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## REDLINE VERSION

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### Tidreläer och kopplingsreläer – Del 1: Fordringar och provning

*Time relays and coupling relays for industrial and residential use –  
Part 1: Requirements and tests*

En så kallad ”Redline version” (RLV) innehåller både standarden som fastställts som SEK-publikation och en ändringsmarkerad IEC-standard. Alla tillägg och borttagningar sedan den tidigare utgåvan av IEC-standarden är markerade med färg. Med en RLV sparar du mycket tid när du ska identifiera och bedöma aktuella ändringar i standarden. SEK Svensk Elstandard kan bara ge ut RLV i de fall den finns tillgänglig från IEC.



IEC 61812-1

Edition 3.0 2023-06  
REDLINE VERSION

# INTERNATIONAL STANDARD



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**Time relays and coupling relays for industrial and residential use –  
Part 1: Requirements and tests**

INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

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ICS 29.120.70

ISBN 978-2-8322-7136-0

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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

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**TIME RELAYS AND COUPLING RELAYS FOR  
INDUSTRIAL AND RESIDENTIAL USE –****Part 1: Requirements and tests****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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**This redline version of the official IEC Standard allows the user to identify the changes made to the previous edition IEC 61812-1:2011. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.**

IEC 61812-1 has been prepared by IEC technical committee 94: Electrical relays. It is an International Standard.

This third edition cancels and replaces the second edition published in 2011. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) update of references;
- b) addition of requirements for risk assessment;
- c) addition of requirements for routine test;
- d) renumbering of clauses to bring them into a more logical order;
- e) clarification of the requirement for shock;
- f) addition of cybersecurity requirements for industrial automation and control systems;
- g) addition of environmentally conscious design requirement;
- h) addition of common data dictionary reference;
- i) addition of terms and definitions of relay types;
- j) addition of coupling relays in title;
- k) addition of coupling relays in scope.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
94/843/FDIS	94/889/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/standardsdev/publications](http://www.iec.ch/standardsdev/publications).

A list of all parts of the IEC 61812 series can be found, under the general title *Time relays and coupling relays for industrial and residential use*, on the IEC website.

Future documents in this series will carry the new general title as cited above. Titles of existing documents in this series will be updated at the time of the next edition.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under [webstore.iec.ch](http://webstore.iec.ch) in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

**IMPORTANT** – The "colour inside" logo on the cover page of this document indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

## TIME RELAYS AND COUPLING RELAYS FOR INDUSTRIAL AND RESIDENTIAL USE –

### Part 1: Requirements and tests

#### 1 Scope

~~This part of the IEC 61812 applies to time relays for industrial applications (e.g. control, automation, signal and industrial equipment).~~

~~It also applies to time relays for automatic electrical controls for use in, on, or in association with equipment for residential and similar use.~~

~~The term “relay” as used in this standard comprises all types of relays with specified time functions, other than measuring relays.~~

**NOTE** Depending on the field of application of these relays (for example automatic electrical controls for household and similar use, switches for household and similar fixed electrical installations), further standards may be applicable, for example IEC 60730-2-7 or IEC 60669-2-3.

This part of IEC 61812 applies to time relays and coupling relays for industrial applications (for example control, automation, signal and industrial equipment) and for automatic electrical controls for use in, on, or in association with equipment for residential and similar use.

The term “relay” as used in this document comprises all types of time relays and coupling relays, other than measuring relays.

**NOTE 1** Time relays and coupling relays can be used for industrial application (for example control, automation, signal and industrial equipment) and for automatic electrical controls for use in, on, or in association with equipment for residential and similar use.”

**NOTE 2** Measuring relays are handled by the IEC TC95.

This document defines type test and routine test to confirm the service condition. Subclause 3.2 provides definitions for different types of time relays in use in the IEC 61812 series.

#### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-444:2002, *International Electrotechnical Vocabulary (IEV) – Part 444: Elementary relays*

IEC 60050-445:2010, *International Electrotechnical Vocabulary (IEV) – Part 445: Time relays*

~~IEC 60068 (all parts), Environmental testing~~

IEC 60068-2-2:2007, *Environmental testing – Part 2-2: Tests – Test B: Dry heat*

IEC 60068-2-6:2007, *Environmental testing – Part 2-6: Tests – Test Fc: Vibration (sinusoidal)*

IEC 60068-2-27:2008, *Environmental testing – Part 2-27: Tests – Test Ea and guidance: Shock*

IEC 60085:2007, *Electrical insulation – Thermal evaluation and designation*

IEC 60112:~~2003~~2020, *Method for the determination of the proof and the comparative tracking indices of solid insulating materials*

IEC 60529:1989, *Degrees of protection provided by enclosures (IP Code)*

IEC 60529:1989/AMD1:1999

IEC 60529:1989/AMD2:2013

~~IEC 60664 (all parts), Insulation coordination for equipment within low-voltage systems~~

IEC 60664-1:~~2007~~2020, *Insulation coordination for equipment within low-voltage systems – Part 1: Principles, requirements and tests*

IEC 60664-3:~~2003~~2016, *Insulation coordination for equipment within low-voltage systems – Part 3: Use of coating, potting or moulding for protection against pollution*

IEC 60664-4:2005, *Insulation coordination for equipment within low-voltage systems – Part 4: Consideration of high-frequency voltage stress*

~~IEC 60664-5:2007, Insulation coordination for equipment within low-voltage systems – Part 5: Comprehensive method for determining clearances and creepage distances equal to or less than 2 mm~~

IEC 60695-2-11:~~2000~~2021, *Fire hazard testing – Part 2-11: Glowing/hot-wire based test methods – Glow-wire flammability test method for end products (GWEPT)*

IEC 60695-10-2:~~2003~~2014, *Fire hazard testing – Part 10-2: Abnormal heat – Ball pressure test method*

IEC 60947-5-1:2016, *Low-voltage switchgear and controlgear – Part 5-1: Control circuit devices and switching elements – Electromechanical control circuit devices*

IEC 60947-5-4:2002, *Low-voltage switchgear and controlgear – Part 5-4: Control circuit devices and switching elements – Method of assessing the performance of low-energy contacts – Special tests*

IEC 60947-5-4:2002/AMD1:2019

IEC 60999-1:1999, *Connecting devices – Electrical copper conductors – Safety requirements for screw-type and screwless-type clamping units – Part 1: General requirements and particular requirements for clamping units for conductors from 0,2 mm<sup>2</sup> up to 35 mm<sup>2</sup> (included)*

IEC 61000-4-2:2008, *Electromagnetic compatibility (EMC) – Part 4-2: Testing and measurement techniques – Electrostatic discharge immunity test*

IEC 61000-4-3:~~2006~~2020, *Electromagnetic compatibility (EMC) – Part 4-3: Testing and measurement techniques – Radiated, radio-frequency, electromagnetic field immunity test*

IEC 61000-4-4:~~2004~~2012, *Electromagnetic compatibility (EMC) – Part 4-4: Testing and measurement techniques – Electrical fast transient/burst immunity test*

IEC 61000-4-5:~~2005~~2014, *Electromagnetic compatibility (EMC) – Part 4-5: Testing and measurement techniques – Surge immunity test*

IEC 61000-4-5:2014/AMD1:2017

| IEC 61000-4-6:~~2008~~2013, *Electromagnetic compatibility (EMC) – Part 4-6: Testing and measurement techniques – Immunity to conducted disturbances, induced by radio-frequency fields*

| IEC 61000-4-8:2009, *Electromagnetic compatibility (EMC) – Part 4-8: Testing and measurement techniques – Power frequency magnetic field immunity test*

| IEC 61000-4-11:~~2004~~2020, *Electromagnetic compatibility (EMC) – Part 4-11: Testing and measurement techniques – Voltage dips, short interruptions and voltage variations immunity tests for equipment with input current up to 16 A per phase*

| IEC 61000-4-34:2005, *Electromagnetic compatibility (EMC) – Part 4-34: Testing and measurement techniques – Voltage dips, short interruptions and voltage variations immunity tests for equipment with mains current more than 16 A per phase*  
IEC 61000-4-34:2005/AMD1:2009

| IEC 61210:2010, *Connecting devices – Flat quick-connect terminations for electrical copper conductors – Safety requirements*

| IEC 61810-1:~~2008~~2015, *Electromechanical elementary relays – Part 1: General and safety requirements*

| IEC 61810-1:2015/AMD1:2019

| IEC 61984:2008, *Connectors – Safety requirements and tests*

| IEC 62314:~~2006~~2022, *Solid-state relays – Safety requirements*

| CISPR 11:~~2009~~2015, *Industrial, scientific and medical equipment – Radio-frequency disturbance characteristics – Limits and methods of measurement*

| ~~Amendment 1 (2010)~~

| CISPR 11:2015/AMD1:2016

| CISPR 11:2015/AMD2:2019

| ~~CISPR 22:2008, Information technology equipment – Radio disturbance characteristics – Limits and methods of measurement~~

| ISO 9223:2012, *Corrosion of metals and alloys – Corrosivity of atmospheres – Classification, determination and estimation*

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## Tidreläer – Del 1: Fordringar och provning

*Time relays for industrial and residential use –  
Part 1: Requirements and tests*

Som svensk standard gäller europastandarden EN IEC 61812-1:2024. Den svenska standarden innehåller den officiella engelska språkversionen av EN IEC 61812-1:2024.

### Nationellt förord

Europastandarden EN IEC 61812-1:2024

består av:

- **europastandardens ikraftsättningsdokument**, utarbetat inom CENELEC
- **IEC 61812-1, Third edition, 2023 - Time relays for industrial and residential use - Part 1:  
Requirements and tests**

utarbetad inom International Electrotechnical Commission, IEC.

Tidigare fastställd svensk standard SS-EN 61812-1, utg 2:2012 med eventuella tillägg, ändringar och rättelser ej fr o m 2027-11-30.

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ICS 29.120.70

## **Standarder underlättar utvecklingen och höjer elsäkerheten**

Det finns många fördelar med att ha gemensamma tekniska regler för bl a mätning, säkerhet och provning och för utförande, skötsel och dokumentation av elprodukter och elanläggningar.

Genom att utforma sådana standarder blir säkerhetsfordringar tydliga och utvecklingskostnaderna rimliga samtidigt som marknadens acceptans för produkten eller tjänsten ökar.

Många standarder inom elområdet beskriver tekniska lösningar och metoder som åstadkommer den elsäkerhet som föreskrivs av svenska myndigheter och av EU.

## **SEK är Sveriges röst i standardiseringssarbetet inom elområdet**

SEK Svensk Elstandard svarar för standardiseringen inom elområdet i Sverige och samordnar svensk medverkan i internationell och europeisk standardisering. SEK är en ideell organisation med frivilligt deltagande från svenska myndigheter, företag och organisationer som vill medverka till och påverka utformningen av tekniska regler inom elektrotekniken.

SEK samordnar svenska intressenters medverkan i SEKs tekniska kommittéer och stödjer svenska experters medverkan i internationella och europeiska projekt.

## **Stora delar av arbetet sker internationellt**

Utformningen av standarder sker i allt väsentligt i internationellt och europeiskt samarbete. SEK är svensk nationalkommitté av International Electrotechnical Commission (IEC) och Comité Européen de Normalisation Electrotechnique (CENELEC).

Standardiseringssarbetet inom SEK är organiserat i referensgrupper bestående av ett antal tekniska kommittéer som speglar hur arbetet inom IEC och CENELEC är organiserat.

Arbetet i de tekniska kommittéerna är öppet för alla svenska organisationer, företag, institutioner, myndigheter och statliga verk. Den årliga avgiften för deltagandet och intäkter från försäljning finansierar SEKs standardiseringssverksamhet och medlemsavgift till IEC och CENELEC.

## **Var med och påverka!**

Den som deltar i SEKs tekniska kommittéarbete har möjlighet att påverka framtida standarder och får tidig tillgång till information och dokumentation om utvecklingen inom sitt teknikområde. Arbetet och kontakta med kollegor, kunder och konkurrenter kan gynnsamt påverka enskilda företags affärsutveckling och bidrar till deltagarnas egen kompetensutveckling.

Du som vill dra nytta av dessa möjligheter är välkommen att kontakta SEKs kansli för mer information.

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

EN IEC 61812-1

November 2024

ICS 29.120.70

Supersedes EN 61812-1:2011

English Version

Time relays and coupling relays for industrial and residential use  
- Part 1: Requirements and tests  
(IEC 61812-1:2023)

Relais temporisés et relais de de couplage pour  
applications industrielles et résidentielles - Partie 1:  
Exigences et essais  
(IEC 61812-1:2023)

Zeitrelais und Koppelrelais für industrielle Anwendungen  
und in der Gebäudeinstallation Teil 1: Anforderungen und  
Prüfungen  
(IEC 61812-1:2023)

This European Standard was approved by CENELEC on 2024-10-16. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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## **European foreword**

The text of document 94/843/FDIS, future edition 3 of IEC 61812-1, prepared by TC 94 "Electrical relays" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 61812-1:2024.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2025-11-30
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2027-11-30

This document supersedes EN 61812-1:2011 and all of its amendments and corrigenda (if any).

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## **Endorsement notice**

The text of the International Standard IEC 61812-1:2023 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standard indicated:

IEC 60060-1:2010	NOTE	Approved as EN 60060-1:2010 (not modified)
IEC 60068-2-78:2001	NOTE	Approved as EN 60068-2-78:2001 (not modified)
IEC 60715:2017	NOTE	Approved as EN 60715:2017 (not modified)
IEC 60947-1:2020	NOTE	Approved as EN IEC 60947-1:2021 (not modified)
IEC 61180:2016	NOTE	Approved as EN 61180:2016 (not modified)
IEC 61508 series	NOTE	Approved as EN 61508 series
IEC 61810 series	NOTE	Approved as EN 61810 series
IEC 62430	NOTE	Approved as EN IEC 62430
IEC 62443-4-2	NOTE	Approved as EN IEC 62443-4-2
IEC 62474	NOTE	Approved as EN IEC 62474
IEC/TR 63201	NOTE	Approved as CLC IEC/TR 63201
ISO 14121-1	NOTE	Approved as EN ISO 14121-1
ISO 14971	NOTE	Approved as EN ISO 14971

## Annex ZA (normative)

### Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: [www.cencenelec.eu](http://www.cencenelec.eu).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60050-444	2002	International Electrotechnical Vocabulary - Part 444: Elementary relays	-	-
IEC 60050-445	2010	International Electrotechnical Vocabulary - Part 445: Time relays	-	-
IEC 60068-2-2	2007	Environmental testing - Part 2-2: Tests - Test B: Dry heat	EN 60068-2-2	2007
IEC 60068-2-6	2007	Environmental testing - Part 2-6: Tests - Test Fc: Vibration (sinusoidal)	EN 60068-2-6	2008
IEC 60068-2-27	2008	Environmental testing - Part 2-27: Tests - Test Ea and guidance: Shock	EN 60068-2-27	2009
IEC 60085	2007	Electrical insulation - Thermal evaluation and designation	EN 60085	2008
IEC 60112	2020	Method for the determination of the proof and the comparative tracking indices of solid insulating materials	EN IEC 60112	2020
IEC 60529	1989	Degrees of protection provided by enclosures (IP Code)	EN 60529	1991
-	-		+ corrigendum May	1993
+ A1	1999		+ A1	2000
+ A2	2013		+ A2	2013
IEC 60664-1	2020	Insulation coordination for equipment within low-voltage supply systems - Part 1: Principles, requirements and tests	EN IEC 60664-1	2020
IEC 60664-3	2016	Insulation coordination for equipment within low-voltage systems - Part 3: Use of coating, potting or moulding for protection against pollution	EN 60664-3	2017

## EN IEC 61812-1:2024 (E)

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60664-4	2005	Insulation coordination for equipment within low-voltage systems - Part 4: Consideration of high-frequency voltage stress	EN 60664-4	2006
-	-		+ corrigendum Oct.	2006
IEC 60695-2-11	2021	Fire hazard testing - Part 2-11: Glowing/hot-wire based test methods - Glow-wire flammability test method for end products (GWEPT)	EN IEC 60695-2-11	2021
IEC 60695-10-2	2014	Fire hazard testing - Part 10-2: Abnormal heat - Ball pressure test method	EN 60695-10-2	2014
IEC 60947-5-1	2016	Low-voltage switchgear and controlgear - Part 5-1: Control circuit devices and switching elements - Electromechanical control circuit devices	EN 60947-5-1	2017
IEC 60947-5-4	2002	Low-voltage switchgear and controlgear - Part 5-4: Control circuit devices and switching elements - Method of assessing the performance of low-energy contacts - Special tests	EN 60947-5-4	2003
+ A1	2019		+ A1	2019
IEC 60999-1	1999	Connecting devices - Electrical copper conductors - Safety requirements for screw-type and screwless-type clamping units - Part 1: General requirements and particular requirements for clamping units for conductors from 0,2 mm <sup>2</sup> up to 35 mm <sup>2</sup> (included)	EN 60999-1	2000
IEC 61000-4-2	2008	Electromagnetic compatibility (EMC) - Part 4-2: Testing and measurement techniques - Electrostatic discharge immunity test	EN 61000-4-2	2009
IEC 61000-4-3	2020	Electromagnetic compatibility (EMC) - Part 4-3 : Testing and measurement techniques - Radiated, radio-frequency, electromagnetic field immunity test	EN IEC 61000-4-3	2020
IEC 61000-4-4	2012	Electromagnetic compatibility (EMC) - Part 4-4: Testing and measurement techniques - Electrical fast transient/burst immunity test	EN 61000-4-4	2012
IEC 61000-4-5	2014	Electromagnetic compatibility (EMC) - Part 4-5: Testing and measurement techniques - Surge immunity test	EN 61000-4-5	2014
+ A1	2017		+ A1	2017
IEC 61000-4-6	2013	Electromagnetic compatibility (EMC) - Part 4-6: Testing and measurement techniques - Immunity to conducted disturbances, induced by radio-frequency fields	EN 61000-4-6	2014
IEC 61000-4-8	2009	Electromagnetic compatibility (EMC) - Part 4-8: Testing and measurement techniques - Power frequency magnetic field immunity test	EN 61000-4-8	2010

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 61000-4-11	2020	Electromagnetic compatibility (EMC) - Part 4-11: Testing and measurement techniques - Voltage dips, short interruptions and voltage variations immunity tests for equipment with input current up to 16 A per phase	EN IEC 61000-4-11	2020
IEC 61000-4-34	2005	Electromagnetic compatibility (EMC) - Part 4-34: Testing and measurement techniques - Voltage dips, short interruptions and voltage variations immunity tests for equipment with input current more than 16 A per phase	EN 61000-4-34	2007
+ A1	2009		+ A1	2009
IEC 61210 (mod)	2010	Connecting devices - Flat quick-connect terminations for electrical copper conductors - Safety requirements	EN 61210	2010
IEC 61810-1	2015	Electromechanical elementary relays - Part 1: General and safety requirements	EN 61810-1	2015
+ A1	2019		+ A1	2020
IEC 61984	2008	Connectors - Safety requirements and tests	EN 61984	2009
IEC 62314	2022	Solid-state relays - Safety requirements	EN IEC 62314	2024
CISPR 11 (mod)	2015	Industrial, scientific and medical equipment - Radio-frequency disturbance characteristics - Limits and methods of measurement	EN 55011	2016
+ A1	2016		+ A1	2017
-	-		+ A11	2020
+ A2	2019		+ A2	2021
ISO 9223	2012	Corrosion of metals and alloys - Corrosivity of atmospheres - Classification, determination and estimation	EN ISO 9223	2012

# INTERNATIONAL STANDARD

# NORME INTERNATIONALE



**Time relays and coupling relays for industrial and residential use –  
Part 1: Requirements and tests**

**Relais temporisés et relais de couplage pour applications industrielles et  
résidentielles –  
Partie 1: Exigences et essais**

INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

COMMISSION  
ELECTROTECHNIQUE  
INTERNATIONALE

ICS 29.120.70

ISBN 978-2-8322-7072-1

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# INTERNATIONAL ELECTROTECHNICAL COMMISSION

## TIME RELAYS AND COUPLING RELAYS FOR INDUSTRIAL AND RESIDENTIAL USE –

### Part 1: Requirements and tests

#### FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

IEC 61812-1 has been prepared by IEC technical committee 94: Electrical relays. It is an International Standard.

This third edition cancels and replaces the second edition published in 2011. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) update of references;
- b) addition of requirements for risk assessment;
- c) addition of requirements for routine test;
- d) renumbering of clauses to bring them into a more logical order;
- e) clarification of the requirement for shock;
- f) addition of cybersecurity requirements for industrial automation and control systems;

- g) addition of environmentally conscious design requirement;
- h) addition of common data dictionary reference;
- i) addition of terms and definitions of relay types;
- j) addition of coupling relays in title;
- k) addition of coupling relays in scope.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
94/843/FDIS	94/889/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/standardsdev/publications](http://www.iec.ch/standardsdev/publications).

A list of all parts of the IEC 61812 series can be found, under the general title *Time relays and coupling relays for industrial and residential use*, on the IEC website.

Future documents in this series will carry the new general title as cited above. Titles of existing documents in this series will be updated at the time of the next edition.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under [webstore.iec.ch](http://webstore.iec.ch) in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

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## TIME RELAYS AND COUPLING RELAYS FOR INDUSTRIAL AND RESIDENTIAL USE –

### Part 1: Requirements and tests

## 1 Scope

This part of IEC 61812 applies to time relays and coupling relays for industrial applications (for example control, automation, signal and industrial equipment) and for automatic electrical controls for use in, on, or in association with equipment for residential and similar use.

The term “relay” as used in this document comprises all types of time relays and coupling relays, other than measuring relays.

NOTE 1 Time relays and coupling relays can be used for industrial application (for example control, automation, signal and industrial equipment) and for automatic electrical controls for use in, on, or in association with equipment for residential and similar use.”

NOTE 2 Measuring relays are handled by the IEC TC95.

This document defines type test and routine test to confirm the service condition. Subclause 3.2 provides definitions for different types of time relays in use in the IEC 61812 series.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-444:2002, *International Electrotechnical Vocabulary (IEV) – Part 444: Elementary relays*

IEC 60050-445:2010, *International Electrotechnical Vocabulary (IEV) – Part 445: Time relays*

IEC 60068-2-2:2007, *Environmental testing – Part 2-2: Tests – Test B: Dry heat*

IEC 60068-2-6:2007, *Environmental testing – Part 2-6: Tests – Test Fc: Vibration (sinusoidal)*

IEC 60068-2-27:2008, *Environmental testing – Part 2-27: Tests – Test Ea and guidance: Shock*

IEC 60085:2007, *Electrical insulation – Thermal evaluation and designation*

IEC 60112:2020, *Method for the determination of the proof and the comparative tracking indices of solid insulating materials*

IEC 60529:1989, *Degrees of protection provided by enclosures (IP Code)*  
IEC 60529:1989/AMD1:1999  
IEC 60529:1989/AMD2:2013

IEC 60664-1:2020, *Insulation coordination for equipment within low-voltage systems – Part 1: Principles, requirements and tests*

IEC 60664-3:2016, *Insulation coordination for equipment within low-voltage systems – Part 3: Use of coating, potting or moulding for protection against pollution*

IEC 60664-4:2005, *Insulation coordination for equipment within low-voltage systems – Part 4: Consideration of high-frequency voltage stress*

IEC 60695-2-11:2021, *Fire hazard testing – Part 2-11: Glowing/hot-wire based test methods – Glow-wire flammability test method for end products (GWEPT)*

IEC 60695-10-2:2014, *Fire hazard testing – Part 10-2: Abnormal heat – Ball pressure test method*

IEC 60947-5-1:2016, *Low-voltage switchgear and controlgear – Part 5-1: Control circuit devices and switching elements – Electromechanical control circuit devices*

IEC 60947-5-4:2002, *Low-voltage switchgear and controlgear – Part 5-4: Control circuit devices and switching elements – Method of assessing the performance of low-energy contacts – Special tests*

IEC 60947-5-4:2002/AMD1:2019

IEC 60999-1:1999, *Connecting devices – Electrical copper conductors – Safety requirements for screw-type and screwless-type clamping units – Part 1: General requirements and particular requirements for clamping units for conductors from 0,2 mm<sup>2</sup> up to 35 mm<sup>2</sup> (included)*

IEC 61000-4-2:2008, *Electromagnetic compatibility (EMC) – Part 4-2: Testing and measurement techniques – Electrostatic discharge immunity test*

IEC 61000-4-3:2020, *Electromagnetic compatibility (EMC) – Part 4-3: Testing and measurement techniques – Radiated, radio-frequency, electromagnetic field immunity test*

IEC 61000-4-4:2012, *Electromagnetic compatibility (EMC) – Part 4-4: Testing and measurement techniques – Electrical fast transient/burst immunity test*

IEC 61000-4-5:2014, *Electromagnetic compatibility (EMC) – Part 4-5: Testing and measurement techniques – Surge immunity test*

IEC 61000-4-5:2014/AMD1:2017

IEC 61000-4-6:2013, *Electromagnetic compatibility (EMC) – Part 4-6: Testing and measurement techniques – Immunity to conducted disturbances, induced by radio-frequency fields*

IEC 61000-4-8:2009, *Electromagnetic compatibility (EMC) – Part 4-8: Testing and measurement techniques – Power frequency magnetic field immunity test*

IEC 61000-4-11:2020, *Electromagnetic compatibility (EMC) – Part 4-11: Testing and measurement techniques – Voltage dips, short interruptions and voltage variations immunity tests for equipment with input current up to 16 A per phase*

IEC 61000-4-34:2005, *Electromagnetic compatibility (EMC) – Part 4-34: Testing and measurement techniques – Voltage dips, short interruptions and voltage variations immunity tests for equipment with mains current more than 16 A per phase*

IEC 61000-4-34:2005/AMD1:2009

IEC 61210:2010, *Connecting devices – Flat quick-connect terminations for electrical copper conductors – Safety requirements*

IEC 61810-1:2015, *Electromechanical elementary relays – Part 1: General and safety requirements*  
IEC 61810-1:2015/AMD1:2019

IEC 61984:2008, *Connectors – Safety requirements and tests*

IEC 62314:2022, *Solid-state relays – Safety requirements*

CISPR 11:2015, *Industrial, scientific and medical equipment – Radio-frequency disturbance characteristics – Limits and methods of measurement*  
CISPR 11:2015/AMD1:2016  
CISPR 11:2015/AMD2:2019

ISO 9223:2012, *Corrosion of metals and alloys – Corrosivity of atmospheres – Classification, determination and estimation*