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Anslutningsdon för elektronikutrustning – Fordringar – Del 2-101: Runda anslutningsdon – Detaljspecifikation för anslutningsdon M12 med skruvfattning

*Connectors for electronic equipment –
Product requirements –
Part 2-101: Circular connectors –
Detail specification for M12 connectors with screw-locking*

Som svensk standard gäller europastandarden EN IEC 61076-2-101:2025. Den svenska standarden innehåller den officiella engelska språkversionen av EN IEC 61076-2-101:2025.

Nationellt förord

Europastandarden EN IEC 61076-2-101:2025

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- **IEC 61076-2-101, Fourth edition, 2024 - Connectors for electronic equipment – Product requirements – Part 2-101: Circular connectors – Detail specification for M12 connectors with screw-locking**

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Postadress: Box 1042, 172 21 Sundbyberg
Telefon: 08 - 444 14 00.
E-post: sek@elstandard.se. Internet: elstandard.se

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SEK Svensk Elstandard

Box 1042
172 21 Sundbyberg
Tel 08-444 14 00
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English Version

Connectors for electrical and electronic equipment - Product requirements - Part 2-101: Circular connectors - Detail specification for M12 connectors with screw-locking (IEC 61076-2-101:2024)

Connecteurs pour équipements électriques et électroniques
- Exigences de produit - Partie 2-101: Connecteurs
circulaires - Spécification particulière pour les connecteurs
M12 à vis
(IEC 61076-2-101:2024)

Steckverbinder für elektronische Einrichtungen -
Produktanforderungen - Teil 2-101: Rundsteckverbinder -
Bauartspezifikation für Steckverbinder M12 mit
Schraubverriegelung
(IEC 61076-2-101:2024)

This European Standard was approved by CENELEC on 2025-01-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

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European foreword

The text of document 48B/3111/FDIS, future edition 4 of IEC 61076-2-101, prepared by SC 48B "Electrical connectors" of IEC/TC 48 "Electrical connectors and mechanical structures for electrical and electronic equipment" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 61076-2-101:2025.

The following dates are fixed:

- latest date by which the document has to be implemented at national (dop) 2026-01-31 level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the (dow) 2028-01-31 document have to be withdrawn

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The text of the International Standard IEC 61076-2-101:2024 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standard indicated:

IEC 61076-2-107:2010	NOTE	Approved as EN 61076-2-107:2010 (not modified)
IEC 61076-2-109:2014	NOTE	Approved as EN 61076-2-109:2014 (not modified)
IEC 61076-2-111:2017	NOTE	Approved as EN IEC 61076-2-111:2018 (not modified)
IEC 61076-2-113:2017	NOTE	Approved as EN 61076-2-113:2017 (not modified)

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cencenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60050-581	-	International Electrotechnical Vocabulary - Part 581: Electromechanical components for electronic equipment	-	-
IEC 60068-1	-	Environmental testing - Part 1: General and guidance	EN 60068-1	-
IEC 60352	series	Solderless connections	EN 60352	series
IEC 60512-1	-	Connectors for electrical and electronic equipment - Tests and measurements - Part 1: Generic specification	EN IEC 60512-1	-
IEC 60512-1-1	-	Connectors for electronic equipment - Tests and measurements - Part 1-1: General examination - Test 1a: Visual examination	EN 60512-1-1	-
IEC 60512-1-2	-	Connectors for electronic equipment - Tests and measurements - Part 1-2: General examination - Test 1b: Examination of dimension and mass	EN 60512-1-2	-
IEC 60512-1-100	-	Connectors for electronic equipment - Tests and measurements - Part 1-100: General - Applicable publications	EN 60512-1-100	-
IEC 60512-2-1	-	Connectors for electronic equipment - Tests and measurements - Part 2-1: Electrical continuity and contact resistance tests - Test 2a: Contact resistance - Millivolt level method	EN 60512-2-1	-
IEC 60512-2-2	-	Connectors for electronic equipment - Tests and measurements - Part 2-2: Electrical continuity and contact resistance tests - Test 2b: Contact resistance - Specified test current method	EN 60512-2-2	-

EN IEC 61076-2-101:2025 (E)

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60512-2-5	-	Connectors for electronic equipment - Tests and measurements - Part 2-5: Electrical continuity and contact resistance tests - Test 2e: Contact disturbance	EN 60512-2-5	-
IEC 60512-3-1	-	Connectors for electronic equipment - Tests and measurements - Part 3-1: Insulation tests - Test 3a: Insulation resistance	EN 60512-3-1	-
IEC 60512-4-1	-	Connectors for electronic equipment - Tests and measurements - Part 4-1: Voltage stress tests - Test 4a: Voltage proof	EN 60512-4-1	-
IEC 60512-5-1	-	Connectors for electronic equipment - Tests and measurements - Part 5-1: Current-carrying capacity tests - Test 5a: Temperature rise	EN 60512-5-1	-
IEC 60512-6-3	-	Connectors for electronic equipment - Tests and measurements - Part 6-3: Dynamic stress tests - Test 6c: Shock	EN 60512-6-3	-
IEC 60512-6-4	-	Connectors for electronic equipment - Tests and measurements - Part 6-4: Dynamic stress tests - Test 6d: Vibration (sinusoidal)	EN 60512-6-4	-
IEC 60512-9-1	-	Connectors for electronic equipment - Tests and measurements - Part 9-1: Endurance tests - Test 9a: Mechanical operation	EN 60512-9-1	-
IEC 60512-9-2	-	Connectors for electronic equipment - Tests and measurements - Part 9-2: Endurance tests - Test 9b: Electrical load and temperature	EN 60512-9-2	-
IEC 60512-11-1	-	Connectors for electrical and electronic equipment - Tests and measurements - Part 11-1: Climatic tests - Test 11a - Climatic sequence	EN IEC 60512-11-1	-
IEC 60512-11-3	-	Connectors for electronic equipment - Tests and measurements - Part 11-3: Climatic tests - Test 11c: Damp heat, steady state	EN 60512-11-3	-
IEC 60512-11-4	-	Connectors for electronic equipment - Tests and measurements - Part 11-4: Climatic tests - Test 11d: Rapid change of temperature	EN 60512-11-4	-
IEC 60512-11-7	-	Connectors for electronic equipment - Tests and measurements - Part 11-7: Climatic tests - Test 11g: Flowing mixed gas corrosion test	EN 60512-11-7	-
IEC 60512-11-9	-	Connectors for electronic equipment - Tests and measurements - Part 11-9: Climatic tests - Test 11i: Dry heat	EN 60512-11-9	-

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60512-11-10	-	Connectors for electronic equipment - Tests and measurements - Part 11-10: Climatic tests - Test 11j: Cold	EN 60512-11-10	-
IEC 60512-11-12	-	Connectors for electronic equipment - Tests and measurements - Part 11-12: Climatic tests - Test 11m: Damp heat, cyclic	EN 60512-11-12	-
IEC 60512-13-2	-	Connectors for electronic equipment - Tests and measurements - Part 13-2: Mechanical operation tests - Test 13b: Insertion and withdrawal forces	EN 60512-13-2	-
IEC 60512-13-5	-	Connectors for electronic equipment - Tests and measurements - Part 13-5: Mechanical operation tests - Test 13e: Polarizing and keying method	EN 60512-13-5	-
IEC 60512-14-7	-	Electromechanical components for electronic equipment - Basic testing procedures and measuring methods - Part 14: Sealing tests - Section 7: Test 14g: Impacting water	EN 60512-14-7	-
IEC 60512-16-5	-	Connectors for electronic equipment - Tests and measurements - Part 16-5: Mechanical tests on contacts and terminations - Test 16e: Gauge retention force (resilient contacts)	EN 60512-16-5	-
IEC 60512-19-3	-	Electromechanical components for electronic equipment - Basic testing procedures and measuring methods - Part 19: Chemical resistance tests - Section 3: Test 19c - Fluid resistance	EN 60512-19-3	-
IEC 60512-23-3	-	Connectors for electrical and electronic equipment - Tests and measurements - Part 23-3: Screening and filtering tests - Test 23c: Shielding effectiveness of connectors and accessories - Line injection method	EN IEC 60512-23-3	-
IEC 60512-29-100	-	Connectors for electronic equipment - Tests and measurements - Part 29-100: Signal integrity tests up to 500 MHz on M12 style connectors - Tests 29a to 29g	EN 60512-29-100	-
IEC 60529	1989	Degrees of protection provided by enclosures (IP Code)	EN 60529	1991
-	-		+ AC	1993
+ A1	1999		+ A1	2000
+ A2	2013		+ A2	2013
IEC 60664-1	2020	Insulation coordination for equipment within low-voltage supply systems - Part 1: Principles, requirements and tests	EN IEC 60664-1	2020

EN IEC 61076-2-101:2025 (E)

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60998-2-1	-	Connecting devices for low-voltage circuits for household and similar purposes - Part 2-1: Particular requirements for connecting devices as separate entities with screw-type clamping units	EN 60998-2-1	-
IEC 60999-1	-	Connecting devices - Electrical copper conductors - Safety requirements for screw-type and screwless-type clamping units - Part 1: General requirements and particular requirements for clamping units for conductors from 0,2 mm ² up to 35 mm ² (included)	EN 60999-1	-
IEC 61076-1	2006	Connectors for electronic equipment - Product requirements - Part 1: Generic specification	EN 61076-1	2006
+ A1	2019		+ A1	2019
IEC 61076-2-010	2021	Connectors for electrical and electronic equipment - Product requirements - Part 2-010: Circular connectors - Detail specification for connectors with outer or inner push-pull locking mechanism, based on mating interfaces according to IEC 61076-2-101, IEC 61076-2-109, IEC 61076-2-111 and IEC 61076-2-113	EN IEC 61076-2-010	2021
IEC 61076-2-012	2020	Connectors for electrical and electronic equipment - Product Requirements - Part 2-012: Circular connectors - Detail specification for connectors with inner push-pull locking based on M12 connector interfaces according to IEC 61076-2-101, IEC 61076-2-109, IEC 61076-2-111 and IEC 61076-2-113	EN IEC 61076-2-012	2020
IEC 61984	2008	Connectors - Safety requirements and tests	EN 61984	2009
IEC 62197-1	-	Connectors for electronic equipment - Quality assessment requirements - Part 1: Generic specification	EN 62197-1	-
IEC/TR 63040:2016	2016	Guidance on clearances and creepage distances in particular for distances equal to or less than 2 mm - Test results of research on influencing parameters	-	-
ISO 11469	2016	Plastics - Generic identification and marking of plastics products	EN ISO 11469	2016
ISO 21920-1	2021	Geometrical product specifications (GPS) - Surface texture: Profile - Part 1: Indication of surface texture	EN ISO 21920-1	2022

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Connectors for electrical and electronic equipment – Product requirements –
Part 2-101: Circular connectors – Detail specification for M12 connectors with
screw-locking**

**Connecteurs pour équipements électriques et électroniques – Exigences de
produit –
Partie 2-101: Connecteurs circulaires – Spécification particulière pour les
connecteurs M12 à vis**

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CONTENTS

FOREWORD.....	7
1 Scope.....	10
2 Normative references	10
3 Terms and definitions	13
4 Technical information	13
4.1 Recommended method of termination for rewirable connectors.....	13
4.2 Connector coding, number of contacts, ratings and characteristics	13
4.3 Systems of levels.....	14
4.3.1 Performance level.....	14
4.3.2 Compatibility levels, according to IEC 61076-1	14
4.4 Classification into climatic categories.....	14
4.5 Creepage and clearance distances	14
4.6 Current-carrying capacity	14
4.7 Marking.....	14
4.8 Safety aspects	14
5 Dimensional information	15
5.1 General.....	15
5.2 Fixed connectors	15
5.2.1 General	15
5.2.2 Style DM.....	16
5.2.3 Style EM.....	17
5.2.4 Style FM	18
5.2.5 Style GM	18
5.2.6 Style HM.....	19
5.2.7 Style EF	19
5.2.8 Style FF.....	20
5.2.9 Style GF	21
5.2.10 Style HF	21
5.3 Free connectors	22
5.3.1 General	22
5.3.2 Style JM	23
5.3.3 Style KM.....	23
5.3.4 Style LM	24
5.3.5 Style MM and NM	25
5.3.6 Style JF	26
5.3.7 Style KF	26
5.3.8 Style LF	27
5.3.9 Style MF and NF.....	28
5.4 Interface dimensions.....	29
5.4.1 Pin front and side view A-coding up to 5-way.....	29
5.4.2 Pin front and side view A-coding up to 8-way.....	30
5.4.3 Pin front and side view A-coding up to 12-way.....	32
5.4.4 Pin front and side view A-coding up to 17-way.....	34
5.4.5 Pin front and side view up to B-coding.....	37
5.4.6 Pin front and side view C-coding 3-way	38
5.4.7 Pin front and side view C-coding 4-way	39
5.4.8 Pin front and side view C-coding 5-way	41

5.4.9	Pin front and side view C-coding 6-way	42
5.4.10	Pin front and side view D-coding.....	44
5.5	Engagement (mating) information	46
5.6	Gauges – Sizing gauges and retention force gauges.....	49
6	Characteristics	50
6.1	General.....	50
6.2	Pin assignment and other definitions.....	50
6.3	Classification into climatic categories.....	50
6.4	Electrical characteristics	51
6.4.1	Rated insulation voltage – Rated impulse voltage – Pollution degree.....	51
6.4.2	Voltage proof.....	51
6.4.3	Current-carrying capacity.....	52
6.4.4	Contact resistance.....	53
6.4.5	Insulation resistance.....	53
6.5	Mechanical characteristics	53
6.5.1	Mechanical operation.....	53
6.5.2	Insertion and withdrawal forces	54
6.5.3	Contact retention in insert.....	54
6.5.4	Polarizing and coding method.....	54
6.6	Other characteristics	54
6.6.1	Vibration (sinusoidal).....	54
6.6.2	Shock	55
6.6.3	Degree of protection provided by enclosures (IP code).....	55
6.6.4	Shielding properties.....	55
6.7	Environmental aspects – Marking of insulation material (plastics)	55
7	Test schedule	55
7.1	General.....	55
7.1.1	Overview	55
7.1.2	Climatic category.....	55
7.1.3	Creepage and clearance distances	55
7.1.4	Arrangement for contact resistance measurement	56
7.1.5	Arrangement for dynamic stress tests	56
7.1.6	Wiring of specimens	58
7.2	Test schedules.....	58
7.2.1	Basic (minimum) test schedule	58
7.2.2	Full test schedule	58
Annex A (informative)	Diameter of the female connector body	67
Annex B (informative)	Orientation of cable outlet in relation to coding.....	68
Annex C (normative)	Dimensions of connector insert	69
C.1	General.....	69
C.2	Connector insert, male contacts, without locking thread	69
C.3	Connector insert, male contacts, with M12 locking thread	69
Bibliography	71
Figure 1	– Fixed connector, male contacts, square flange front mounting	16
Figure 2	– Fixed connector, male contacts, with wire / cable, single hole mounting thread M16 × 1,5	17

Figure 3 – Fixed connector, male contacts, with wire / cable, single hole mounting thread M20 × 1,5	18
Figure 4 – Fixed connector, male contacts, with wire / cable, single hole mounting thread M16 × 1,5, mounting orientation	18
Figure 5 – Fixed connector, male contacts, with wire / cable, single hole mounting thread M20 × 1,5, mounting orientation	19
Figure 6 – Fixed connector, female contacts, with wire / cable, single hole mounting thread M16 × 1,5	20
Figure 7 – Fixed connector, female contacts, with wire / cable, single hole mounting thread M20 × 1,5	20
Figure 8 – Fixed connector, female contacts, with wire / cable, single hole mounting thread M16 × 1,5, mounting orientation	21
Figure 9 – Fixed connector, female contacts, with wire / cable, single hole mounting thread M20 × 1,5, mounting orientation	22
Figure 10 – Rewirable connector, male contacts, straight version, with locking nut	23
Figure 11 – Rewirable connector, male contacts, right angled version, with locking nut	24
Figure 12 – Non-rewirable connector, male contacts, straight version, with locking nut	24
Figure 13 – Non-rewirable connector, male contacts, right angled version, with locking nut	25
Figure 14 – Rewirable connector, female contacts, straight version, with locking nut	26
Figure 15 – Rewirable connector, female contacts, right angled version, with locking nut	27
Figure 16 – Non-rewirable connector, female contacts, straight version, with locking nut	27
Figure 17 – Non-rewirable connector, female contacts, right angled version, with locking nut	28
Figure 18 – Pin front and side view A-coding, up to 5-way	29
Figure 19 – Contact position A-coding up to 5-way, front view	30
Figure 20 – Pin front and side view A-coding, up to 8-way	31
Figure 21 – Contact position A-coding up to 8-way, front view	32
Figure 22 – Pin front and side view A-coding, up to 12-way	33
Figure 23 – Contact position A-coding up to 12-way, front view	34
Figure 24 – Pin front and side view A-coding, up to 17-way	35
Figure 25 – Contact position A-coding up to 17-way, front view	36
Figure 26 – Pin front and side view B-coding, up to 5-way	37
Figure 27 – Contact position B-coding up to 5-way, front view	38
Figure 28 – Pin front and side view C-coding, 3-way	38
Figure 29 – Contact position C-coding 3-way, front view	39
Figure 30 – Pin front and side view C-coding, 4-way	40
Figure 31 – Contact position C-coding 4-way, front view	41
Figure 32 – Pin front and side view C-coding, 5-way	41
Figure 33 – Contact position C-coding 5-way, front view	42
Figure 34 – Pin front and side view C-coding, 6-way	43
Figure 35 – Contact position C-coding 6-way, front view	44
Figure 36 – Pin front and side view D-coding	44
Figure 37 – Contact position D-coding, front view	45

Figure 38 – Engagement (mating) information.....	46
Figure 39 – Gauge dimensions	49
Figure 40 – Contact resistance arrangement.....	56
Figure 41 – Dynamic stress test arrangement	57
Figure A.1 – Diameter of the female connector body.....	67
Figure B.1 – Orientation of cable outlet in relation to the coding – Free male connectors according to Table 12	68
Figure C.1 – Connector insert, male contacts, without locking thread.....	69
Figure C.2 – Connector insert, male contacts.....	70
Table 1 – Ratings of connectors.....	13
Table 2 – Styles of fixed connectors	15
Table 3 – Dimensions of style DM, Figure 1	17
Table 4 – Dimensions of style EM, Figure 2	17
Table 5 – Dimensions of style FM, Figure 3	18
Table 6 – Dimensions of style GM, Figure 4.....	19
Table 7 – Dimensions of style HM, Figure 5.....	19
Table 8 – Dimensions of style EF, Figure 6.....	20
Table 9 – Dimensions of style FF, Figure 7	21
Table 10 – Dimensions of style GF, Figure 8.....	21
Table 11 – Dimensions of style HF, Figure 9.....	22
Table 12 – Styles of free connectors	22
Table 13 – Dimensions of style JM, Figure 10.....	23
Table 14 – Dimensions of style KM, Figure 11	24
Table 15 – Dimensions of style LM, Figure 12.....	25
Table 16 – Dimensions of style MM and NM, Figure 13.....	25
Table 17 – Dimensions of style JF, Figure 14.....	26
Table 18 – Dimensions of style KF, Figure 15.....	27
Table 19 – Dimensions of style LF, Figure 16	28
Table 20 – Dimensions of style MF and NF, Figure 17	28
Table 21 – Dimensions for Figure 18.....	29
Table 22 – Dimensions for Figure 20.....	31
Table 23 – Dimensions for Figure 22.....	33
Table 24 – Dimensions for Figure 24.....	35
Table 25 – Dimensions for Figure 26.....	37
Table 26 – Dimensions for Figure 28.....	39
Table 27 – Dimensions for Figure 30.....	40
Table 28 – Dimensions for Figure 32.....	42
Table 29 – Dimensions for Figure 34.....	43
Table 30 – Dimensions for Figure 36.....	45
Table 31 – Connectors dimensions in mated and locked position	47
Table 32 – Gauges	50
Table 33 – Climatic category.....	50

Table 34 – Rated insulation voltage – Rated impulse voltage – Pollution degree.....	51
Table 35 – Voltage proof.....	52
Table 36 – Current-carrying capacity	53
Table 37 – Number of mechanical operations	54
Table 38 – Insertion and withdrawal forces	54
Table 39 – Number of test specimens	58
Table 40 – Test group P	59
Table 41 – Test group AP	60
Table 42 – Test group BP	62
Table 43 – Test group CP	63
Table 44 – Test group DP	64
Table 45 – Test group EP	65
Table 46 – Test group FP	65
Table 47 – Test group NP	66
Table A.1 – Diameter of the female connector body, dimension x	67
Table C.1 – Dimensions of connector insert, Figure C.1.....	69
Table C.2 – Dimensions of connector insert, Figure C.2.....	70

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**CONNECTORS FOR ELECTRICAL AND ELECTRONIC EQUIPMENT –
PRODUCT REQUIREMENTS –****Part 2-101: Circular connectors –
Detail specification for M12 connectors with screw-locking**

FOREWORD

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IEC 61076-2-101 has been prepared by subcommittee 48B: Electrical connectors, of IEC technical committee 48: Electrical connectors and mechanical structures for electrical and electronic equipment. It is an International Standard.

This fourth edition cancels and replaces the third edition published in 2012. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) Technical specifications regarding dimensional information (Clause 5) and characteristics (Clause 6) have been updated, and new subclauses have been added.
- b) New style NF (free connectors) has been added.

- c) Fixed connectors with glass to metal seals (former styles WM, XM, YM, ZM and WF, XF, TF and ZF) are no longer covered by this document: relevant definitions and requirements have been removed.
- d) The P-coding has been eliminated.
- e) Annex B (informative) Steel conduit thread, sizes has been deleted and a new Annex B (informative) Orientation of cable outlet in relation to coding has been added.
- f) The dimension specification of former styles AM and BM have been moved into a new Annex C (normative).

The text of this International Standard is based on the following documents:

Draft	Report on voting
48B/3111/FDIS	48B/3129/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

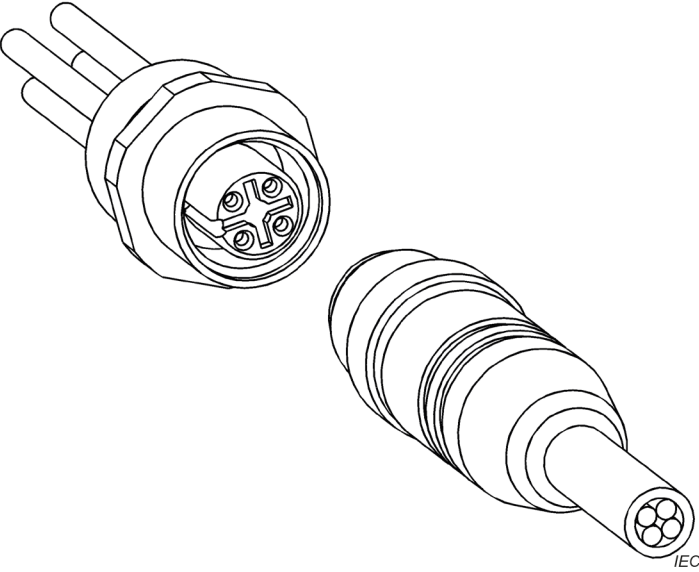
The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts of IEC 61076 series, under the general title *Connectors for electrical and electronic equipment – Product requirements*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

<p>IEC SC 48B – Electrical connectors</p> <p>Specification available from: IEC General secretariat or from the addresses shown on the inside cover.</p>	<p>IEC 61076-2-101 Ed 4</p>
<p>DETAIL SPECIFICATION in accordance with IEC 61076-1</p>	
<p>Outline drawing</p> 	<p>Product description</p> <p>Circular connectors M12</p> <p>2- to 17-way</p> <p>Male and female contacts</p> <p>Male and female connectors</p> <p>Rewirable – Non-rewirable</p> <hr/> <p>Free cable connectors</p> <p>Straight and right angle connectors</p> <p>Fixed connectors</p> <p>Flange mounting</p> <p>Single hole mounting</p> <p>Connector insert</p>

CONNECTORS FOR ELECTRICAL AND ELECTRONIC EQUIPMENT – PRODUCT REQUIREMENTS –

Part 2-101: Circular connectors – Detail specification for M12 connectors with screw-locking

1 Scope

This part of IEC 61076 describes M12 screw-locking circular connectors with 2-way up to 17-way, for data transmission with frequencies up to 100 MHz and signal and power transmission at up to 250 V rated voltage and up to 4 A rated current per contact.

These connectors consist of fixed and free connectors, either rewirable or non-rewirable.

Male connectors have round contacts, \varnothing 0,6 mm, \varnothing 0,76 mm, \varnothing 0,8 mm or \varnothing 1,0 mm according to number of ways and coding, all contacts with the same size.

The different codings prevent the mating of differently coded male and female connectors.

NOTE 1 M12 is the dimension of the thread of the screw-locking mechanism of these circular connectors.

NOTE 2 These connectors are typically used for connecting industrial automation devices for process measurement and control.

NOTE 3 Several other IEC standards are available covering additional styles of circular connectors with M12 × 1 screw-locking, see Bibliography.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-581, *International Electrotechnical Vocabulary – Part 581: Electromechanical components for electronic equipment*

IEC 60068-1, *Environmental testing – Part 1: General and guidance*

IEC 60352 (all parts), *Solderless connections*

IEC 60512-1, *Connectors for electronic equipment – Tests and measurements – Part 1: General*

IEC 60512-1-1, *Connectors for electronic equipment – Tests and measurements – Part 1-1: General examination – Test 1a: Visual examination*

IEC 60512-1-2, *Connectors for electronic equipment – Tests and measurements – Part 1-2: General examination – Test 1b: Examination of dimension and mass*

IEC 60512-1-100, *Connectors for electronic equipment – Tests and measurements – Part 1-100: General – Applicable publications*

IEC 60512-2-1, *Connectors for electronic equipment – Tests and measurements – Part 2-1: Electrical continuity and contact resistance tests – Test 2a: Contact resistance – Millivolt level method*

IEC 60512-2-2, *Connectors for electronic equipment – Tests and measurements – Part 2-2: Electrical continuity and contact resistance tests – Test 2b: Contact resistance – Specified test current method*

IEC 60512-2-5, *Connectors for electronic equipment – Tests and measurements – Part 2-5: Electrical continuity and contact resistance tests – Test 2e: Contact disturbance*

IEC 60512-3-1, *Connectors for electronic equipment – Tests and measurements – Part 3-1: Insulation tests – Test 3a: Insulation resistance*

IEC 60512-4-1, *Connectors for electronic equipment – Tests and measurements – Part 4-1: Voltage stress tests – Test 4a: Voltage proof*

IEC 60512-5-1, *Connectors for electronic equipment – Tests and measurements – Part 5-1: Current-carrying capacity tests – Test 5a: Temperature rise*

IEC 60512-6-3, *Connectors for electronic equipment – Tests and measurements – Part 6-3: Dynamic stress tests – Test 6c: Shock*

IEC 60512-6-4, *Connectors for electronic equipment – Tests and measurements – Part 6-4: Dynamic stress tests – Test 6d: Vibration (sinusoidal)*

IEC 60512-9-1, *Connectors for electronic equipment – Tests and measurements – Part 9-1: Endurance tests – Test 9a: Mechanical operation*

IEC 60512-9-2, *Connectors for electronic equipment – Tests and measurements – Part 9-2: Endurance tests – Test 9b: Electrical load and temperature*

IEC 60512-11-1, *Connectors for electrical and electronic equipment – Tests and measurements – Part 11: Climatic tests – Section 1: Test 11a – Climatic sequence*

IEC 60512-11-3, *Connectors for electronic equipment – Tests and measurements – Part 11-3: Climatic tests – Test 11c: Damp heat, steady state*

IEC 60512-11-4, *Connectors for electronic equipment – Tests and measurements – Part 11-4: Climatic tests – Test 11d: Rapid change of temperature*

IEC 60512-11-7, *Connectors for electronic equipment – Tests and measurements – Part 11-7: Climatic tests – Test 11g: Flowing mixed gas corrosion test*

IEC 60512-11-9, *Connectors for electronic equipment – Tests and measurements – Part 11-9: Climatic tests – Test 11i: Dry heat*

IEC 60512-11-10, *Connectors for electronic equipment – Tests and measurements – Part 11-10: Climatic tests – Test 11j: Cold*

IEC 60512-11-12, *Connectors for electronic equipment – Tests and measurements – Part 11-12: Climatic tests – Test 11m: Damp heat, cyclic*

IEC 60512-13-2, *Connectors for electronic equipment – Tests and measurements – Part 13-2: Mechanical operation tests – Test 13b: Insertion and withdrawal forces*

IEC 60512-13-5, *Connectors for electronic equipment – Tests and measurements – Part 13-5: Mechanical operation tests – Test 13e: Polarizing and keying method*

IEC 60512-14-7, *Electromechanical components for electronic equipment – Basic testing procedures and measuring methods – Part 14: Sealing tests – Section 7: Test 14g: Impacting water*

IEC 60512-16-5, *Connectors for electronic equipment – Tests and measurements – Part 16-5: Mechanical tests on contacts and terminations – Test 16e: Gauge retention force (resilient contacts)*

IEC 60512-19-3, *Electromechanical components for electronic equipment – Basic testing procedures and measuring methods – Part 19: Chemical resistance tests – Section 3: Test 19c – Fluid resistance*

IEC 60512-23-3, *Connectors for electrical and electronic equipment – Tests and measurements – Part 23-3: Screening and filtering tests – Test 23c: Shielding effectiveness of connectors and accessories – Line injection method*

IEC 60512-29-100, *Connectors for electronic equipment – Tests and measurements – Part 29-100: Signal integrity tests up to 500 MHz on M12 style connectors – Tests 29a to 29g*

IEC 60529:1989, *Degrees of protection provided by enclosures (IP Code)*

IEC 60529:1989/AMD1:1999

IEC 60529:1989/AMD2:2013

IEC 60664-1:2020, *Insulation coordination for equipment within low-voltage systems – Part 1: Principles, requirements and tests*

IEC 60998-2-1, *Connecting devices for low-voltage circuits for household and similar purposes – Part 2-1: Particular requirements for connecting devices as separate entities with screw-type clamping units*

IEC 60999-1, *Connecting devices – Electrical copper conductors – Safety requirements for screw-type and screwless-type clamping units – Part 1: General requirements and particular requirements for clamping units for conductors from 0,2 mm² up to 35 mm² (included)*

IEC 61076-1:2006, *Connectors for electronic equipment – Product requirements – Part 1: Generic specification*

IEC 61076-1:2006/AMD1:2019

IEC 61076-2-010:2021, *Connectors for electrical and electronic equipment – Product requirements – Part 2-010: Circular connectors – Detail specification for connectors with outer or inner push-pull locking mechanism, based on mating interfaces according to IEC 61076-2-101, IEC 61076-2-109, IEC 61076-2-111 and IEC 61076-2-113*

IEC 61076-2-012:2020, *Connectors for electrical and electronic equipment – Product Requirements – Part 2-012: Circular connectors – Detail specification for connectors with inner push-pull locking based on M12 connector interfaces according to IEC 61076-2-101, IEC 61076-2-109, IEC 61076-2-111 and IEC 61076-2-113*

IEC 61984:2008, *Connectors – Safety requirements and tests*

IEC 62197-1, *Connectors for electronic equipment – Quality assessment requirements – Part 1: Generic specification*

IEC TR 63040:2016, *Guidance on clearances and creepage distances in particular for distances equal to or less than 2 mm – Test results of research on influencing parameters*

ISO 11469:2016, *Plastics – Generic identification and marking of plastics products*

ISO 21920-1:2021, *Geometrical product specifications (GPS) – Surface texture: Profile – Part 1: Indication of surface texture*