

© Copyright SEK. Reproduction in any form without permission is prohibited.

Tungreläer – Del 1: Artsspecifikation

*Reed switches –
Part 1: Generic specification*

Som svensk standard gäller europastandarden EN 62246-1:2011. Den svenska standarden innehåller den officiella engelska språkversionen av EN 62246-1:2011.

Nationellt förord

Europastandarden EN 62246-1:2011

består av:

- **europastandardens ikraftsättningsdokument**, utarbetat inom CENELEC
- **IEC 62246-1, Second edition, 2011 - Reed switches - Part 1: Generic specification**

utarbetad inom International Electrotechnical Commission, IEC.

Tidigare fastställd svensk standard SS-EN 62246-1, utgåva 1, 2003 och SS-EN 62246-2, utgåva 1, 2008, gäller ej fr o m 2014-03-17.

ICS 29.120.70

Standarder underlättar utvecklingen och höjer elsäkerheten

Det finns många fördelar med att ha gemensamma tekniska regler för bl a säkerhet, prestanda, dokumentation, utförande och skötsel av elprodukter, elanläggningar och metoder. Genom att utforma sådana standarder blir säkerhetskraven tydliga och utvecklingskostnaderna rimliga samtidigt som marknadens acceptans för produkten eller tjänsten ökar.

Många standarder inom elområdet beskriver tekniska lösningar och metoder som åstadkommer den elsäkerhet som föreskrivs av svenska myndigheter och av EU.

SEK är Sveriges röst i standardiseringssarbetet inom elområdet

SEK Svensk Elstandard svarar för standardiseringen inom elområdet i Sverige och samordnar svensk medverkan i internationell och europeisk standardisering. SEK är en ideell organisation med frivilligt deltagande från svenska myndigheter, företag och organisationer som vill medverka till och påverka utformningen av tekniska regler inom elektrotekniken.

SEK samordnar svenska intressenters medverkan i SEKs tekniska kommittéer och stödjer svenska experters medverkan i internationella och europeiska projekt.

Stora delar av arbetet sker internationellt

Utdriften av standarder sker i allt väsentligt i internationellt och europeiskt samarbete. SEK är svensk nationalkommitté av International Electrotechnical Commission (IEC) och Comité Européen de Normalisation Electrotechnique (CENELEC).

Standardiseringssarbetet inom SEK är organiserat i referensgrupper bestående av ett antal tekniska kommittéer som speglar hur arbetet inom IEC och CENELEC är organiserat.

Arbetet i de tekniska kommittéerna är öppet för alla svenska organisationer, företag, institutioner, myndigheter och statliga verk. Den årliga avgiften för deltagandet och intäkter från försäljning finansierar SEKs standardiseringssverksamhet och medlemsavgift till IEC och CENELEC.

Var med och påverka!

Den som deltar i SEKs tekniska kommittéarbete har möjlighet att påverka framtidens standarder och får tidig tillgång till information och dokumentation om utvecklingen inom sitt teknikområde. Arbetet och kontakterna med kollegor, kunder och konkurrenter kan gynnsamt påverka enskilda företags affärsutveckling och bidrar till deltagarnas egen kompetensutveckling.

Du som vill dra nytta av dessa möjligheter är välkommen att kontakta SEKs kansli för mer information.

SEK Svensk Elstandard

Box 1284
164 29 Kista
Tel 08-444 14 00
www.elstandard.se

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 62246-1

March 2011

ICS 29.120.70

Supersedes EN 62246-1:2002, EN 62246-2:2008

English version

**Reed switches -
Part 1: Generic specification
(IEC 62246-1:2011)**

Contacts à lames souples -
Partie 1: Spécification générique
(CEI 62246-1:2011)

Reedschalter -
Teil 1: Fachgrundspezifikation
(IEC 62246-1:2011)

This European Standard was approved by CENELEC on 2011-03-17. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Management Centre: Avenue Marnix 17, B - 1000 Brussels

Foreword

The text of document 94/314/FDIS, future edition 2 of IEC 62246-1, prepared by IEC TC 94, All-or-nothing electrical relays, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 62246-1 on 2011-03-17.

This European Standard supersedes EN 62246-1:2002 and EN 62246-2:2008.

This edition includes the following significant technical changes with respect to EN 62246-1:2002 and EN 62246-2:2008:

- update of references, terms and definitions;
- renumbering of clauses to bring them into a more logical order;
- inclusion of the generic specifications for all types of reed switches, but mercury wetted reed switches have been removed from the scope due to their potential for environmental impact;
- inclusion of three fundamental conformity assessment procedures for quality assessment;
- improvement of electrical endurance tests covering resistive, inductive, capacitive and filament lamp contact loads;
- renumbering of all annexes in the order they are referenced in the body of the standard;
- improvement of test procedures;
- inclusion of a new Annex C (informative) for electrical endurance test circuit, an Annex D (informative) for inrush current loads, an Annex E (informative) for conditional short-circuit current test circuit, an Annex F (informative) for electrical ratings based on classification, an Annex G (informative) for example of test arrangement for contact reliability test, an Annex H (informative) for example of test arrangement for making current capacity test and an Annex I (informative) for example of test arrangement for breaking current capacity test.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN and CENELEC shall not be held responsible for identifying any or all such patent rights.

The following dates were fixed:

- latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2011-12-17
- latest date by which the national standards conflicting with the EN have to be withdrawn (dow) 2014-03-17

Annex ZA has been added by CENELEC.

Endorsement notice

The text of the International Standard IEC 62246-1:2011 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

- IEC 60027 series NOTE Harmonized as EN 60027 series (not modified).
- IEC 60317-1 NOTE Harmonized as EN 60317-1.
- IEC 61000-4-5:2005 NOTE Harmonized as EN 61000-4-5:2006 (not modified).
- IEC 61810-1:2008 NOTE Harmonized as EN 61810-1:2008 (not modified).
- IEC 61810-2 NOTE Harmonized as EN 61810-2.
- IEC 61811-1 NOTE Harmonized as EN 61811-1.
- IEC 62246 series NOTE Harmonized as EN 62246 series (not modified).
- ISO/IEC 17050-1 NOTE Harmonized as EN ISO/IEC 17050-1.
- ISO 9000 NOTE Harmonized as EN ISO 9000.
- ISO 9001 NOTE Harmonized as EN ISO 9001.
-

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60068-1	1988	Environmental testing - Part 1: General and guidance	EN 60068-1 ¹⁾	1994
IEC 60068-2-1	2007	Environmental testing - Part 2-1: Tests - Test A: Cold	EN 60068-2-1	2007
IEC 60068-2-2	2007	Environmental testing - Part 2-2: Tests - Test B: Dry heat	EN 60068-2-2	2007
IEC 60068-2-6	2007	Environmental testing - Part 2-6: Tests - Test Fc: Vibration (sinusoidal)	EN 60068-2-6	2008
IEC 60068-2-7	1983	Environmental testing - Part 2: Tests. Test Ga: Acceleration, steady state	EN 60068-2-7 ²⁾	1993
IEC 60068-2-11	1981	Environmental testing - Part 2: Tests - Test Ka: Salt mist	EN 60068-2-11	1999
IEC 60068-2-13	1983	Environmental testing - Part 2: Tests - Test M: Low air pressure	EN 60068-2-13	1999
IEC 60068-2-14	2009	Environmental testing - Part 2-14: Tests - Test N: Change of temperature	EN 60068-2-14	2009
IEC 60068-2-17	1994	Environmental testing - Part 2: Tests - Test Q: Sealing	EN 60068-2-17	1994
IEC 60068-2-20	2008	Environmental testing - Part 2-20: Tests - Test T: Test methods for solderability and resistance to soldering heat of devices with leads	EN 60068-2-20	2008
IEC 60068-2-21	2006	Environmental testing - Part 2-21: Tests - Test U: Robustness of terminations and integral mounting devices	EN 60068-2-21	2006
IEC 60068-2-27	2008	Environmental testing - Part 2-27: Tests - Test Ea and guidance: Shock	EN 60068-2-27	2009
IEC 60068-2-30	2005	Environmental testing - Part 2-30: Tests - Test Db: Damp heat, cyclic (12 h + 12 h cycle)	EN 60068-2-30	2005
IEC 60068-2-78	-	Environmental testing - Part 2-78: Tests - Test Cab: Damp heat, steady state	EN 60068-2-78	-

¹⁾ EN 60068-1 includes A1 to IEC 60068-1 + corr. October .

²⁾ EN 60068-2-7 includes A1 to IEC 60068-2-7.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60096	Series	Radio-frequency cables	-	-
IEC 60410	-	Sampling plans and procedures for inspection by attributes	-	-
IEC 60947-5-1	2003	Low-voltage switchgear and controlgear - Part 5-1: Control circuit devices and switching + corr. July elements - Electromechanical control circuit devices	EN 60947-5-1	2004 2005
IEC QC 001002-1	1998	IEC quality assessment system for electronic components (IECQ) - Rules of procedure - Part 1: Administration	-	-
IEC QC 001002-3	2005	IEC Quality Assessment System for Electronic- Components (IECQ) - Rules of Procedure - Part 3: Approval procedures	-	-

CONTENTS

1	Scope	9
2	Normative references	9
3	Terms and definitions	10
3.1	Terms and definitions of reed switch types	10
3.2	Terms and definitions of operating values	11
3.3	Terms and definitions related to operating times (see Figure 2).....	13
3.4	Terms and definitions related to contacts	16
4	Rated values	18
4.1	General	18
4.2	Frequency of operation.....	19
4.3	Duty factor	19
4.4	Open-circuit voltage across contacts	19
4.5	Current rating	19
4.6	Load ratings	19
4.7	Number of operations	19
4.8	Climatic category.....	19
4.9	Environmental severities	20
4.10	Surge voltage	20
4.11	Classification.....	21
4.12	Contact reliability	21
5	Marking	21
6	Quality assessment procedures	22
6.1	General	22
6.2	Supplier's declaration of conformity.....	22
6.3	Second-party conformity assessment	22
6.4	Third-party certification.....	22
6.5	IECEE scheme	22
6.6	IECQ system	22
6.6.1	General	22
6.6.2	Primary stage of manufacture	23
6.6.3	Structurally similar components	23
6.6.4	Subcontracting	23
6.6.5	Qualification approval procedures.....	23
6.6.6	Quality conformance inspection requirements	23
6.6.7	Delivery of units subjected to destructive tests or non-destructive tests	24
6.6.8	Delayed delivery.....	24
6.6.9	Supplementary procedure for deliveries	24
6.6.10	Unchecked parameters	24
6.6.11	Release for delivery before the completion of Group B tests	24
6.6.12	Screening procedures.....	24
7	Test and measurement procedures.....	24
7.1	General	24
7.2	Alternative procedures	24
7.3	Standard conditions for testing	25

7.4	Visual inspection and check of dimensions	25
7.4.1	Visual inspection	25
7.4.2	Outline dimensions	25
7.4.3	Mass	25
7.4.4	Information to be stated in the detail specification	25
7.5	Functional tests	26
7.5.1	Procedures	26
7.5.2	Requirements	27
7.5.3	Information to be stated in the detail specification	27
7.6	Remanence test (see Figure 3)	27
7.6.1	Procedure	27
7.6.2	Requirements	28
7.6.3	Information to be stated in the detail specification	28
7.7	Contact circuit resistance	28
7.7.1	Procedure	28
7.7.2	Requirements	29
7.7.3	Information to be stated in the detail specification	29
7.8	Dielectric test	30
7.8.1	Procedures	30
7.8.2	Requirements	30
7.8.3	Information to be stated in the detail specification	30
7.9	Insulation resistance	30
7.9.1	Procedure	30
7.9.2	Requirements	31
7.9.3	Information to be stated in the detail specification	31
7.10	Operating times (see Figures 2, 5 and 6)	31
7.10.1	Procedure	31
7.10.2	Requirements	32
7.10.3	Information to be stated in the detail specification	32
7.11	Contact sticking	34
7.11.1	Thermal sticking	34
7.11.2	Magnetostrictive sticking	36
7.12	Robustness of terminals	37
7.12.1	Procedure	37
7.12.2	Requirements	37
7.12.3	Information to be stated in the detail specification	37
7.13	Soldering (solderability and resistance to soldering heat)	37
7.13.1	Procedure	37
7.13.2	Requirements	37
7.13.3	Information to be stated in the detail specification	37
7.14	Climatic sequence	38
7.14.1	General	38
7.14.2	Procedure	38
7.14.3	Requirements	38
7.14.4	Information to be stated in the detail specification	38
7.15	Damp heat, steady state	39
7.15.1	Procedure	39
7.15.2	Requirements	39
7.15.3	Information to be stated in the detail specification	39

7.16	Rapid change of temperature	39
7.16.1	Procedure.....	39
7.16.2	Requirements	39
7.16.3	Information to be stated in the detail specification	39
7.17	Salt mist.....	39
7.17.1	Procedure.....	39
7.17.2	Requirements	40
7.17.3	Information to be stated in the detail specification	40
7.18	Vibration.....	40
7.18.1	Vibration 1 – Functional.....	40
7.18.2	Vibration 2 – Survival	40
7.19	Shock.....	41
7.19.1	Procedure.....	41
7.19.2	Requirements	41
7.19.3	Information to be stated in the detail specification	42
7.20	Acceleration test – Functional test only	42
7.20.1	Procedure.....	42
7.20.2	Requirements	42
7.20.3	Information to be stated in the detail specification	42
7.21	Sealing.....	42
7.21.1	Procedure.....	42
7.21.2	Requirements	42
7.21.3	Information to be stated in the detail specification	43
7.22	Electrical endurance.....	43
7.22.1	Types of electrical endurance test	43
7.22.2	Standard electrical endurance tests.....	43
7.22.3	General test arrangements	43
7.22.4	Procedure.....	44
7.22.5	Standard load conditions	45
7.22.6	Requirements	48
7.22.7	Information to be stated in the detail specification	49
7.23	Mechanical endurance.....	50
7.23.1	General test arrangements	50
7.23.2	Procedure.....	50
7.23.3	Requirements	51
7.23.4	Information to be stated in the detail specification	51
7.24	Maximum cycling frequency.....	51
7.24.1	Procedure.....	51
7.24.2	Requirements	52
7.24.3	Information to be stated in the detail specification	52
7.25	Surge withstand test.....	52
7.25.1	Procedure.....	52
7.25.2	Requirements	52
7.25.3	Information to be stated in the detail specification	53
7.26	Making and breaking capacities.....	53
7.26.1	General test arrangements	53
7.26.2	Procedure.....	53
7.26.3	Requirements	53
7.26.4	Information to be stated in the detail specification	53

7.27 Conditional short-circuit current test	56
7.27.1 General test arrangements	56
7.27.2 Procedure.....	56
7.27.3 Requirements	57
7.27.4 Information to be stated in the detail specification	57
7.28 Contact reliability test.....	57
7.28.1 General	57
7.28.2 Procedure.....	57
7.28.3 Requirements	58
7.28.4 Information to be stated in the detail specification	58
7.29 Temperature rise	59
7.29.1 Procedure.....	59
7.29.2 Requirements	59
7.29.3 Information to be stated in the detail specification	60
7.30 Making current capacity test.....	60
7.30.1 General	60
7.30.2 Procedure.....	60
7.30.3 Requirements	60
7.30.4 Information to be stated in the detail specification	60
7.31 Breaking current capacity test	61
7.31.1 General	61
7.31.2 Procedure.....	61
7.31.3 Requirements	61
7.31.4 Information to be stated in the detail specification	62
Annex A (normative) Standard test coils for reed switches	63
Annex B (normative) Test systems.....	65
Annex C (informative) Electrical endurance test circuit	67
Annex D (informative) Inrush current loads	69
Annex E (informative) Conditional short-circuit current test circuit.....	71
Annex F (informative) Electrical ratings based on classification	72
Annex G (informative) Example of test arrangement for contact reliability test	73
Annex H (informative) Example of test arrangement for making current capacity test.....	74
Annex I (informative) Example of test arrangement for breaking current capacity test	75
Bibliography.....	76
 Figure 1 – Functional characteristics.....	12
Figure 2 – Time definitions.....	14
Figure 3 – Remanence test sequence	28
Figure 4 – Sequence of contact circuit resistance measurement	29
Figure 5 – Test circuit for the measurement of release and bounce time of a make switch	33
Figure 6 – Test circuit for the measurement of time parameters of a change-over switch	34
Figure A.1 – Configuration of test coils	63
Figure B.1 – Test system 1	65
Figure B.2 – Test system 2	65
Figure C.1 – Generalized endurance test circuit.....	67

Figure C.2 – Functional block diagram	68
Figure D.1 – Circuit for filament lamp load	69
Figure D.2 – Example for capacitive load test	70
Figure E.1 – Conditional short-circuit current test circuit	71
Figure G.1 – Contact reliability test circuit.....	73
Figure H.1 – Making current capacity test circuit.....	74
Figure H.2 – Making current capacity test sequence	74
Figure I.1 – Breaking current capacity test circuit.....	75
Figure I.2 – Breaking current capacity test sequence	75
Table 1 – Classification.....	21
Table 2 – Resistive loads.....	46
Table 3 – Loads	47
Table 4 – Cables.....	47
Table 5 – Making and breaking capacity for electrical endurance tests	48
Table 6 – Verification of making and breaking capacity under normal conditions.....	55
Table 7 – Verification of making and breaking capacity under abnormal conditions	56
Table A.1 – List of standard test coils	64
Table F.1 – Examples of contact rating designation based on classification	72

REED SWITCHES –

Part 1: Generic specification

1 Scope

This part of IEC 62246 series, which is a generic specification applies to all types of reed switches including magnetically biased reed switches of assessed quality for use in general and industrial applications.

NOTE 1 Mercury wetted reed switches are not covered by this standard due to their possible environmental impact.

It lists the tests and measurement procedures which may be selected for use in detail specifications for such reed switches. This standard also specifies the quality assessment procedures to be followed.

This standard applies to reed switches which are operated by an applied magnetic field; it is not restricted to any particular type of contact load.

NOTE 2 For elementary relays with reed switches, this standard is recommended to be used together with the standards IEC 61810-1 and IEC 61811-1 as applicable.

NOTE 3 The applications of reed switches can be covered by specific product standards and the use of the IEC 62246 series does not guarantee compliance with those standards.

NOTE 4 Where any discrepancies occur for any reasons, documents rank in the following order of authority:

- a) the detail specification,
- b) the sectional specification,
- c) the generic specification,
- d) any other international documents (for example, of the IEC) to which reference is made.

The same order of precedence applies to equivalent national documents.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-1:1988, *Environmental testing – Part 1: General and guidance*

IEC 60068-2-1:2007, *Environmental testing – Part 2-1: Tests – Test A: Cold*

IEC 60068-2-2:2007, *Environmental testing – Part 2-2: Tests – Test B: Dry heat*

IEC 60068-2-6:2007, *Environmental testing – Part 2-6: Tests – Test Fc: Vibration (sinusoidal)*

IEC 60068-2-7:1983, *Basic environmental testing procedures – Part 2-7: Tests – Test Ga and guidance: Acceleration, steady state*

IEC 60068-2-11:1981, *Basic environmental testing procedures – Part 2-11: Tests – Test Ka: Salt mist*

IEC 60068-2-13:1983, *Basic environmental testing procedures – Part 2-13: Tests – Test M: Low air pressure*

IEC 60068-2-14:2009, *Environmental testing – Part 2-14: Tests – Test N: Change of temperature*

IEC 60068-2-17:1994, *Basic environmental testing procedures – Part 2-17: Tests – Test Q: Sealing*

IEC 60068-2-20:2008, *Environmental testing – Part 2-20: Tests – Test T: Test methods for solderability and resistance to soldering heat of devices with leads*

IEC 60068-2-21:2006, *Environmental testing – Part 2-21: Tests – Test U: Robustness of terminations and integral mounting devices*

IEC 60068-2-27:2008, *Environmental testing – Part 2-27: Tests – Test Ea and guidance: Shock*

IEC 60068-2-30:2005, *Environmental testing – Part 2-30: Tests – Test Db: Damp heat, cyclic (12 + 12 h cycle)*

IEC 60068-2-78, *Environmental testing – Part 2-78: Tests – Test Cab: Damp heat, steady state*

IEC 60096 (all parts), *Radio frequency cables*

IEC 60410, *Sampling plans and procedures for inspection by attributes*

IEC 60947-5-1:2003, *Low-voltage switchgear and controlgear – Part 5-1: Control circuit devices and switching elements – Electromechanical control circuit devices*

IECQ 001002-1:1998, *IEC Quality Assessment System for Electronic Components (IECQ System) – Rules of Procedure – Part 1: Administration*

IECQ 001002-3:2005, *IEC Quality Assessment System for Electronic Components (IECQ System) – Rules of Procedure – Part 3: Approval procedures*