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**Laddningsbara celler och batterier med alkalisk eller annan icke syrabaserad elektrolyt –
Laddningsbara lithiumceller och litumbatterier
för bärbara tillämpningar –
Del 4: Knappceller**

*Secondary cells and batteries containing alkaline or other non-acid electrolytes –
Secondary lithium cells and batteries for portable applications –
Part 4: Coin secondary lithium cells, and batteries made from them*

Som svensk standard gäller europastandarden EN IEC 61960-4:2024. Den svenska standarden innehåller den officiella engelska språkversionen av EN IEC 61960-4:2024.

Nationellt förord

Europastandarden EN IEC 61960-4:2024

består av:

- **europastandardens ikraftsättningsdokument**, utarbetat inom CENELEC
- **IEC 61960-4, Second edition, 2024 - Secondary cells and batteries containing alkaline or other non-acid electrolytes – Secondary lithium cells and batteries for portable applications – Part 4: Coin secondary lithium cells, and batteries made from them**

utarbetad inom International Electrotechnical Commission, IEC.

Tidigare fastställd svensk standard SS-EN IEC 61960-4, utg 1:2020 med eventuella tillägg, ändringar och rättelser gäller ej fr o m 2027-09-03.

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN IEC 61960-4

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Supersedes EN IEC 61960-4:2020

English Version

Secondary cells and batteries containing alkaline or other non-acid electrolytes - Secondary lithium cells and batteries for portable applications - Part 4: Coin secondary lithium cells, and batteries made from them
(IEC 61960-4:2024)

Accumulateurs alcalins et autres accumulateurs à électrolyte non acide - Accumulateurs au lithium pour applications portables - Partie 4: Éléments et batteries d'accumulateurs boutons au lithium
(IEC 61960-4:2024)

Sekundärzellen und -batterien mit alkalischen oder anderen nicht-säurehaltigen Elektrolyten - Sekundäre Lithiumzellen und -batterien für tragbare Anwendungen - Teil 4:
Sekundäre Lithium-Knopfzellen und daraus hergestellte Batterien
(IEC 61960-4:2024)

This European Standard was approved by CENELEC on 2024-09-03. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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Ref. No. EN IEC 61960-4:2024 E

European foreword

The text of document 21A/880/FDIS, future edition 2 of IEC 61960-4, prepared by SC 21A "Secondary cells and batteries containing alkaline or other non-acid electrolytes" of IEC/TC 21 "Secondary cells and batteries" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 61960-4:2024.

The following dates are fixed:

- latest date by which the document has to be implemented at national (dop) 2025-06-03 level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the (dow) 2027-09-03 document have to be withdrawn

This document supersedes EN IEC 61960-4:2020 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Any feedback and questions on this document should be directed to the users' national committee. A complete listing of these bodies can be found on the CENELEC website.

Endorsement notice

The text of the International Standard IEC 61960-4:2024 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standard indicated:

IEC 60051 series	NOTE	Approved as EN IEC 60051 series
IEC 60086-1	NOTE	Approved as EN IEC 60086-1
IEC 60086-2	NOTE	Approved as EN IEC 60086-2
IEC 60086-3:2021	NOTE	Approved as EN IEC 60086-3:2021 (not modified)
IEC 61434	NOTE	Approved as EN 61434
IEC 61959	NOTE	Approved as EN 61959
IEC 61960-3	NOTE	Approved as EN 61960-3
IEC 62281	NOTE	Approved as EN IEC 62281
IEC 62368-1	NOTE	Approved as EN IEC 62368-1

Annex ZA

(normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cencenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60050-482	-	International Electrotechnical Vocabulary - Part 482: Primary and secondary cells and batteries	-	-
IEC 60086-4	2019	Primary batteries - Part 4: Safety of lithium batteries	EN IEC 60086-4	2019
IEC 62133-2	2017	Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for portable sealed secondary lithium cells, and for batteries made from them, for use in portable applications - Part 2: Lithium systems	EN 62133-2	2017
+ AMD1	2021		+ A1	2021

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Secondary cells and batteries containing alkaline or other non-acid electrolytes – Secondary lithium cells and batteries for portable applications –
Part 4: Coin secondary lithium cells, and batteries made from them**

**Accumulateurs alcalins et autres accumulateurs à électrolyte non acide –
Accumulateurs au lithium pour applications portables –
Partie 4: Éléments et batteries d'accumulateurs boutons au lithium**

INTERNATIONAL
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INTERNATIONAL ELECTROTECHNICAL COMMISSION

SECONDARY CELLS AND BATTERIES CONTAINING ALKALINE OR OTHER NON-ACID ELECTROLYTES – SECONDARY LITHIUM CELLS AND BATTERIES FOR PORTABLE APPLICATIONS –

Part 4: Coin secondary lithium cells, and batteries made from them

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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IEC 61960-4 has been prepared by subcommittee 21A: Secondary cells and batteries containing alkaline or other non-acid electrolytes, of IEC technical committee 21: Secondary cells and batteries, in cooperation with ISO technical committee 114: Horology. It is an International Standard.

This second edition cancels and replaces the first edition published in 2020. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) added an annex to standardize requirements for secondary lithium watch batteries;
- b) added new chemistries;

- c) added a table to standardize dimensions and size codes for secondary lithium watch batteries;
- d) modified marking requirements.

The text of this International Standard is based on the following documents:

Draft	Report on voting
21A/880/FDIS	21A/892/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts in the IEC 61960 series, published under the general title *Secondary cells and batteries containing alkaline or other non-acid electrolytes – Secondary lithium cells and batteries for portable applications*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

SECONDARY CELLS AND BATTERIES CONTAINING ALKALINE OR OTHER NON-ACID ELECTROLYTES – SECONDARY LITHIUM CELLS AND BATTERIES FOR PORTABLE APPLICATIONS –

Part 4: Coin secondary lithium cells, and batteries made from them

1 Scope

This part of IEC 61960 specifies performance tests, designations, markings, dimensions and other requirements for coin secondary lithium cells and batteries for portable applications, watches, and backup power supply such as memory backup applications. In particular, watch-specific requirements are specified in Annex A.

This document provides purchasers and users of coin secondary lithium cells and batteries with a set of criteria with which they can assess the performance of coin secondary lithium cells and batteries offered by various manufacturers.

This document defines a minimum required level of performance and a standardized methodology by which testing is performed and the results of this testing are reported to the user. Hence, users will be able to establish the viability of commercially available cells and batteries via the declared specification and thus be able to select the cell or battery best suited for their intended application.

This document covers coin secondary lithium cells and batteries with a range of chemistries. Each electrochemical couple has a characteristic voltage range over which, during discharge, it releases its electrical capacity, a characteristic nominal voltage and a characteristic end-of-discharge voltage. Users of coin secondary lithium cells and batteries are requested to consult the manufacturer for advice.

This document also provides guidelines for designers of equipment using lithium batteries (see Annex B).

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-482, *International Electrotechnical Vocabulary (IEV) – Part 482: Primary and secondary cells and batteries*

IEC 60086-4:2019, *Primary batteries – Part 4: Safety of lithium batteries*

IEC 62133-2:2017, *Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications – Part 2: Lithium systems*

IEC 62133-2:2017/AMD1:2021