SVENSK STANDARD

SS-EN IEC 60601-2-54, utg 2:2025

2025-04-02

REDLINE VERSION

Elektrisk utrustning för medicinskt bruk – Säkerhet och väsentliga prestanda – Del 2-54: Särskilda fordringar på röntgenutrustning för bildtagning och genomlysning

Medical electrical equipment –
Part 2-54: Particular requirements for basic safety and essential performance of X-ray equipment for radiography and radioscopy

En så kallad ”Redline version” (RLV) innehåller både standarden som fastställts som SEK-publikation och en ändringsmarkerad IEC-standard. Alla tillägg och borttagningar sedan den tidigare utgåvan av IEC-standarden är markerade med färg. Med en RLV sparar du mycket tid när du ska identifiera och bedöma aktuella ändringar i standarden. SEK Svensk Elstandard kan bara ge ut RLV i de fall den finns tillgänglig från IEC.

IEC 60601-2-54

Edition 2.0 2022-09
REDLINE VERSION

INTERNATIONAL STANDARD

colour inside

Medical electrical equipment – Part 2-54: Particular requirements for the basic safety and essential performance of X-ray equipment for radiography and radioscopy

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ICS 11.040.50

ISBN 978-2-8322-5784-5

CONTENTS

INTERNATIONAL ELECTROTECHNICAL COMMISSION

_____

MEDICAL ELECTRICAL EQUIPMENT –

Part 2-54: Particular requirements for the basic safety and essential performance of X-ray equipment for radiography and radioscopy

FOREWORD

1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
6) All users should ensure that they have the latest edition of this publication.
7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

This redline version of the official IEC Standard allows the user to identify the changes made to the previous edition IEC 60601-2-54:2009+AMD1:2015+AMD2:2018 CSV. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.

IEC 60601-2-54 has been prepared by subcommittee 62B: Diagnostic imaging equipment, of IEC technical committee 62: Electrical equipment in medical practice. It is an International Standard.

This second edition cancels and replaces the first edition published in 2009, Amendment 1:2015 and Amendment 2:2018. This edition constitutes a technical revision.

This edition includes editorial and technical changes to reflect the IEC 60601-1:2005/AMD2:2020. It also contains corrections and technical improvements. Significant technical changes with respect to the previous edition are as follows:

a) a new specific term DOSIMETER is introduced to replace the general term DOSEMETER;

b) terms and definitions taken exclusively from IEC TR 60788:2004 and which are specifically applicable in this document have been moved to 201.3;

c) the collateral standards IEC 60601-1-11:2015, IEC 60601-1-11:2015/AMD1:2020, IEC 60601-1-12:2014 and IEC 60601-1-12:2014/AMD1:2020 are applicable if MANUFACTURER so declares;

d) the subclause 201.11.101 “Protection against excessive temperatures of X-ray tube assemblies” has been removed from this document as its requirements are sufficiently and clearly covered by IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012, IEC 60601-1:2005/AMD2:2020 and IEC 60601-2-28:2017;

e) to adopt changes which are introduced with respect to indicator lights in 7.8.1 of the IEC 60601-1:2005/AMD2:2020 clarification of requirements is provided to avoid conflicts with requirements of indicator lights stipulated for X-RAY EQUIPMENT;

f) explanation of the term ESSENTIAL PERFORMANCE is provided in Annex AA to emphasize the performance of the clinical function under NORMAL and SINGLE FAULT CONDITIONS.

The text of this document is based on the following documents:

Draft	Report on voting
62B/1285/FDIS	62B/1293/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

In this document, the following print types are used:

– requirements and definitions: roman type;

– *test specifications: italic type*;

– informative material appearing outside of tables, such as notes, examples and references: in smaller type. Normative text of tables is also in a smaller type;

– TERMS DEFINED IN CLAUSE 3 OF IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 AND IEC 60601-1:2005/AMD2:2020, IN THIS DOCUMENT OR AS NOTED: SMALL CAPITALS.

In referring to the structure of this document, the term

– “clause” means one of the seventeen numbered divisions within the table of contents, inclusive of all subdivisions (e.g. Clause 7 includes subclauses 7.1, 7.2, etc.);

– “subclause” means a numbered subdivision of a clause (e.g. 7.1, 7.2 and 7.2.1 are all subclauses of Clause 7).

References to clauses within this document are preceded by the term “Clause” followed by the clause number. References to subclauses within this document are by number only.

In this document, the conjunctive “or” is used as an “inclusive or” so a statement is true if any combination of the conditions is true.

The verbal forms used in this document conform to usage described in Clause 7 of the ISO/IEC Directives, Part 2. For the purposes of this document, the auxiliary verb:

– “shall” means that compliance with a requirement or a test is mandatory for compliance with this document;

– “should” means that compliance with a requirement or a test is recommended but is not mandatory for compliance with this document;

– “may” is used to describe a permissible way to achieve compliance with a requirement or test.

An asterisk (*) as the first character of a title or at the beginning of a paragraph or table title indicates that there is guidance or rationale related to that item in Annex AA.

A list of all parts of the IEC 60601 and IEC 80601 series, published under the general title *Medical electrical equipment*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The "colour inside" logo on the cover page of this document indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

This document has been prepared to provide, based on IEC 60601-1:2005 (third edition) and its collaterals, a complete set of safety requirements for ME EQUIPMENT for RADIOGRAPHY and RADIOSCOPY. The purpose of this second edition is to introduce changes to reference the second amendment (2020) to IEC 60601-1:2005 and associated collateral standards. Moreover, in Annex AA a clarification of the term for ESSENTIAL PERFORMANCE is provided. ~~While the previously existing standards for such equipment were dedicated to components and subsystems,~~ This document addresses the system level of X-RAY EQUIPMENT, which consists of a combination of an X-RAY GENERATOR, ASSOCIATED EQUIPMENT and ACCESSORIES. Component functions are addressed as far as necessary.

The minimum safety requirements specified in this document are considered to provide for a practical degree of safety in the operation of ME EQUIPMENT for RADIOGRAPHY and RADIOSCOPY. Requirements for additional provisions for ME EQUIPMENT for interventional applications are covered by IEC 60601-2-43.

INTRODUCTION TO AMENDMENT 1

The purpose of this first amendment to IEC 60601-2-54:2009 is to introduce changes to reference the first amendment (2012) to IEC 60601-1:2005. As neither IEC 60601-2-54:2009 nor this amendment refers to specific elements of IEC 60601-1-2, the introduction of a dated reference to the latter document has been removed. In addition, a number of technical errors have been corrected.

INTRODUCTION TO AMENDMENT 2

The purpose of this second amendment to IEC 60601-2-54:2009 is to introduce changes which take the current state of the art into account. Therefore, X-RAY EQUIPMENT specified for DIRECT RADIOSCOPY is no longer in the scope of this document. The normative references were also updated in this amendment, and editorial clarifications and new terms and definitions were added. Provisions for QUALITY CONTROL PROCEDURES to be recommended by the MANUFACTURER are emphasized. Specific attention is paid to EXAMINATION PROTOCOLS in a new subclause which differentiate between adult and paediatric applications, in particular for X-RAY EQUIPMENT without an AUTOMATIC CONTROL SYSTEM. In addition, fixed periods for termination of LOADING after release of the RADIATION control by the OPERATOR are stipulated for RADIOSCOPY.

A new subclause on electronic documentation of EXAMINATION PROTOCOLS is introduced. It recommends providing access to electronic documentation containing relevant parameters of the PRE-PROGRAMMED EXAMINATION PROTOCOL. In another new subclause, the creation of basic documentation of the RADIATION DOSE STRUCTURED REPORT (RDSR) according to IEC 61910-1 is recommended. Furthermore, the subclause describing the LAST IMAGE HOLD RADIOGRAM has been revised and requires that the last image in RADIOSCOPY be displayed rather than provide just a means to display it.

This amendment recommends providing a graphical DISPLAY of the position of the BEAM LIMITING DEVICE blades on the IMAGE DISPLAY DEVICE in the subclause "Indication on the X-RAY EQUIPMENT".

Finally, the requirement for providing means to limit the FOCAL SPOT TO SKIN DISTANCES for radioscopic X-RAY EQUIPMENT differentiates between MOBILE and FIXED EQUIPMENT and extends, in the latter case, the minimum distance in possible clinical applications.

MEDICAL ELECTRICAL EQUIPMENT –

Part 2-54: Particular requirements for the basic safety and essential performance of X-ray equipment for radiography and radioscopy

201.1 Scope, object and related standards

Clause 1 of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 applies, except as follows:

201.1.1 Scope

Replacement:

This document applies to the BASIC SAFETY and ESSENTIAL PERFORMANCE of ME EQUIPMENT and ME SYSTEMS intended to be used for projection RADIOGRAPHY and INDIRECT RADIOSCOPY. IEC 60601-2-43 applies to ME EQUIPMENT and ME SYSTEMS intended to be used for interventional applications and refers to applicable requirements in this document.

ME EQUIPMENT and ME SYSTEMS intended to be used for bone or tissue absorption densitometry, computed tomography, mammography or dental or radiotherapy applications are excluded from the scope of this document. The scope of this document also excludes radiotherapy simulators.

If a clause or subclause is specifically intended to be applicable to ME EQUIPMENT only, or to ME SYSTEMS only, the title and content of that clause or subclause will say so. If that is not the case, the clause or subclause applies both to ME EQUIPMENT and to ME SYSTEMS, as relevant.

201.1.2 Object

Replacement:

The object of this document is to establish particular BASIC SAFETY and ESSENTIAL PERFORMANCE requirements for ME EQUIPMENT and ME SYSTEMS for RADIOGRAPHY and RADIOSCOPY.

201.1.3 Collateral standards

Addition:

This document refers to those applicable collateral standards that are listed in Clause 2 of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 as modified in 201.2.

IEC 60601-1-2:2014 and IEC 60601-1-2:2014/AMD1:2020, IEC 60601-1-3:2008 and IEC 60601-1-3:2008/AMD1:2013 and IEC 60601-1-3:2008/AMD2:2021 apply, as modified in Clauses 202 and 203 respectively. If the MANUFACTURER declares that the ME EQUIPMENT or ME SYSTEM is intended to be operated in a HOME HEALTHCARE ENVIRONMENT, then IEC 60601-1-11:2015 and IEC 60601-1-11:2015/AMD1:2020 apply and if the MANUFACTURER declares that the ME EQUIPMENT or ME SYSTEM is intended to be operated in an EMERGENCY MEDICAL SERVICES ENVIRONMENT, then IEC 60601-1-12:2014 and IEC 60601-1-12:2015/AMD1:2020 apply. IEC 60601-1-8, IEC 60601-1-9, IEC 60601-1-10~~, IEC 60601-1-11 and IEC 60601-1-12~~ do not apply. All other published collateral standards in the IEC 60601-1 series apply as published.

NOTE 1 OPERATORS of X-RAY EQUIPMENT are used to audible signals as ~~required~~ specified in this document rather than to the concepts of IEC 60601-1-8. Therefore IEC 60601-1-8 does not apply.

201.1.4 Particular standards

Replacement:

In the IEC 60601 series, particular standards may modify, replace or delete requirements contained in IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 and collateral standards as appropriate for the particular ME EQUIPMENT under consideration, and may add other BASIC SAFETY and ESSENTIAL PERFORMANCE requirements.

A requirement of a particular standard takes priority over IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020.

~~For brevity, IEC 60601-1 is referred to in this particular standard as the general standard. Collateral standards are referred to by their document number.~~

The numbering of clauses and subclauses of this document corresponds to that of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 with the prefix "201" (e.g. 201.1 in this document addresses the content of Clause 1 of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020) or applicable collateral standard with the prefix "20x" where x is the final digit(s) of the collateral standard document number (e.g. 202.4 in this document addresses the content of Clause 4 of the IEC 60601-1-2 collateral standard, 203.4 in this document addresses the content of Clause 4 of the IEC 60601-1-3 collateral standard, etc.). The changes to the text of the IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 are specified by the use of the following words:

"*Replacement*" means that the clause or subclause of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 or the applicable collateral standard is replaced completely by the text of this document.

"*Addition*" means that the text of this document is additional to the requirements of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 or the applicable collateral standard.

"*Amendment*" means that the clause or subclause of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 or the applicable collateral standard is amended as indicated by the text of this document.

Subclauses, figures or tables which are additional to those of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 are numbered starting from 201.101. However, due to the fact that definitions in IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 are numbered 3.1 through 3.~~139~~154, additional definitions in this document are numbered beginning from 201.3.201. Additional annexes are lettered AA, BB, etc., and additional items aa), bb), etc.

Subclauses, figures or tables which are additional to those of a collateral standard are numbered starting from 20x, where "x" is the number of the collateral standard, e.g. 202 for IEC 60601-1-2, 203 for IEC 60601-1-3, etc.

~~The term "this standard" is used to make reference to the general standard, any applicable collateral standards and this particular standard taken together.~~

Where there is no corresponding clause or subclause in this document, the clause or subclause of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 or the applicable collateral standard, although possibly not relevant, applies without modification; where it is intended that any part of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC

60601-1:2005/AMD2:2020 or the applicable collateral standard, although possibly relevant, is not to be applied, a statement to that effect is given in this document.

201.2 Normative references

NOTE Informative references are listed in the Bibliography.

Clause 2 of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 applies, except as follows:

Addition:

IEC 60336:2020, *Medical electrical equipment – X-ray tube assemblies for medical diagnosis – ~~Characteristics of focal spots~~ Focal spot dimensions and related characteristics*

IEC 60580:~~2000~~2019, *Medical electrical equipment – Dose area product meters*

IEC 60601-1:2005, *Medical electrical equipment – Part 1: General requirements for basic safety and essential performance*
IEC 60601-1:2005/AMD1:2012
IEC 60601-1:2005/AMD2:2020

IEC TR 60788:2004, *Medical electrical equipment – Glossary of defined terms*

IEC 60806, *Determination of the maximum symmetrical radiation field ~~from a rotating anode~~ of X-ray tube assemblies and X-ray source assemblies for medical diagnosis*

~~IEC 62220-1-1:2015, *Medical electrical equipment – Characteristics of digital X-ray imaging devices – Part 1-1: Determination of the detective quantum efficiency – Detectors used in radiographic imaging*~~

IEC 61910-1:2014, *Medical electrical equipment – Radiation dose documentation – Part 1: Radiation dose structured reports for radiography and radioscopy*

IEC 62494-1:2008, *Medical electrical equipment – Exposure index of digital X-ray imaging systems – Part 1: Definitions and requirements for general radiography*

Amendment:

IEC 60601-1-3:2008, *Medical electrical equipment – Part 1-3: General requirements for basic safety and essential performance – Collateral standard: Radiation protection in diagnostic X-ray equipment*
IEC 60601-1-3:2008/AMD1:2013
IEC 60601-1-3:2008/AMD2:2021

SVENSK STANDARD

SS-EN IEC 60601-2-54, utg 2:2025

Fastställd	Sida	Ansvarig kommitté
2025-04-02	1 (83)	SEK TK 62BC

Elektrisk utrustning för medicinskt bruk – Säkerhet och väsentliga prestanda – Del 2-54: Särskilda fordringar på röntgenutrustning för bildtagning och genomlysning

Medical electrical equipment –
Part 2-54: Particular requirements for basic safety and essential performance of X-ray equipment for radiography and radioscopy

Som svensk standard gäller europastandarden EN IEC 60601-2-54:2024. Den svenska standarden innehåller den officiella engelska språkversionen av EN IEC 60601-2-54:2024.

Nationellt förord

Europastandarden EN IEC 60601-2-54:2024

består av:

– **europastandardens ikraftsättningsdokument,** utarbetat inom CENELEC
– **IEC 60601-2-54, Second edition, 2022 - Medical electrical equipment - Part 2-54: Particular requirements for basic safety and essential performance of X-ray equipment for radiography and radioscopy**

utarbetad inom International Electrotechnical Commission, IEC.

Tidigare fastställd svensk standard SS-EN 60601-2-54, utg 1:2010 med eventuella tillägg, ändringar och rättelser gäller ej fr o m 2027-07-31.

ICS 11.040.50

Denna standard är fastställd av SEK Svensk Elstandard,
som också kan lämna upplysningar om **sakinnehållet** i standarden.
Postadress: Box 1042, 172 21 Sundbyberg
Telefon: 08 - 444 14 00.
E-post: sek@elstandard.se. Internet: elstandard.se

Standarder underlättar utvecklingen och höjer elsäkerheten

Det finns många fördelar med att ha gemensamma tekniska regler för bl a mätning, säkerhet och provning och för utförande, skötsel och dokumentation av elprodukter och elanläggningar.

Genom att utforma sådana standarder blir säkerhetsfordringar tydliga och utvecklingskostnaderna rimliga samtidigt som marknadens acceptans för produkten eller tjänsten ökar.

Många standarder inom elområdet beskriver tekniska lösningar och metoder som åstadkommer den elsäkerhet som föreskrivs av svenska myndigheter och av EU.

SEK är Sveriges röst i standardiseringsarbetet inom elområdet

SEK Svensk Elstandard svarar för standardiseringen inom elområdet i Sverige och samordnar svensk medverkan i internationell och europeisk standardisering. SEK är en ideell organisation med frivilligt deltagande från svenska myndigheter, företag och organisationer som vill medverka till och påverka utformningen av tekniska regler inom elektrotekniken.

SEK samordnar svenska intressenters medverkan i SEKs tekniska kommittéer och stödjer svenska experters medverkan i internationella och europeiska projekt.

Stora delar av arbetet sker internationellt

Utformningen av standarder sker i allt väsentligt i internationellt och europeiskt samarbete. SEK är svensk nationalkommitté av International Electrotechnical Commission (IEC) och Comité Européen de Normalisation Electrotechnique (CENELEC).

Standardiseringsarbetet inom SEK är organiserat i referensgrupper bestående av ett antal tekniska kommittéer som speglar hur arbetet inom IEC och CENELEC är organiserat.

Arbetet i de tekniska kommittéerna är öppet för alla svenska organisationer, företag, institutioner, myndigheter och statliga verk. Den årliga avgiften för deltagandet och intäkter från försäljning finansierar SEKs standardiseringsverksamhet och medlemsavgift till IEC och CENELEC.

Var med och påverka!

Den som deltar i SEKs tekniska kommittéarbete har möjlighet att påverka framtida standarder och får tidig tillgång till information och dokumentation om utvecklingen inom sitt teknikområde. Arbetet och kontakterna med kollegor, kunder och konkurrenter kan gynnsamt påverka enskilda företags affärsutveckling och bidrar till deltagarnas egen kompetensutveckling.

Du som vill dra nytta av dessa möjligheter är välkommen att kontakta SEKs kansli för mer information.

SEK Svensk Elstandard

Box 1042
172 21 Sundbyberg
Tel 08-444 14 00
elstandard.se

EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

EN IEC 60601-2-54

September 2024

ICS 11.040.50

Supersedes EN 60601-2-54:2009; EN 60601-2-54:2009/A1:2015; EN 60601-2-54:2009/A2:2019

English Version

Medical electrical equipment - Part 2-54: Particular requirements for the basic safety and essential performance of X-ray equipment for radiography and radioscopy (IEC 60601-2-54:2022)

Appareils électromédicaux - Partie 2-54: Exigences particulières pour la sécurité de base et les performances essentielles des appareils à rayonnement X utilisés pour la radiographie et la radioscopie
(IEC 60601-2-54:2022)

Medizinische elektrische Geräte - Teil 2-54: Besondere Festlegungen für die Sicherheit und die wesentlichen Leistungsmerkmale von Röntgeneinrichtungen für Radiographie und Radioskopie
(IEC 60601-2-54:2022)

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Ref. No. EN IEC 60601-2-54:2024 E

SEK Svensk Elstandard SS-EN IEC 60601-2-54, utg 2:2025

European foreword

The text of document 62B/1285/FDIS, future edition 2 of IEC 60601-2-54, prepared by SC 62B "Medical imaging equipment, software, and systems" of IEC/TC 62 "Medical equipment, software, and systems" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60601-2-54:2024.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2025-05-01
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2027-07-31

This document supersedes EN 60601-2-54:2009 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Any feedback and questions on this document should be directed to the users' national committee. A complete listing of these bodies can be found on the CENELEC website.

Endorsement notice

The text of the International Standard IEC 60601-2-54:2022 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standard indicated:

IEC 60627	NOTE	Approved as EN 60627
IEC 61267:2005	NOTE	Approved as EN 61267:2006 (not modified)
ISO 4090:2001	NOTE	Approved as EN ISO 4090:2004 (not modified)
IEC 60601-2-28:2017	NOTE	Approved as EN IEC 60601-2-28:2019 (not modified)
IEC 60601-1-8	NOTE	Approved as EN 60601-1-8
IEC 60601-1-10	NOTE	Approved as EN 60601-1-10
IEC 60601-1-11:2015	NOTE	Approved as EN 60601-1-11:2015 (not modified)
IEC 60601-1-11:2015/A1:2020	NOTE	Approved as EN 60601-1-11:2015/A1:2021 (not modified)
IEC 60601-1-12:2014	NOTE	Approved as EN 60601-1-12:2015 (not modified)
IEC 60601-1-12:2014/A1:2020	NOTE	Approved as EN 60601-1-12:2015/A1:2020 (not modified)
IEC 60601-2-43:2010	NOTE	Approved as EN 60601-2-43:2010 (not modified)
IEC 60601-2-43:2010/A1:2017	NOTE	Approved as EN 60601-2-43:2010/A1:2018 (not modified)
IEC 60601-2-43:2010/A2:2019	NOTE	Approved as EN 60601-2-43:2010/A2:2020 (not modified)

IEC 62563-1:2009	NOTE	Approved as EN 62563-1:2010 (not modified)
IEC 62563-1:2009/A1:2016	NOTE	Approved as EN 62563-1:2010/A1:2016 (not modified)
IEC 62563-1:2009/AMD2:2021	NOTE	Approved as EN 62563-1:2010/A2:2021 (not modified)
IEC 60601-1-9	NOTE	Approved as EN 60601-1-9
ISO 14971:2019	NOTE	Approved as EN ISO 14971:2019 (not modified) +A11:2021
IEC 62220-1-1:2015	NOTE	Approved as EN 62220-1-1:2015 (not modified)

Annex ZA
(normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cencenelec.eu.

Annex ZA of EN 60601-1:2006[1], applies, except as follows:

Add:

Publication	Year	Title	EN/HD	Year
IEC 60336	2020	Medical electrical equipment - X-ray tube assemblies for medical diagnosis - Focal spot dimensions and related characteristics	EN IEC 60336	2021
IEC 60580	2019	Medical electrical equipment - Dose area product meters	EN IEC 60580	2020
IEC 60601-1	2005	Medical electrical equipment - Part 1: General requirements for basic safety and essential performance	EN 60601-1	2006
-	-		+ AC	2010
+ A1	2012		+ A1	2013
-	-		+ AC	2014
-	-		+ A12	2014
+ A2	2020		+ A2	2021
-	-		+ AC	2022
-	-		+ A13	2024
IEC/TR 60788	2004	Medical electrical equipment - Glossary of defined terms	-	-
IEC 60806	-	Determination of the maximum symmetrical radiation field of X-ray tube assemblies and X-ray source assemblies for medical diagnosis	EN IEC 60806	-

[1] As impacted by EN 60601-1:2006/AC:2010, EN 60601-1:2006/A1:2013, EN 60601-1:2006/A1:2013/AC:2014, EN 60601-1:2006/A12:2014, EN 60601-1:2006/A2:2021, EN 60601-1:2006/AC:2022-12 and EN 60601-1:2006/A13:2024.

Publication	Year	Title	EN/HD	Year
IEC 61910-1	2014	Medical electrical equipment - Radiation dose documentation - Part 1: Radiation dose structured reports for radiography and radioscopy	EN 61910-1	2014
IEC 62494-1	2008	Medical electrical equipment - Exposure index of digital X-ray imaging systems - Part 1: Definitions and requirements for general radiography	EN 62494-1	2008

Replace:

Publication	Year	Title	EN/HD	Year
IEC 60601-1-3	2008	Medical electrical equipment - Part 1-3: General requirements for basic safety and essential performance - Collateral Standard: Radiation protection in diagnostic X-ray equipment	EN 60601-1-3	2008
-	-		+ AC	2010
+ A1	2013		+ A1	2013
-	-		+ AC	2014
-	-		+ A11	2016
+ A2	2021		+ A2	2021

IEC 60601-2-54

Edition 2.0 2022-09

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Medical electrical equipment – Part 2-54: Particular requirements for the basic safety and essential performance of X-ray equipment for radiography and radioscopy

Appareils électromédicaux – Partie 2-54: Exigences particulières pour la sécurité de base et les performances essentielles des appareils à rayonnement X utilisés pour la radiographie et la radioscopie

INTERNATIONAL ELECTROTECHNICAL COMMISSION

COMMISSION ELECTROTECHNIQUE INTERNATIONALE

ICS 11.040.50

ISBN 978-2-8322-5592-6

CONTENTS

INTERNATIONAL ELECTROTECHNICAL COMMISSION

_____

MEDICAL ELECTRICAL EQUIPMENT –

Part 2-54: Particular requirements for the basic safety and essential performance of X-ray equipment for radiography and radioscopy

FOREWORD

1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
6) All users should ensure that they have the latest edition of this publication.
7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

IEC 60601-2-54 has been prepared by subcommittee 62B: Diagnostic imaging equipment, of IEC technical committee 62: Electrical equipment in medical practice. It is an International Standard.

This second edition cancels and replaces the first edition published in 2009, Amendment 1:2015 and Amendment 2:2018. This edition constitutes a technical revision.

This edition includes editorial and technical changes to reflect the IEC 60601-1:2005/AMD2:2020. It also contains corrections and technical improvements. Significant technical changes with respect to the previous edition are as follows:

a) a new specific term DOSIMETER is introduced to replace the general term DOSEMETER;
b) terms and definitions taken exclusively from IEC TR 60788:2004 and which are specifically applicable in this document have been moved to 201.3;
c) the collateral standards IEC 60601-1-11:2015, IEC 60601-1-11:2015/AMD1:2020, IEC 60601-1-12:2014 and IEC 60601-1-12:2014/AMD1:2020 are applicable if MANUFACTURER so declares;

d) the subclause 201.11.101 “Protection against excessive temperatures of X-ray tube assemblies” has been removed from this document as its requirements are sufficiently and clearly covered by IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012, IEC 60601-1:2005/AMD2:2020 and IEC 60601-2-28:2017;

e) to adopt changes which are introduced with respect to indicator lights in 7.8.1 of the IEC 60601-1:2005/AMD2:2020 clarification of requirements is provided to avoid conflicts with requirements of indicator lights stipulated for X-RAY EQUIPMENT;

f) explanation of the term ESSENTIAL PERFORMANCE is provided in Annex AA to emphasize the performance of the clinical function under NORMAL and SINGLE FAULT CONDITIONS.

The text of this document is based on the following documents:

Draft	Report on voting
62B/1285/FDIS	62B/1293/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

In this document, the following print types are used:

– requirements and definitions: roman type;

– *test specifications: italic type*;

– informative material appearing outside of tables, such as notes, examples and references: in smaller type. Normative text of tables is also in a smaller type;

– TERMS DEFINED IN CLAUSE 3 OF IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 AND IEC 60601-1:2005/AMD2:2020, IN THIS DOCUMENT OR AS NOTED: SMALL CAPITALS.

In referring to the structure of this document, the term

– “clause” means one of the seventeen numbered divisions within the table of contents, inclusive of all subdivisions (e.g. Clause 7 includes subclauses 7.1, 7.2, etc.);

– “subclause” means a numbered subdivision of a clause (e.g. 7.1, 7.2 and 7.2.1 are all subclauses of Clause 7).

References to clauses within this document are preceded by the term “Clause” followed by the clause number. References to subclauses within this document are by number only.

In this document, the conjunctive “or” is used as an “inclusive or” so a statement is true if any combination of the conditions is true.

The verbal forms used in this document conform to usage described in Clause 7 of the ISO/IEC Directives, Part 2. For the purposes of this document, the auxiliary verb:

– “shall” means that compliance with a requirement or a test is mandatory for compliance with this document;

– “should” means that compliance with a requirement or a test is recommended but is not mandatory for compliance with this document;

– “may” is used to describe a permissible way to achieve compliance with a requirement or test.

An asterisk (*) as the first character of a title or at the beginning of a paragraph or table title indicates that there is guidance or rationale related to that item in Annex AA.

A list of all parts of the IEC 60601 and IEC 80601 series, published under the general title *Medical electrical equipment*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

This document has been prepared to provide, based on IEC 60601-1:2005 (third edition) and its collaterals, a complete set of safety requirements for ME EQUIPMENT for RADIOGRAPHY and RADIOSCOPY. The purpose of this second edition is to introduce changes to reference the second amendment (2020) to IEC 60601-1:2005 and associated collateral standards. Moreover, in Annex AA a clarification of the term for ESSENTIAL PERFORMANCE is provided. This document addresses the system level of X-RAY EQUIPMENT, which consists of a combination of an X-RAY GENERATOR, ASSOCIATED EQUIPMENT and ACCESSORIES. Component functions are addressed as far as necessary.

The minimum safety requirements specified in this document are considered to provide for a practical degree of safety in the operation of ME EQUIPMENT for RADIOGRAPHY and RADIOSCOPY. Requirements for additional provisions for ME EQUIPMENT for interventional applications are covered by IEC 60601-2-43.

MEDICAL ELECTRICAL EQUIPMENT –

Part 2-54: Particular requirements for the basic safety and essential performance of X-ray equipment for radiography and radioscopy

201.1 Scope, object and related standards

Clause 1 of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 applies, except as follows:

201.1.1 Scope

Replacement:

This document applies to the BASIC SAFETY and ESSENTIAL PERFORMANCE of ME EQUIPMENT and ME SYSTEMS intended to be used for projection RADIOGRAPHY and INDIRECT RADIOSCOPY. IEC 60601-2-43 applies to ME EQUIPMENT and ME SYSTEMS intended to be used for interventional applications and refers to applicable requirements in this document.

ME EQUIPMENT and ME SYSTEMS intended to be used for bone or tissue absorption densitometry, computed tomography, mammography or dental or radiotherapy applications are excluded from the scope of this document. The scope of this document also excludes radiotherapy simulators.

If a clause or subclause is specifically intended to be applicable to ME EQUIPMENT only, or to ME SYSTEMS only, the title and content of that clause or subclause will say so. If that is not the case, the clause or subclause applies both to ME EQUIPMENT and to ME SYSTEMS, as relevant.

201.1.2 Object

Replacement:

The object of this document is to establish particular BASIC SAFETY and ESSENTIAL PERFORMANCE requirements for ME EQUIPMENT and ME SYSTEMS for RADIOGRAPHY and RADIOSCOPY.

201.1.3 Collateral standards

Addition:

This document refers to those applicable collateral standards that are listed in Clause 2 of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 as modified in 201.2.

IEC 60601-1-2:2014 and IEC 60601-1-2:2014/AMD1:2020, IEC 60601-1-3:2008 and IEC 60601-1-3:2008/AMD1:2013 and IEC 60601-1-3:2008/AMD2:2021 apply, as modified in Clauses 202 and 203 respectively. If the MANUFACTURER declares that the ME EQUIPMENT or ME SYSTEM is intended to be operated in a HOME HEALTHCARE ENVIRONMENT, then IEC 60601-1-11:2015 and IEC 60601-1-11:2015/AMD1:2020 apply and if the MANUFACTURER declares that the ME EQUIPMENT or ME SYSTEM is intended to be operated in an EMERGENCY MEDICAL SERVICES ENVIRONMENT, then IEC 60601-1-12:2014 and IEC 60601-1-12:2015/AMD1:2020 apply. IEC 60601-1-8, IEC 60601-1-9, IEC 60601-1-10 do not apply. All other published collateral standards in the IEC 60601-1 series apply as published.

NOTE 1 OPERATORS of X-RAY EQUIPMENT are used to audible signals as specified in this document rather than to the concepts of IEC 60601-1-8. Therefore IEC 60601-1-8 does not apply.

201.1.4 Particular standards

Replacement:

In the IEC 60601 series, particular standards may modify, replace or delete requirements contained in IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 and collateral standards as appropriate for the particular ME EQUIPMENT under consideration, and may add other BASIC SAFETY and ESSENTIAL PERFORMANCE requirements.

A requirement of a particular standard takes priority over IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020.

The numbering of clauses and subclauses of this document corresponds to that of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 with the prefix "201" (e.g. 201.1 in this document addresses the content of Clause 1 of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020) or applicable collateral standard with the prefix "20x" where x is the final digit(s) of the collateral standard document number (e.g. 202.4 in this document addresses the content of Clause 4 of the IEC 60601-1-2 collateral standard, 203.4 in this document addresses the content of Clause 4 of the IEC 60601-1-3 collateral standard, etc.). The changes to the text of the IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 are specified by the use of the following words:

"*Replacement*" means that the clause or subclause of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 or the applicable collateral standard is replaced completely by the text of this document.

"*Addition*" means that the text of this document is additional to the requirements of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 or the applicable collateral standard.

"*Amendment*" means that the clause or subclause of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 or the applicable collateral standard is amended as indicated by the text of this document.

Subclauses, figures or tables which are additional to those of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 are numbered starting from 201.101. However, due to the fact that definitions in IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 are numbered 3.1 through 3.154, additional definitions in this document are numbered beginning from 201.3.201. Additional annexes are lettered AA, BB, etc., and additional items aa), bb), etc.

Subclauses, figures or tables which are additional to those of a collateral standard are numbered starting from 20x, where "x" is the number of the collateral standard, e.g. 202 for IEC 60601-1-2, 203 for IEC 60601-1-3, etc.

Where there is no corresponding clause or subclause in this document, the clause or subclause of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 or the applicable collateral standard, although possibly not relevant, applies without modification; where it is intended that any part of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 or the applicable collateral standard, although possibly relevant, is not to be applied, a statement to that effect is given in this document.

201.2 Normative references

NOTE Informative references are listed in the Bibliography.

Clause 2 of IEC 60601-1:2005, IEC 60601-1:2005/AMD1:2012 and IEC 60601-1:2005/AMD2:2020 applies, except as follows:

Addition:

IEC 60336:2020, *Medical electrical equipment – X-ray tube assemblies for medical diagnosis – Focal spot dimensions and related characteristics*

IEC 60580:2019, *Medical electrical equipment – Dose area product meters*

IEC 60601-1:2005, *Medical electrical equipment – Part 1: General requirements for basic safety and essential performance*
IEC 60601-1:2005/AMD1:2012
IEC 60601-1:2005/AMD2:2020

IEC TR 60788:2004, *Medical electrical equipment – Glossary of defined terms*

IEC 60806, *Determination of the maximum symmetrical radiation field of X-ray tube assemblies and X-ray source assemblies for medical diagnosis*

IEC 61910-1:2014, *Medical electrical equipment – Radiation dose documentation – Part 1: Radiation dose structured reports for radiography and radioscopy*

IEC 62494-1:2008, *Medical electrical equipment – Exposure index of digital X-ray imaging systems – Part 1: Definitions and requirements for general radiography*

Amendment:

IEC 60601-1-3:2008, *Medical electrical equipment – Part 1-3: General requirements for basic safety and essential performance – Collateral standard: Radiation protection in diagnostic X-ray equipment*
IEC 60601-1-3:2008/AMD1:2013
IEC 60601-1-3:2008/AMD2:2021