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**Roterande elektriska maskiner –
Del 14: Mekaniska vibrationer hos vissa maskiner
med axelhöjd minst 56 mm –
Mätmetoder, bedömning och gränsvärden**

*Rotating electrical machines –
Part 14: Mechanical vibration of certain machines
with shaft heights 56 mm and higher –
Measurement, evaluation and limits of vibration severity*

Som svensk standard gäller europastandarden EN 60034-14:2004. Den svenska standarden innehåller den officiella engelska språkversionen av EN 60034-14:2004.

Nationellt förord

Europastandarden EN 60034-14:2004

består av:

- **europastandardens ikraftsättningsdokument**, utarbetat inom CENELEC
- **IEC 60034-14, Third edition, 2003 - Rotating electrical machines - Part 14: Mechanical vibration of certain machines with shaft heights 56 mm and higher - Measurement, evaluation and limits of vibration severity**

utarbetad inom International Electrotechnical Commission, IEC.

Tidigare utgiven svensk standard SS-EN 60034-14, utgåva 1, 1997, gäller ej fr o m 2006-12-01.

ICS 29.160

Denna standard är fastställd av Svenska Elektriska Kommissionen, SEK,
som också kan lämna upplysningar om **sakinnehållet** i standarden.

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EUROPEAN STANDARD

EN 60034-14

NORME EUROPÉENNE

EUROPÄISCHE NORM

February 2004

ICS 29.160

Supersedes EN 60034-14:1996

English version

**Rotating electrical machines
Part 14: Mechanical vibration of certain machines
with shaft heights 56 mm and higher –
Measurement, evaluation and limits of vibration severity
(IEC 60034-14:2003)**

Machines électriques tournantes
Partie 14: Vibrations mécaniques
de certaines machines de hauteur d'axe
supérieure ou égale à 56 mm –
Mesurage, évaluation et limites
de l'intensité vibratoire
(CEI 60034-14:2003)

Drehende elektrische Maschinen
Teil 14: Mechanische Schwingungen von
bestimmten Maschinen mit
einer Achshöhe von 56 mm und höher -
Messung, Bewertung und Grenzwerte
der Schwingstärke
(IEC 60034-14:2003)

This European Standard was approved by CENELEC on 2003-12-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: rue de Stassart 35, B - 1050 Brussels

Foreword

The text of document 2/1257/FDIS, future edition 3 of IEC 60034-14, prepared by IEC TC 2, Rotating machinery, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 60034-14 on 2003-12-01.

This European Standard supersedes EN 60034-14:1996.

The significant technical changes with respect to the previous edition are:

- a) reduced vibration levels of new machines during factory acceptance tests; the new levels are based on a combination of displacement, velocity and acceleration rather than only velocity;
- b) the speed range is extended;
- c) the number of shaft-height ranges is reduced;
- d) a procedure for testing vertical motors has been introduced.

The following dates were fixed:

- latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2004-09-01
- latest date by which the national standards conflicting with the EN have to be withdrawn (dow) 2006-12-01

Annex ZA has been added by CENELEC.

Endorsement notice

The text of the International Standard IEC 60034-14:2003 was approved by CENELEC as a European Standard without any modification.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60034-1 (mod)	- 1)	Rotating electrical machines Part 1: Rating and performance	EN 60034-1	1998 ²⁾
IEC 60034-7	- ¹⁾	Part 7: Classification of types of construction, mounting arrangements and terminal box position (IM Code)	EN 60034-7	1993 ²⁾
ISO 2954	- ¹⁾	Mechanical vibration of rotating and reciprocating machinery - Requirements for instruments for measuring vibration severity	-	-
ISO 7919-1	- ¹⁾	Mechanical vibration of non- reciprocating machines - Measurements on rotating shafts and evaluation criteria Part 1: General guidelines	-	-
ISO 8821	- ¹⁾	Mechanical vibration - Balancing - Shaft and fitment key convention	-	-
ISO 10817-1	- ¹⁾	Rotating shaft vibration measuring systems Part 1: Relative and absolute sensing of radial vibration	-	-

1) Undated reference.

2) Valid edition at date of issue.

CONTENTS

1 Scope.....	9
2 Normative references	9
3 Terms and definitions	11
4 Measurement quantities	11
4.1 General	11
4.2 Vibration magnitude	11
4.3 Relative shaft vibration.....	11
5 Measurement equipment	11
6 Machine mounting	13
6.1 General	13
6.2 Free suspension.....	13
6.3 Rigid mounting	13
6.4 Active environment determination.....	15
7 Conditions of measurement	15
7.1 Key	15
7.2 Measurement positions	15
7.3 Test conditions.....	15
7.4 Vibration transducer	17
8 Limits of bearing housing vibration	17
8.1 Limits of vibration magnitude	17
8.2 Limits of vibration velocity with twice-line frequency for a.c. machines	19
8.3 Axial vibration	19
9 Limits of relative shaft vibration	19
 Bibliography.....	29
Figure 1 – Minimum elastic displacement as a function of nominal speed	21
Figure 2 – Preferred positions of measurement applicable to one or both ends of the machine	23
Figure 3 – Measurement positions for those ends of machines where measurements according to figure 2 are not possible without disassembly of parts	23
Figure 4 – Measurement positions for pedestal bearing	25
Figure 5 – Preferred circumferential position of transducers for the measurement of relative shaft displacement	25
Figure 6 – Measurement positions for vertical machines (measurements to be made at the bearing housing; when not accessible, then as close as possible).....	27
 Table 1 – Limits of maximum vibration magnitude in displacement, velocity and acceleration (r.m.s.) for shaft height H	17
Table 2 – Limits for the maximum shaft vibration (S_{p-p}) and the maximum run-out.....	21

ROTATING ELECTRICAL MACHINES –

Part 14: Mechanical vibration of certain machines with shaft heights 56 mm and higher – Measurement, evaluation and limits of vibration severity

1 Scope

This part of IEC 60034 specifies the factory acceptance vibration test procedures and vibration limits for certain electrical machines under specified conditions, when uncoupled from any load or prime mover.

It is applicable to d.c. and three-phase a.c. machines, with shaft heights 56 mm and higher and a rated output up to 50 MW, at operational speeds from 120 min^{-1} up to and including $15\,000 \text{ min}^{-1}$.

This standard is not applicable to machines mounted *in situ*, three-phase commutator motors, single-phase machines, three-phase machines operated on single-phase systems, vertical waterpower generators, turbine generators greater than 20 MW and machines with magnetic bearings or series-wound machines.

NOTE For machines measured *in situ* refer to applicable parts of ISO 10816 and ISO 7919.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60034-1, *Rotating electrical machines – Part 1: Rating and performance*

IEC 60034-7, *Rotating electrical machines – Part 7: Classification of types of construction, mounting arrangements and terminal box position (IM Code)*

ISO 2954, *Mechanical vibration of rotating and reciprocating machinery – Requirements for instruments for measuring vibration severity*

ISO 7919-1, *Mechanical vibration of non-reciprocating machines – Measurements on rotating shafts and evaluation criteria – Part 1: General guidelines*

ISO 8821, *Mechanical vibration – Balancing – Shaft and fitment key convention*

ISO 10817-1, *Rotating shaft vibration measuring systems – Part 1: Relative and absolute sensing of radial vibration from rotating shafts*