

SVENSK STANDARD SS-EN 61131-7

Fastställd Utgåva Sida Ingår i

2001-09-28 1 1 (1+55) SEK Område 65

Svenska Elektriska Kommissionen, SEK

© Copyright SEK. Reproduction in any form without permission is prohibited.

Programmerbara styrsystem – Del 7: Programmering för fuzzy-styrning (styrning med oskarp logik)

Programmable controllers – Part 7: Fuzzy control programming

Som svensk standard gäller europastandarden EN 61131-7:2000. Den svenska standarden innehåller den officiella engelska språkversionen av EN 61131-7:2000.

Nationellt förord

Europastandarden EN 61131-7:2000

består av:

- europastandardens ikraftsättningsdokument, utarbetat inom CENELEC
- IEC 61131-7, First edition, 2000 Programmable controllers -Part 7: Fuzzy control programming

utarbetad inom International Electrotechnical Commission, IEC.

ICS 35.240.50; 25.040.40

EUROPEAN STANDARD

EN 61131-7

NORME EUROPÉENNE

EUROPÄISCHE NORM

December 2000

ICS 35.240.50;25.040.40

English version

Programmable controllers Part 7: Fuzzy control programming

(IEC 61131-7:2000)

Automates programmables Partie 7: Programmation en logique floue (CEI 61131-7:2000) Speicherprogrammierbare Steuerungen Teil 7: Fuzzy-Control-Programmierung (IEC 61131-7:2000)

This European Standard was approved by CENELEC on 2000-11-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: rue de Stassart 35, B - 1050 Brussels

Foreword

The text of document 65B/406/FDIS, future edition 1 of IEC 61131-7, prepared by SC 65B, Devices, of IEC TC 65, Industrial-process measurement and control, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 61131-7 on 2000-11-01.

The following dates were fixed:

 latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement

(dop) 2001-08-01

 latest date by which the national standards conflicting with the EN have to be withdrawn

(dow) 2003-11-01

Annexes designated "normative" are part of the body of the standard. Annexes designated "informative" are given for information only. In this standard, annex ZA is normative and annexes A, B, C, D and E are informative. Annex ZA has been added by CENELEC.

Endorsement notice

The text of the International Standard IEC 61131-7:2000 was approved by CENELEC as a European Standard without any modification.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	EN/HD	<u>Year</u>
IEC 60050-351	1998	International Electrotechnical Vocabulary Part 351: Automatic control	-	-
IEC 61131-3	1993	Programmable controllers Part 3: Programming languages	EN 61131-3	1993

CONTENTS

Page

Clau	ıse		
1	Scop	e and object	. 10
2	Norm	native references	. 10
3	Defir	nitions	. 10
4	Integ	ration into the programmable controller	. 12
5	Fuzz	y Control Language FCL	. 13
	5.1	Exchange of fuzzy control programs	. 13
	5.2	Fuzzy Control Language elements	
	5.3	FCL example	
^	5.4	Production rules and keywords of the Fuzzy Control Language (FCL)	
6		pliance	
	6.1 6.2	Conformance classes of Fuzzy Control Language FCL	
	6.2	Data check list	. 29
Anı	nex A	(informative) Theory	. 31
A.1	Fuz	zy Logic	. 31
A.2	Fuz	zy Control	. 35
A.3	Per	formance of Fuzzy control	. 42
Anı	nex B	(informative) Examples	. 44
B.1	Pre-d	control	. 44
B.2	Para	meter adaptation of conventional PID controllers	. 45
B.3	Direc	ct fuzzy control of a process	. 45
Anı	nex C	(informative) Industrial example - Container crane	. 46
Anı	nex D	(informative) Example for using variables in the rule block	. 56
Anı	nex E	(informative) Symbols, abbreviations and synonyms	. 58
Fig	ure 1	- Example of a fuzzy control Function Block in FBD representation	. 13
Fig	ure 2	- Data exchange of Programs in Fuzzy Control Language (FCL)	. 14
Fig	ure 3	- Example of a Function Block interface declaration in ST and FBD languages	. 15
Fig	ure 4	- Example of ramp terms	. 16
Fig	ure 5	- Example of usage of variables for membership functions	. 16
Fig	ure 6	- Example of singleton terms	. 17
Fig	ure 7	- Example for fuzzy function block	. 23
Fig	ure 8	- Levels of conformance	. 27
Fig	ure A	.1 - Membership functions of the terms "full legal age" and "adult"	. 32
		2 - Description of the linguistic variable "Age" by linguistic terms	
		hierarchy on the time scale (age in years)	
Fig	ure A	.3 – Commonly used shapes of membership functions	. 33

	Page
Figure A.4 – Algorithms for implementing operations between two membership functions	. 35
Figure A.5 – Structure and functional elements of fuzzy control	36
Figure A.6 – The principle of fuzzification (as an example)	36
Figure A.7 – Representation of the knowledge base in linguistic form	37
Figure A.8 – Matrix representation of two variables	37
Figure A.9 – Elements of inference	38
Figure A.10a – An example showing the principles of aggregation	39
Figure A.10b – The principles of activation (as an example)	39
Figure A.10c – The principles of accumulation (as an example)	40
Figure A.11a – Methods of defuzzification	40
Figure A.11b - Difference between Left Most Maximum and Right Most Maximum	41
Figure A.11c - Difference between Centre of Area and Centre of Gravity	41
Figure A.11d – Methods of defuzzification	42
Figure A.12 – Examples of fuzzy control characteristic curves	43
Figure A.13a – Fuzzy-based controller: Fundamental structure	43
Figure A.13b – Example of a Fuzzy-based controller	43
Figure B.1 – Example of a pre-control	44
Figure B.2 – Example of a parameter adaptation	45
Figure B.3 – Example of a direct fuzzy control	45
Figure C.1 – Industrial example – Container crane	46
Figure C.2 – Linguistic variable "Distance" between crane head and target position	47
Figure C.3 – Linguistic variable "Angle" of the container to the crane head	47
Figure C.4 – Linguistic variable "Power"	47
Figure C.5 – Rule base	48
Figure C.6 – Fuzzification of the linguistic variable "distance"	48
Figure C.7 – Fuzzification of the linguistic variable "angle"	49
Figure C.8 – Subset of three rules	49
Figure C.9 – Elements of aggregation	49
Figure C.10 – Principles of aggregation	50
Figure C.11 – Elements of activation	50
Figure C.12 – Principles of activation	51
Figure C.13 – Elements of accumulation	51
Figure C.14 – Principles of accumulation	52
Figure C.15 – Defuzzification	53
Figure C.16 – Example in SCL	54
Figure D.1 – Principle of the controlled system	56
Figure D.2 – Principle of the fuzzy based control of the oven	56
Figure D.3 – Rule block	56
Figure D.4. Example in ECI	57

	Page
Table 1 – Defuzzification methods	17
Table 2 – Formulae for defuzzification methods	18
Table 3 – Paired algorithms	19
Table 4 – Activation methods	19
Table 5 – Accumulation methods	20
Table 6 – Priority of operators	20
Table 7 – Reserved keywords for FCL	26
Table 8 – FCL Basic Level language elements (mandatory)	28
Table 9 – FCL Extension Level language elements (optional)	29
Table 10 – Examples of a list with Open Level language elements	29
Table 11 – Data check list	30
Table A.1 – Inference steps and commonly used algorithms	39
Table C.1 – Inference steps and assigned operator	48
Table E.1 – Symbols and abbreviations	58
Table E.2 – Synonyms	58

PROGRAMMABLE CONTROLLERS -

Part 7: Fuzzy control programming

1 Scope and object

This part of IEC 61131 defines a language for the programming of Fuzzy Control applications used by programmable controllers.

The object of this part of IEC 61131 is to offer the manufacturers and the users a well-defined common understanding of the basic means to integrate fuzzy control applications in the Programmable Controller languages according to IEC 61131-3, as well as the possibility to exchange portable fuzzy control programs among different programming systems.

To achieve this, annex A gives a short introduction to the theory of fuzzy control and fuzzy logic as far as it is necessary for the understanding of this part of IEC 61131. It may be helpful for readers of this part of IEC 61131 who are not familiar with fuzzy control theory to read annex A first.

2 Normative references

The following normative documents contain provisions which, through reference in this text, constitute provisions of this part of IEC 61131. For dated references, subsequent amendments to, or revisions of, any of these publications do not apply. However, parties to agreements based on this part of IEC 61131 are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below. For undated references, the latest edition of the normative document referred to applies. Members of IEC and ISO maintain registers of currently valid International Standards.

IEC 60050-351:1998, International Electrotechnical Vocabulary (IEV) – Part 351: Automatic control

IEC 61131-3:1993, Programmable controllers – Part 3: Programming languages

