enhancement, isolation and separation 123
Figure B.4 – Example 1 of mitigation 124
Figure B.5 – Example 2 of mitigation 125
Figure B.6 – Frequency range of electromagnetic disturbance from common industrial devices 125
Figure B.7 – Example of a general guidance for separation versus EFT value 127
Figure B.8 – Communication device interface with limited EMI immunity 130
Figure B.9 – Communication device interfaces with medium EMI immunity 130
Figure B.10 – Communication device interface with the highest EMI immunity (type 2) 131
Figure E.1 – Four-wire power network (TN-C) 155
Figure E.2 – Five wire power network (TN-S) 156
Figure H.1 – Straight through cord sets with M12-4 D-coding connectors 163
Figure H.2 – Straight through cord sets with 8-way modular connectors, 8 poles 164
Figure H.3 – Straight through cord sets with 8-way modular connectors, 4 poles 165
Figure H.4 –M12-8 X-coding connector 167
Figure I.1 – Stripping the cable jacket 170
Figure I.2 – Example of wire preparation for type A cables 171
Figure I.3 – 8-way modular plug 171
Figure I.4 – Inserting the cable into the connector body 172
Figure I.5 – Crimping the connector 172
Figure I.6 – Example of a cable preparation for type A wiring 173
Figure I.7 – Connector components 174
Figure I.8 – Cable preparation 174
Figure I.9 – Connector wire gland, nut and shell on the cable 174
Figure I.10 – Conductors preparation 174
Figure I.11 – Jacket removal 175
Figure I.12 – Shield preparation 175
Figure I.13 – Conductors preparation 175

Figure I.14 – Installing conductors in connector 175
Figure I.15 – Assembling the body of the connector 176
Figure I.16 – Final assembling 176
Figure N.1 – Loop resistance measurement wire to wire 187
Figure N.2 – Loop resistance measurement wire 1 to shield 187
Figure N.3 – Loop resistance measurement wire 2 to shield 187
Figure N.4 – Resistance measurement for detecting wire shorts 187
Figure N.5 – Resistance measurement between wire 1 and wire 2 188
Figure N.6 – Validation of the cable DCR 189
Figure N.7 – Conclusions for cable open or shorts 190
Figure N.8 – Determination of proper cable terminator value 191
Figure O.1 – Channel according to ISO/IEC 11801 192
Figure O.2 – End-to-end link 193
Figure O.3 – One segment, two Connection E2E link 193
Figure O.4 – Two Segment, three Connection E2E link 193
Figure O.5 – Three Segment, one Connection bulkheads, four Connection E2E link 194
Figure O.6 – Three Segment, two Connection, six Connection E2E link 194
Figure O.7 – Three Segment, four Connection E2E link 194
Figure O.8 – Four Segment, five Connection E2E link 194
Figure O.9 – Five Segment, six Connection E2E link 194
Figure Q.1 – Balanced 1-pair network 198
Figure Q.2 – IP65/IP67 IEC 63171-6 connectors 200
Figure Q.3 – Mating parts of the IEC 63171-6 connectors 200
Figure Q.4 – Balanced 1-pair channel model with 40 m max length 201
Figure Q.5 – Balanced 1-pair channel model with 1 000 m max length 201
Figure Q.6 – Additional mitigation for remote powering over balanced 1-pair network 202
Figure Q.7 – Balanced 1-pair wire mapping 203

Table 1 – Basic network characteristics for balanced cabling not based on Ethernet 47
Table 2 – Network characteristics for balanced cabling based on Ethernet 47
Table 3 – Network characteristics for optical fibre cabling 48
Table 4 – Information relevant to copper cable: fixed cables 50
Table 5 – Information relevant to copper cable: cords 50
Table 6 – Information relevant to optical fibre cables 51
Table 7 – Connectors for balanced cabling CPs based on Ethernet 53
Table 8 – Connectors for copper cabling CPs not based on Ethernet 54
Table 9 – Optical fibre connecting hardware 54
Table 10 – Relationship between FOC and fibre types (CP x/y) 54
Table 11 – Basic reference implementation formulas 56
Table 12 – Enhanced reference implementation formulas 58
Table 13 – Correction factor Z for operating temperature above 20 °C 58
Table 14 – Equalisation and earthing conductor sizing and length 66
Table 15 – Bonding straps cross-section 66

Table 16 – Bonding plates surface protection 66
Table 17 – Cable circuit types and minimum distances 76
Table 18 – Parameters for balanced cables 79
Table 19 – Parameters for silica optical fibre cables 79
Table 20 – Parameters for POF optical fibre cables 79
Table 21 – Parameters for hard clad silica optical fibre cables 80
Table 22 – Typical problems in a network with balanced cabling 117
Table 23 – Typical problems in a network with optical fibre cabling 117
Table B.1 – Example 1 of targeted MICE area 124
Table B.2 – Example 2 of targeted MICE area 124
Table B.3 – Relationship between electromagnetic disturbance-generating devices and "E" classification 126
Table B.4 – Coupling mechanism for some interfering devices 127
Table B.5 – MICE definition 128
Table B.6 – EMI resistance of industrial applications 131
Table D.1 – Conventions for colour code used in the connector table 134
Table D.2 – Pin/pair assignment and colour scheme 136
Table D.3 – 8-way modular connector 136
Table D.4 – M12-4 A-coding connector 138
Table D.5 – M12-4 D-coding connector 140
Table D.6 – M12-5 A-coding connector 142
Table D.7 – M12-5 B-coding connector 144
Table D.8 – SubD connector 145
Table D.9 – 7/8-16 UN-2B THD / M18 connector 147
Table D.10 – Open style connector 148
Table D.11 – M12-8 X-coding connector and A-coding connector 150
Table D.12 – BNC connector 151
Table D.13 – TNC connector 152
Table D.14 – Rectangular 8-way/10-way modular connectors 153
Table D.15 – M8-4 A-coding, D-coding, P-coding, X-coding connectors 154
Table F.1 – American wire gauge system and kcmil 157
Table G.1 – Copper cabling verification checklist 159
Table G.2 – Earthing and bonding measurements checklist 160
Table G.3 – Signatures for Table G.1 and Table G.2 checklists 160
Table G.4 – Checklist for special checks for non-Ethernet base CPs 161
Table G.5 – Signatures for Table G.4 checklist 161
Table G.6 – Optical fibre cabling verification checklist 162
Table G.7 – Signatures for Table G.6 checklist 162
Table H.1 – M12-4 D-coding pin/pair assignment 164
Table H.2 – M12-4 D-coding to M12-4 D-coding crossover pin/pair assignment 164
Table H.3 – 8-way modular pin/pair assignment 165
Table H.4 – 8-way modular crossover pin/pair assignment 166
Table H.5 – Connectivity pin assignment 166

Table H.6 – M12-4 to 8-way modular crossover pin pair assignment 167
Table H.7 – Assignment of PMA signal to MDI and MDI-X pin outs 167
Table H.8 – Signal and pin/pair assignment for MDI and TIA 568B 168
Table H.9 – Signal and pin/pair assignment for MDI and T568A 168
Table H.10 – Signal and pin/pair assignment for MDIX and T568B 169
Table H.11 – Signal and pin/pair assignment for MDIX and T568A 169
Table J.1 – Transmission requirements for more than 4 connections in a channel 177
Table M.1 – Trade names of CPFs and CPs 183
Table P.1 – Parameters used to calculate the temperature derating 197
Table Q.1 – Basic balanced 1-pair network characteristics 199
Table Q.2 – IEC 63171-6 colour code and signal assignment 200

INTERNATIONAL ELECTROTECHNICAL COMMISSION

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INDUSTRIAL COMMUNICATION NETWORKS –

Installation of communication networks in industrial premises

FOREWORD

1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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This consolidated version of the official IEC Standard and its amendments has been prepared for user convenience.

IEC 61918 edition 4.2 contains the fourth edition (2018-09) [documents 65C/928/FDIS and 65C/933/RVD], its amendment 1 (2022-03) [documents 65C/1141/FDIS and 65C/1162/RVD] and its amendment 2 (2024-03) [documents 65C/1282/FDIS and 65C/1290/RVD].

This Final version does not show where the technical content is modified by amendments 1 and 2. A separate Redline version with all changes highlighted is available in this publication.

International Standard IEC 61918 has been prepared by subcommittee 65C: Industrial networks, of IEC technical committee 65: Industrial-process measurement, control and automation.

This fourth edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

a) the reference to ISO/IEC 24702 has been replaced with reference to the new ISO/IEC 11801-3; this affects Table 2;
b) some terms and abbreviated terms have been modified in Clause 3;
c) Subclauses 4.1.2, 4.4.2.5, 4.4.3.4.1 and 5.7 have been updated;
d) Figure 2 and Figure 3 have been updated; Figure 13, Figure 16, Figure 30 and Figure 49 have been added;
e) Table 7 has been updated;
f) Annex D and Annex M have been extended to cover additional communication profile families; Annex H has been extended to cover the M12-8 X-coding connector use;
g) Annex O has been modified by including references to the new edition of the ISO/IEC 11801 series, ISO/IEC TR 11801-9902 and ISO/IEC 14763-4;
h) Annex P has been added.

This standard is to be used in conjunction with the IEC 61784-5 series with regard to the installation of communication profiles (CPs).

Those standards of the IEC 61784-5 series which are still specified for use in conjunction with IEC 61918:2013 can also be used in conjunction with this edition, provided that the user takes into account the fact that the reference to ISO/IEC 24702 has been replaced with a reference to ISO/IEC 11801-3:2017.

NOTE This solution applies for the installation profiles that are affected only by this modified reference.

This standard is referenced by ISO/IEC 14763-2, which covers installation of generic cabling outside the automation islands in industrial premises.

This standard was developed in cooperation with ISO/IEC JTC1/SC25 which is responsible for the ISO/IEC 11801 series.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this document and its amendments will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

Process and factory automation rely increasingly on communication networks and fieldbuses that are inherently designed to cope with the specific environmental conditions of the industrial premises. The networks and fieldbuses provide for an effective integration of applications among the several functional units of the plant/factory. One of the benefits of integrating field-generated data with higher-level management systems is to reduce production costs. At the same time, integrated data helps to maintain or even increase the quantity and quality of production. A correct network installation is an important prerequisite for communications availability, reliability, and performance. This requires proper consideration of safety and security conditions and environmental aspects such as mechanical, liquid, particulate, climatic, chemicals and electromagnetic interference.

The specifications of these communication networks are provided in the following documents.

ISO/IEC 11801-3 specifies design of generic telecommunications infrastructures within industrial premises and provides the foundations for some of the transmission performance specifications of this document. ISO/IEC 11801-3 specifies only the raw bandwidth capability of a channel; it does not specify useful data transfer rate for a specific network using that channel or expected errors after taking account of interference during the communication process, as is needed for industrial automation.

The IEC 61158 fieldbus standard and IEC 62026-3 and their companion standard IEC 61784-1 and IEC 61784-2 jointly specify several Communication Profiles (CPs) suitable for industrial automation. These CPs specify a raw bandwidth capability and in addition, they specify bit modulation and encoding rules for their fieldbus. Some profiles also specify target levels for useful data transfer rate, and maximum values for errors caused by interference during the communication process.

This document provides a common point of reference for the installation of the media of most used industrial communication networks for most industrial sites.

This document provides a consistent set of installation rules for industrial automation islands where control applications reside. In addition, it offers support for the definition and installation of the interfaces between automation island networks and generic cabling.

One of the problems it seeks to solve is the situation created when different parts of a large automation site are provided by suppliers that use non-homogeneous installation guidelines having different structures and contents. This lack of consistency greatly increases the potential for errors and mismatch situations liable to compromise the communication system.

This document was developed by harmonising the approaches of several user groups and industrial consortia.

The document covers the life cycle of an installation in the following clauses (see the map of the document in Figure 1):

- Clause 4: Installation planning;
- Clause 5: Installation implementation;
- Clause 6: Installation verification and acceptance test;
- Clause 7: Installation administration;
- Clause 8: Installation maintenance and installation troubleshooting.

The methods described in these clauses are written in such a way as to provide installation guidance for a wide range of technician skills.

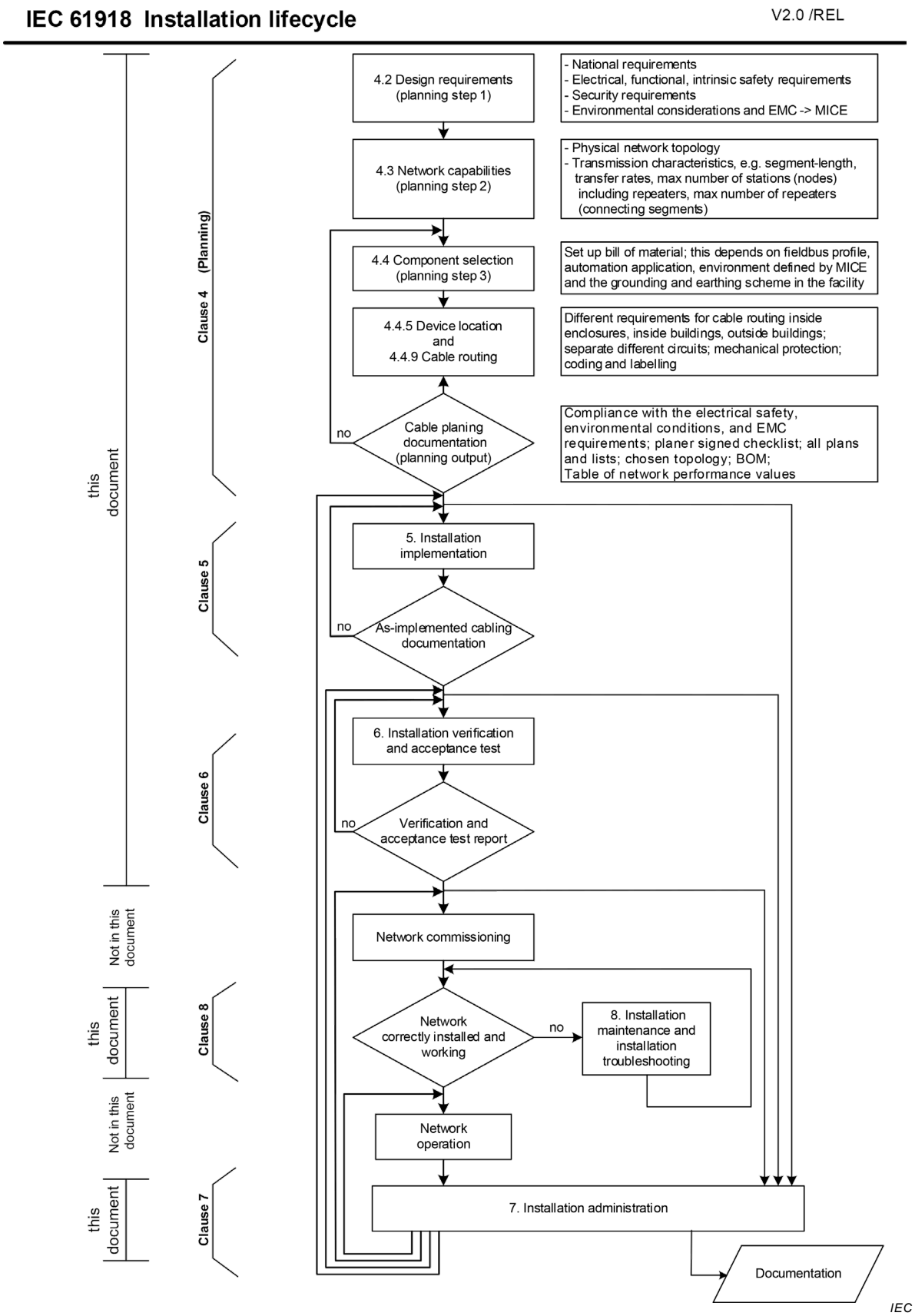

Figure 1 – Industrial network installation life cycle

The installation of a communication system is supported by this document used in conjunction with the relevant installation profile. The installation profile establishes the technology-specific

requirements in terms of which requirements apply as they are in this document, or which have been extended, modified, or replaced.

For the fieldbuses that are defined in the IEC 61784 (all parts) as communication profiles (CPs) of the communication profile families (CPF), the installation is specified in the installation profiles that are available in the IEC 61784-5-n documents, where n is the CPF number.
IEC 61158-1 describes the relationship between the fieldbus and the CPs and the relevant installation profiles (see Figure 2).

Those documents of IEC 61784-5 (all parts) that are still specified for use in conjunction with IEC 61918:2013 can also be used in conjunction with this edition 2018, provided that the user takes into account the fact that the reference to ISO/IEC 24702 has been replaced with a reference to ISO/IEC 11801-3:2017.

NOTE This solution applies for the Installation profiles that are affected only by this modified reference

For the installation of generic cabling in industrial premises, IEC 61918 is referenced to by ISO/IEC 14763-2 (see Figure 2).

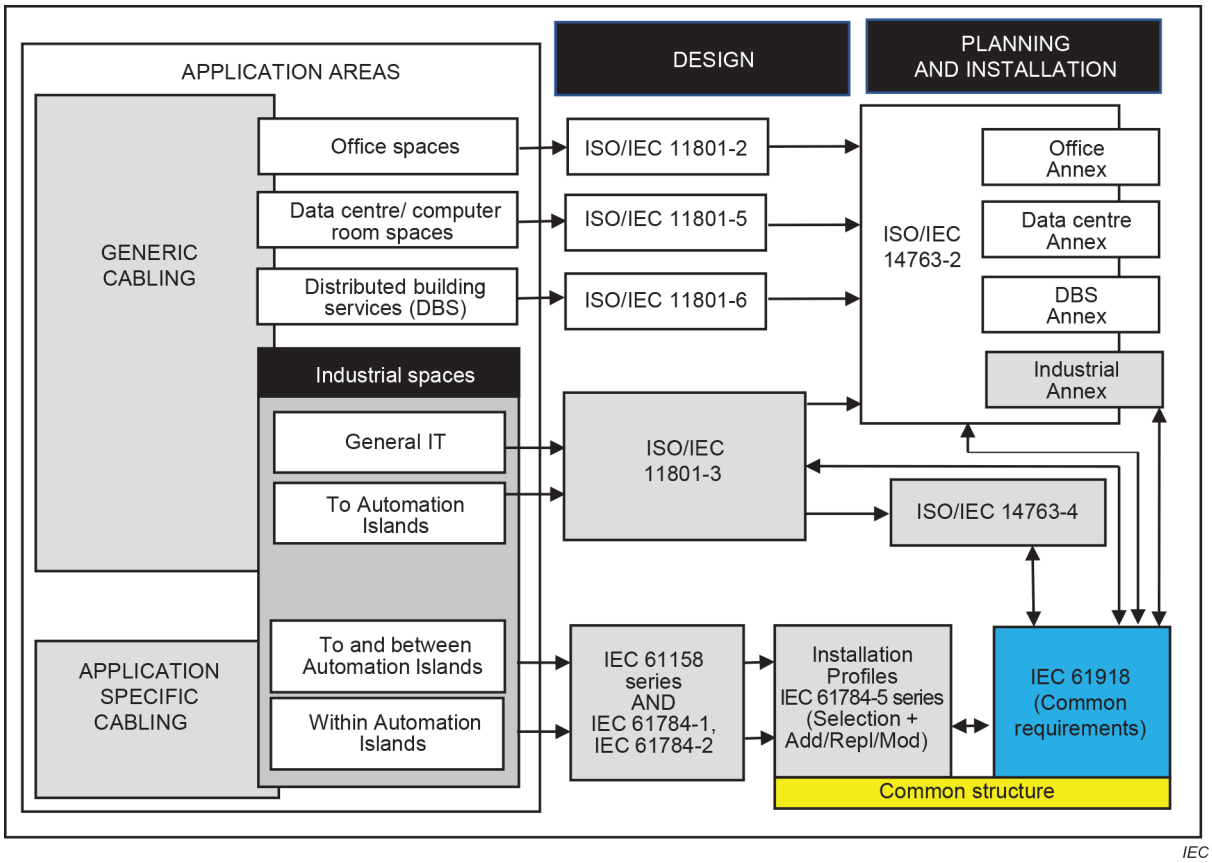

Figure 2 – Standards relationships

One of the advantages of this structure is that the users of a network know which installation requirements are common to most networks and which are specific to a particular network.

Every single plant/factory has its own installation needs in accordance with the specific critical conditions that apply to the specific application. This document and its companion standards described above provide a set of mandatory installation requirements ("shalls") and a number of recommendations ("shoulds"). It is up to the owner of the specific industrial enterprise to explicitly request that the cabling installation be implemented in accordance with these

standards and to list all recommendations that shall be considered as mandatory requirements for the specific case.

INTRODUCTION to Amendment 1

This Amendment 1 describes the installation in the critical environment of industrial premises of balanced 1-pair networks that use cabling in connection with Ethernet specified in 1000BASE-T1 type A, which allows bidirectional signal transmission at 1 000 Mbit/s up to 15 m, 1000BASE-T1 type B for 1 000 Mbit/s up to 40 m, 100BASE-T1 for 100 Mbit/s up to 15 m, 10BASE-T1S for 10 Mbit/s up to 15 m, 10BASE-T1L for 10 Mbit/s up to 1 000 m.

These balanced 1-pair networks use the industrial versions of 1 000 Mbit/s and 100 Mbit/s ISO/IEC/IEEE 8802-3:2021, and 10 Mbit/s IEEE Std 802.3cg networks.

INTRODUCTION to Amendment 2

This Amendment 2 describes the result of the maintenance activity of IEC 61918:2018 that takes into account the evolution of the technology, which is being considered during the Installation Profiles revision cycle.

The following technical changes were made in IEC 61918:2018/AMD1:2022 and IEC 61918:2018/AMD2:2024:

a) Subclauses 4.1.2, 4.1.3, 4.2.1.2, 4.2.2, 4.2.3.2, 4.3.2.1, 4.3.2.3, 4.4.1.2.1, 4.4.2.2, 4.4.2.5. 4.4.3.1, 4.4.3.2.1, 4.4.3.4.1, 4.4.7.1.4, 4.4.7.3.1, 5.1.1, 5.7, 6.1, 6.2.8.3, 6.3.2.1.2 and 8.3.3 have been updated;

b) Annex O has been modified by replacing the references to ISO/IEC TR 11801-9902 with references to ISO/IEC 11801-3:2017/AMD1:2021;

c) Table B.3 has been updated;

d) Clause B.6 has been added;

e) Annexes D, I, J, K and M have been updated;

f) Annex Q has been added.

INDUSTRIAL COMMUNICATION NETWORKS –

Installation of communication networks in industrial premises

1 Scope

This document specifies basic requirements for the installation of media for communication networks within and between the automation islands, of industrial sites. This document covers balanced and optical fibre cabling. It also covers the cabling infrastructure for wireless media, but not the wireless media itself. Additional media are covered in IEC 61784-5 (all parts).

This document is a companion standard to the communication networks of the industrial automation islands and especially to the communication networks specified in IEC 61158 (all parts) and IEC 61784 (all parts).

In addition, this document covers the connection between the generic telecommunications cabling specified in ISO/IEC 11801-3 and the specific communication cabling of an automation island, where an automation outlet (AO) replaces the telecommunication outlet (TO) of ISO/IEC 11801-3.

NOTE If the interface used at the AO does not conform to that specified for the TO of ISO/IEC 11801-3, the cabling no longer conforms to ISO/IEC 11801-3 although certain features, including performance, of generic cabling may be retained.

This document provides guidelines that cope with the critical aspects of the industrial automation area (safety, security and environmental aspects such as mechanical, liquid, particulate, climatic, chemicals and electromagnetic interference).

This document deals with the roles of planner, installer, verifier, and acceptance test personnel, administration and maintenance personnel and specifies the relevant responsibilities and/or gives guidance.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60364-1:2005, *Low-voltage electrical installations – Part 1: Fundamental principles, assessment of general characteristics, definitions*

IEC 60364-4-41, *Low-voltage electrical installations – Part 4-41: Protection for safety – Protection against electric shock*

IEC 60364-4-44, *Low-voltage electrical installations – Part 4-44: Protection for safety – Protection against voltage disturbances and electromagnetic disturbances*

IEC 60364-5-54, *Low-voltage electrical installations – Part 5-54: Selection and erection of electrical equipment – Earthing arrangements and protective conductors*

IEC 60512-29-100, *Connectors for electronic equipment – Tests and measurements – Part 29-100: Signal integrity tests up to 500 MHz on M12 style connectors – Tests 29a to 29g*

IEC 60603-7 (all parts), *Connectors for electronic equipment – Part 7: Detail specification for 8-way, unshielded, free and fixed connectors*

IEC 60757, *Code for designation of colours*

IEC 60793 (all parts), *Optical fibres*

IEC 60793-2-10, *Optical fibres – Part 2-10: Product specifications – Sectional specification for category A1 multimode fibres*

IEC 60794 (all parts), *Optical fibre cables*

IEC 60807-2, *Rectangular connectors for frequencies below 3 MHz – Part 2: Detail specification for a range of connectors, with assessed quality, with trapezoidal shaped metal shells and round contacts – Fixed solder contact types*

IEC 60807-3, *Rectangular connectors for frequencies below 3 MHz – Part 3: Detail specification for a range of connectors with trapezoidal shaped metal shells and round contacts – Removable crimp contact types with closed crimp barrels, rear insertion/rear extraction*

IEC 60825-2, *Safety of laser products – Part 2: Safety of optical fibre communication systems (OFCS)*

IEC 60950-1, *Information technology equipment – Safety – Part 1: General requirements*

IEC 61000-4-4, *Electromagnetic compatibility (EMC) – Part 4-4: Testing and measurement techniques – Electrical fast transient/burst immunity test*

IEC 61000-4-5, *Electromagnetic compatibility (EMC) – Part 4-5: Testing and measurement techniques – Surge immunity test*

IEC 61010-2-201, *Safety requirements for electrical equipment for measurement, control, and laboratory use – Part 2-201: Particular requirements for control equipment*

IEC 61010-2-203:—[1], *Safety requirements for electrical equipment for measurement, control, and laboratory use – Part 2-203: Particular requirements for industrial communication circuits and communication port interconnection*

IEC 61076-2-101, *Connectors for electronic equipment – Product requirements – Part 2-101: Circular connectors – Detail specification for M12 connectors with screw-locking*

IEC 61076-2-104, *Connectors for electronic equipment – Product requirements – Part 2-104: Circular connectors – Detail specification for circular connectors with M8 screw-locking or snap-locking*

IEC 61076-2-109, *Connectors for electronic equipment – Product requirements – Part 2-109: Circular connectors – Detail specification for connectors with M 12 x 1 screw-locking, for data transmission frequencies up to 500 MHz*

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1 Under preparation. Stage at the time of publication: IEC/ACDV 61010-2-203:2021.

IEC 61076-2-114, *Connectors for electrical and electronic equipment – Product requirements – Part 2-114: Circular connectors – Detail specification for connectors with M8 screw- locking with power contacts and signal contacts for data transmission up to 100 MHz*

IEC 61076-3-122, *Connectors for electrical and electronic equipment – Product requirements – Part 3-122: Detail specification for 8-way, shielded, free and fixed connectors for I/O and data transmission with frequencies up to 500 MHz and current-carrying capacity in industrial environments*

IEC 61076-3-124, *Connectors for electrical and electronic equipment – Product requirements – Part 3-124: Rectangular connectors – Detail specification for 10-way, shielded, free and fixed connectors for I/O and data transmission with frequencies up to 500 MHz*

IEC 61076-3-106, *Connectors for electronic equipment – Product requirements – Part 3-106: Rectangular connectors – Detail specification for protective housings for use with 8-way shielded and unshielded connectors for industrial environments incorporating the IEC 60603-7 series interface*

IEC 61076-3-117, *Connectors for electronic equipment – Product requirements – Part 3-117: Rectangular connectors – Detail specification for protective housings for use with 8-way shielded and unshielded connectors for industrial environments incorporating the IEC 60603-7 series interface – Variant 14 related to IEC 61076-3-106 – Push-pull coupling*

IEC 61156 (all parts), *Multicore and symmetrical pair/quad cables for digital communications*

IEC 61156-1, *Multicore and symmetrical pair/quad cables for digital communications – Part 1: Generic specification*

IEC 61156-11, *Multicore and symmetrical pair/quad cables for digital communications – Part 11: Symmetrical single pair cables with transmission characteristics up to 600 MHz – Horizontal floor wiring – Sectional specification*

IEC 61156-12, *Multicore and symmetrical pair/quad cables for digital communications – Part 12: Symmetrical single pair cables with transmission characteristics up to 600 MHz – Work area wiring – Sectional specification*

IEC 61156-13:2023, *Multicore and symmetrical pair/quad cables for digital communications – Part 13: Symmetrical single pair cables with transmission characteristics up to 20 MHz – Horizontal floor wiring – Sectional specification*

IEC 61158 (all parts), *Industrial communication networks – Fieldbus specifications*

IEC 61158-2:2023, *Industrial communication networks – Fieldbus specifications – Part 2: Physical layer specification and service definition*

IEC 61169-8, *Radio-frequency connectors – Part 8: Sectional specification – RF coaxial connectors with inner diameter of outer conductor 6,5 mm (0,256 in) with bayonet lock – Characteristic impedance 50 ohms (type BNC)*

IEC 61753 (all parts), *Fibre optic interconnecting devices and passive components performance standard*

IEC 61753-1, *Fibre optic interconnecting devices and passive components performance standard – Part 1: General and guidance for performance standards*

IEC 61753-1-3, *Fibre optic interconnecting devices and passive components – Performance standard – Part 1-3: General and guidance for single-mode fibre optic connector and cable assembly for industrial environment, Category I*

IEC 61754-2, *Fibre optic connector interfaces – Part 2: Type BFOC/2,5 connector family*

IEC 61754-4, *Fibre optic interconnecting devices and passive components – Fibre optic connector interfaces – Part 4: Type SC connector family*

IEC 61754-20, *Fibre optic interconnecting devices and passive components – Fibre optic connector interfaces – Part 20: Type LC connector family*

IEC 61754-22, *Fibre optic connector interfaces – Part 22: Type F-SMA connector family*

IEC 61754-24, *Fibre optic interconnecting devices and passive components – Fibre optic connector interfaces – Part 24: Type SC-RJ connector family*

IEC 61784 (all parts), *Industrial communication networks – Profiles*

IEC 61784-1-x, *Industrial networks – Profiles – Part 1-x: Fieldbus profiles*

IEC 61784-2-x, *Industrial networks – Profiles – Part 2-x: Additional real-time fieldbus profiles based on ISO/IEC/IEEE 8802-3*

IEC 61784-3 (all parts), *Industrial communication networks – Profiles – Part 3: Functional safety fieldbuses – General rules and profile definitions*

IEC 61784-5 (all parts), *Industrial communication networks – Profiles – Part 5: Installation of fieldbuses*

IEC 61935-1:2019, *Specification for the testing of balanced and coaxial information technology cabling – Part 1: Installed balanced cabling as specified in ISO/IEC 11801-1 and related standards*

IEC 61935-1-1:2019, *Specification for the testing of balanced and coaxial information technology cabling – Part 1-1: Additional requirements for the measurement of transverse conversion loss and equal level transverse conversion transfer loss*

IEC 61935-2, *Specification for the testing of balanced and coaxial information technology cabling – Part 2: Cords as specified in ISO/IEC 11801 and related standards*

IEC 62439 (all parts), *Industrial communication networks – High availability automation networks*

IEC 62443 (all parts), *Security for industrial automation and control systems*[2]

IEC 62708, *Documents kinds for electrical and instrumentation projects in the process industry*

IEC 63171-2:2021, *Connectors for electrical and electronic equipment – Part 2: Detail specification for 2-way, shielded or unshielded, free and fixed connectors: mechanical mating information, pin assignment and additional requirements for type 2*

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2 Check http://webstore.iec.ch for the published parts. Other parts are under consideration.

IEC 63171-5:2022, *Connectors for electrical and electronic equipment – Part 5: Detail specification for 2-way M8 and M12 circular connectors, shielded or unshielded, free and fixed – Mechanical mating information, pin assignment and additional requirements for Type 5*

IEC 63171-6, *Connectors for electrical and electronic equipment – Part 6: Detail specification for 2-way and 4-way (data/power), shielded, free and fixed connectors for power and data transmission with frequencies up to 600 MHz*

ISO/IEC/IEEE 8802-3:2021, *Telecommunications and exchange between technology systems – Requirements for local and metropolitan area networks – Specific requirements – Part 3: Standard for Ethernet*

ISO/IEC 11801 (all parts), *Information technology – Generic cabling for customer premises*

ISO/IEC 11801-1:2017, *Information technology – Generic cabling for customer premises – Part 1: General requirements*

ISO/IEC 11801-3:2017, *Information technology – Generic cabling for customer premises – Part 3: Industrial premises*
ISO/IEC 11801-3:2017/AMD1:2021

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NOTE 1 The contents of IEEE Std 802.3cg have been integrated in IEEE Std 802.3-2022, Clause 146.

NOTE 2 Physical Layer specifications for 100BASE-T1 and 1000BASE-T1 are provided in IEEE Std 802.3-2022, Clause 96 and Clause 97 respectively.

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